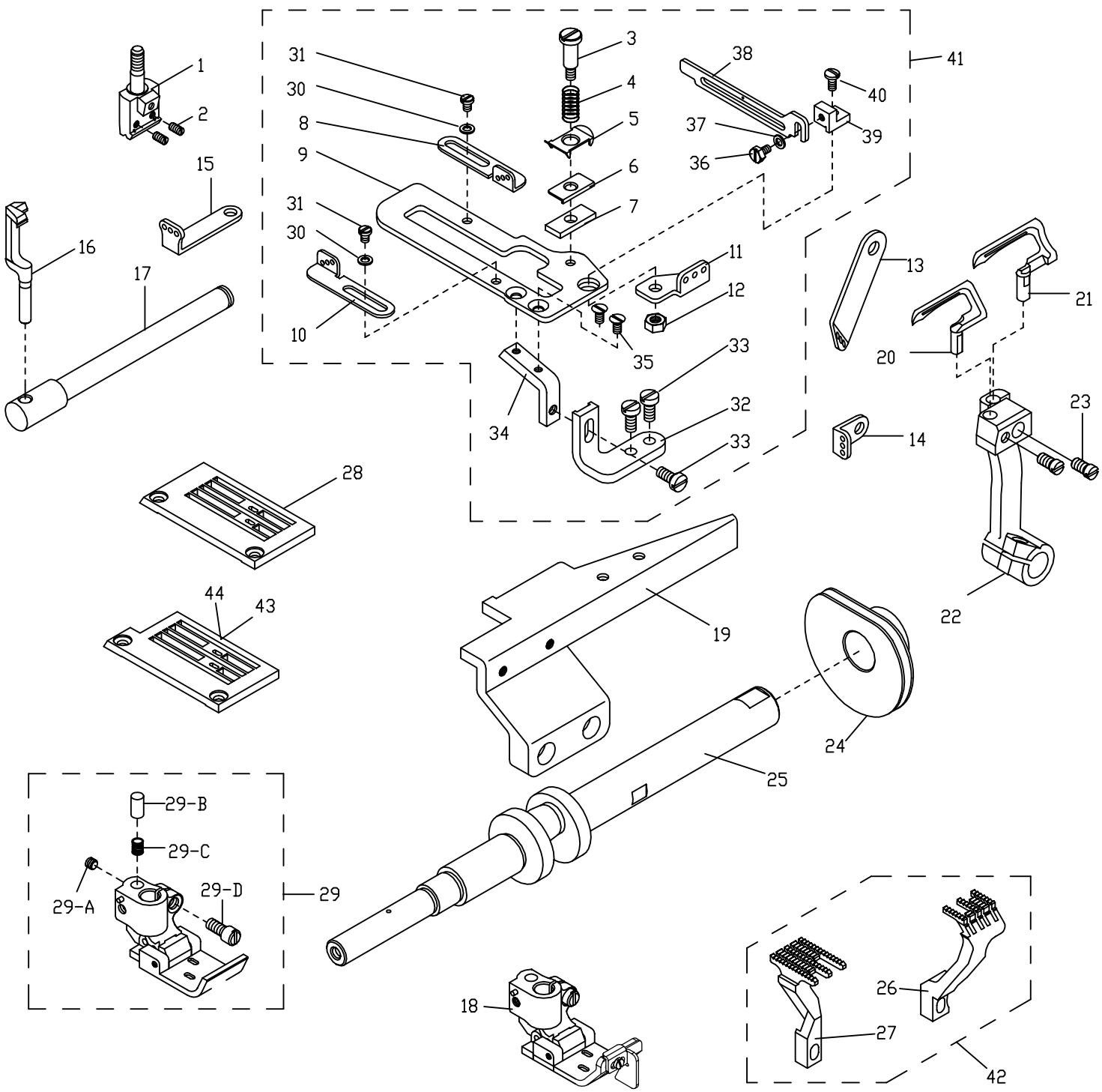
1. FT7002 / FTD7002 雙鉤針環逢車
Two Needle Chain Stitch Machine

Subclass / Remark	Date
	2026/06/25



序號 Ref.No.		1	22	26	27	28	29
				42			
名稱 Description		針留 Needle Clamp	擺動臂 Looper Holder	副送布齒 Diff Feed Dog	主送布齒 Main Feed Dog	針鈑 Needle Plate	壓腳 Press Foot
針距	4.8	5221NC02480	5221LH02480	5221DF02480	5221FD02480	5221TP02480	5221PF02480
				5221DG0029			
	6.4	5221NC02640	5221LH02640	5221DF02640	5221FD02640	5221TP02640	5221PF02640
				5221DG0003			

1. FT7002 / FTD7002 雙勾針環縫車

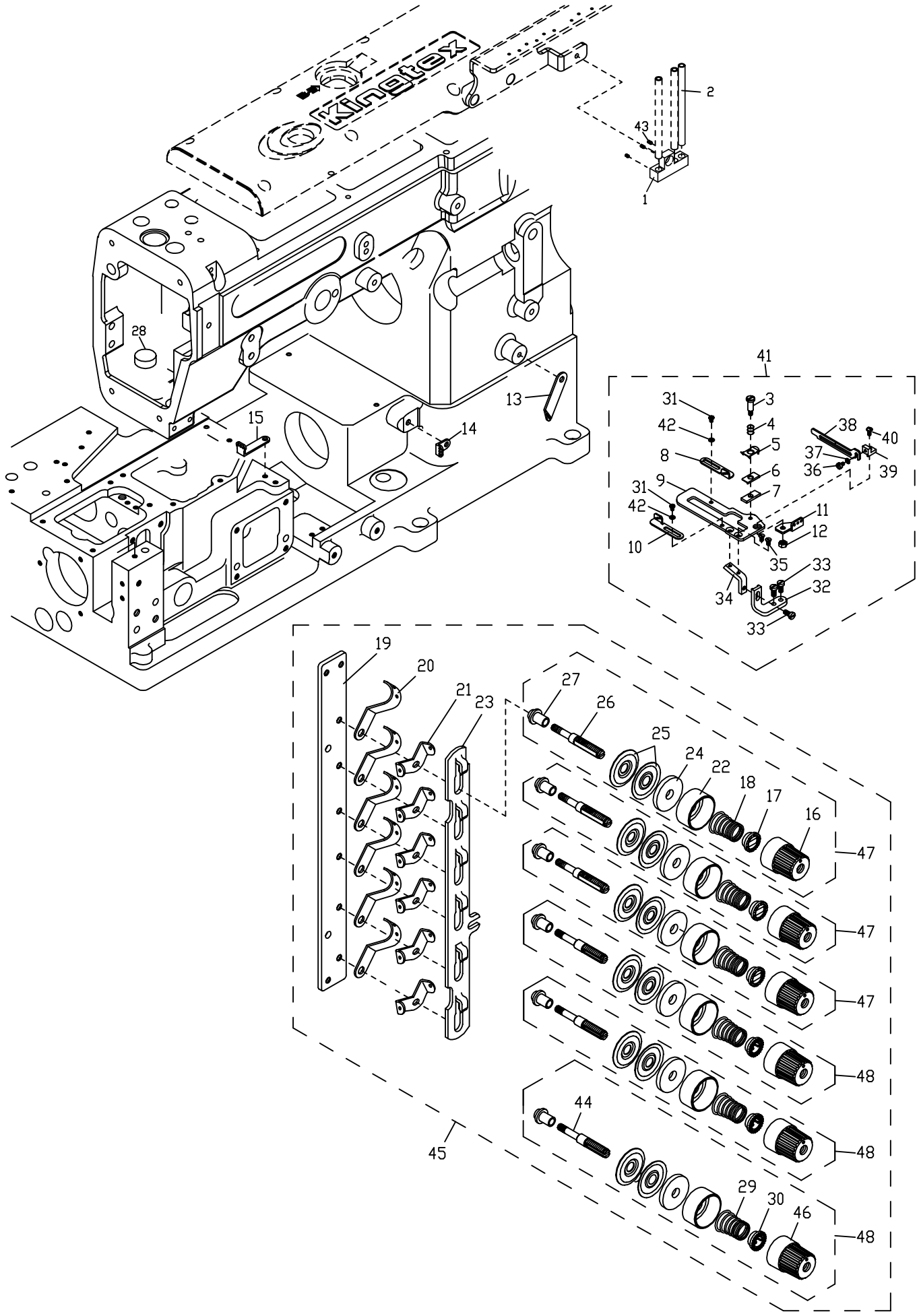
Two Needle Chain Stitch Machine

Subclass / Remark	Date
	2026/06/25

序號 Ref. No.	物料編號 Parts No.	名　稱 Description	單位用量 Amt.Req
1	----------	針留 Needle Clamp	1
2	8SH32440300A	螺絲 Screw (CT0709 1/8"-44*3)	2
3	2210020103	螺樁 Stud	1
4	22000003501	彈簧 Spring (CT0350)	1
5	2200000349	針線控制壓板 Tension Control Plate	1
6	2200000348	針線控制板 Thread Guide Plate	1
7	2210020107	墊片 Looper Thead Retainer Holder	1
8	2210020108	導線 Thead Guide (Right)	1
9	2210020109	導線承板 Supporting Plate	1
10	2210020110	導線 Thead Guide (Left)	1
11	2210020111	導線 Thead Guide (Center)	1
12	8MA85240306B	螺帽 Nut (FT020112 M3.5-0.6*3)	1
13	2210020113	導線 Looper Thread Eyelet	1
14	2210020114	導線 Looper Thread Eyelet (Right)	1
15	2210020115	導線 Looper Thread Eyelet (Left)	1
16	5221NG02640	後導針器 Needle Guard (Rear)	1
17	2210020117	後導針器驅動軸 Driving Shaft	1
△18	5228PF02640	壓腳組 Presser Foot Complete Set	1
19	2280000203	下座前蓋 Front Cover	1
20	5221LL02640	結線鉤 Looper	1
21	5221LL02641	結線鉤 Looper (right)	1
22	----------	擺動臂 Looer Holder	1
23	8MB04280705K	螺絲 Screw (FT1036 M4-0.7*7)	2
24	2210020124	揚線凸輪 Looper Thread Take-up	1
25	2210020125	曲軸 Crankshaft	1
26	----------	副送布齒 Diff Feed Dog	1
27	----------	主送布齒 Main Feed Dog	1
28	----------	針板 Needle Plate	1
29	----------	壓腳組 Presser Foot Complete Set	1
29-A	8SH32440300A	螺絲 Screw (CT0709 1/8"-44*3)	1
29-B	5221PF0264H	調節樁 Presser Foot Pin	1
29-C	5221PF0264J	彈簧 Spring	1
29-D	8MC85240705A	螺絲 Screw (M3.5-0.6*8)	1
30	2210000547	墊圈 Washer	2
31	8MB03200405A	螺絲 Screw (F0548 M3-0.5*4)	2
32	2210000539	支架 Support	1
33	8MB04280807K	螺絲 Screw (C0215 M4-0.7*8)	3
34	2210000541	承扳支臂 Support	1
35	8ME03200606A	螺絲 Screw (C0235 M3-0.5*6)	2
36	8MK85240807A	螺絲 Screw (FT70504 M3.5-0.6*8)	1
37	2100000223	墊圈 Washer (W3)	1
38	2210000556	導線 Thread Guide	1
39	2210000554	支架 Support	1
40	8MB85240807K	螺絲 Screw (F0555 M3.5-0.6*8)	1
41	221A0020141	導線組 Thread Guide Asm.	1
42	----------	送布齒 Feed Dog Asm.	1
*43	5221TP02642	針鈑 Needle Plate	1
**44	5221TP02481	針鈑 Needle Plate	1

* : TC008 專用針鈑 (* : For TC008 Use)
**: KI002 專用4.8針鈑 (** : For KI002 Use)
△ : 特註品 Made to order item

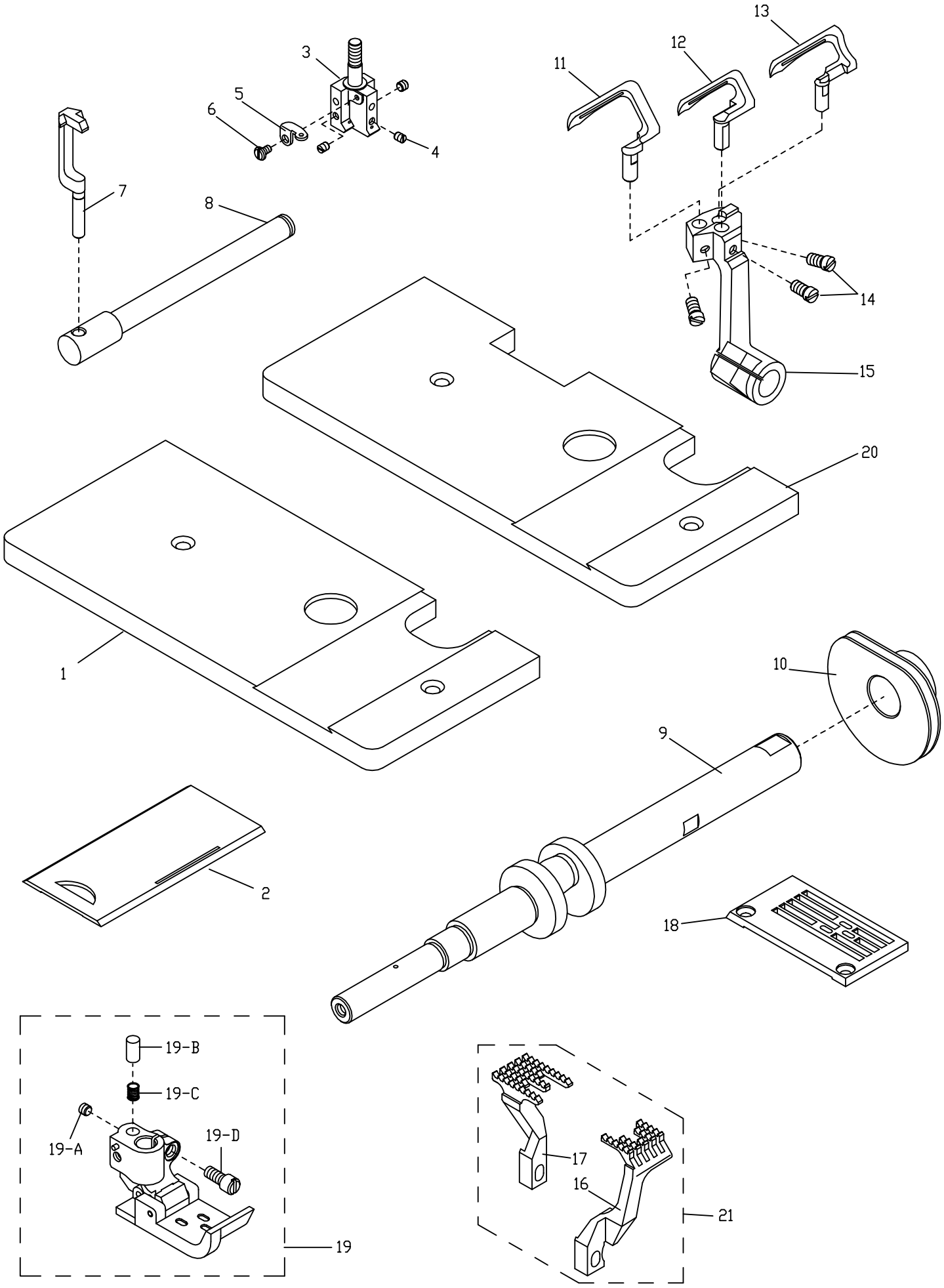
2. FTD7002-1 三鉤針環縫車 Three Needle Chain Stitch Machine



2. FTD7002-1 三勾針環縫車 Three Needle Chain Stitch Machine

序 號 Ref.No.	物料編號 Parts No.	名　稱 Description	單位用量 Amt.Req
1	2240600102	導線座 Thread Guide Holder	1
2	2200000327	導線管 Thread Guide Pipe	1
3	2210020103	螺樁 Sutd	1
4	2210020104	彈簧 Spring	1
5	2200000349	針線控制壓板 Tension Control Plate	1
6	2200000348	針線控制板 Thread Guide Plate	1
7	2210020107	墊片 Looper Thread Retainer Holder	1
8	2210020108	導線 Thread Guide (Right)	1
9	2210020109	導線承板 Supporting Plate	1
10	2210020110	導線 Thread Guide (Left)	1
11	2210020111	導線 Thread Guide (Center)	1
12	8MB85240306B	螺絲 Screw (F020112 M3.5-0.6*3)	1
13	2210020113	導線 Looper Thread Eyelet	1
14	2210020114	導線 Looper Thread Eyelet (Right)	1
15	2210020115	導線 Looper Thread Eyelet (Left)	1
16	2100001121	張力調整螺帽 Tension Nut (Red)	3
17	2200000303	套管 Bushing	3
18	2100001123	彈簧 Spring (Red)	3
19	4UTB040320	導線座 Tension Post Support	1
20	2200000312	導線 Thread Guide	6
21	2200000311	導線 Thread Guide	6
22	2200000305	彈簧座 Spring Seat	6
23	4UTB040319	鬆線鈑 Release Wedge	1
24	2100001127	羊毛氈 Felt	6
25	2100001126	張力控制盤 Tension Disc	12
26	22000003081	螺樁 Stud	3
27	22000003091	隔環 Spacer	6
28	2200000422	孔塞 Plug	1
29	2100041131	彈簧 Spring (Yellow)	3
30	2100001122	止滑齒輪 Bush	3
31	8MB03200405A	螺絲 Screw (F0548 M3-0.5*4)	2
32	2210000539	支架 Support	1
33	8MB04280807K	螺絲 Screw (C0215 M4-0.7*8)	3
34	2210000541	承扳支臂 Support	1
35	8ME03200606A	螺絲 Screw (C0235 M3-0.5*6)	2
36	8MK85240807A	螺絲 Screw (FT70504 M3.5-0.6*8)	1
37	2100000223	墊圈 Washer (W3)	1
38	2210000556	導線 Thread Guide	1
39	2210000554	支架 Support	1
40	8MB85240807K	螺絲 Screw (F0555 M3.5-0.6*8)	1
41	221A0020141	導線組 Thread Guide Asm.	1
42	2210000547	墊圈 Washer	2
43	8MN03200300A	螺絲Screw (CT0115 M3-0.5*3)	1
44	22000003611	螺樁 Stud	3
45	223A0020145	鬆線板組 Release Wedge Asm.	1
46	2100001121A	張力調整螺帽 Tension Nut (Yellow)	3
47	231A0001922	張力控制組 Tension Asm. (Red)	3
48	220A0000315	張力控制組 Tension Asm.(Yellow)	3

3. FT7002-1/FTD7002-1 三鉤針環逢車 Three Needle Chain Stitch Machine

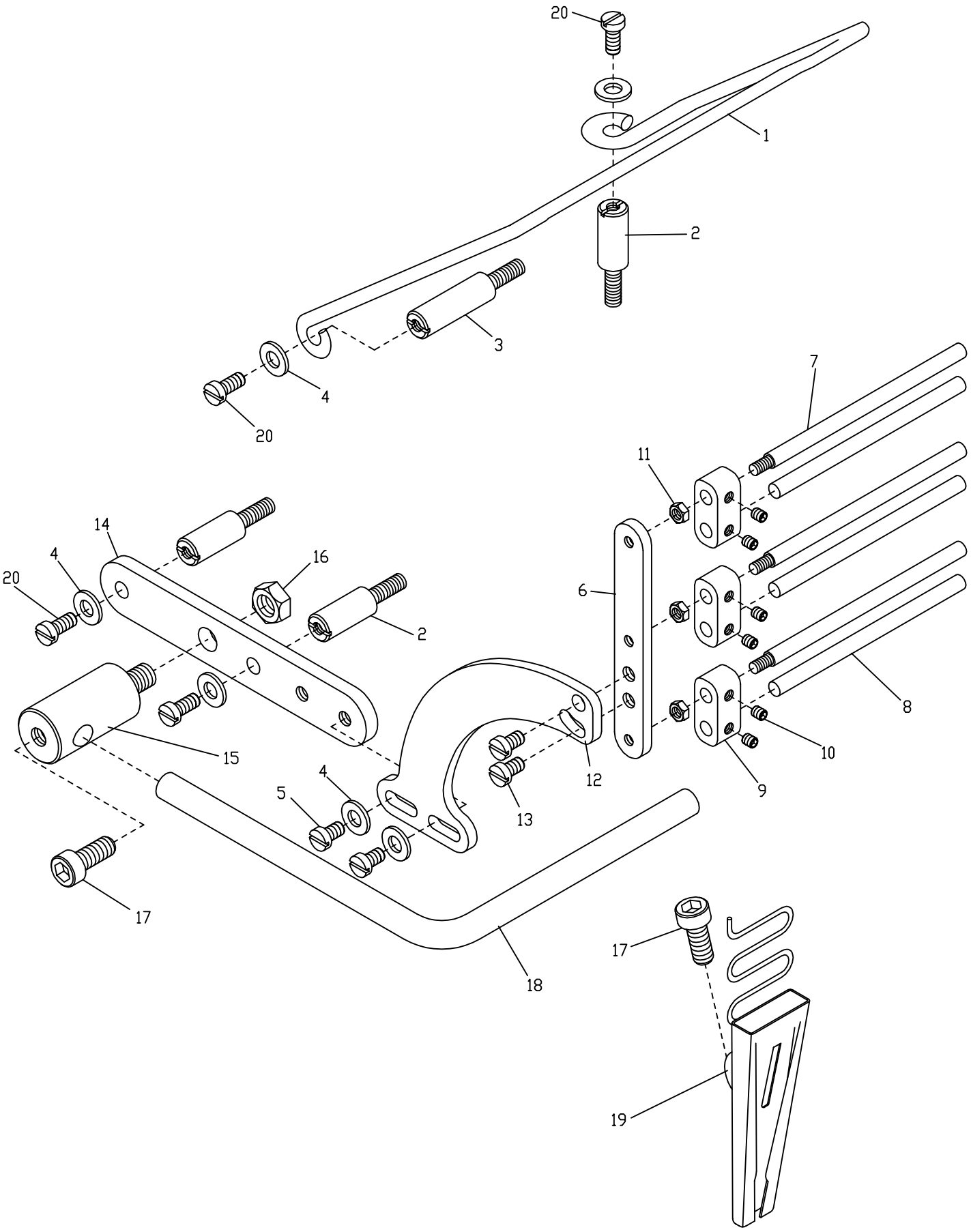


3. FT7002-1/FTD7002-1 三勾針環縫車 Three Needle Chain Stitch Machine

序 號 Ref.No.	物料編號 Parts No.	名 稱 Description	單位用量 Amt.Req
1	2280020301	左布板 Cloth Plate	1
2	2210020302	側板 Side Cover	1
3	5221NC02641	針留 Needle Clamp	1
4	8SH32440300A	螺絲 Screw (SH0465 1/8"-44*3)	3
5	2210020305	隔環 Spacer	1
6	8SB24560405A	螺絲 Screw (SH0413 3/32"-56*4)	1
7	5221NG02641	後導針器 Needle Guard	1
8	2210020117	後導針器驅動軸 Driving Shaft	1
9	2210020125	曲軸 Crank shaft	1
10	2210020124	揚線凸輪 Looper Thread Take-up	1
11	5221LL02643	結線鉤 Looper (Left)	1
12	5221LL02642	結線鉤 Looper (Medium)	1
13	5221LL02641	結線鉤 Looper (Right)	1
14	8MB04280705k	螺絲 Screw (FT1036 M4-0.7*7)	3
15	5221LH02641	擺動臂 Looper Holder	1
16	5221DF02641	副送布齒 Diff. Feed Dog	1
17	5221FD02641	主送布齒 Main Feed Dog	1
18	5221TP02641	針板 Needle Plate	1
19	5221PF02641	壓腳組 Presser Foot ,Complete Set	1
19-A	8SH32440300A	螺絲 Screw (SH0465 1/8"-44*3)	1
19-B	5221PF0264H	調節樁 Presser Foot Pin	1
19-C	5221PF0264J	彈簧 Spring	1
19-D	8MC08240705A	螺絲 Screw (M3.5-0.6*8)	1
*20	2280020320	左布板 Cloth Plate	1
21	5221DG0004	送布齒 Feed Dog Asm.	1

* : FOR RP5 專用

4. TB002 褲面補強帶裝置



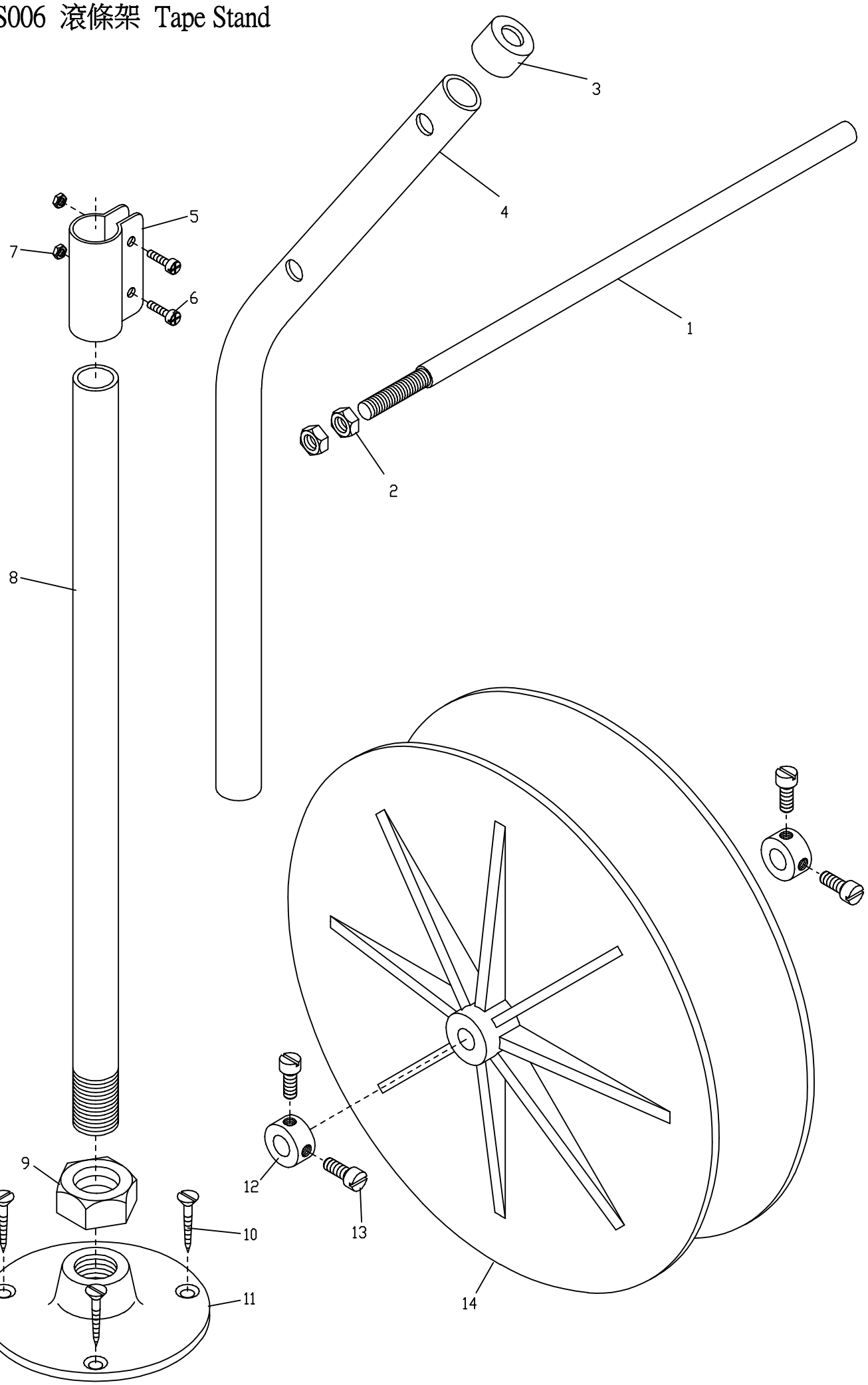
4. TB002 褲面補強帶裝置

序 號 Ref.No.	物料編號 Parts No.	名 稱 Description	單位用量 Amt.Req
1	4TB0000101	帶架 Tape Holder	1
2	2210600116	螺樁 Stud	3
3	4TB0000103	螺樁 Stud	1
4	2100000223	墊圈 Washer	6
5	8MC04281207D	螺絲 Screw (CT0102 M4-0.7*8)	2
6	4TB0000106	支架 Holder	1
7	4TB0000107	導帶桿 Tape Guide	3
8	4TB0000108	導帶桿 Tape Guide	3
9	4TB0000109	帶位調整塊 Tape Guide Adjusting Holder	3
10	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3)	6
11	8MA03200306A	螺帽 Nut (FTB0111 M3-0.5*3)	3
12	4TB0000112	支架 Holder	1
13	8MB04280507K	螺絲 Screw (FT0235 M4-0.7*5)	2
14	4TB0000114	支架 Holder	1
15	4TB0000115	螺樁 Stud	1
16	8MA06400510A	螺帽 Nut (CT0533 M6-1*5)	1
17	8MM05320809A	螺絲 Screw (CT1145 M5-0.8*8)	2
18	4TB0000118	支架 Holder	1
*19	----------	成形導模 Folder	1
20	8MB04281007K	螺絲 Screw (CT1237 M4-0.7*10)	4

* : 特註品 Custom-made Item

Note : This page contains the model added to the previous Parts List.

5. TS006 滾條架 Tape Stand

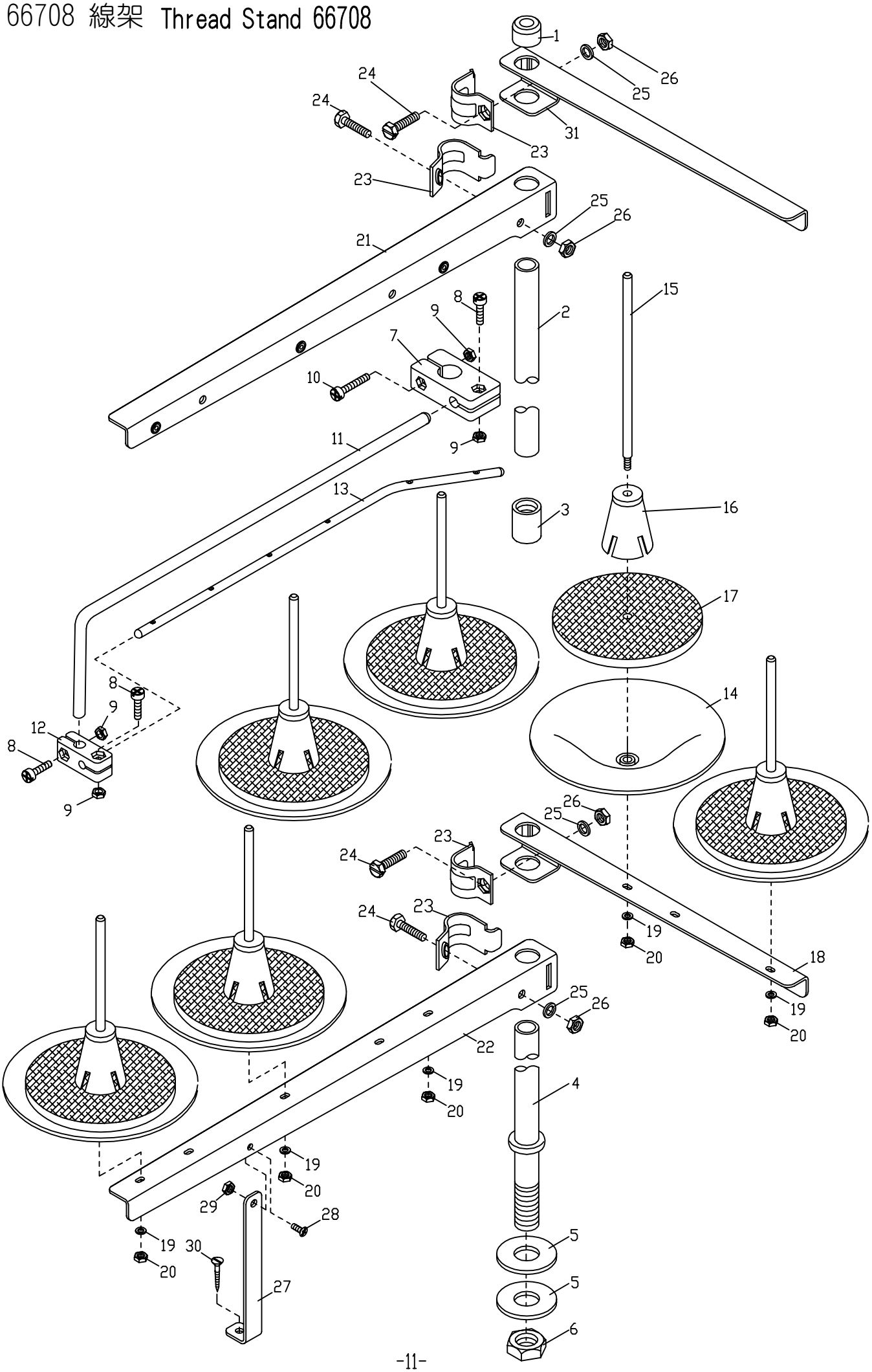


5. TS006 滾條架 Tape Stand

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt.Req
1	4TS0060101	軸 Shaft	1
2	8SA79180613A	螺帽 Nut (CT1514 5/16"-18*6)	2
3	4TS0060103	柱帽 Rod Cup	1
4	4TS0060104	上柱 Upper Thread Stand Rod	1
5	4TS0060105	接頭 Bracket	1
6	8SC48321708D	螺絲 Screw	2
7	8SA48320409B	螺帽 Nut (SH0527 3/16"-32*4)	2
8	4TS0060108	下柱 Lower Thread Stand Rod	1
9	4TS0060109	螺帽 Nut	1
10	8WF50202210A	木螺絲 Wood Screw	3
11	4TS0060111	座 Stand Base	1
12	4TS0050102	限動環 Stop Coller	2
13	8SG56320500A	螺絲 Screw (SH0425 7/32"-32*5)	4
14	4TS0050101	承盤 Plastic Plate	2

* 選購 To pick and make purchase

6. 66708 線架 Thread Stand 66708



6. 66708 線架　Thread Stand 66708

序號 Ref. No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	667051	柱帽 Rod Cover	1
2	667052	上柱 Upper Thread Stand Rod	1
3	667053	接頭 Joint	1
4	667054	下柱 Lower Thread Stand Rod	1
5	667055	墊圈 Washer	2
6	667056	螺帽 Nut	1
7	667057	接頭 Bracket	1
8	667058	螺絲 Screw	3
9	667059	螺帽 Nut	4
10	6670510	螺絲 Screw	1
11	6670511	旋臂 Arm	1
12	6670512	接頭 Bracket	1
13	6670513	導線桿 Thread Guide	1
14	6670514	線盤 Spool Set for SH6005	6
15	6670515	線盤軸 Spool Pin	6
16	6670516	定心錐 Spool Retaining Lup	6
17	6670517	緩衝墊 Seat	6
18	6670522	線盤座 Spool Set Bracket	1
19	6670519	彈簧墊圈 Spring Washer	5
20	6670520	螺帽 Nut	5
21	6670521	導線臂 Thread Guide	1
22	6670522	線盤座 Spool Set Bracket	1
23	6670523	夾板 Clamp	4
24	6670524	螺絲 Screw	4
25	6670525	彈簧墊圈 Spring Washer	4
26	6670526	螺帽 Nut	4
27	6670527	撐桿 Support Rod	1
28	6670528	螺絲 Screw	1
29	6670529	螺帽 Nut	1
30	6670530	木螺絲 Wood Screw	1
31	6670521	導線臂 Thread Guide	1