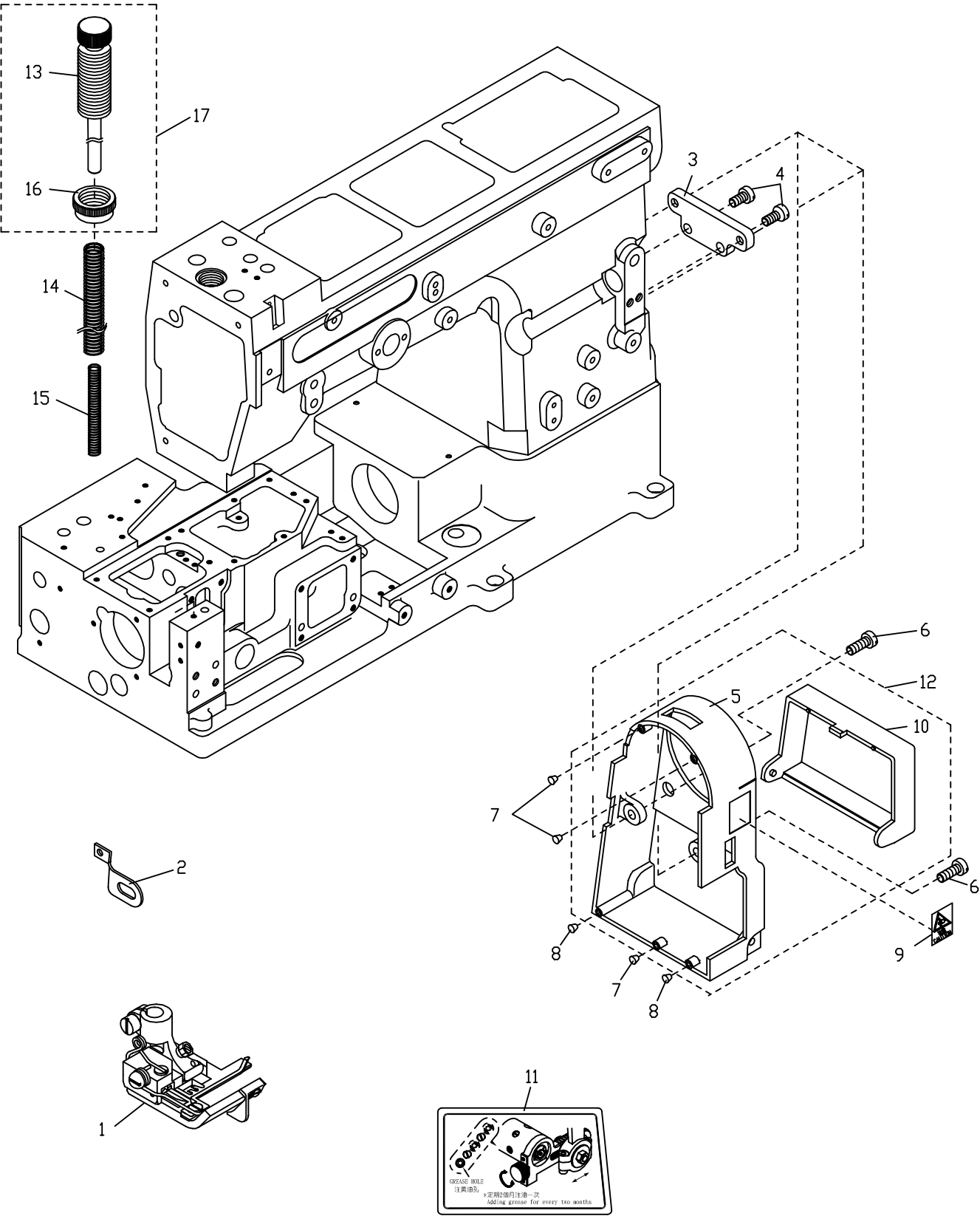


1. FT6539-1/FT7039-1/FT7069-1 壓腳, 針板, 送布齒及各項護蓋

Press Foot ,Needle Plate ,Feed Dog And Conservation Covers



| 序號<br>Ref.No. | 名稱<br>Description  | 針距 Distance Of Needles |             |
|---------------|--------------------|------------------------|-------------|
|               |                    | 5.6                    | 6.4         |
| 1             | 壓腳<br>Presser Foot | 5221PF39561            | 5221PF39640 |

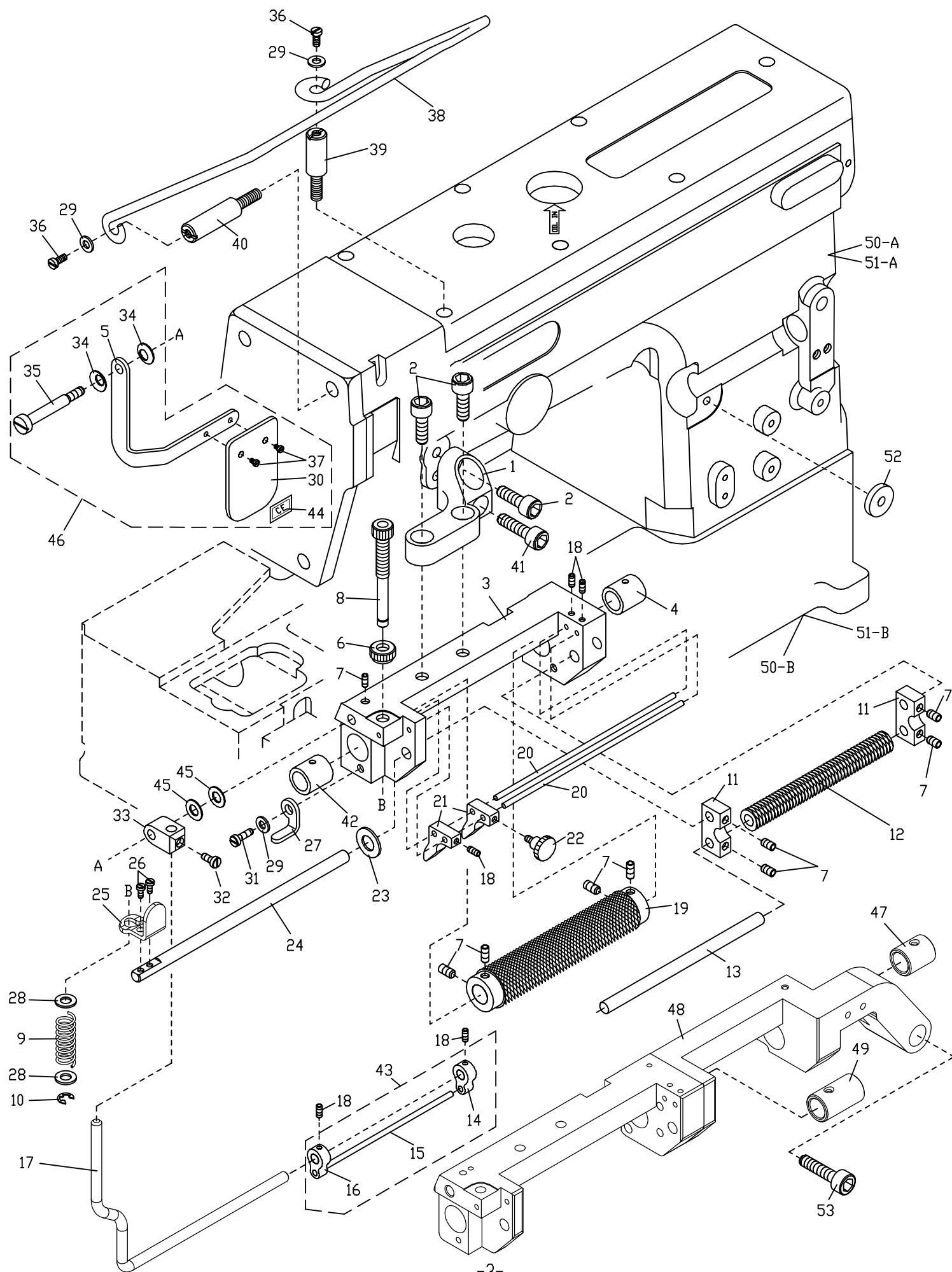
# 1. FT6539-1/FT7039-1/FT7069-1 壓腳,針板,送布齒及各項護蓋列表

## Press Foot, Needle Plate, Feed Dog And Conservation Covers

| Ref.No.<br>序號 | Parts No.<br>物料編號 | Description<br>名 稱                  | Amt. Req.<br>單位用量 |
|---------------|-------------------|-------------------------------------|-------------------|
| 1             | -----             | 壓腳 Presser Foot Asm -----           | 1                 |
| 2             | 2210390129        | 護指環 Safety Plate Holder -----       | 1                 |
| 3             | 2210390120        | 承座 Seat -----                       | 1                 |
| 4             | 2210390123        | 螺絲 Screw -----                      | 2                 |
| 5             | 2210390121        | 連桿護罩 Cover -----                    | 1                 |
| 6             | 2210390124        | 螺絲 Screw -----                      | 2                 |
| 7             | 2210390139        | 減震橡膠 Rubber Cushion -----           | 3                 |
| 8             | 2210390125        | 減震橡膠 Rubber Cushion -----           | 2                 |
| 9             | 2210390127        | 貼紙 Label -----                      | 1                 |
| 10            | 2210390122        | 護蓋 Cover -----                      | 1                 |
| 11            | 22103901261       | 貼紙 Label -----                      | 1                 |
| 12            | 221A0390140       | 連桿護罩組 Cover Asm.-----               | 1                 |
| *13           | 2280690145        | 壓力調整螺椿 Spring Regulator -----       | 1                 |
| *14           | 2280690146        | 彈簧 Spring -----                     | 1                 |
| *15           | 2280690147        | 彈簧 Spring -----                     | 1                 |
| 16            | 2220000803        | 螺帽 Nut -----                        | 1                 |
| 17            | 228A0690148       | 壓力調整螺椿組 Spring Regulator Asm. ----- | 1                 |

\* : For FT7069-1 用

## 2. FT7069 / FT7069-1 / FT7069-4 / FTD7069-4 送鬆緊帶傳送機構 (A) Metering Device Mechanism Components (A)



## 2. FT7069 / FT7069-1 / FT7069-4 / FTD7069-4 送鬆緊帶傳送機構列表 (A)

### Metering Device Mechanism Components (A)

| 序號<br>Ref.No. | 物料編號<br>Parts No. | 名 稱<br>Description                        | 單位用量<br>Amt. Req. |
|---------------|-------------------|-------------------------------------------|-------------------|
| 1             | 2210390301        | 支架 Roller Holder Bracket -----            | 1                 |
| 2             | 8MM06401610A      | 螺絲 Screw (CT0625 M6-1*16)-----            | 3                 |
| △3            | 2280690303        | 滾輪支架 Roller Holder -----                  | 1                 |
| △4            | 2210090304        | 軸襯 Bushing -----                          | 1                 |
| 5             | 2210390305        | 護目鏡架 Safety Plate Holder -----            | 1                 |
| 6             | 2280690306        | 調整螺帽 Adjusting Nut -----                  | 1                 |
| 7             | 8MN04280400A      | 螺絲 Screw (CT0229 M4-0.7*4)-----           | 9                 |
| 8             | 2280690308        | 調節螺樁 Stud -----                           | 1                 |
| 9             | 2280690309        | 彈簧 Spring -----                           | 1                 |
| 10            | 90ER040           | E型扣環 E-Ring -----                         | 1                 |
| 11            | 2210090311        | 從動滾輪臂 Arm -----                           | 2                 |
| 12            | 2210090312        | 從動滾輪 Tension Roller -----                 | 1                 |
| 13            | 2210090313        | 軸 Shaft -----                             | 1                 |
| 14            | 2210090314        | 右導模 Tape Guide(R) -----                   | 1                 |
| 15            | 2210090315        | 導模滑桿 Tape Guide Bar -----                 | 1                 |
| 16            | 2210090316        | 左導模 Tape Guide(L) -----                   | 1                 |
| 17            | 2280690317        | 導模承桿 Tape Guide Support Bar -----         | 1                 |
| 18            | 8MN03200300A      | 螺絲 Screw (CT0115 M3-0.5*3) -----          | 5                 |
| 19            | 2210090319        | 主動滾輪 Feeding Roller -----                 | 1                 |
| 20            | 2210090320        | 導模導桿 Tape Guide Bar -----                 | 2                 |
| 21            | 2280690321        | 導模 Tape Guide -----                       | 2                 |
| 22            | 2210090322        | 固定螺樁 Knob Screw Stud -----                | 1                 |
| 23            | 2200000910        | 墊圈 Washer -----                           | 1                 |
| 24            | 2280690324        | 軸 Tension Link Shaft -----                | 1                 |
| 25            | 2280690325        | 釋壓板手 Press Release -----                  | 1                 |
| 26            | 8MB03200606K      | 螺絲 Screw (CT1207 M3-0.5*6) -----          | 2                 |
| 27            | 2280690327        | 限位片 Holder -----                          | 1                 |
| 28            | 2200001025        | 墊圈 Washer -----                           | 2                 |
| 29            | 2100000223        | 墊圈 Washer (W3) -----                      | 3                 |
| 30            | 2200001622        | 護目鏡 Safety Plate -----                    | 1                 |
| 31            | 8MB04281007K      | 螺絲 Screw (CT1237 M4-0.7*10) -----         | 1                 |
| 32            | 8SB48280808A      | 螺絲 Screw (S0119 3/16"-28*8) -----         | 1                 |
| 33            | 2210090333        | 接頭 Joint -----                            | 1                 |
| 34            | 2200000228        | 彈簧墊圈 Conical Spring Washer (CT0228) ----- | 2                 |
| 35            | 8MB04283809E      | 螺樁 Stud (CT0227 M4-0.7*38) -----          | 1                 |
| 36            | 8MC04281207D      | 螺絲 Screw(CT0102 M4-0.7*12) -----          | 2                 |
| 37            | 8MB03200405A      | 螺絲 Screw (FT0548 M3-0.5*4) -----          | 2                 |
| 38            | 4TB0000101        | 帶架 Tape Holder (FTB0101)-----             | 1                 |
| 39            | 2210600116        | 螺樁 Stud (FT600116) -----                  | 1                 |
| 40            | 4TB0000103        | 螺樁 Stud (FTB0103) -----                   | 1                 |
| 41            | 8MM06402010A      | 螺絲 Screw (SH0444 M6-1*20) -----           | 1                 |
| 42            | 2210390342        | 軸襯 Bushing -----                          | 1                 |
| 43            | 221A0090341       | 導模滑桿組 Tape Guide Bar Asm.-----            | 1                 |
| 44            | 66451             | 貼紙 Paster -----                           | 1                 |
| 45            | 2200001025        | 墊圈 Washer -----                           | 2                 |
| 46            | 221A0390346       | 護目鏡組 Safety Plate Asm. -----              | 1                 |
| ◎47           | 2230690347        | 軸襯 Bushing -----                          | 1                 |
| ◎48           | 2230690303        | 滾輪支架 Roller Holder -----                  | 1                 |
| ◎49           | 2230690304        | 軸襯 Bushing -----                          | 1                 |
| ** 50         | 2230690350        | 車頭 Frame Unit -----                       | 1                 |
| ** 50-A       | 2230690350A       | 車頭上座 Frame Unit -----                     | 1                 |
| ** 50-B       | 2280000128B       | 車頭下座 Frame Unit -----                     | 1                 |
| * 51          | 2280690351        | 車頭 Frame Unit -----                       | 1                 |
| * 51-A        | 2280690351A       | 車頭上座 Frame Unit -----                     | 1                 |
| * 51-B        | 2280000128B       | 車頭下座 Frame Unit -----                     | 1                 |
| *52           | 2280690352        | 墊圈 Washer -----                           | 1                 |
| ◎53           | 8MM05322209X      | 螺絲 Screw (NT01219 M5-0.8*22) -----        | 1                 |

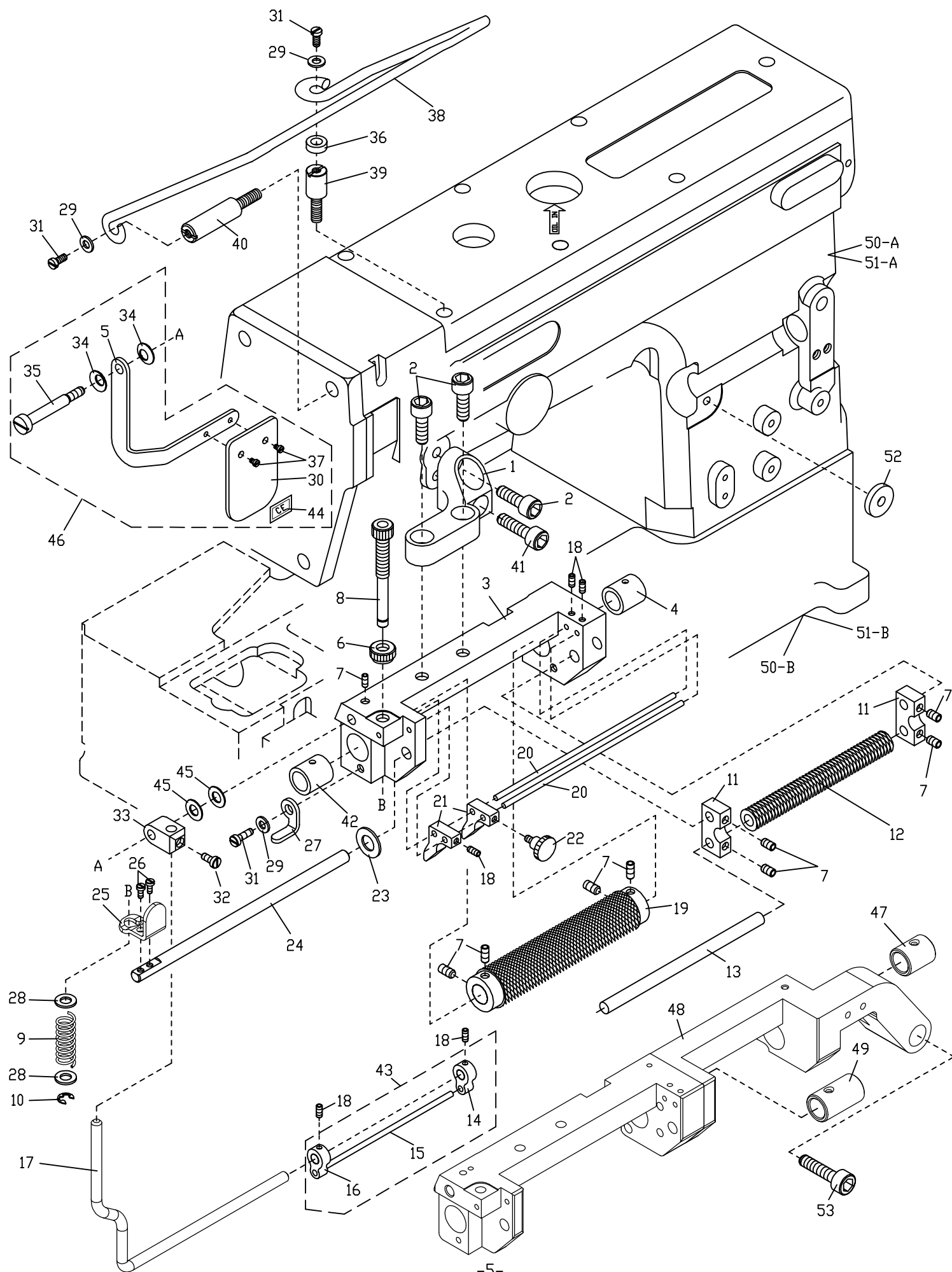
\* : FT7069-4 用

\*\* : FTD7069-4 用

◎ : FT7069-4 / FTD7069-4 用

△ : FT7069 / FT7069-1 用

### 3. FT7069 / FT7069-1 / FT7069-4 / FTD7069-4 送鬆緊帶傳送機構 (A) Metering Device Mechanism Components (A)



### 3. FT7069 / FT7069-1 / FT7069-4 / FTD7069-4 送鬆緊帶傳送機構列表 (A)

#### Metering Device Mechanism Components (A)

| 序號<br>Ref.No. | 物料編號<br>Parts No. | 名 稱<br>Description                        | 單位用量<br>Amt. Req. |
|---------------|-------------------|-------------------------------------------|-------------------|
| 1             | 2210390301        | 支架 Roller Holder Bracket -----            | 1                 |
| 2             | 8MM06401610A      | 螺絲 Screw (CT0625 M6-1*16)-----            | 3                 |
| △3            | 2280690303        | 滾輪支架 Roller Holder -----                  | 1                 |
| △4            | 2210090304        | 軸襯 Bushing -----                          | 1                 |
| 5             | 2210390305        | 護目鏡架 Safety Plate Holder -----            | 1                 |
| 6             | 2280690306        | 調整螺帽 Adjusting Nut -----                  | 1                 |
| 7             | 8MN04280400A      | 螺絲 Screw (CT0229 M4-0.7*4)-----           | 9                 |
| 8             | 2280690308        | 調節螺樁 Stud -----                           | 1                 |
| 9             | 2280690309        | 彈簧 Spring -----                           | 1                 |
| 10            | 90ER040           | E型扣環 E-Ring -----                         | 1                 |
| 11            | 2210090311        | 從動滾輪臂 Arm -----                           | 2                 |
| 12            | 2210090312        | 從動滾輪 Tension Roller -----                 | 1                 |
| 13            | 2210090313        | 軸 Shaft -----                             | 1                 |
| 14            | 2210090314        | 右導模 Tape Guide(R) -----                   | 1                 |
| 15            | 2210090315        | 導模滑桿 Tape Guide Bar -----                 | 1                 |
| 16            | 2210090316        | 左導模 Tape Guide(L) -----                   | 1                 |
| 17            | 2280690317        | 導模承桿 Tape Guide Support Bar -----         | 1                 |
| 18            | 8MN03200300A      | 螺絲 Screw (CT0115 M3-0.5*3) -----          | 5                 |
| 19            | 2210090319        | 主動滾輪 Feeding Roller -----                 | 1                 |
| 20            | 2210090320        | 導模導桿 Tape Guide Bar -----                 | 2                 |
| 21            | 2280690321        | 導模 Tape Guide -----                       | 2                 |
| 22            | 2210090322        | 固定螺樁 Knob Screw Stud -----                | 1                 |
| 23            | 2200000910        | 墊圈 Washer -----                           | 1                 |
| 24            | 2280690324        | 軸 Tension Link Shaft -----                | 1                 |
| 25            | 2280690325        | 釋壓板手 Press Release -----                  | 1                 |
| 26            | 8MB03200606K      | 螺絲 Screw (CT1207 M3-0.5*6) -----          | 2                 |
| 27            | 2280690327        | 限位片 Holder -----                          | 1                 |
| 28            | 2200001025        | 墊圈 Washer -----                           | 2                 |
| 29            | 2100000223        | 墊圈 Washer (W3) -----                      | 3                 |
| 30            | 2200001622        | 護目鏡 Safety Plate -----                    | 1                 |
| 31            | 8MB04281007K      | 螺絲 Screw (CT1237 M4-0.7*10) -----         | 3                 |
| 32            | 8SB48280808A      | 螺絲 Screw (S0119 3/16"-28*8) -----         | 1                 |
| 33            | 2210090333        | 接頭 Joint -----                            | 1                 |
| 34            | 2200000228        | 彈簧墊圈 Conical Spring Washer (CT0228) ----- | 2                 |
| 35            | 8MB04283809E      | 螺樁 Stud (CT0227 M4-0.7*38) -----          | 1                 |
| 36            | 2310001908        | 隔環 Spacer-----                            | 1                 |
| 37            | 8MB03200405A      | 螺絲 Screw (FT0548 M3-0.5*4) -----          | 2                 |
| 38            | 4TB0000101        | 帶架 Tape Holder (FTB0101)-----             | 1                 |
| 39            | 2280690831        | 螺樁 Stud -----                             | 1                 |
| 40            | 4TB0000103        | 螺樁 Stud (FTB0103) -----                   | 1                 |
| 41            | 8MM06402010A      | 螺絲 Screw (SH0444 M6-1*20) -----           | 1                 |
| 42            | 2210390342        | 軸襯 Bushing -----                          | 1                 |
| 43            | 221A0090341       | 導模滑桿組 Tape Guide Bar Asm.-----            | 1                 |
| 44            | 66451             | 貼紙 Paster -----                           | 1                 |
| 45            | 2200001025        | 墊圈 Washer -----                           | 2                 |
| 46            | 221A0390346       | 護目鏡組 Safety Plate Asm. -----              | 1                 |
| ◎47           | 2230690347        | 軸襯 Bushing -----                          | 1                 |
| ◎48           | 2230690303        | 滾輪支架 Roller Holder -----                  | 1                 |
| ◎49           | 2230690304        | 軸襯 Bushing -----                          | 1                 |
| ** 50         | 2230690350        | 車頭 Frame Unit -----                       | 1                 |
| ** 50-A       | 2230690350A       | 車頭上座 Frame Unit -----                     | 1                 |
| ** 50-B       | 2280000128B       | 車頭下座 Frame Unit -----                     | 1                 |
| * 51          | 2280690351        | 車頭 Frame Unit -----                       | 1                 |
| * 51-A        | 2280690351A       | 車頭上座 Frame Unit -----                     | 1                 |
| * 51-B        | 2280000128B       | 車頭下座 Frame Unit -----                     | 1                 |
| *52           | 2280690352        | 墊圈 Washer -----                           | 1                 |
| ◎53           | 8MM05322209X      | 螺絲 Screw (NT01219 M5-0.8*22) -----        | 1                 |

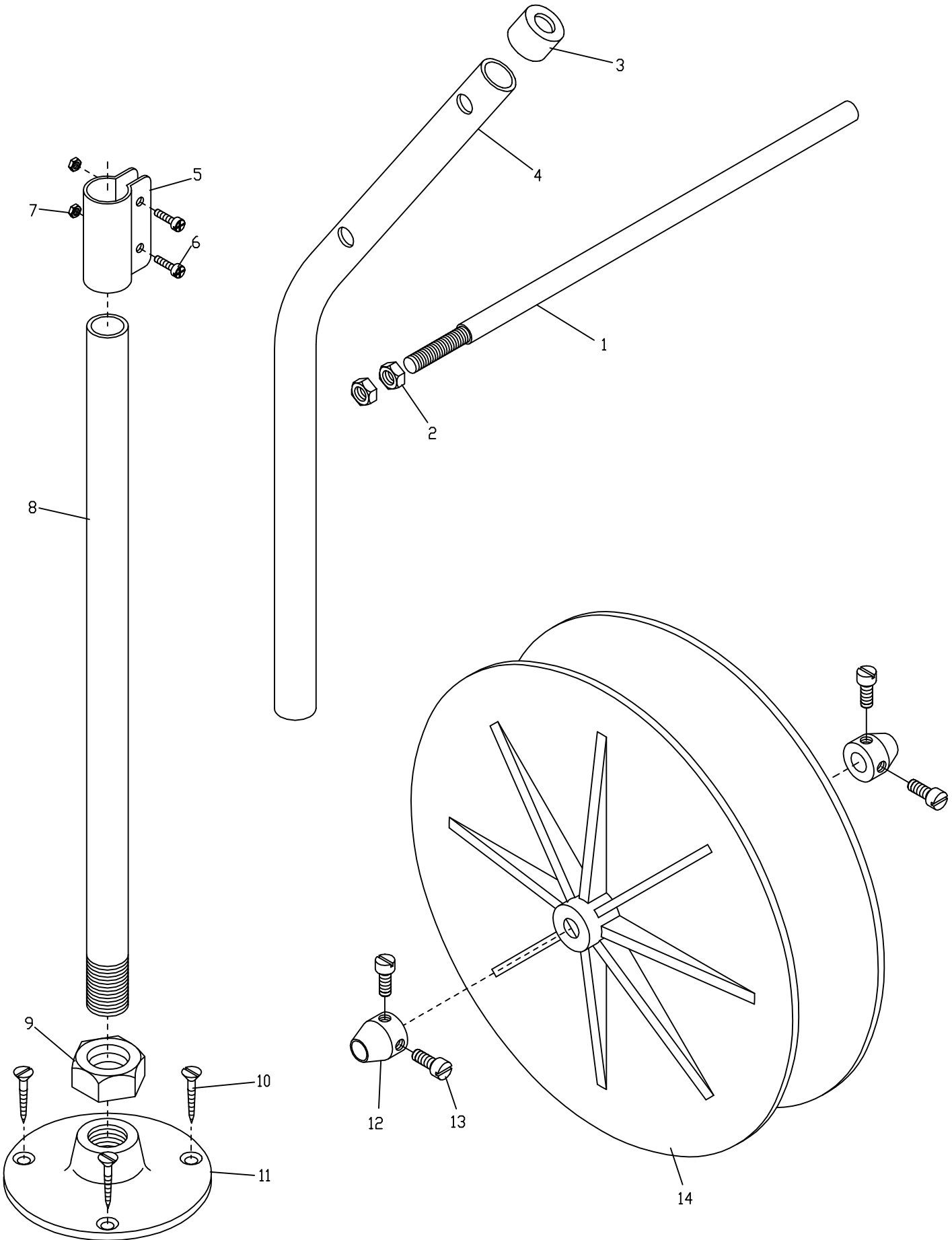
\* : FT7069-4 用

\*\* : FTD7069-4 用

◎ : FT7069-4 / FTD7069-4 用

△ : FT7069 / FT7069-1 用

4. TS003 滾條架 Tape Stand



#### 4. TS003 滾條架 Tape Stand

| 序號<br>Ref.No. | 物料編號<br>Parts No. | 名 稱<br>Description                 | 單位用量<br>Amt. Req. |
|---------------|-------------------|------------------------------------|-------------------|
| 1             | 4TS0030101        | 軸 Shaft -----                      | 1                 |
| 2             | 8SA79180613A      | 螺絲 Screw (CT1514 5/16"-18*6) ----- | 2                 |
| 3             | 4TS0060103        | 柱帽 Rod Cup -----                   | 1                 |
| 4             | 4TS0060104        | 上柱 Upper Thread Stand Rod -----    | 1                 |
| 5             | 4TS0060105        | 接頭 Bracket -----                   | 1                 |
| 6             | 8SC48321708D      | 螺絲 Screw -----                     | 2                 |
| 7             | 8SA48320409B      | 螺帽 Nut -----                       | 2                 |
| 8             | 4TS0060108        | 下柱 Lower Thread Stand Rod -----    | 1                 |
| 9             | 4TS0060109        | 螺帽 Nut -----                       | 1                 |
| 10            | 8WF50202210A      | 木螺絲 Wood Screw -----               | 3                 |
| 11            | 4TS0060111        | 座 Stand Base -----                 | 1                 |
| 12            | 4TS0030112        | 限動環 Stop Collar -----              | 2                 |
| 13            | 8SH56320500A      | 螺絲 Screw -----                     | 4                 |
| 14            | 4TS0050101        | 承盤 Plastic Plate -----             | 2                 |