Kingtex®

Vel. Ver2.0 2022.03

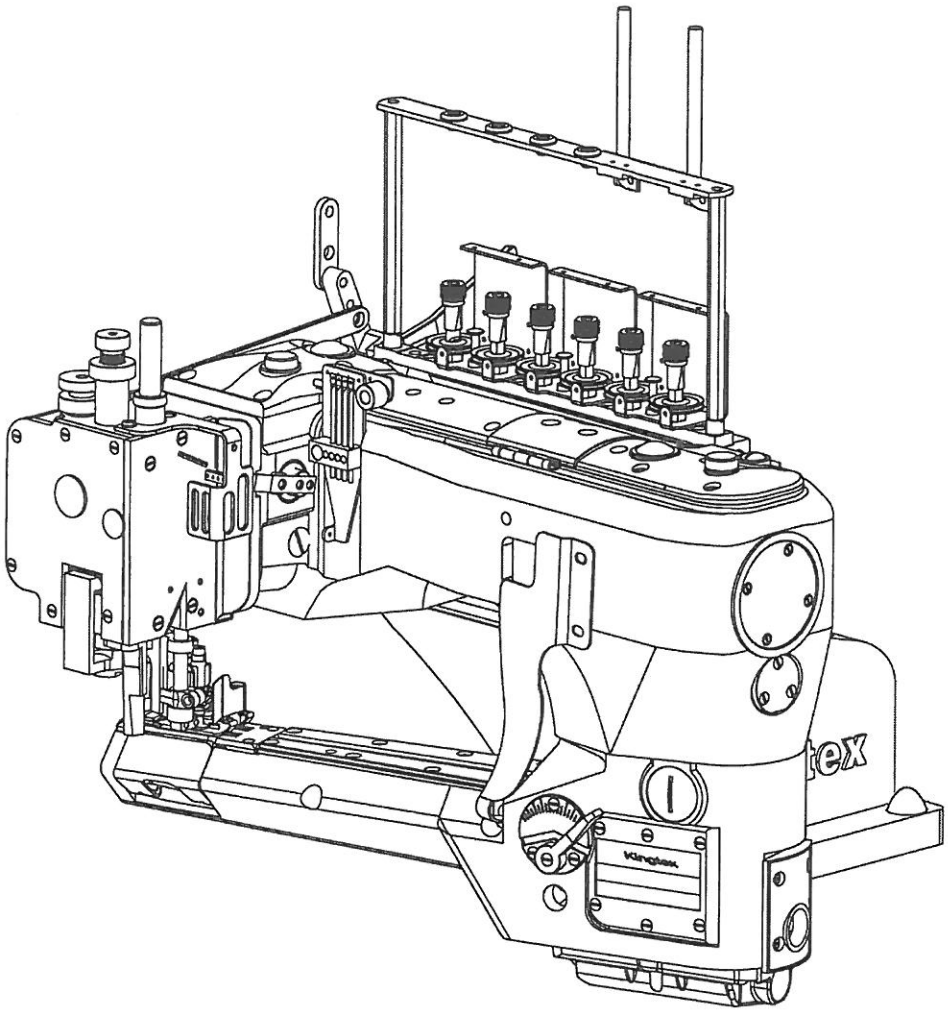
NO.6NT6301-15-03-15

ILLUSTRATED PARTS LIST

FEED-OFF-THE-ARM MACHINE FOR FLAT SEAMING

曲臂式四針六線併縫機

TC013K

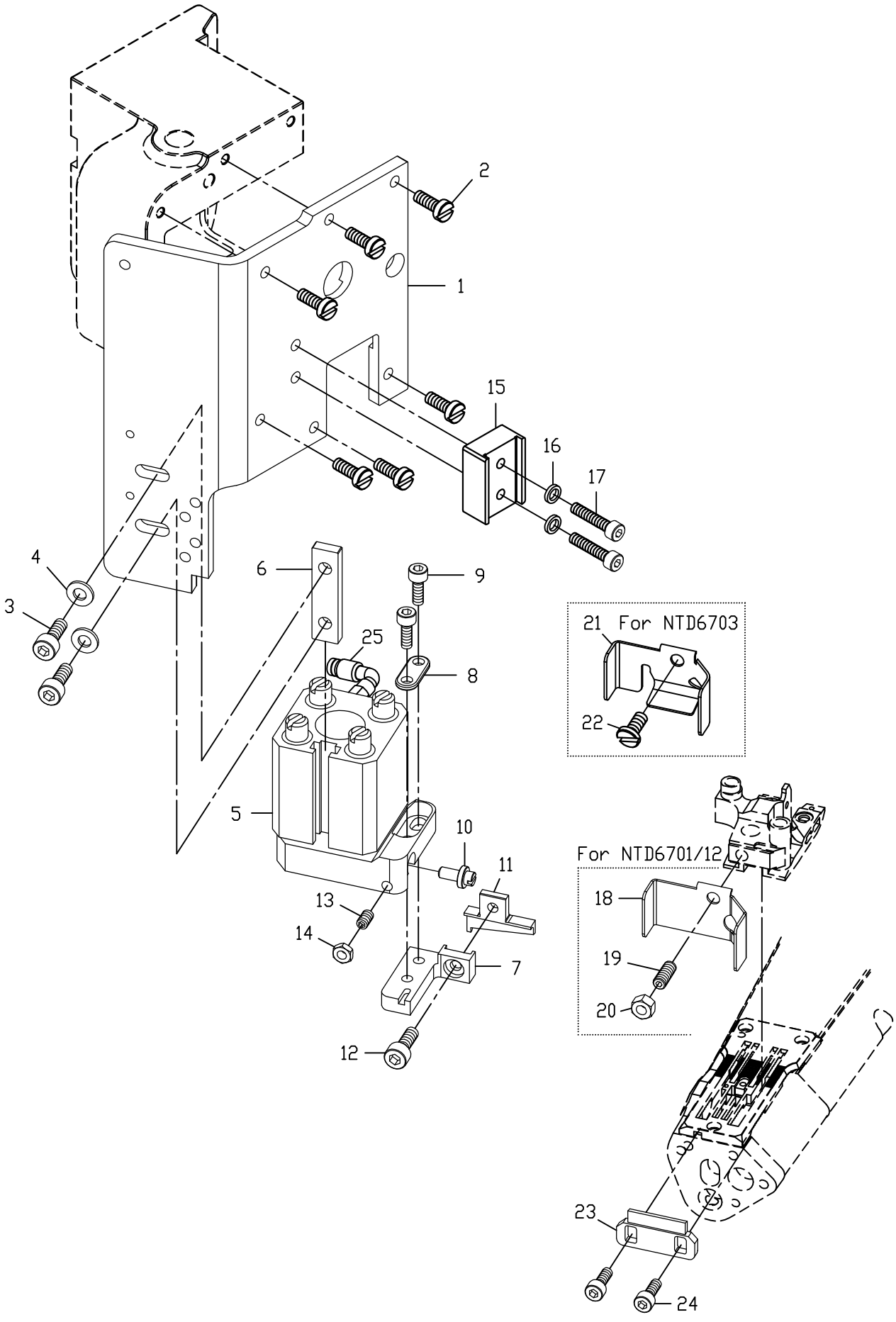


CHING CHI MACHINE CO., LTD.

http://www.kingtexsewing.com.tw

Subclass / Remark	Date
	2026/10/22

1. TC013K / TC013E氣動式切線裝置
Pneumatic Type Tape Cutter Device



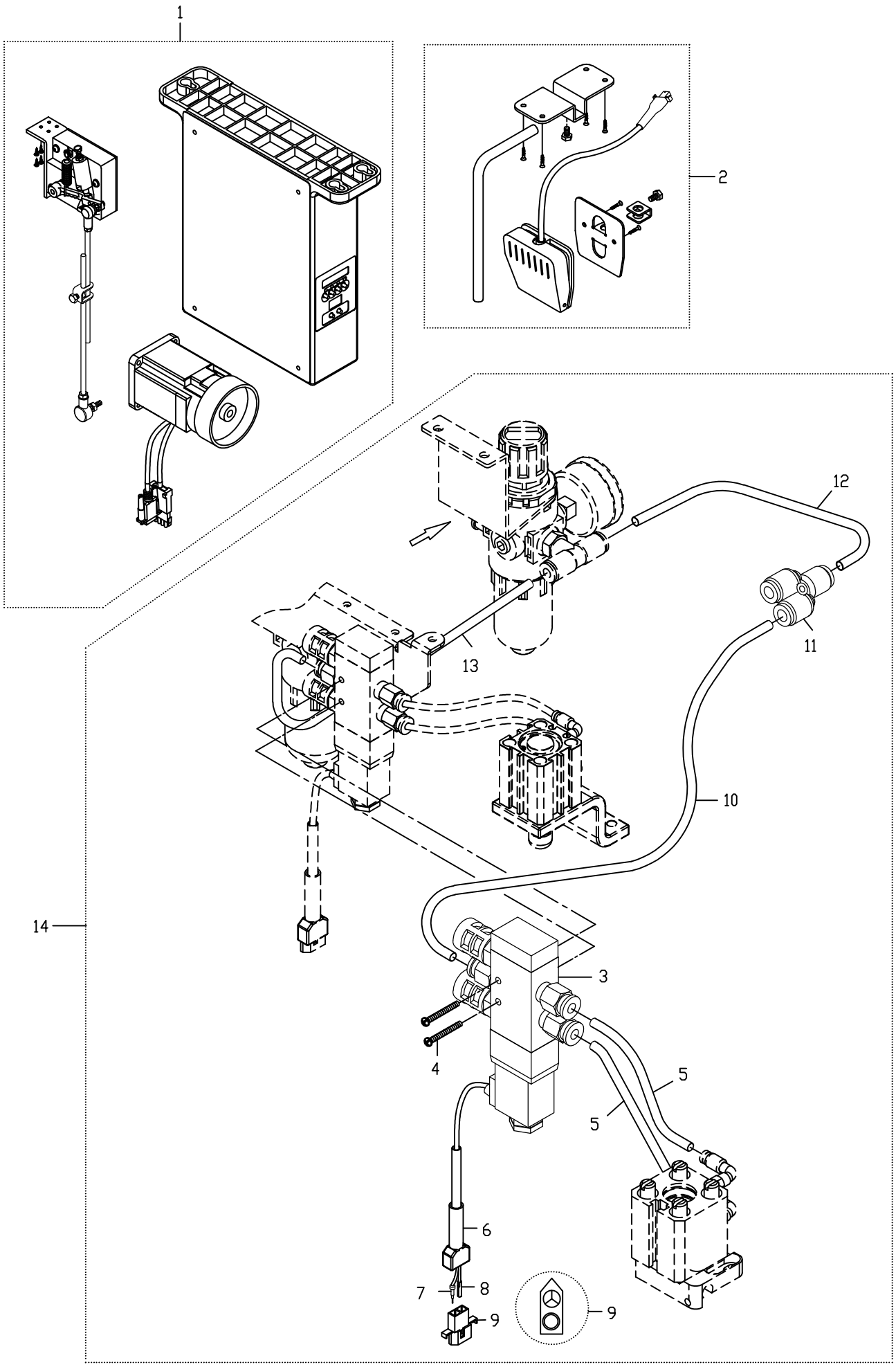
1. TC013K / TC013E氣動式切線裝置

Subclass / Remark	Date
	2026/10/22

Pneumatic Type Tape Cutter Device

序號 Ref.No.	物料編號 Parts No.	名　稱 Description	單位用量 Amt. Req.
1	4TC0130014	針棒封蓋 Cover	1
2	8MB85241107A	螺絲 Screw (NT67-01-35 M3.5-0.6*11)	6
3	8MM05321409X	螺絲 Screw (TTS31-03 M5-0.8*14)	2
4	2100000526	墊圈 Washer	2
5	4TC013A014	上刀驅動組 Diver Asm.	1
6	4TC013008	夾板 Plate	1
7	4TC013004	調整座 Bracket	1
8	4TC013003	固定片 Washer	1
9	8MM04281007X	螺絲 Screw (TC013-09 M4-0.7*10)	2
10	4TC013012	調壓螺樁 Screw	1
11	4TC013038	上刀 Upper Knife	1
12	8MM04280607X	螺絲 Screw (TC013-12 M4-0.7*6)	1
13	8MN05321000A	螺絲 Screw (UH03-40 M5-0.8*10)	1
14	8MA05320408A	螺帽 Nut (C10-28 M5)	1
15	4TC012028	支架座 Bracket	1
16	4TC013026	墊圈 Washer	2
17	8MM05322209X	螺絲 Screw (TC013-1-20 M5-0.8*22)	2
18	4TC0130061	護手 Cover	1
19	8SN44401000A	螺絲 Screw (TC013-16 11/64"-40*10)	1
20	8SA44400408A	螺帽 Nut(TC013-1-17 11/64"-40)	1
21	4TC013029	護手 Cover For NTD6703	1
22	8SB44400407K	螺絲 Screw (CT03-02-03 11/64"40*4)	1
23	4TC013037	下刀 Lower Knife	1
24	8MM04280807A	螺絲 Screw (M01-24 M4-0.7*8)	2
25	90QC0003	接頭 Connector	2

2.TC013K空壓組件 Compressed Air Components

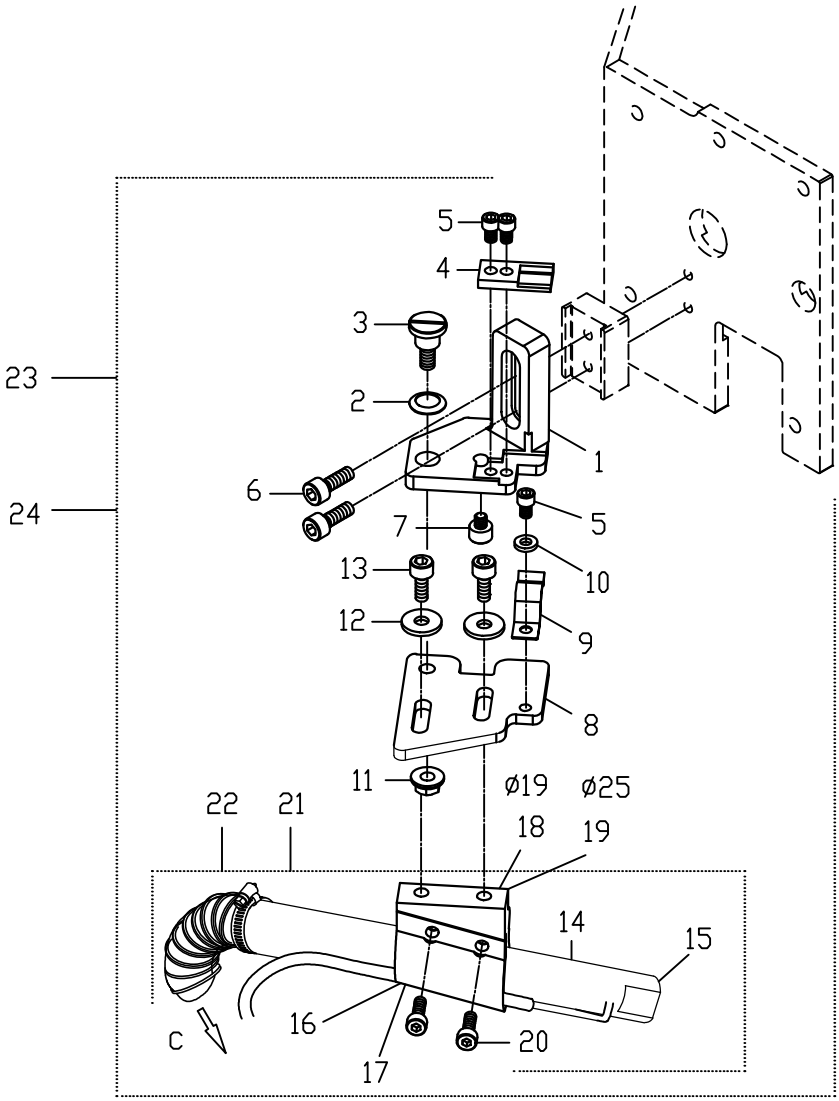


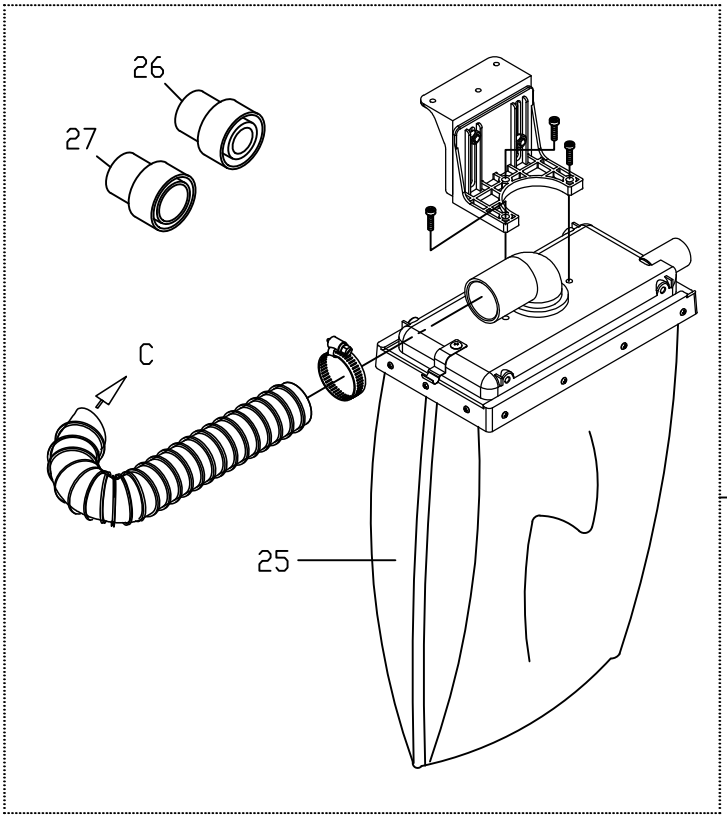
2. TC013K空壓組件 Compressed Air Components

序號 Ref.No.	物料編號 Parts No.	名　稱 Description	單位用量 Amt. Req.
1	----------	迷你馬達組TD715 Min-Motor Asm. ----------	1
2	4TC001A0310	膝控開關組 Knee Switch,Complete Set ----------	1
3	4AL013A004	換向閥組 Electromagnetic Valve Asm.----------	1
4	8MC03204005A	螺絲 Screw(TC012-03 M3-0.5*40) ----------	2
5	4AL013023	φ4空氣管 Air Tube 1100MM----------	2
6	4AL013013	2PIN連接器套頭 Power Cord Cap----------	1
7	4PFE040108	端子(公) Power Cord ----------	1
8	4AL013015	端子(母) Power Cord ----------	1
9	4PFE040107	2PIN公扣連接器 Power Cord Cap----------	1
10	4AL013010	Φ6空氣管 Air Tube 90MM----------	1
11	4TC012016	Y型三通接頭 Y Connector ----------	1
12	4AL013010	Φ6空氣管 Air Tube 140MM----------	1
13	4AL013010	Φ6空氣管 Air Tube 145MM----------	1
14	/PC03	空壓元件集成 Penu Components Set ----------	1

3.CV015/CV016 節氣式集屑裝置

CV015/CV016 Chain Removal Assembly

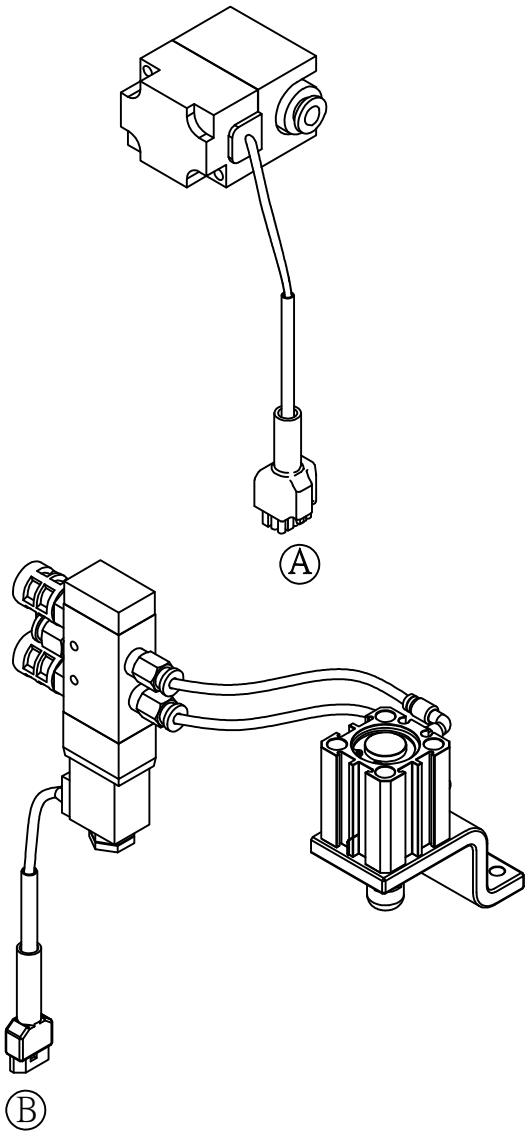


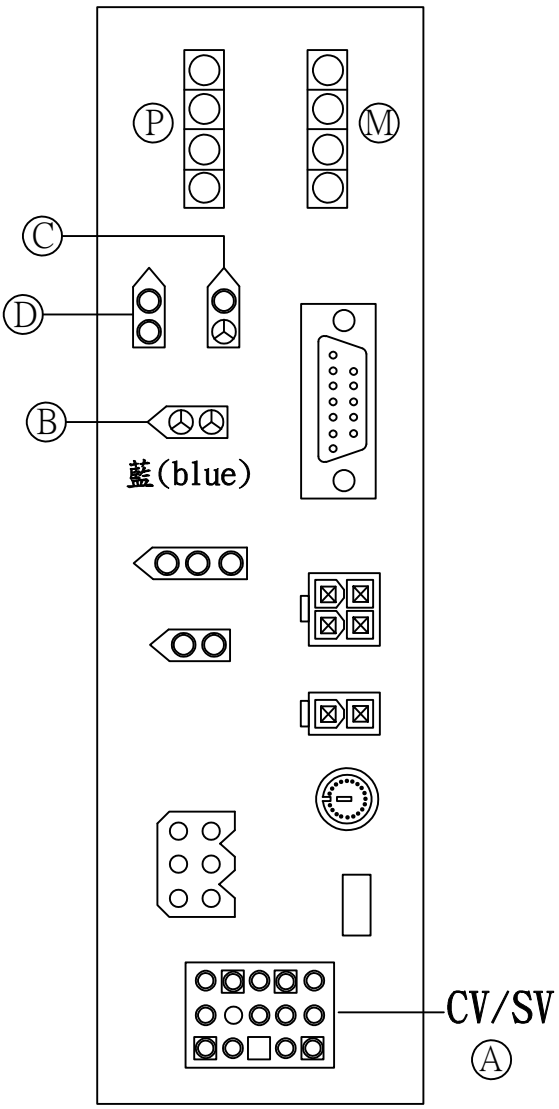


3.CV015/CV016 節氣式集屑裝置
CV015/CV016 Chain Removal Assembly

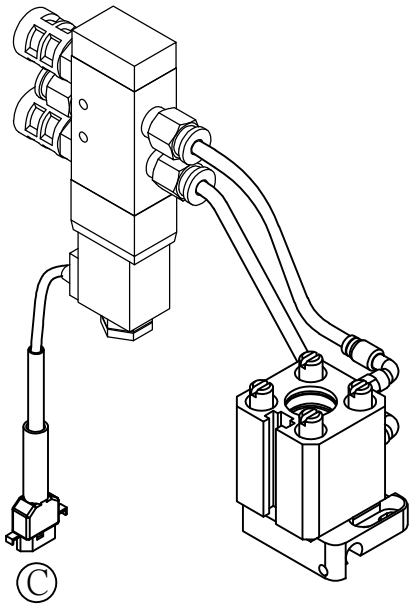
序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt.Req.
1	4CV0110103	活動架 Bracket	1
2	4CV0110108	墊圈 Washer	1
3	4CV0110106	螺絲 Screw	1
4	4CV0110104	固定板 Plate	1
5	8MM04280507A	螺絲 Screw (UH01-72 M4-0.7*5)	3
6	8MM05321009X	螺絲 Screw (AL013-08 M5-0.8*10)	2
7	8MM05320409A	螺絲 Screw (NT67-CV011 M5-0.8*4)	1
8	4CV0110102	連接板 Attachment Plate	1
9	4CV0110105	簧片 Spring	1
10	4CV0110111	墊圈 Washer	1
11	4CV0110110	螺帽 Nut	1
12	4CV0110109	墊圈 Washer	2
13	8MM05322008A	螺絲 Screw (NT67-CV011 M5-0.8*20)	2
14	4CV0150105	吸屑管 Suction Pipe Unit φ19	1
15	4CV0160102	吸屑管 Suction Pipe Unit φ25	1
16	4CV0150104	結合承座 Bracket φ19	1
17	4CV0160104	結合承座 Bracket φ25	1
18	4CV0150103	結合承座 Bracket φ19	1
19	4CV0160103	結合承座 Bracket φ25	1
20	8MM04280807A	螺絲 Screw (M01-24 M4-0.7*8)	2
21	4CV0150101	吸屑管組 Suction Pipe Unit Asm. φ19	1
22	4CV0160101	吸屑管組 Suction Pipe Unit Asm. φ25	1
23	4CV01501	吸屑組 Suction Pipe Unit Asm. φ19	1
24	4CV01601	吸屑組 Suction Pipe Unit Asm. φ25	1
25	C-300	集屑袋 Suction Pipe Unit Bag	1
26	M-20001	轉接頭 Suction Pipe Unit Cap φ19mm	1
27	M-20002	轉接頭 Suction Pipe Unit Cap φ25MM	1
28	CV012D	集屑袋組 Suction Pipe Unit Bag Asm.	1

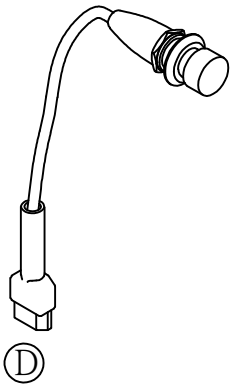
4.TC013K線路 Wiring installation

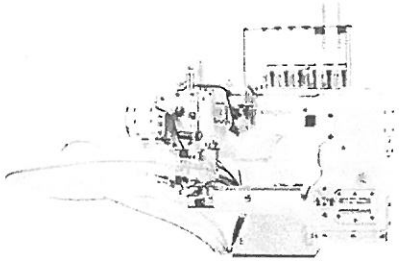




控制箱背面
Control Box

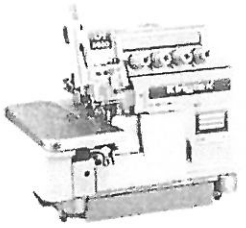






NTD67 / TC024S
FEED-OFF-THE-ARM
MACHINE FOR FLAT SEAMING

MT4512P-050 / PMD / FR01
12-Needle Double Chain Stitch Machine
(Lower Feed Metering Device 、Elastic hemmer)



UH9005-353-M16
2-Needle, 5-Thread Safety Stitch Overlock
(General Plain Seaming)

CXM2085-0-356M
Attaching Pre-Closed Flat Knit Elastic Band Onto
Waists Of Tubular Goods
(With Right Knife, Rear Puller & Chips Suction Pipe)

精機機械廠股份有限公司
CHING CHI MACHINE CO., LTD
http://www.kingtexsewing.com.tw

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