

UH SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

**MODEL
SBL
for
UHD9004F/R**



**ULTRA HIGH SPEED OVERLOCK MACHINE
WITH PNEUMATIC KNIFE ASSEMBLY**

Parts List



精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

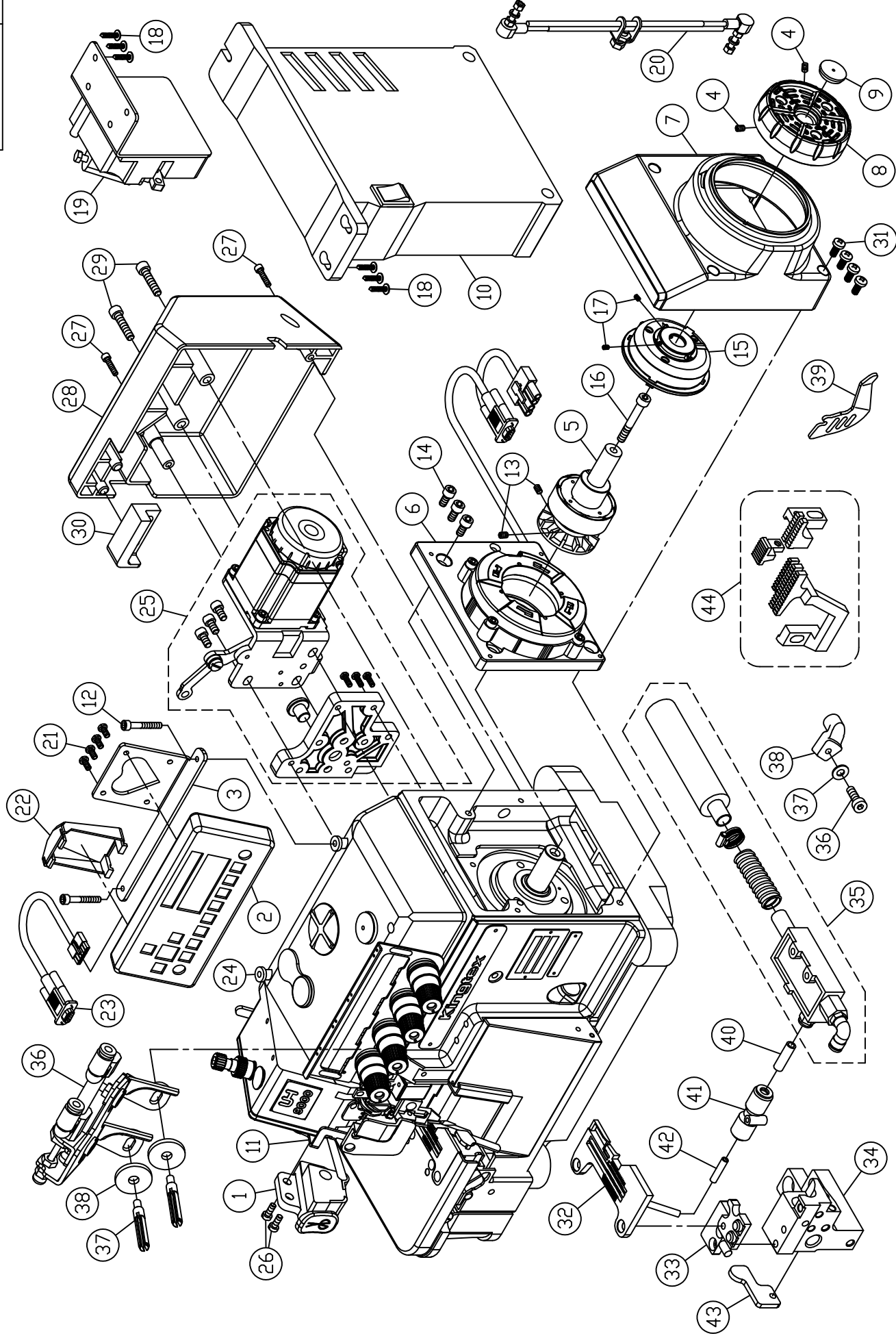
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1. SBL/R(1) 馬達組和控制面板組 MOTOR ASM AND PANEL ASM.

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	2026/09/03



1. SBL/R(1) 馬達組和控制面板組

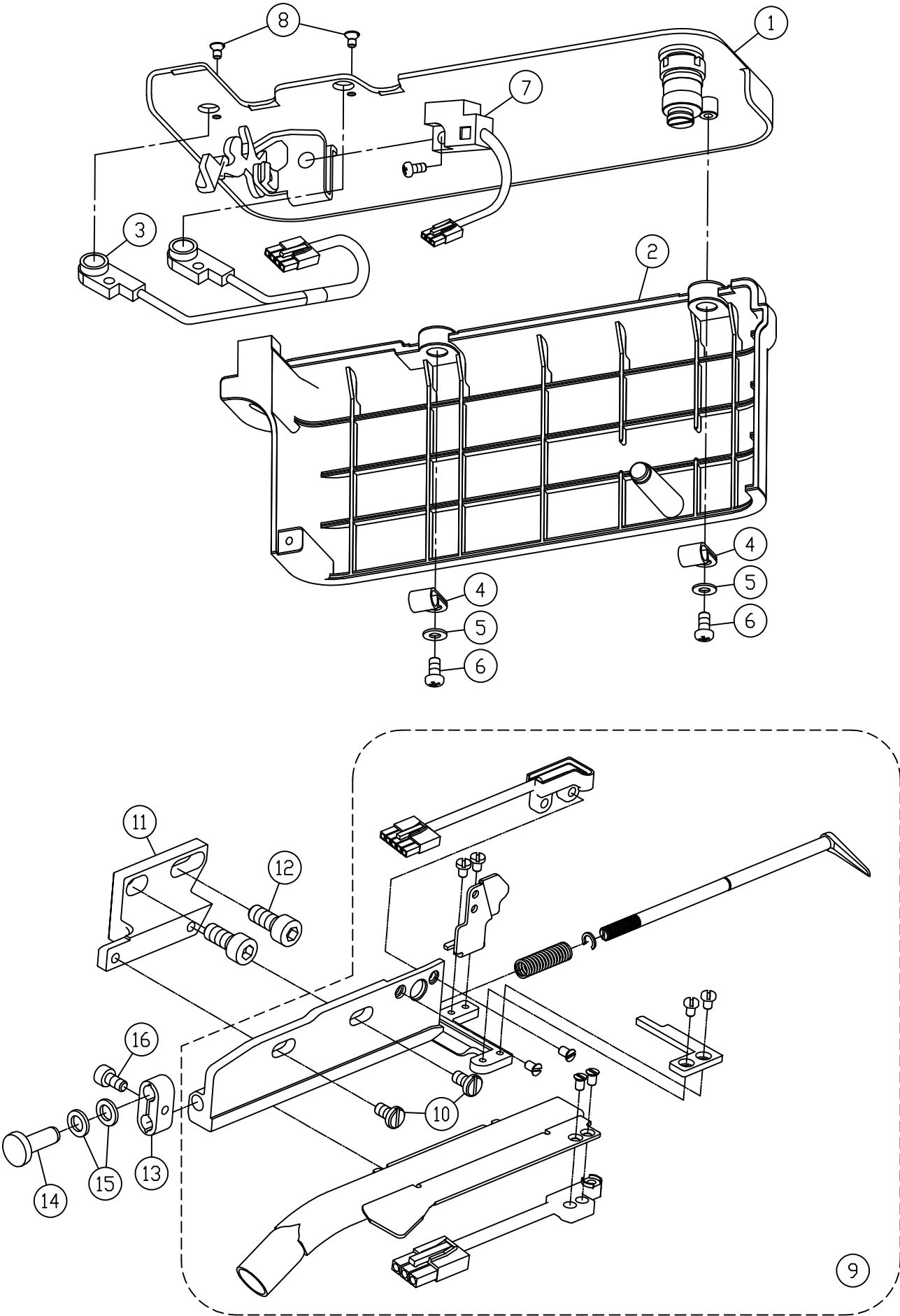
Subclass / Remark	Date
	2026/09/03

MOTOR ASM AND PANEL ASM.

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4SBL0310101	電眼組	Sensor ASM.	1
2	4SBL0310102	控制面板	Panel	1
3	4SBL0310103	固定支架	Bracket	1
4	4SBL0310104	螺釘	Screw	2
5	4SBL0310105	轉子	Rotor	1
6	4SBL0310106	固定支架	Bracket	1
7	4SBL0310107	馬達	Motor	1
8	4SBL0310108	風扇	Fan	1
9	4SBL0310109	孔塞	Plug	1
10	4SBL0310110	控制箱	Control Box	1
11	21200016113	支架	Bracket	1
12	4SBL0310112	螺釘	Screw	2
13	4SBL0310113	螺釘	Screw	2
14	4SBL0310114	螺釘	Screw	3
15	4SBL0310115	編碼器	Control	1
16	4SBL0310116	螺釘	Screw	1
17	4SBL0310117	螺釘	Screw	2
18	4SBL0310118	木螺釘	Screw	6
19	4SBL0310119	控速器	Control	1
20	4SBL0310120	拉桿	Level	1
21	4SBL0310121	螺釘	Screw	4
22	4SBL0310122	封蓋	Cover	1
23	4SBL0310123	傳輸線	Cable	1
24	4SBL0310124	隔環	Spacer	1
25	4SBL0310125	步進馬達	Motor	1
26	4SBL0310126	螺釘	Screw	2
27	8MM04282207A	螺釘	Screw	2
28	4KSC0410101	護蓋	Cover	1
29	8MM06402510A	螺釘	Screw	2
30	4KSC0410102	孔塞	Plug	1
31	4SBL0310131	螺釘	Screw	4
32	5212TP0129	針板	Needle Plate	1
33	4SBL0310133	針板座	Support	1
34	4SBL0310134	下刀座	Bracket	1
35	4SBL0310135	吸風組	Vacuun Chain Removal	1
36	4SBL0310136	螺釘	Screw	1
37	4SBL0310137	平墊圈	Washer	1
38	4SBL0310138	磁鐵塊	Magnet Bracket	1
39	4SBL0310139	護指片	Collar	1
40	4SBL0310140	空氣管	Tube	1
41	4SBL0310141	接頭	Controller	1
42	4SBL0310142	空氣管	Tube	1
43	4SBL0310143	磁鐵	Magnet	1
44	5212DG0129	送布齒組	Feed Dog Asm.	1

2. SBL/R(2) 布鈑組和斬刀組
CLOTH PLATE ASM AND KNIFE ASSMBLY ASM.

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2. SBL/R(2) 布鈹組和斬刀組

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CLOTH PLATE ASM AND KNIFE ASSMBLY ASM.

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4SBL0310201	布鈹	Cloth Plate	1
2	4SBL0310202	布板架	Cloth Plate Cover	1
3	4SBL0310203	下電眼	Sensor	1
4	4SBL0310204	線夾	Cord Clamp	2
5	4SBL0310205	平墊圈	Washer	2
6	4SBL0310206	螺釘	Screw	2
7	4SBL0310207	感應器	Sensor	1
8	4SBL0310208	螺釘	Screw	2
9	4SBL0310209	斬刀組	Knife Asm.	1
10	4SBL0310210	螺釘	Screw	2
11	4SBL0310211	刀組座	Bracket	1
12	4SBL0310212	螺釘	Screw	2
13	4SBL0310213	連結塊	Connecting Block	1
14	4SBL0310214	連結銷	Pin	1
15	4SBL0310215	平墊圈	Washer	2
16	4SBL0310216	螺釘	Screw	1

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3. SBL/R(3) 集塵組

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DUST COLLECTING ASM.

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4SBL0310301	下料斗	Tube	1
2	4SBL0310302	木螺釘	Screw	3
3	4SBL0310303	落料斗	Dust Collector Cover	1
4	4SBL0310304	大卡箍	Lathedog	4
5	4SBL0310305	木螺釘	Screw	7
6	4SBL0310306	吸風管彎頭	Bent Tube	1
7	4SBL0310307	PU塑筋螺旋透明軟管	Dust Collector Tube (500*42)	1
8	4SBL0310308	PU塑筋螺旋透明軟管	Dust Collector Tube (400*18)	1
9	4SBL0310309	小卡箍	Lathedog	2
10	4SBL0310310	PU塑筋螺旋透明軟管	Dust Collector Tube (360*18)	1
11	4SBL0310311	消音器	Muffler	1
12	4SBL0310312	集塵組	Dust Collecting Asm.	1
13	4SBL0310313	消音器	Muffler	1
14	4SBL0310314	螺釘	Screw	2
15	4SBL0310315	固定支架	Bracket	1
16	4SBL0310316	三通組合	Bent Tube	1
17	4SBL0310317	吸風管彎頭	Bent Tube	1
18	4SBL0310318	螺釘	Screw	2
19	4SBL0310319	消音器	Muffler	1
20	4SBL0310320	PU塑筋螺旋透明軟管	Dust Collector Tube (170*42)	1
21	4SBL0310321	固定支架	Bracket	1
22	4SBL0310322	安裝板	Mounting Plate	1
23	4SBL0310323	螺釘	Screw	2
24	4SBL0310324	吸風管彎頭	Bent Tube Plate	1
25	4SBL0310325	集塵罩板	Dust Collector Cover	1
26	4SBL0310326	集塵袋	Fabric Bag	1
27	4SBL0310327	電磁閥	Electromagnetic Valve	1



NTD77 / TC026
FEED-OFF-THE-ARM
MACHINE FOR FLAT SEAMING



MT4512P-050 / PMD / FR01
12-Needle Double Chain Stitch Machine
(Lower Feed Metering Device 、Elastic hemmer)



UHU9304-243-M14 / TR025
Automatic chain cutter device direct-drive
cylinder bed top feed overlock fitted with
labor-saving rib folder



CXM2085-0-356M
Attaching Pre-Closed Flat Knit Elastic Band Onto
Waists Of Tubular Goods
(With Right Knife, Rear Puller & Chips Suction Pipe)



精機機械廠股份有限公司
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