

● 機型編號說明  
● MODEL NUMBERING

四針六線直驅全密封曲臂型併縫機  
Sealed Needle Box Type, Direct Drive  
4-Needle, 6-Thread Flat Seamer Machine

**N T D 7 7 1 2 □ M 5 / T T S 3 7 / C V 0 2 3**

**1**

四針六線併縫機系列代號 /  
**4-needle 6-thread flat seaming:**  
NTD77:四針六線直驅全密封曲臂型併縫機  
Sealed Needle Box Type,  
Direct Drive 4-Needle, 6-Thread  
Flat Seamer Machine

**2**

**3**

**4**

**5**

**6**

**7**

針距區分 /  
**Needles Distance:**  
5:5.2m.m.  
6:6.0m.m

適用裁片厚度 / **Material Weight:**  
M:薄類至中厚類,窄刀  
Medium to light weight  
materials with standard knife  
H:中厚類至厚類,寬刀  
Medium to heavy materials  
with wide knife  
S:適合於特殊縫製需要  
For Special Sewing Requirement

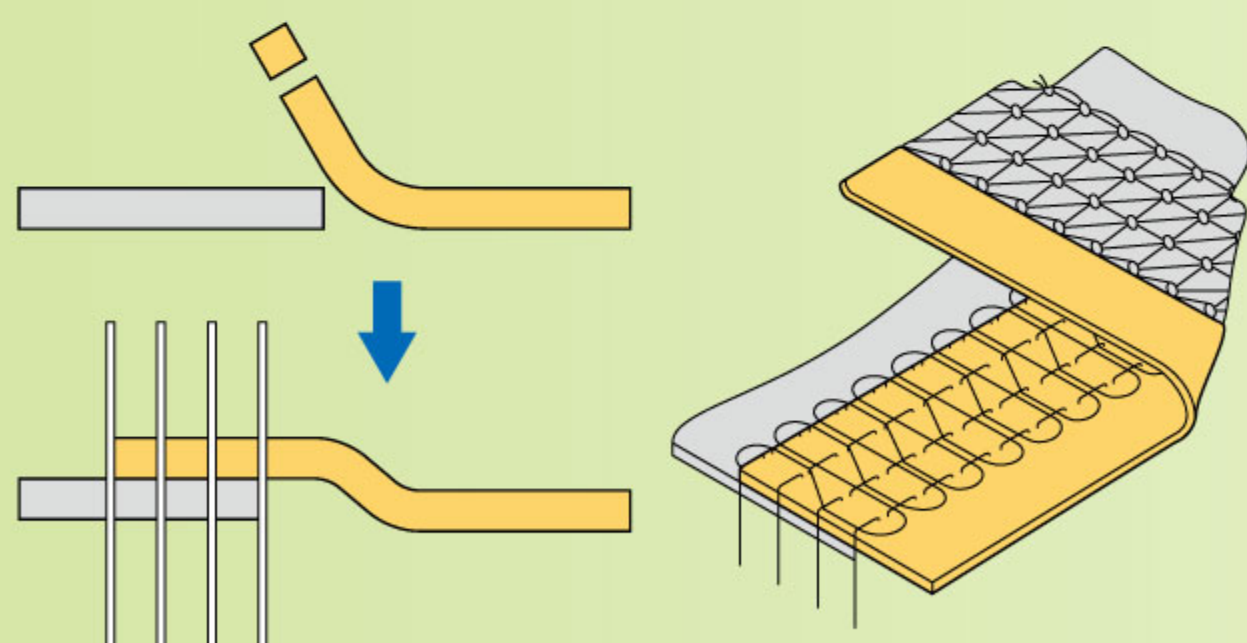
延伸機型代號 / **Subclass Model:**  
特殊需求局部修改代號  
Modified Partially Due To Special  
Requirements

可選擇加裝之裝置 /  
**Optional Device:**  
CV023 : 節氣式集屑裝置  
Lint Collector System  
TC026 : 沖鏈式自動切線裝置  
One Touch Pouch Type  
Tape Cutter  
TC027 : 單觸式自動切線裝置(氣動)  
One Touch Pneumatic Type  
Tape Cutter  
TC028 : 單觸式自動切線裝置(電動)  
One Touch Electric Type  
Tape Cutter  
AL018 : 氣動壓腳提昇裝置  
Pneumatic type foot lifter  
PFE07 : 電動壓腳提昇裝置  
Electric type foot lifter

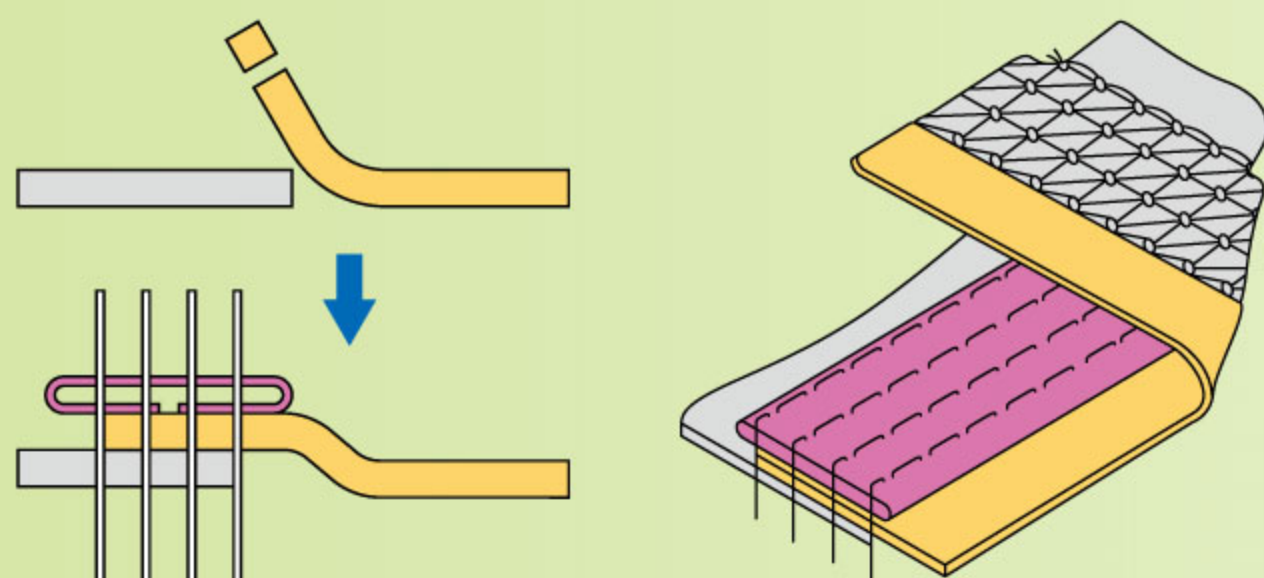
安裝方式代號 / **Installation:**  
TT-S37 : 直驅  
Direct Drive Type

用途代號 / **Application Code:**

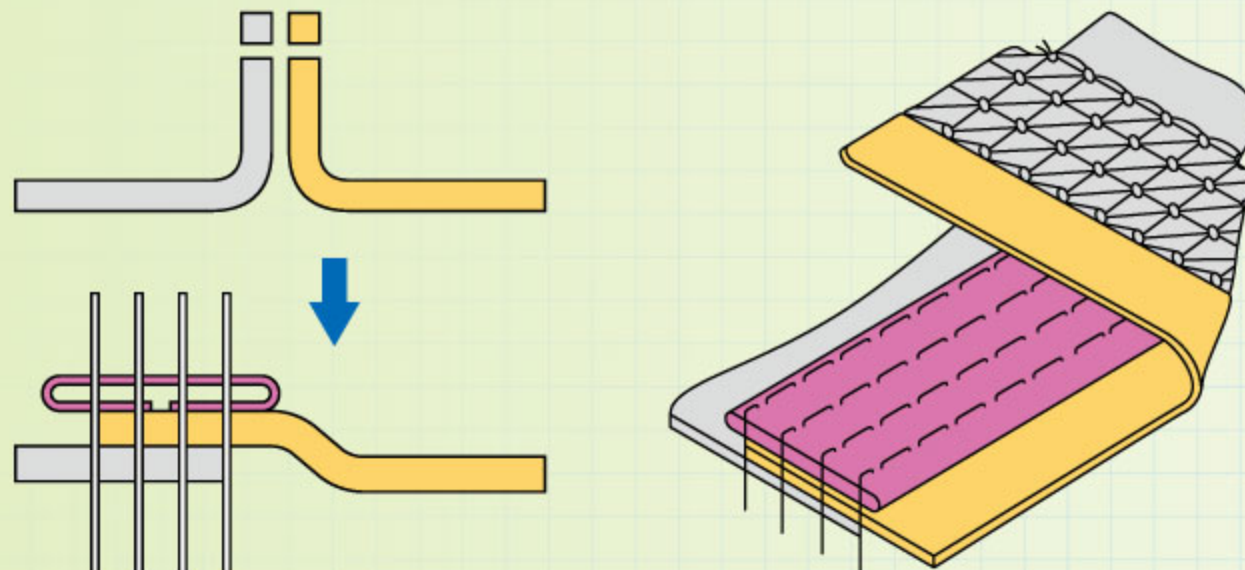
01:單側(右)修邊附上飾縫  
One side cut (right side cut) with top  
coverstitch



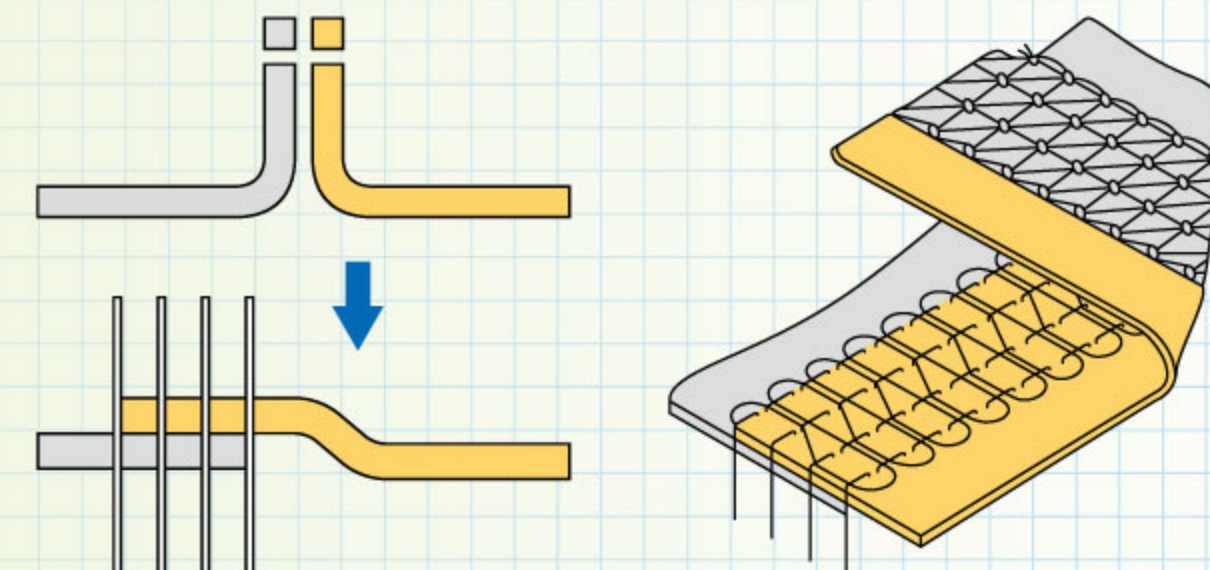
03:單側(右)修邊無上飾縫,補強帶貼合用  
One side cut (right side cut) without  
top coverstitch for attaching binging  
tape on joint seam



03A:兩側修邊寬刀無上飾縫,補強帶貼合用  
Two sides cut without top  
coverstitch, equipped with wide  
knife for attaching binging tape  
on joint seam.

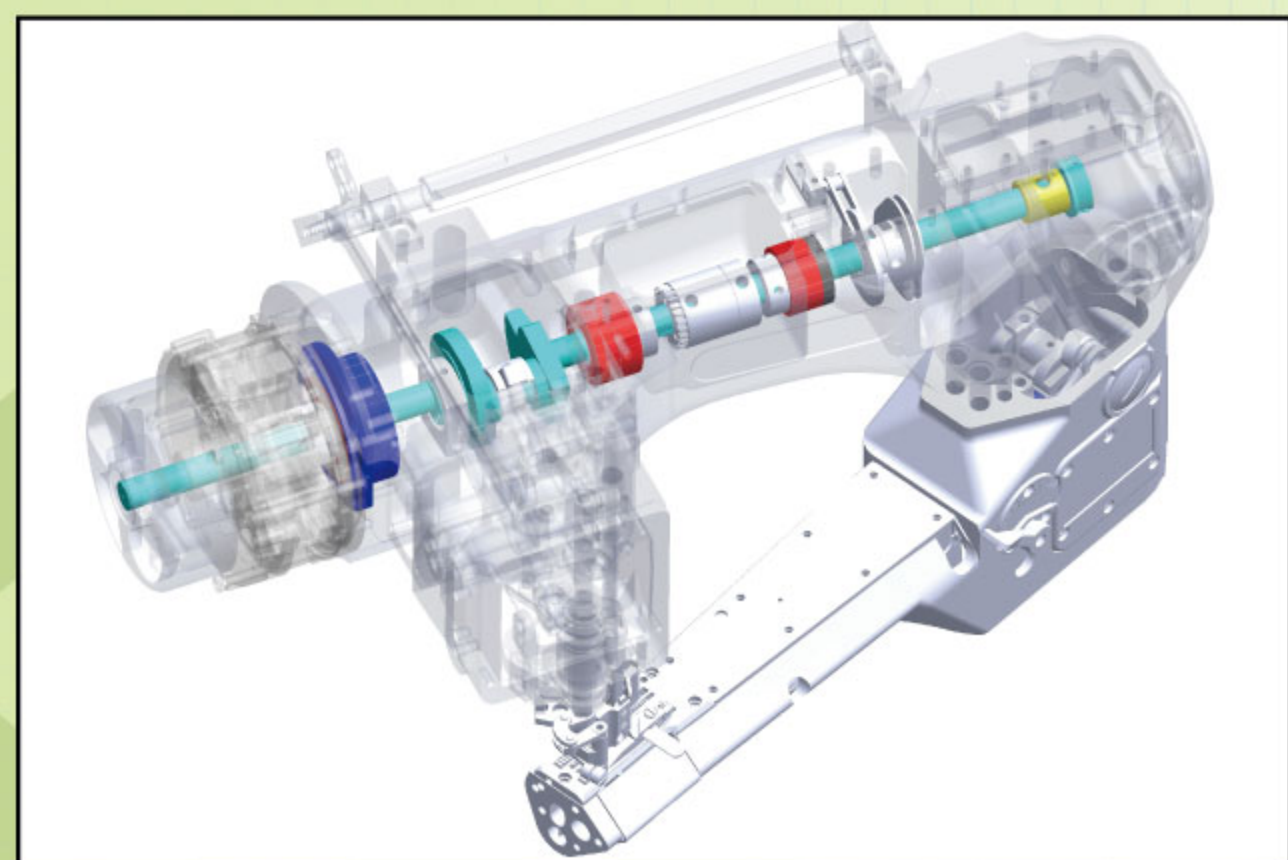


12:兩邊修剪附上飾縫  
Two side cut with cover stitch  
suitable for medium to heavy  
materials

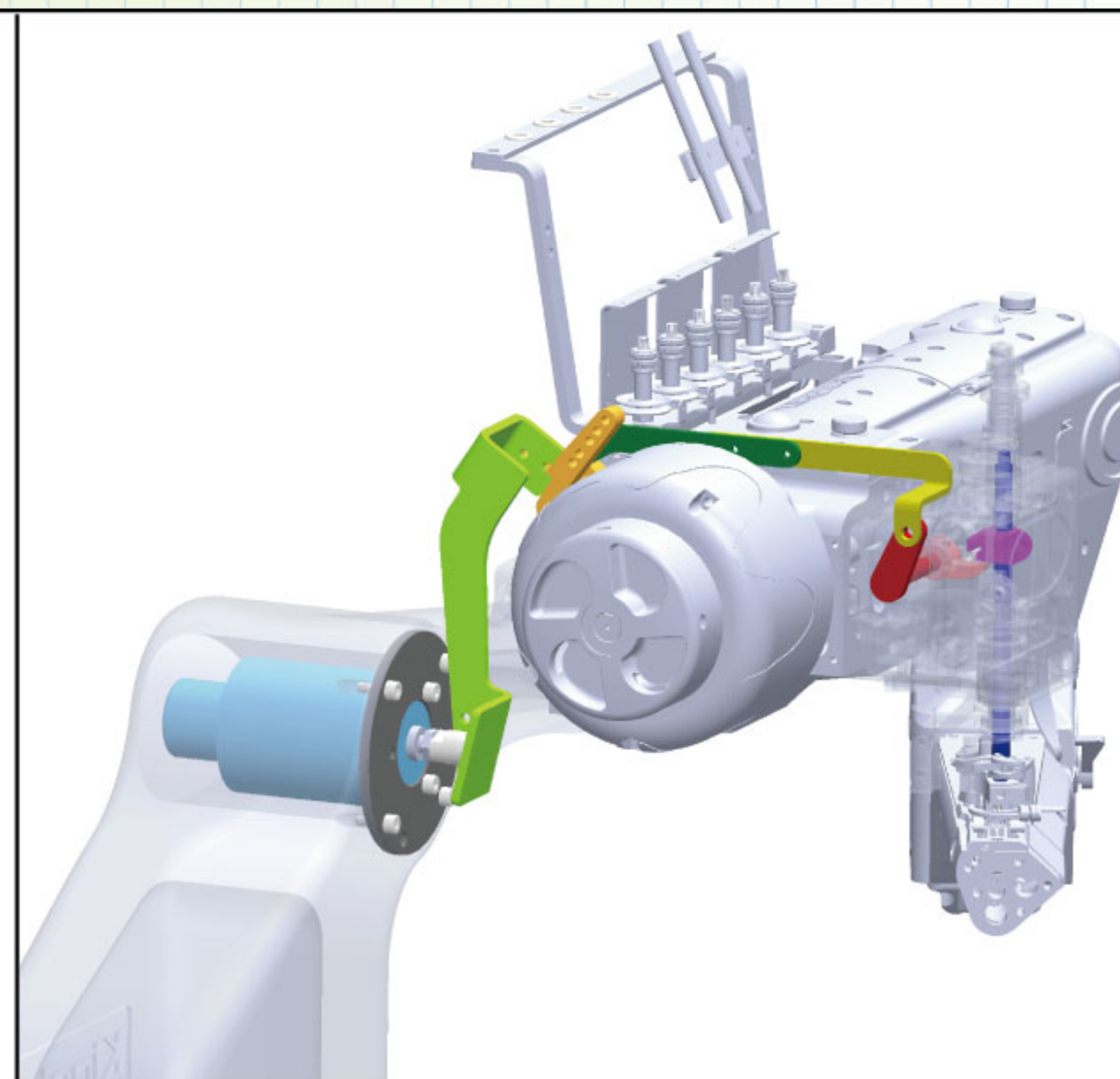
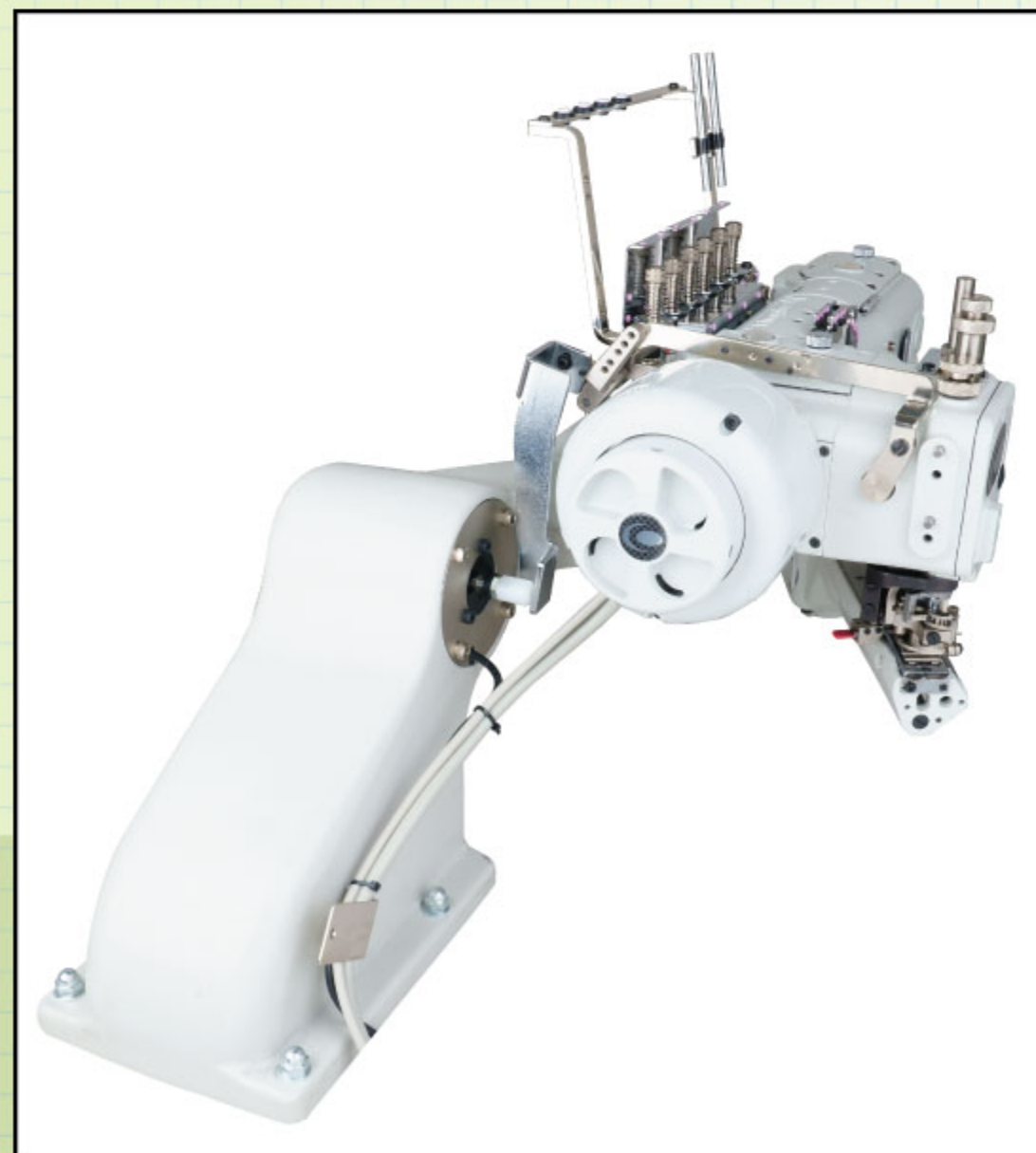


(M)

- 寬大使用空間,大型裁片縫製作業,流暢無礙。(M)  
Larger sewing operation space design, able to sew  
lager sewing pieces smoothly and easily.(M)
- 全系列主軸均搭配高速滾珠軸承,長時間運轉可使溫度與噪音  
減至最低。(N)  
Using needle bearing on upper main crankshaft and  
able to keep the temperatur and noise at its lowest  
level after long time running.(N)
- 專利全新設計隱藏式全密封抬壓腳機構與機座創新結合在一起,  
更加美觀、避震。(P)  
Newly design of patented "Hidden type" presser foot lifter,  
combines the presser foot lifter solenoid and machine head  
supporting block together, which are beautiful and  
anti-vibration.(P)



(N)



(P)

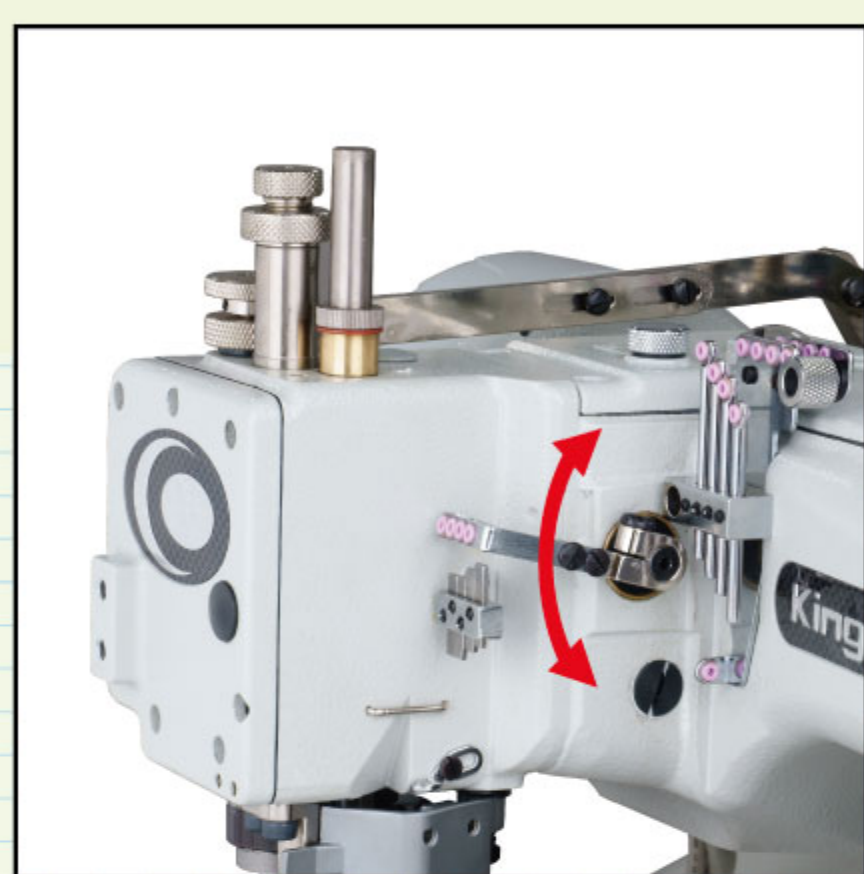


○ 一般特性  
○ GENERAL FEATURES

四針六線直驅全密封曲臂型併縫機  
Sealed Needle Box Type, Direct Drive  
4-Needle, 6-Thread Flat Seamer Machine



(A)



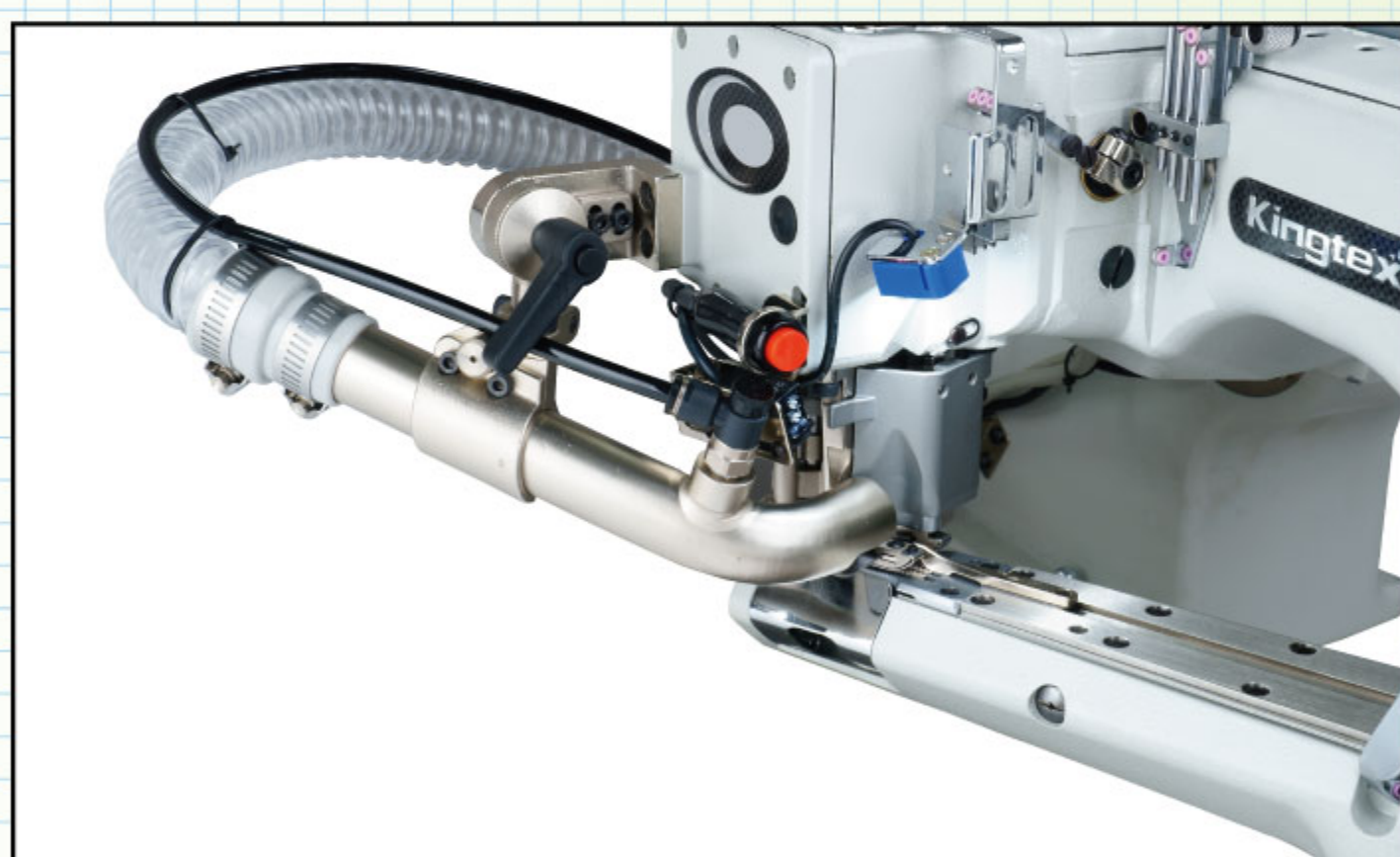
(B)



(C)



(D)



(E)

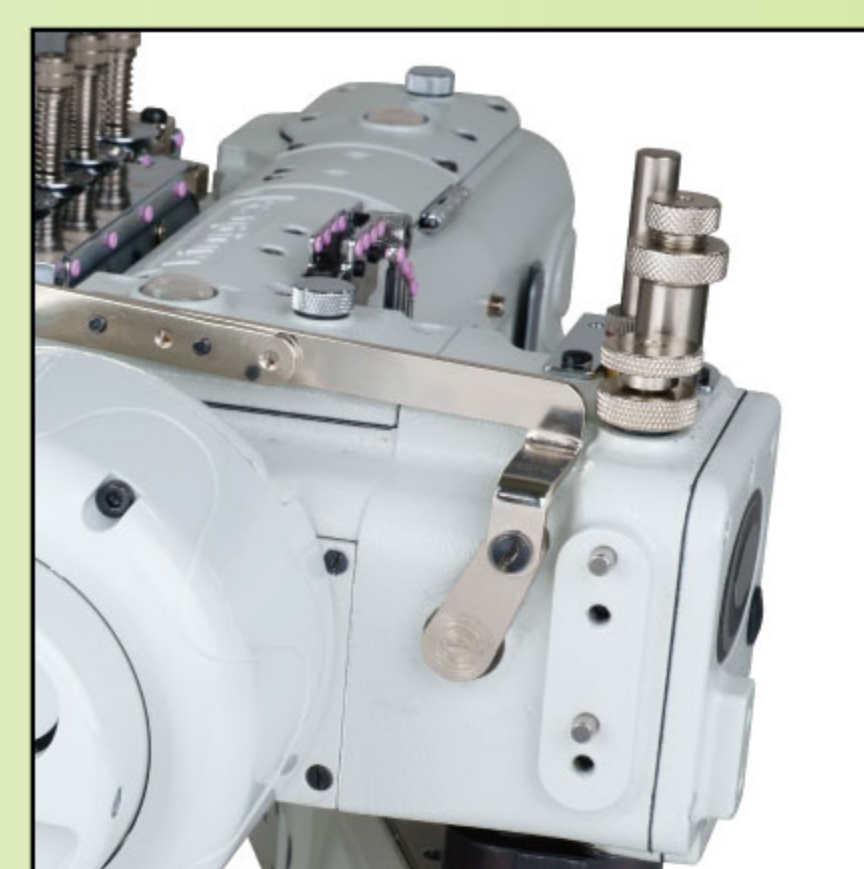
- 採用無心馬達，震動小，低噪音，車縫更平整，拆裝方便，性能穩定，主軸與馬達同時驅動，沒有馬達芯，平穩系數更高。(A)  
It adopts non-shaft servo motor, vibration is less, noise is low, the stitching is more beautiful and the detach and assemble processes are more convenient.(A)
- 改良式揚線臂，方便針線線量調整。(B)  
Newly improved needle thread take-up lever easy for adjusting needle thread amounts and tensions.(B)
- 防偽 LOGO。(C)  
with anti- fake KINGTEX LOGO.(C)



(F)

- 採用特殊處理的陶瓷過線機構，摩擦系數低，車縫更順利，有效延長機器使用壽命。(D)  
It adapts the ceramic materials on threading parts, so the sewing will be more smooth, and the life of the machine will be prolonged.(D)
- 新增 LED 燈照明，具 5 程式亮度調節，可滿足不同明度需求，避免視覺疲勞。(E)  
Newly designed LED light is with 5 programmable of lightness adjusting switch and different lightness requirements can be achieved easily and also able to reduce eye tiredness as well.(E)

- 專利多向可調吸屑裝置轉接頭，可依客戶需求，調整到最適當角度。(F)  
Patented Multi-Adjustable suction device adapter can be adjusted and depends on customer's requirements to adjust to desired angle.(F)
- NTD77 車頭均有預留基座及螺絲孔位，可輕易加裝任何附加裝置，不需更換面板。(G)  
All machine head is with pre-set base and screw holes and able to mount all kinds of devices and attachments and no need to change front cover.(G)
- 全新密封式揚線凸輪機構，實現零漏油目標。(H)  
Brand new sealed type Loper Thread Takeup Cam mechanism provides the goal of zero oil leakage.(H)
- 針落點處 148mm 的細小圓周，適合各種小形管狀的縫製作業。(J)  
Small cylinderbed of 148m.m. circumference from needle drop point, suitable for small tubular sewing operation.(J)
- 調整螺樁可針對下結線鉤與縫針的間隙作精密的微調。(K)  
Precise Micro-adjustment for required tolerance between lower looper and needles, of which can be made by the adjustment of adjusting stud.(K)
- 專利內藏式進氣管，強力有效的移除布屑塵粉。(L)  
Patented powerful lint collector system can remove waste residue easily and efficiently. (L)



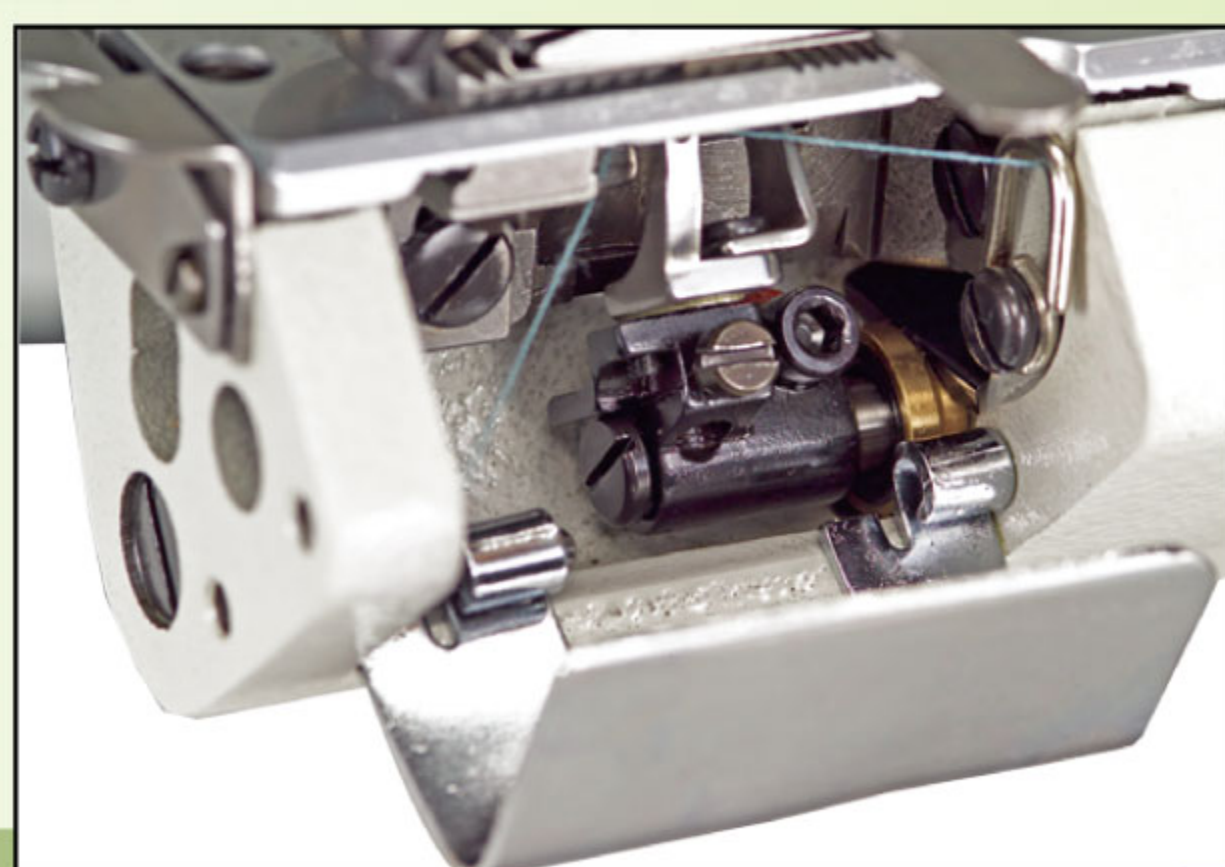
(G)



(H)



(L)



(K)

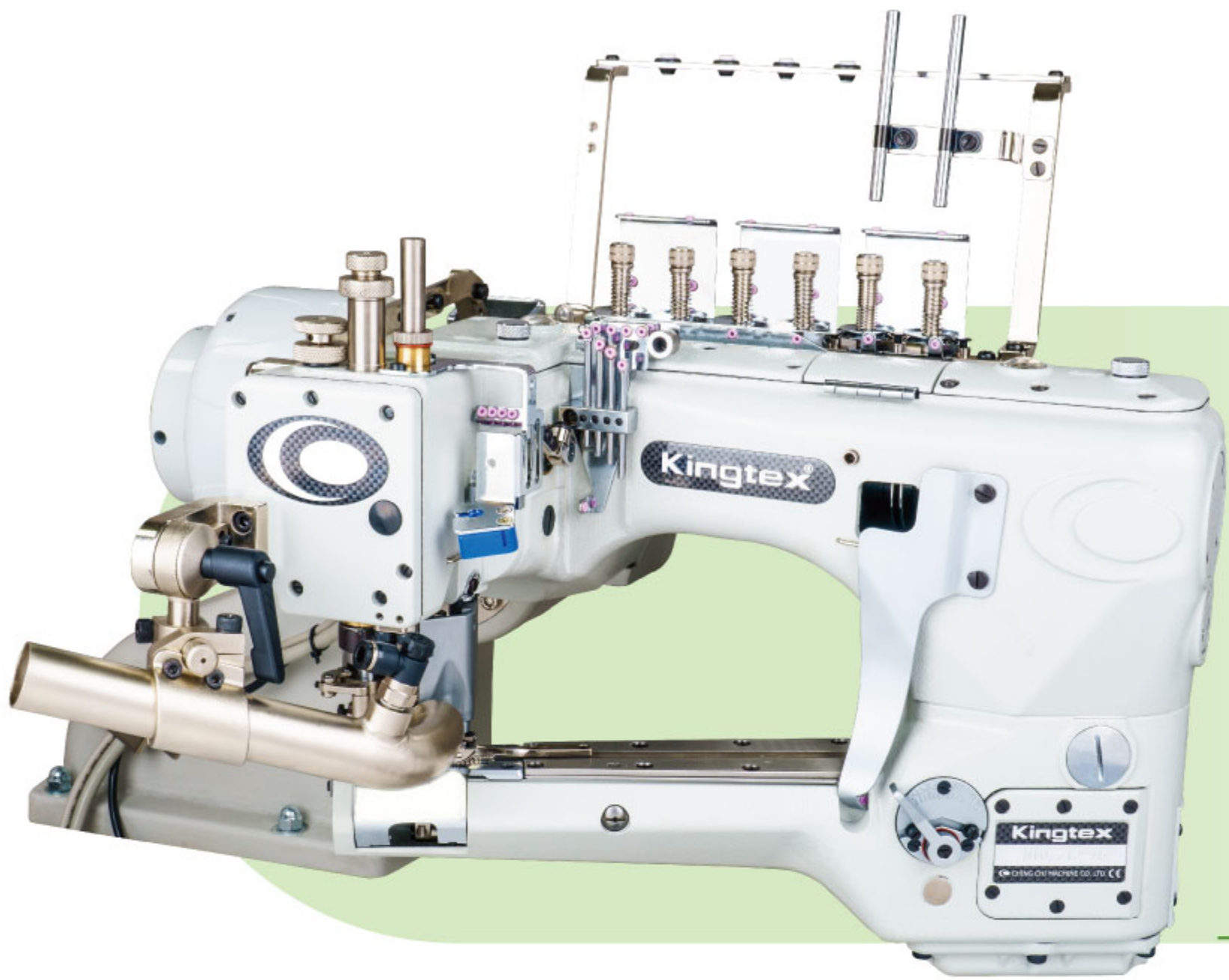


(J)

NTD77 SERIES

NTD77





NTD 01-M5 NTD 01-M6

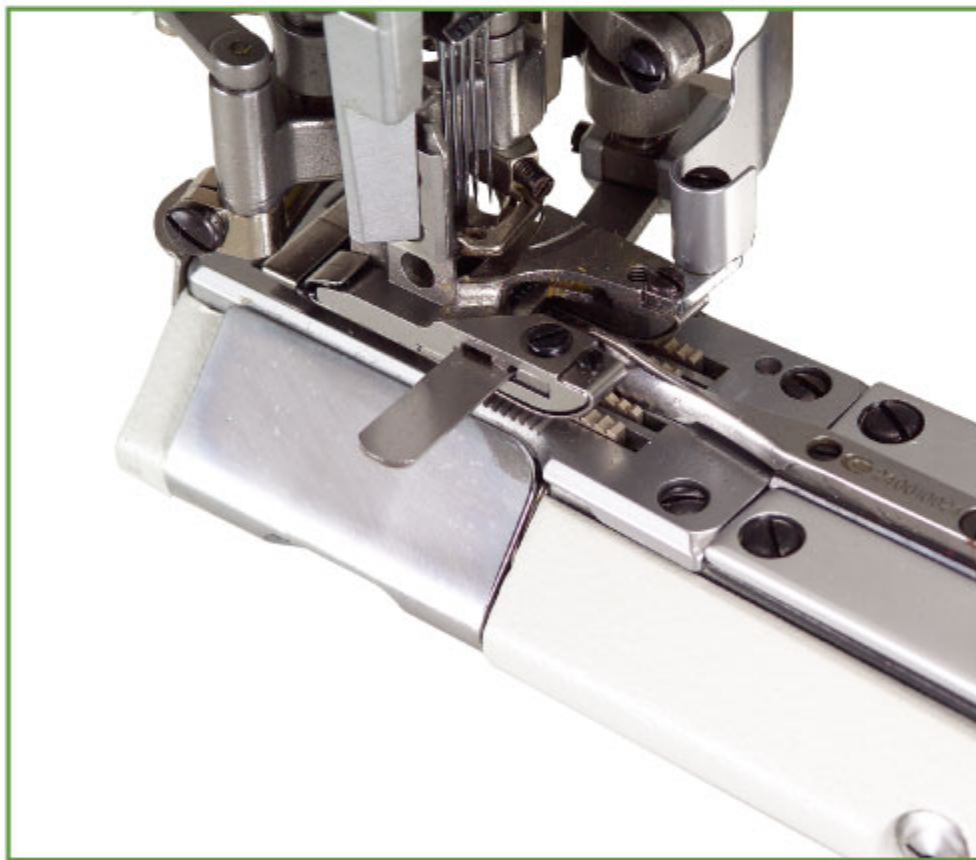
- 單側修邊附上飾縫，適用於薄至中厚布料  
One sides cut with top coverstitch,  
suitable for medium to light materials.



NTD7701

NTD 12-M5 NTD 12-M6




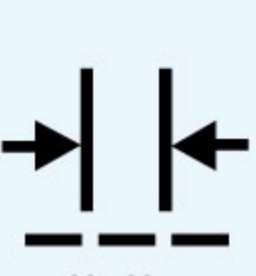
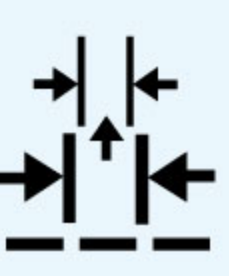
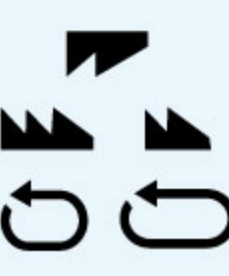
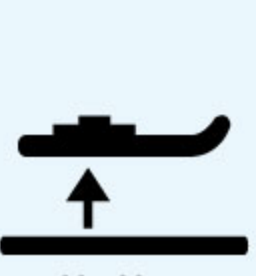




- 兩側修邊附上飾縫，適用於一般至中厚布料  
Two sides cut with top coverstitch,  
suitable for medium to light materials.

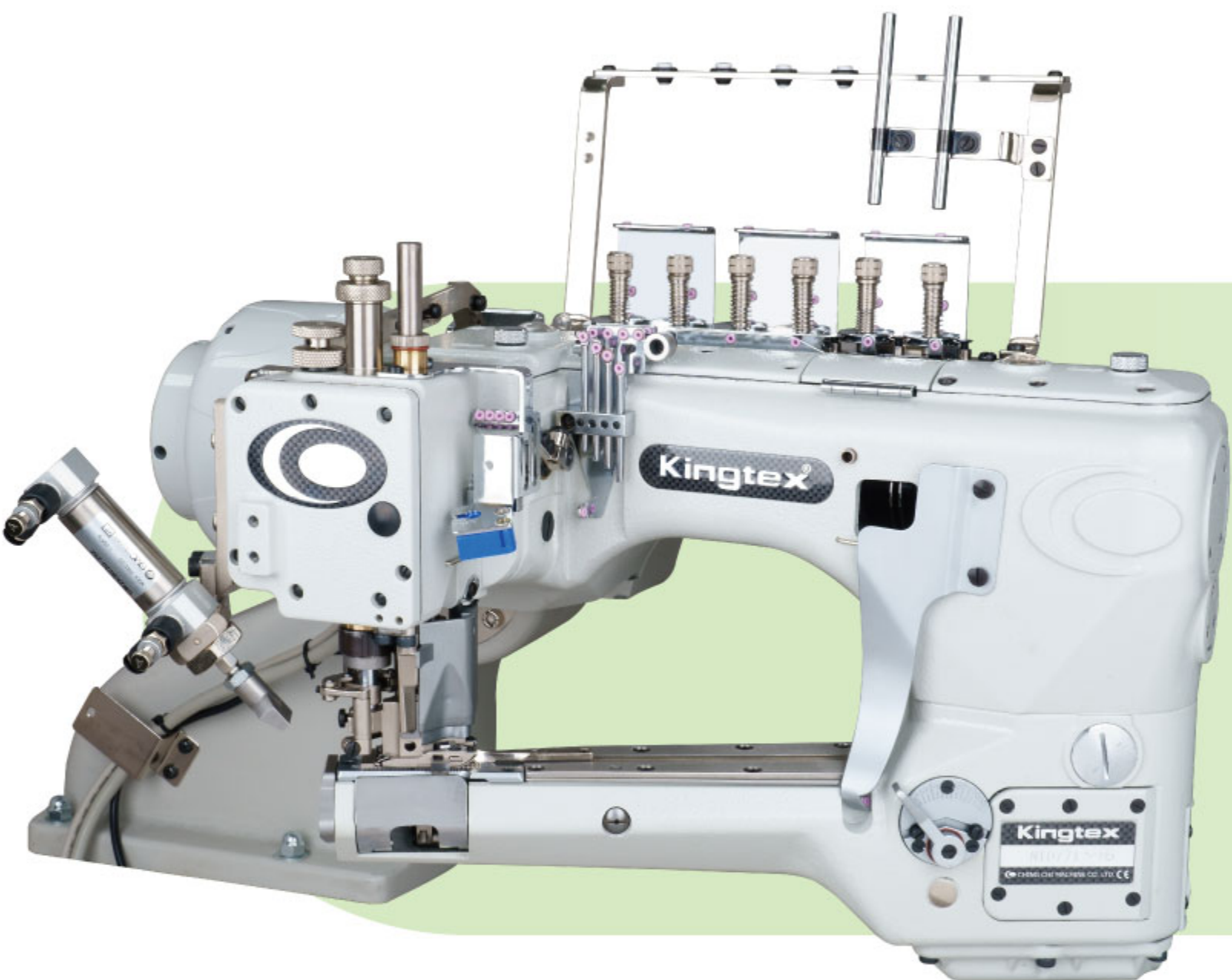


NTD7712

NTD 12-H5 NTD 12-H6

- 兩側修邊附上飾縫，寬刀，適用於一般至厚布料  
Two sides cut with top coverstitch,  
equipped with wide knife, suitable for  
general heavy material.

MODEL	 Needle x 4 Retainer x 1		 m.m.	 m.m.			 m.m.	 m.m.	 R.P.M. (Max)	Installation	Optional Device
NTD7701	FL x 118GCS x 4 FLG-8 x 1	6	5.2 6	1.6~2.5							
NTD7703 NTD7703A	FL x 118GCS x 4 FLG-8 x 1	6	5.2 6	1.6~2.5		1:0.7~1:1.5 	*6 出廠規格	30	3800	TT-S37	AL CV PFE TC
NTD7712M NTD7712H	FL x 118GCS x 4 FLG-8 x 1	6	5.2 6	1.6~2.5							



NTD TC026

- 沖鎚式切線，低壓安全，動作敏捷俐落，  
低噪音。  
Pouncing type thread trimming, low  
pressure and more safe, with quick and  
clean cutting, low noise.

