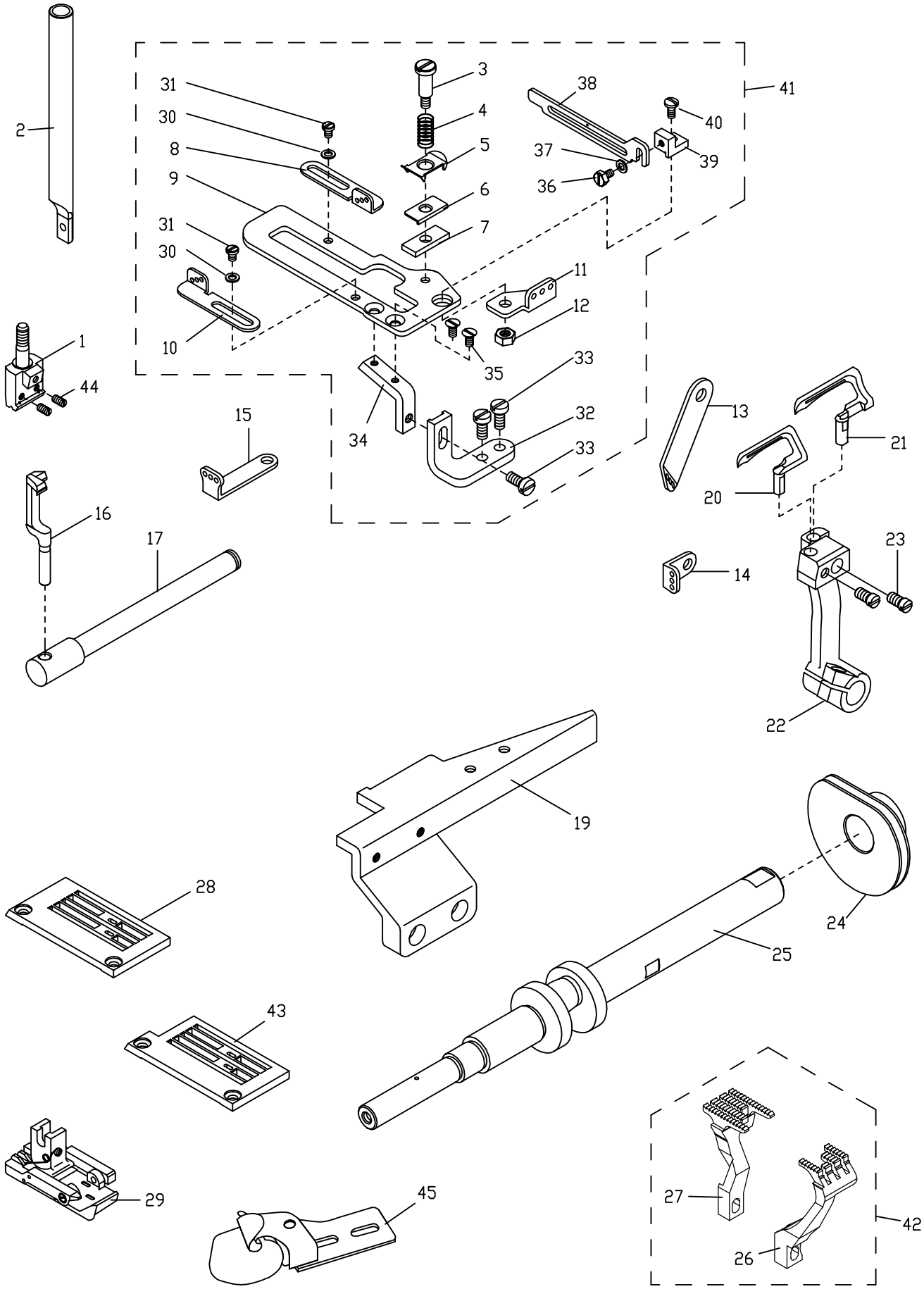
1. FT7002-A / FTD7002-A 雙鉤針環逢車
Two Needle Chain Stitch Machine

Subclass / Remark	Date
	2026/06/25



1. FT7002-A / FTD7002-A 雙勾針環縫車

Two Needle Chain Stitch Machine

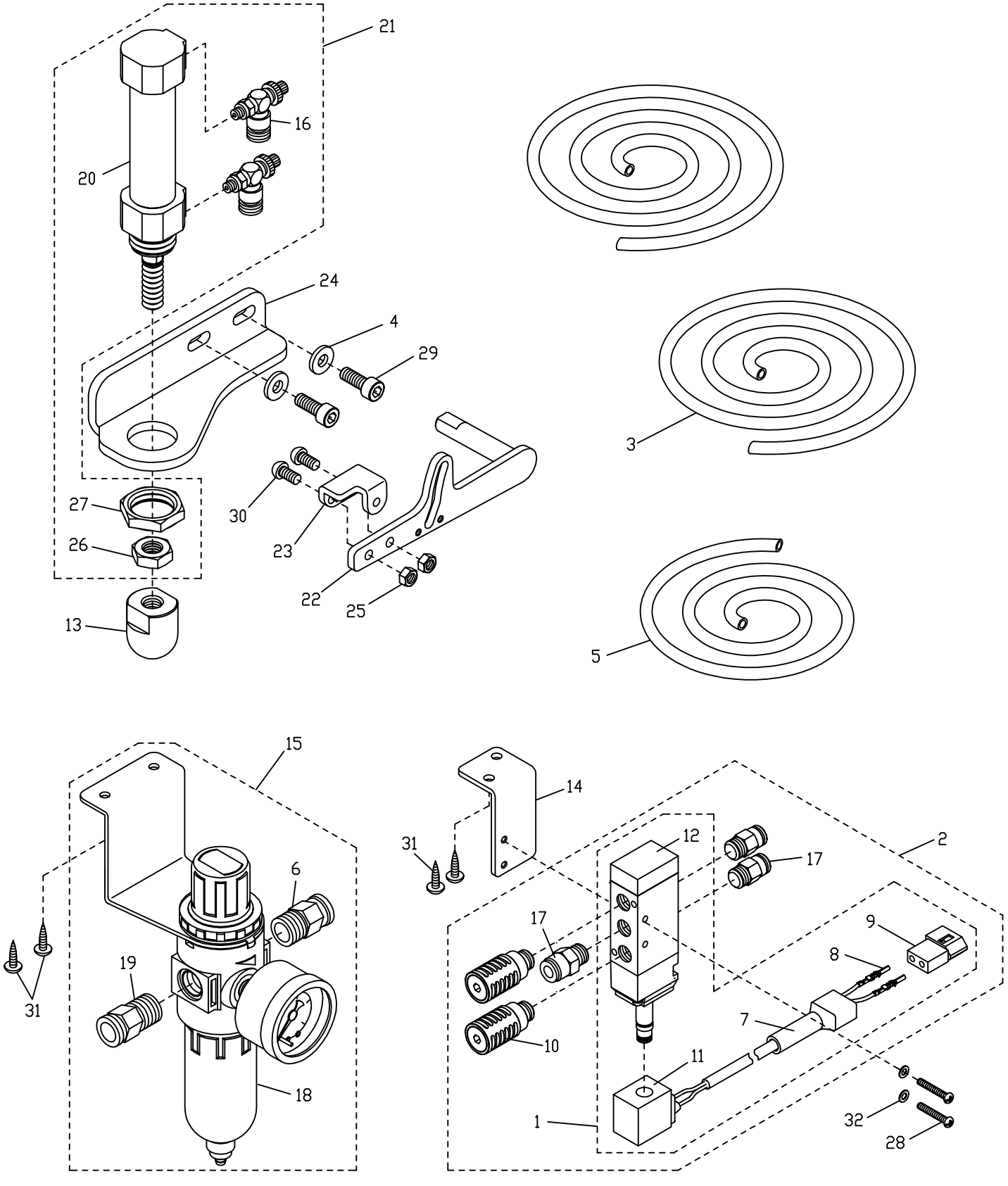
Subclass / Remark	Date
	2026/06/25

序號 Ref. No.	物料編號 Parts No.	名　稱 Description	單位用量 Amt.Req
1	5221NC02481	針留 Needle Clamp	1
2	2210020102	壓腳棒 Presser Bar	1
3	2210020103	螺樁 Stud	1
4	22000003501	彈簧 Spring (CT0350)	1
5	2200000349	針線控制壓板 Tension Control Plate	1
6	2200000348	針線控制板 Thread Guide Plate	1
7	2210020107	墊片 Looper Thead Retainer Holder	1
8	2210020108	導線 Thead Guide (Right)	1
9	2210020109	導線承板 Supporting Plate	1
10	2210020110	導線 Thead Guide (Left)	1
11	2210020111	導線 Thead Guide (Center)	1
12	8MA85240306B	螺帽 Nut (FT020112 M3.5-0.6*3)	1
13	2210020113	導線 Looper Thread Eyelet	1
14	2210020114	導線 Looper Thread Eyelet (Right)	1
15	2210020115	導線 Looper Thread Eyelet (Left)	1
16	5221NG02640	後導針器 Needle Guard (Rear)	1
17	2210020117	後導針器驅動軸 Driving Shaft	1
18	----------	----------	-
19	2280000203	下座前蓋 Front Cover	1
20	5221LL02640	結線鉤 Looper	1
21	5221LL02641	結線鉤 Looper (right)	1
22	5221LH02480	擺動臂 Looer Holder	1
23	8MB04280705K	螺絲 Screw (FT1036 M4-0.7*7)	2
24	2210020124	揚線凸輪 Looper Thread Take-up	1
25	2210020125	曲軸 Crankshaft	1
26	5221DF02480	副送布齒 Diff Feed Dog	1
27	5221FD02480	主送布齒 Main Feed Dog	1
28	5221TP02480	針板 Needle Plate	1
29	5221PF02481	壓腳組 Presser Foot Complete Set	1
30	2210000547	墊圈 Washer	2
31	8MB03200405A	螺絲 Screw (F0548 M3-0.5*4)	2
32	2210000539	支架 Support	1
33	8MB04280807K	螺絲 Screw (C0215 M4-0.7*8)	3
34	2210000541	承扳支臂 Support	1
35	8ME03200606A	螺絲 Screw (C0235 M3-0.5*6)	2
36	8MK85240807A	螺絲 Screw (FT70504 M3.5-0.6*8)	1
37	2100000223	墊圈 Washer (W3)	1
38	2210000556	導線 Thread Guide	1
39	2210000554	支架 Support	1
40	8MB85240807K	螺絲 Screw (F0555 M3.5-0.6*8)	1
41	221A0020141	導線組 Thread Guide Asm.	1
42	5221DG0029	送布齒 Feed Dog Asm.	1
*43	5221TP02481	針鈑 Needle Plate	1
44	8SH32440300A	螺絲 Screw (CT0709 1/8"-44*3)	2
**45	221FR1301	成形導模 Folder (3/16")	1

* : KI002 專用針鈑 (* : For KI002 Use)

** : 特註品 Custom-made Item

2.AL03B 氣動式壓腳提升裝置 (伺服馬達用)



2. AL03B 氣動式壓腳提昇裝置 (伺服馬達用)

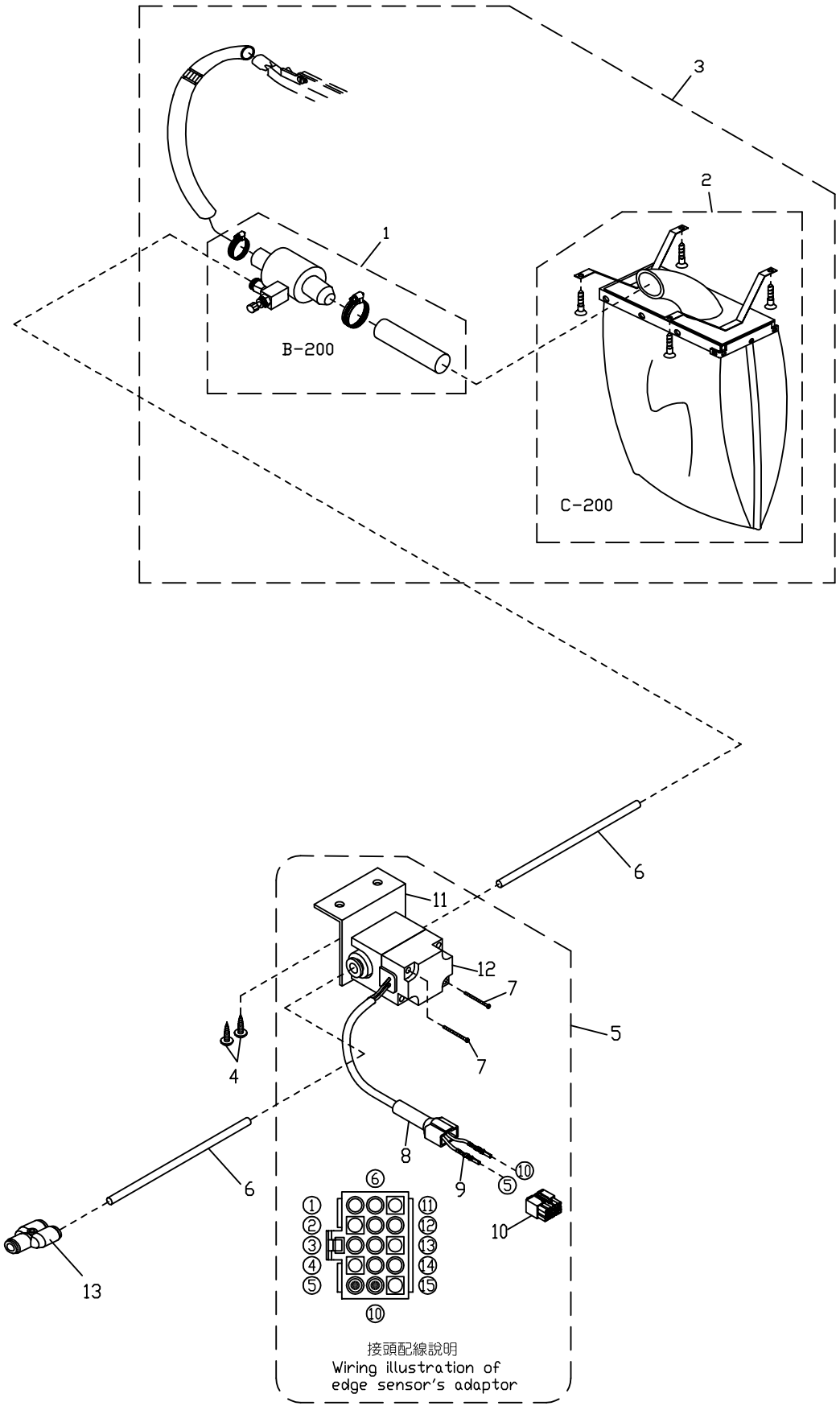
Pneumatic Presser Foot Lifter For AL03B (A/C Servo Motor Uses)

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt.Req.
1	4AL03BA0101	換向閥組 Electromagnetic Valve Asm.	1
2	4AL03BA0102	換向閥組 Electromagnetic Valve Asm.	1
3	4AL03B0103	φ6空氣管 Air Tube (L= 800mm)	2
4	2100000323	墊圈 Washer	2
5	2206110227	φ6空氣管 Air Tube (L= 500mm)	1
6	4AL0120103	φ6空氣管接頭 Connector	1
7	4AL013013	連接器套頭2P Power cord cap	1
8	4AL013015	母端子 Power cord	2
9	4AL013017	2P母扣連接器 Power cord	1
10	4PA0000310	消音器 Silencer	2
11	4PA0000314	線圈 Solenoil (DC 24V)	1
12	4PA0000315	換向閥 Electromagnetic Valve	1
13	4PFE010113	套管 Clutch Sleeve	1
14	4TC00103011	楔片座 Wedfe Seat	1
15	4CV0060126	調壓濾水閥組 Regulator Asm.	1
16	4UTB000305	節流閥 Speed Controller	2
17	4UTB000312	φ6空氣管接頭 Connector	3
18	4UTB0004321	調壓濾水閥 Regulator	1
19	4UTB010456	φ8空氣管接頭 Connector	1
20	4UTB030223	氣壓缸 Cylinder	1
21	4UTB03A0217	氣壓缸組 Cylinder Asm	1
22	4UTC000108	揚昇臂 Lifter Arm	1
23	4UTC000109	輔助板 Supplementary Plate	1
24	4UTD020201	固定座 Bracker	1
25	8MA05320408A	螺帽 Nut (CT1028 M5-0.8*4)	2
26	8MA10600617A	螺帽 Nut	1
27	8MA22600627A	螺帽 Nut	1
28	8MC03202006D	螺絲 Screw (FTC10304 M3-0.5*20)	2
29	8MM06401510A	螺絲 Screw (MT0845 M6-1*15)	2
30	8MP05321210A	螺絲 Screw (UTB0340 M5-0.8*11.5)	2
31	8WD30000015B	木螺絲 Wood Screw	4
32	90PW030	墊圈 Washer	2

AL03B : CT9000 / CT9611 / FT7000 機型並配合伺服馬達使用 <型號HVP-60,HVP-70,HVP-90>
Must be used together with AC servo motor, HVP-60 or HVP-70 or HVP-90, for CT9000 / CT9611 / FT7000 three models.

3. CV07P 真空集屑裝置組 (伺服馬達用)

Chain Removal Assembly For CV07P (For AC Servo Motor)



3. CV07P 真空集屑裝置組 (伺服馬達用)

Chain Removal Assembly For CV07P (For AC Servo Motor)

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt.Req.
1	B-200	真空送氣組 Vacuun Chain Remove	1
2	C-200	廢布&線頭收集組(布袋) Waste & Lint Gather System (Fabric Bag)	1
3	4CV07PA0103	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly	1
4	8WD30000015B	木螺絲 Wood Screw	2
5	4CV09RA0104	電磁閥組	1
6	4CV0070103	φ6空氣管 Air Tube (L= 1300mm)	2
7	8MC03204505A	螺絲 Screw (CV01047 M3-0.5*45)	2
8	4AL013012	連接器套頭15P Power cord cap	1
9	4AL013014	公端子 Power cord	2
10	4AL013016	15P連接器 Power cord	1
11	4CV08F0101	固定座 Bracket	1
12	4CV08F0102	電磁閥 Electrical Controller	1
13	4TC012016	φ6 Y型管接頭 Y Connector	1

註: 配合 KI 使用