Kingtex®

Vel. Ver1.0 2022.03

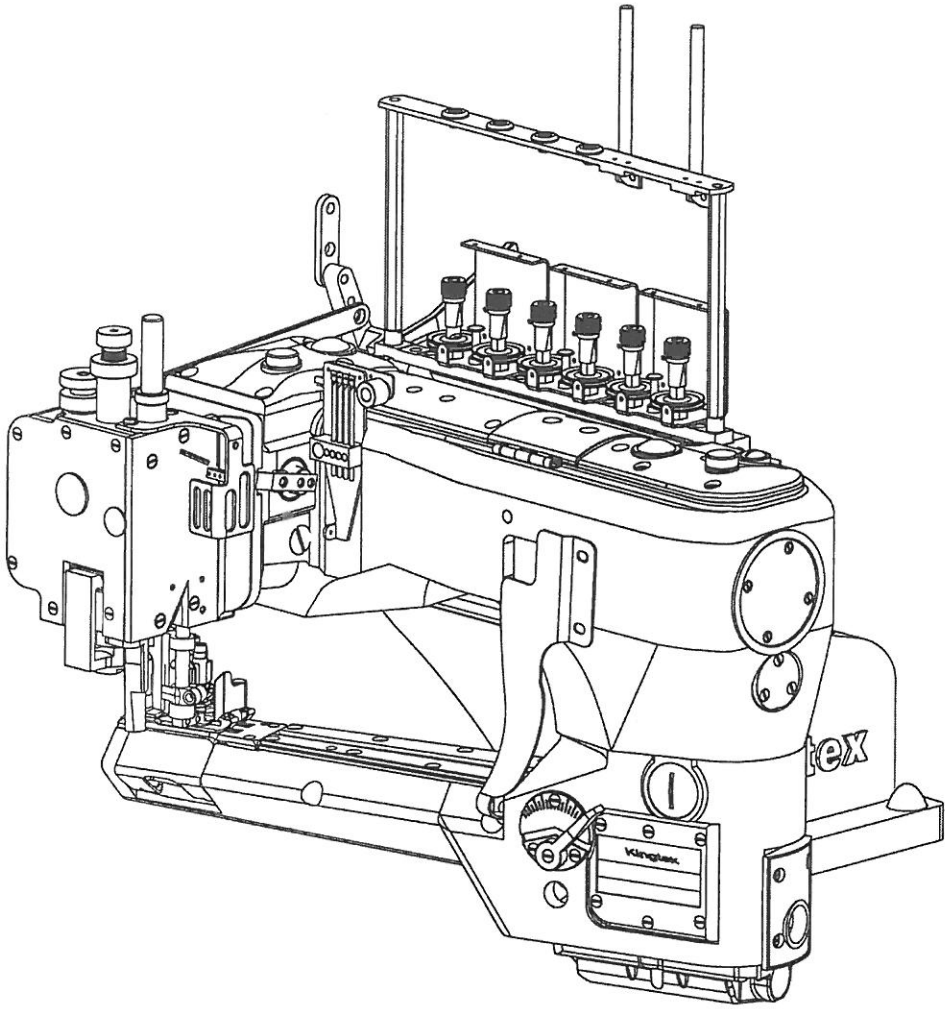
NO.6NT6301-14-03-15

ILLUSTRATED PARTS LIST

FEED-OFF-THE-ARM MACHINE FOR FLAT SEAMING

曲臂式四針六線併縫機

TC013S

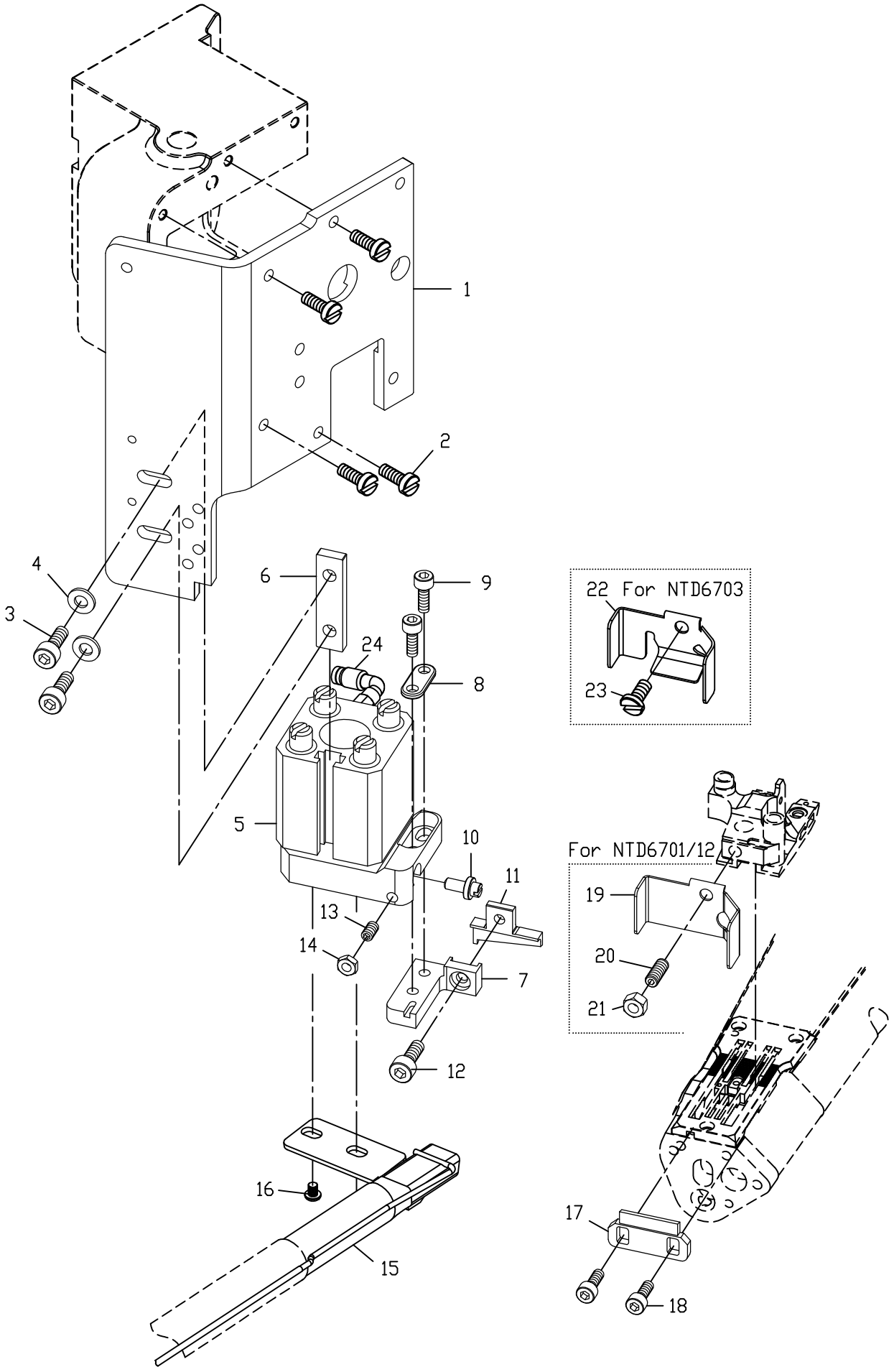


CHING CHI MACHINE CO., LTD.

http://www.kingtexsewing.com.tw

Subclass / Remark	Date
	2026/10/22

1. TC013S氣動式切線裝置
Pneumatic Type Tape Cutter Device



Subclass / Remark	Date
	2026/10/22

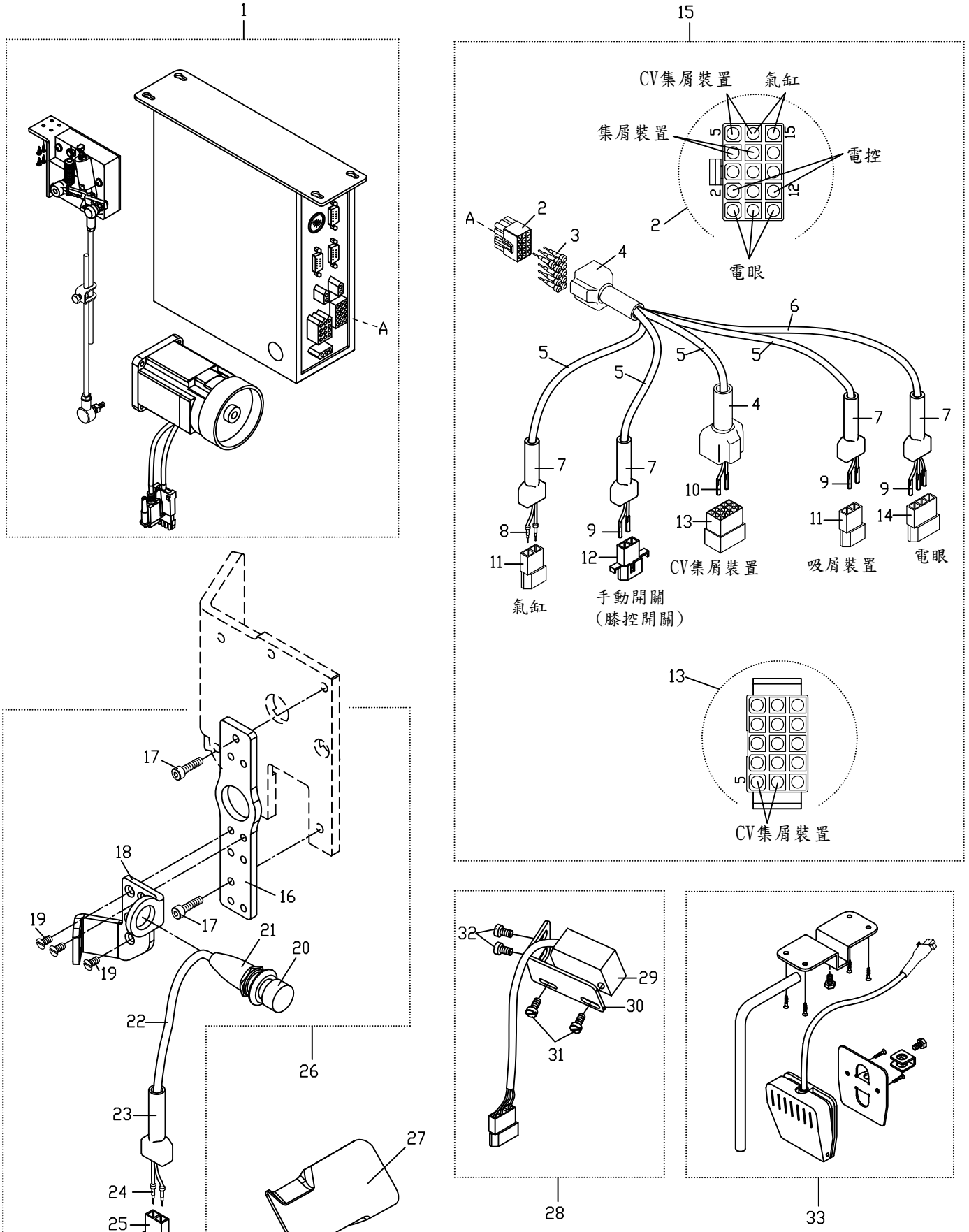
1. TC013S氣動式切線裝置

Pneumatic Type Tape Cutter Device

序號 Ref.No.	物料編號 Parts No.	名　稱 Description	單位用量 Amt. Req.
1	4TC0130014	針棒封蓋 Cover	1
2	8MB85241107A	螺絲 Screw (NT67-01-35 M3.5-0.6*11)	6
3	8MM05321409X	螺絲 Screw (TTS31-03 M5-0.8*14)	2
4	2100000526	墊圈 Washer	2
5	4TC013A014	上刀驅動組 Diver Asm.	1
6	4TC013008	夾板 Plate	1
7	4TC013004	調整座 Bracket	1
8	4TC013003	固定片Washer	1
9	8MM04281007X	螺絲 Screw (TC013-09 M4-0.7*10)	2
10	4TC013012	調壓螺樁 Screw	1
11	4TC013038	上刀 Upper Knife	1
12	8MM04280607X	螺絲 Screw (TC013-12 M4-0.7*6)	1
13	8MN05321000A	螺絲 Screw (UH03-40 M5-0.8*10)	1
14	8MA05320408A	螺帽 Nut (C10-28 M5)	1
15	4TC013A020	集屑管組 Suction Pipe Unit Asm.	1
16	8MP04280808A	螺絲 Screw	2
17	4TC013037	下刀 Lower Knife	1
18	8MM04280807A	螺絲 Screw (M01-24 M4-0.7*8)	2
19	4TC0130061	護手 Cover	1
20	8SN44401000A	螺絲 Screw (TC013-16 11/64"-40*10)	1
21	8SA44400408A	螺帽 Nut(TC013-1-17 11/64"-40)	1
*22	4TC013029	護手 Cover For NTD6703	1
*23	8SB44400407K	螺絲 Screw (CT03-02-03 11/64"40*4)	1
24	90QC0003	接頭 Connector	2

* For NTD6703

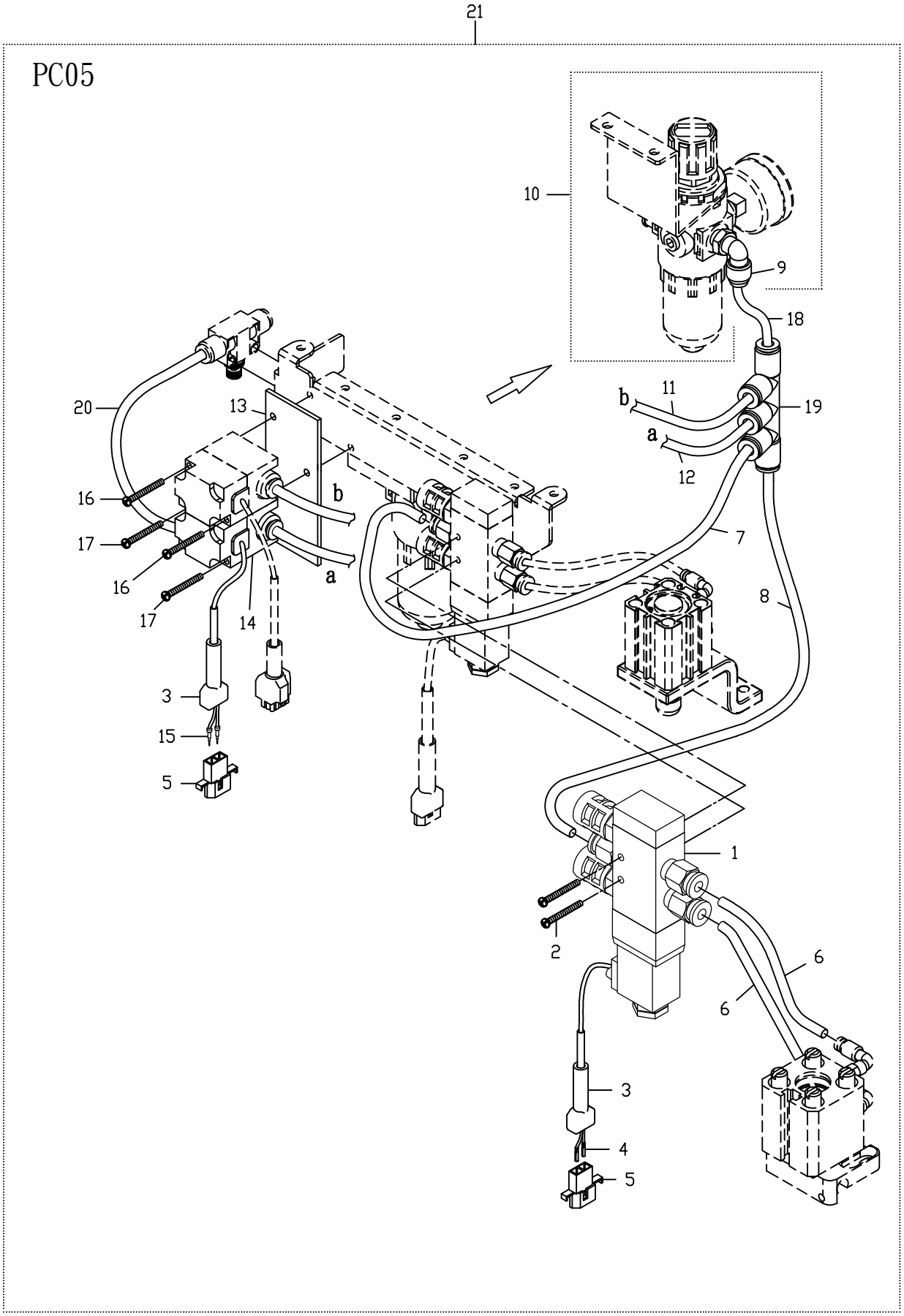
2.TC013S/TC113S空壓組件(1) Compressed Air Components



2. TC013S/TC113S空壓組件(1) Compressed Air Components

序號 Ref.No.	物料編號 Parts No.	名　稱 Description	單位用量 Amt. Req.
1	/MN054H	迷你馬達組 i70m-4-S2-220 Min-Motor Asm.	1
2	4AL013016	15PIN連接器(公) Power Cord	1
3	4AL013014	端子(公) Power Cord	11
4	4AL013012	15PIN連接器套頭 Power Cord Cap	2
5	4TC012032	電線 Cable 350L	4
6	4TC013035	三心電線 Cable 350L	1
7	4AL013013	2PIN連接器套頭 Power Cord Cap	4
8	4PFE040108	端子(公) Power Cord	2
9	4AL013015	端子(母) Power Cord	7
10	4TC012035	15PIN端子(母) Power Cord	2
11	4AL013017	2PIN母扣連接器 Power Cord	2
12	4PFE040107	2PIN公扣連接器 Power Cord	1
13	4TC012034	15PIN連接器(母) Power Cord	1
14	4TC013031	3PIN連接器(母) Power Cord	1
15	4TC013A035	5線電線 Cable Asm.	1
16	4TC1120131	支架 Bracket	1
17	8MM85241607A	螺絲 Screw (CV010-02 M3.5-0.6*16)	2
18	4TC0140204	支架 Bracket	1
19	8SF36400506A	螺絲 Screw (RP01A-02-17 9/64"*5)	3
20	4TC012030	按鈕開關 Push Button Switch	1
21	4TC012036	鱷魚夾套 Power Covd Cap	1
22	4PFE040106	電線 Cable 1150mm	1
23	4AL013013	2PIN連接器套頭 Power Cord Cap	1
24	4PFE040108	端子(公) Power Cord	2
25	4AL013017	2PIN母扣連接器 Power Cord	1
26	4TC014A0204	按鈕開關組 Push Button Switch Set	1
27	240001180	防塵罩 Cover	1
28	/SE015	電眼組 Photosensor Set	1
29	4SE0150101	電眼 Photosensor	1
30	4TC0140207	支架 Bracket	1
31	8MB03200806K	螺絲 Screw (C06-23 M3-0.5*8)	2
32	8MB85240607K	螺絲 Screw (C06-37 M3.5-0.6*6)	2
33	4TC001A0310	膝控開關組 Knee Switch,Complete Set	1

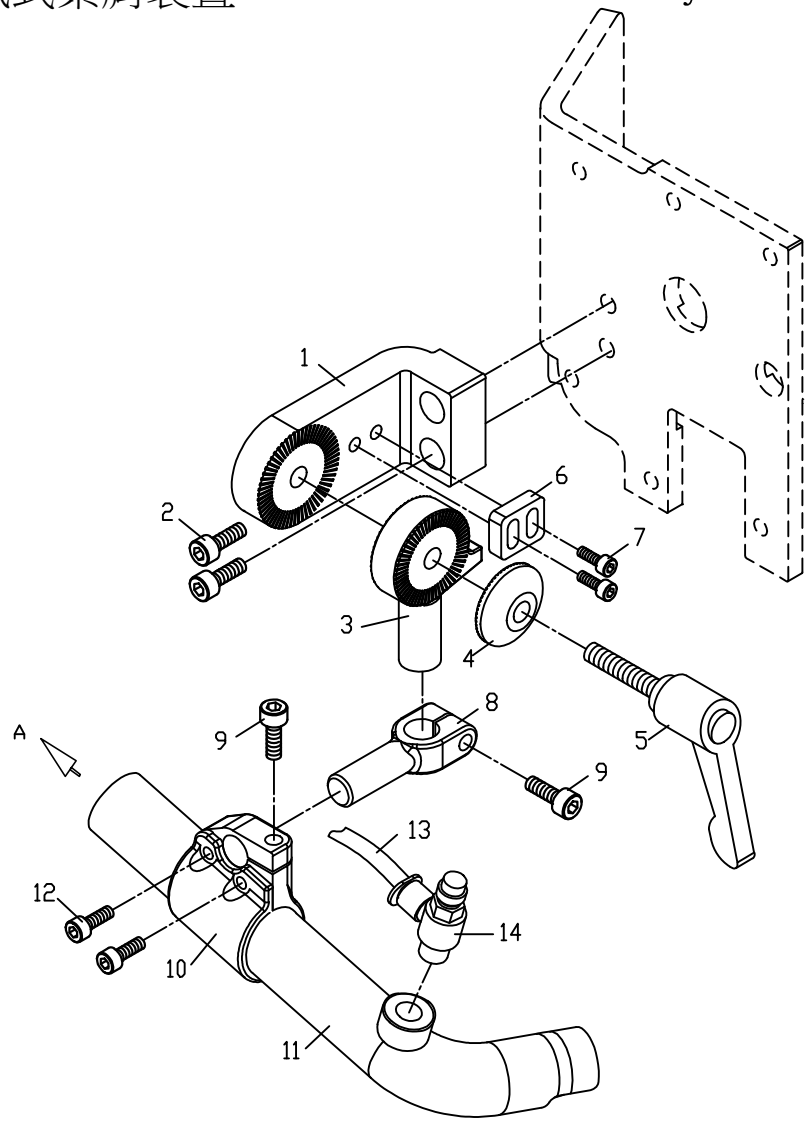
2.TC013S/TC113S/TC014S/TC024S空壓組件(2)
Compressed Air Components

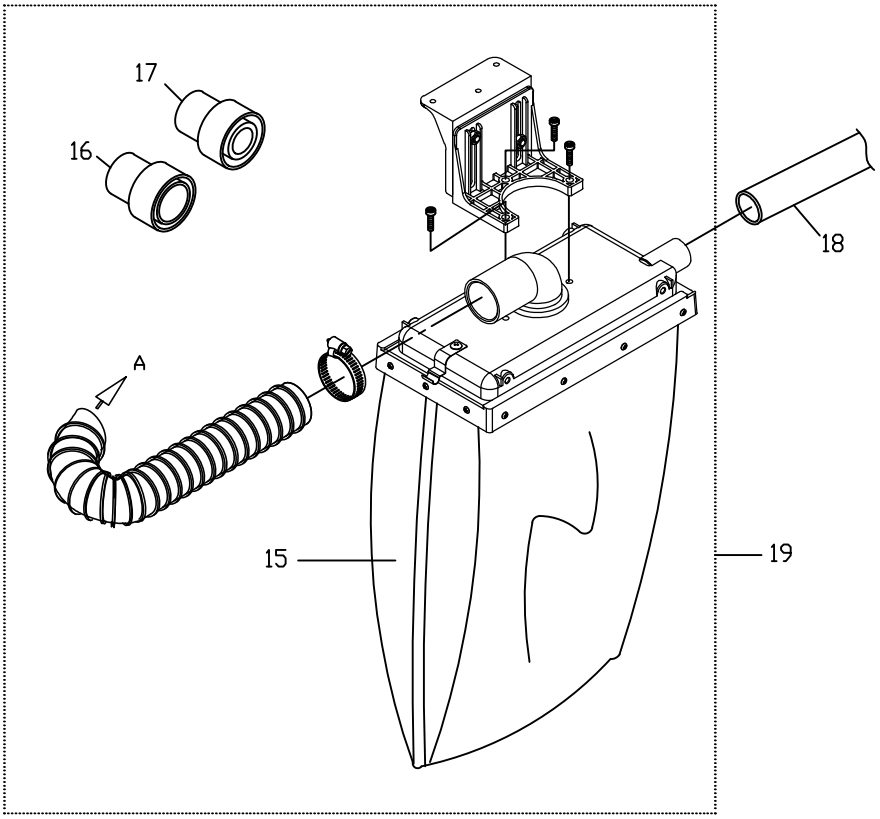


2.TC013S/TC0113S/TC014S/TC024S空壓組件(2) Compressed Air Components

序號 Ref.No.	物料編號 Parts No.	名　稱 Description	單位用量 Amt. Req.
1	4AL013A004	換向閥組 Electromagnetic Valve Asm.	1
2	8MC03204005A	螺絲 Screw	2
3	4AL013013	2PIN連接器套頭 Power Cord Cap	2
4	4AL013015	端子(母) Power Cord	2
5	4PFE040107	2PIN公扣連接器 Power Cord	2
6	4AL013023	φ4空氣管 Air Tube 1100MM	2
7	4AL013010	φ6空氣管 Air Tube 200MM	1
8	4AL013010	φ6空氣管 Air Tube 240MM	1
9	4AL013027	L型接頭 L-type connector(PT1/4"*6MM管)	1
10	4TC112018	調壓濾水閥組 Regulator Asm.	1
11	4AL013010	φ6空氣管 Air Tube 200MM	1
12	4AL013010	φ6空氣管 Air Tube 200MM	1
13	4TC013025	支架 Bracket	1
14	4CV08F0102	電磁閥 Electrical contorller	1
15	4AL013014	端子(公) Power Cord	2
16	8MC03205005A	螺絲 Screw	2
17	8MC03204505A	螺絲 Screw	2
18	4AL013010	φ6空氣管 Air Tube 50MM	1
19	4TC112017	5通接頭 Connector	1
20	4AL013010	φ6空氣管 Air Tube 100MM	1
21	/PC05	空壓元件集成 Penu Components Set	1

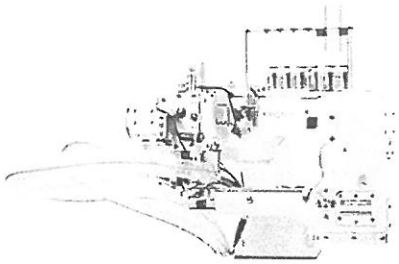
3.CV022 節氣式集屑裝置 Chain Removal Assembly





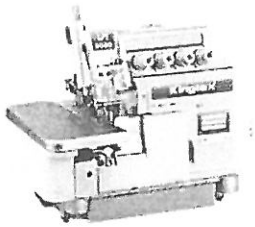
3. CV022 節氣式集屑裝置 Chain Removal Assembly

序號 Ref.No.	物料編號 Parts No.	名　稱 Description	單位用量 Amt. Req.
1	4CV0220501	支架座 Bracket	1
2	8MM05320809A	螺絲 Screw(C11-45 M5-0.8*8)	2
3	4CV0220503	圓棒 Round bar	1
4	4CV0220504	墊圈 Washer	1
5	4EG0300105	板手 Adjustable Hand Levers	1
6	4CV0220506	楔片 Blank	1
7	8MM04281207A	螺絲 Screw (C02-02 M4-0.7*12)	2
8	4CV0220508	接頭 Connector	1
9	8MM06402010A	螺絲 Screw (S04-44 M6-1*20)	2
10	4CV0220510	承座 Bracket	1
11	4CV0220511	吸屑管 Suction Pipe Unit	1
12	8MM04281407A	螺絲 Screw (F10-03 M4-0.7*14)	2
13	4AL013010	空氣管 Air Tube ϕ6*1200MM	1
14	4CV0220514	調速閥 connector (PT1/8"*6MM管 "B")	1
15	C-300	集屑袋 Suction Pipe Unit Bag	1
16	M-20001	轉接頭 Suction Pipe Unit Cap ϕ19MM	1
17	M-20002	轉接頭 Suction Pipe Unit Cap ϕ25MM	1
18	4TC112019	集屑軟管 Suction Pipe Unit ϕ18*1850MM	1
19	CV012D	集屑袋組 Suction Pipe Unit Bag Asm.	1



NTD67 / TC024S
FEED-OFF-THE-ARM
MACHINE FOR FLAT SEAMING

MT4512P-050 / PMD / FR01
12-Needle Double Chain Stitch Machine
(Lower Feed Metering Device 、Elastic hemmer)



UH9005-353-M16
2-Needle, 5-Thread Safety Stitch Overlock
(General Plain Seaming)

CXM2085-0-356M
Attaching Pre-Closed Flat Knit Elastic Band Onto
Waists Of Tubular Goods
(With Right Knife, Rear Puller & Chips Suction Pipe)

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