

UH SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

MODEL

UHF9004

UHF9005

UHF9104

UHF9105

UHU9004

UHU9005

UHU9104

UHU9105

&

SS

US

MN

CV



**DIRECT DRIVE TYPE MINI SERVO MOTOR
CYLINDER BED TOP FEED MACHINE**

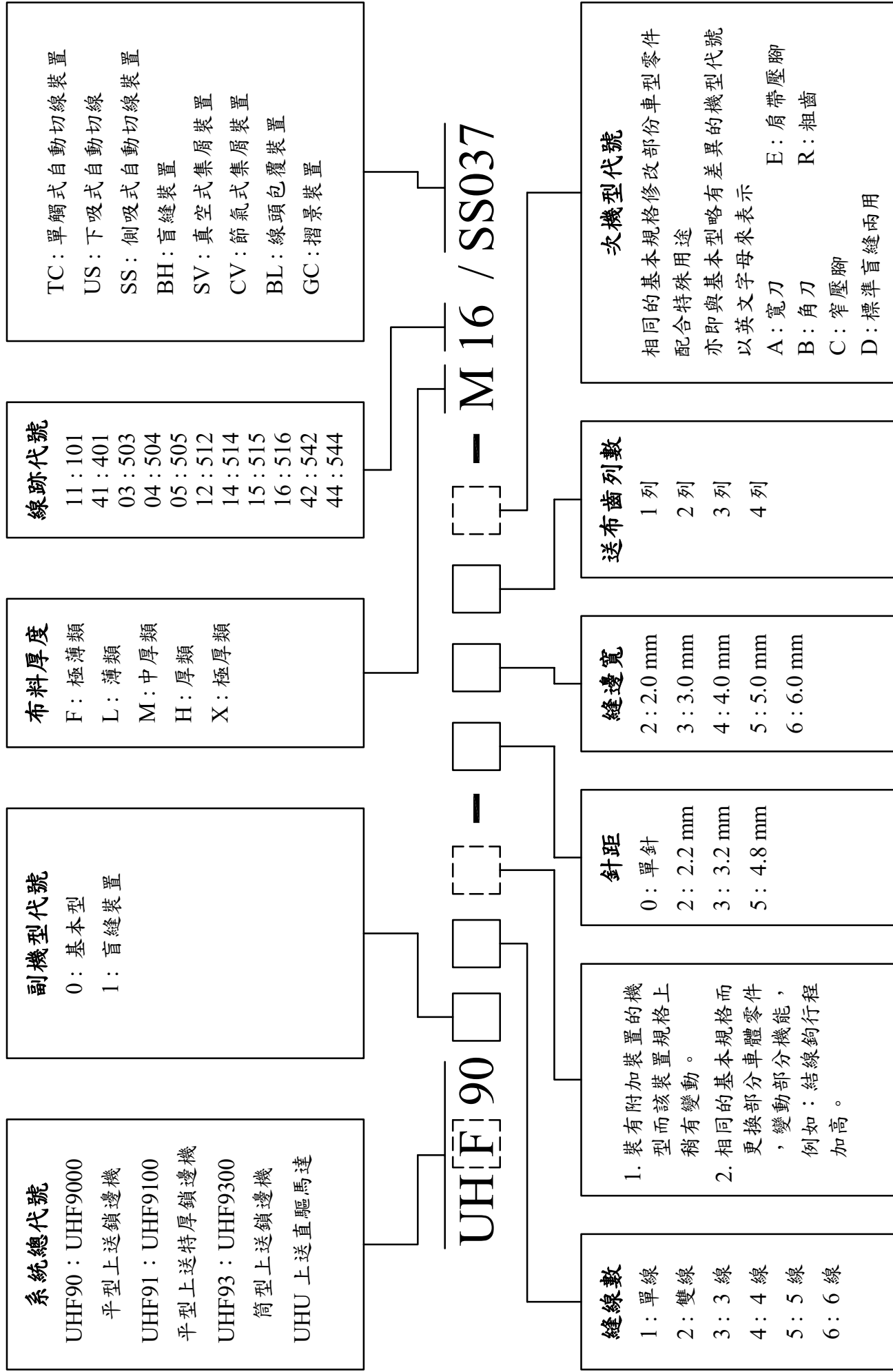
Parts List



精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

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UHF9000 系列機型車型編號系統 Description of the UHF9000 series code

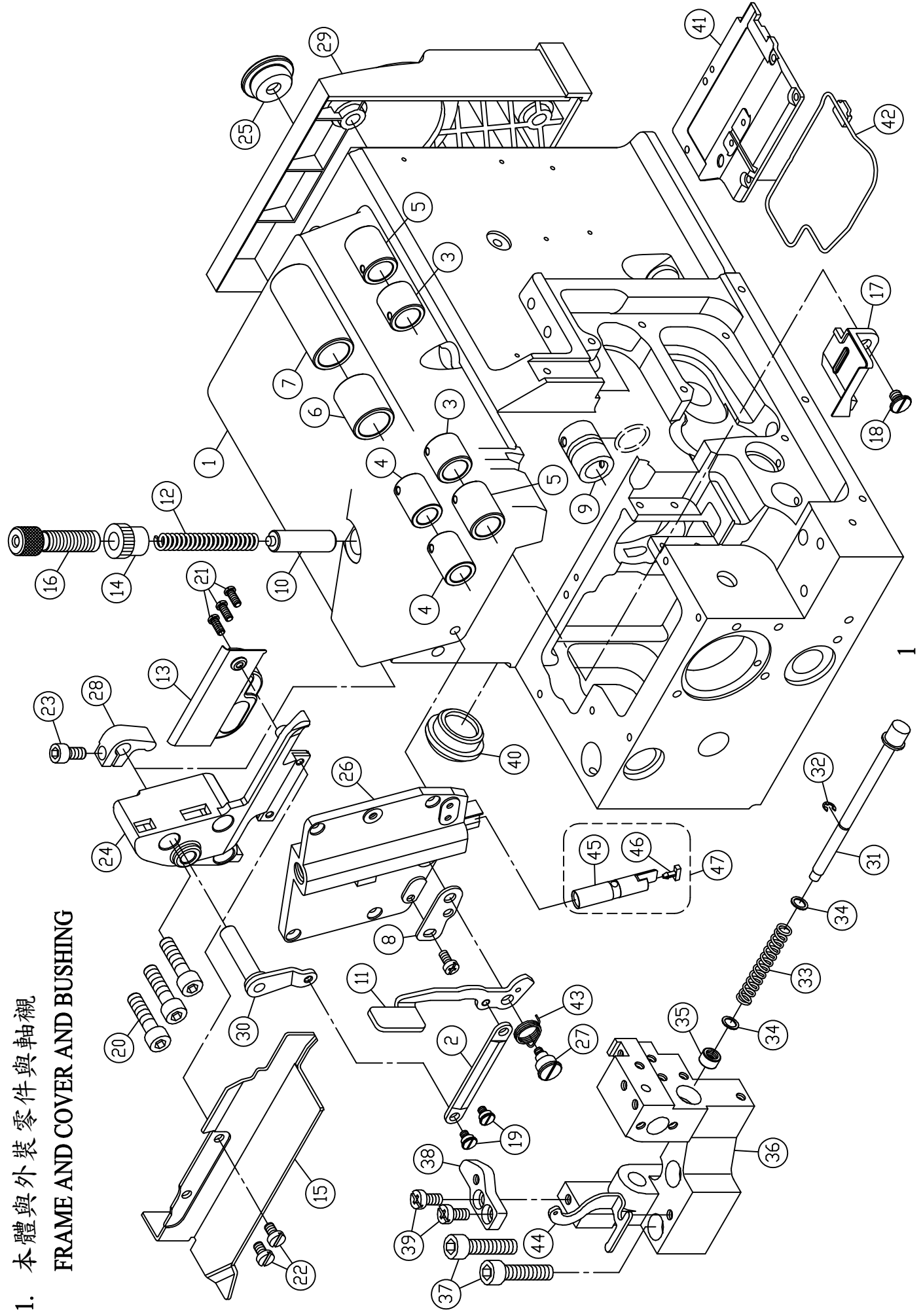


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1. 本體與外裝零件與軸襯

FRAME AND COVER AND BUSHING



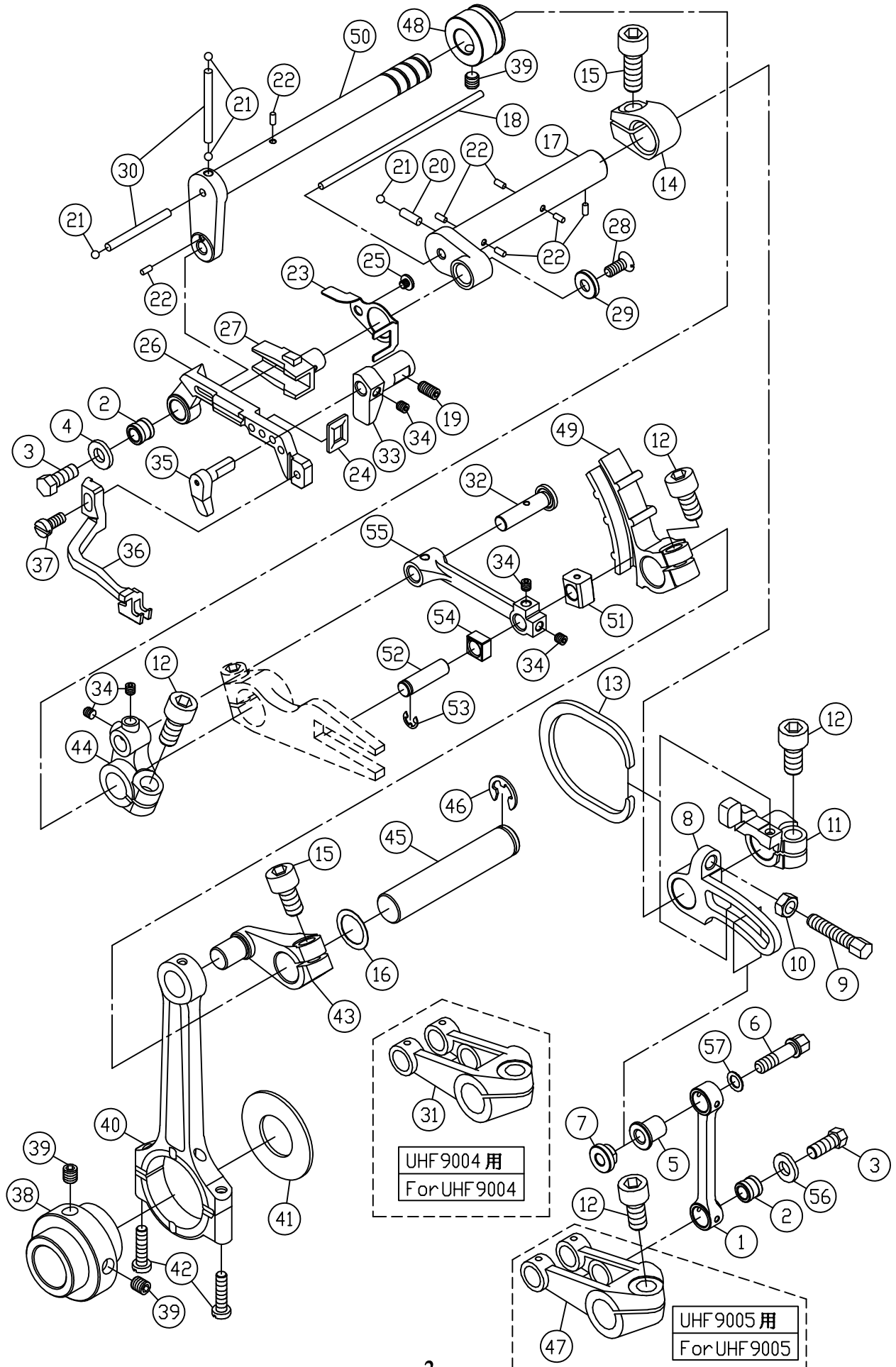
1. 本體與外裝零件與軸襯

Frame And Cover And Bushing

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2122000101	縫機本體	Framee	1
2	2122000131	連接桿	Link	1
3	2130000206	軸襯	Bushing	2
4	2120000212	軸襯	Bushing	2
5	2120000205	軸襯	Bushing	2
6	2122000106	軸襯	Bushing	1
7	2122000107	軸襯	Bushing	1
8	2122000108	止動片	Stopper	1
9	2122000109	軸襯	Bushing	1
10	2122000110	壓桿	Presser Bar	1
11	2122000111	搬手	Lever	1
12	2122000112	彈簧	Spring	1
13	2122000113	擋板	Cover	1
14	2122000114	螺帽	Nut	1
15	2122000115	布鈑側檔	Fabric Guard	1
16	2122000116	調節螺樁	Adjusting Screw	1
17	2122000117	導油座	Cover	1
18	8MB04280711E	螺絲	Screw	1
19	8MB04280408G	螺絲	Screw	2
20	8MM06402510A	螺絲	Screw	3
21	8MB03200305A	螺絲	Screw	3
22	8MC95300708A	螺絲	Screw	2
23	8MM05321209A	螺絲	Screw	1
24	2130000149	刀組座	Bracket	1
25	21200001121	孔塞	Plug	1
26	2122000126	針棒側蓋	Side Cover	1
27	8MB04281412R	螺絲	Screw	1
28	2122000128	定位環	Collar	1
29	2122000129	皮帶護蓋	Belt Cover	1
30	2122000130	連桿	Lever	1
31	2120000721	止動按鈕	Push Button	1
32	90ER030	E形扣環	E-Ring	1
33	2120000723	壓縮彈簧	Spring	1
34	2120000724	墊圈	Washer	2
35	2120000748	油封	Gasket	1
36	2120000710	下刀架	Bracket	1
37	8MM06402510A	螺絲	Screw	2
38	2120000726	後針板座	Rear Support	1
39	8MC04280807D	螺絲	Screw	2
40	2100000210	孔塞	Plug	1
41	21200001391	護蓋	Feed Mechanish Cover	1
42	21200001413	油封	Gasket	1
43	2120000827	彈簧	Spring	1
44	2120051028	導線(五線用)	Thread Guide	1
45	2120000823	壓桿	Presser Bar	1
46	2120000824	壓子	Plunger	1
47	212A0000823	壓桿組	Presser Bar Asm.	1

2. 上送布齒進給驅動機構

TOP FEED DOG FEED MECHANISM COMPONENTS



2. 上送布齒進給驅動機構

Top Feed Dog Feed Mechanism Components

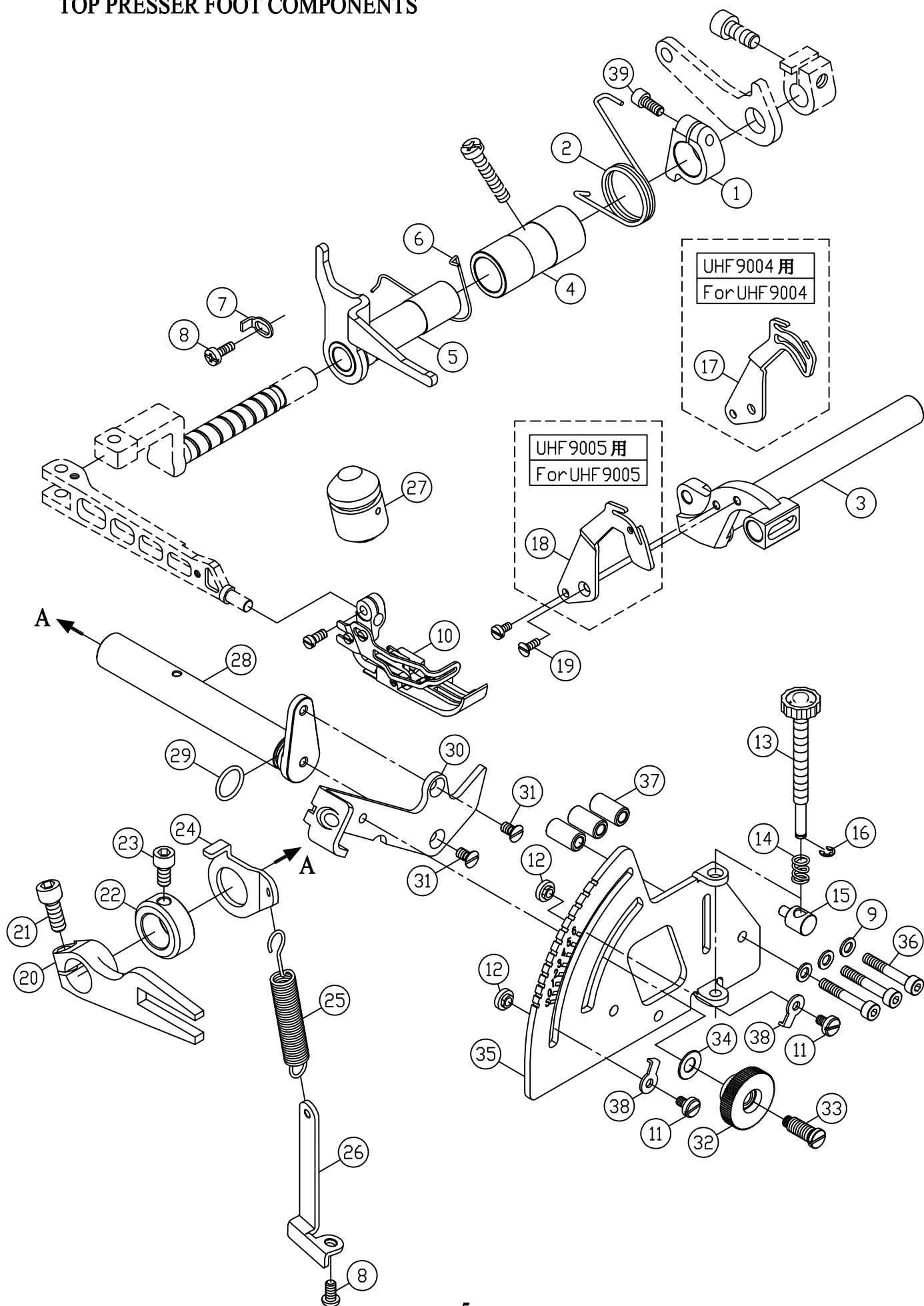
序號	物料編號	名	稱	單位用量
Ref. No.	Parts No.	Description		Amt. Req.
1	2122000201	連桿	Upper Kniferod	1
2	2120000526	隔環	Bushing	2
3	8MK05201307G	螺絲	Screw	2
4	2120000527	平墊圈	Washer	1
5	2122000205	隔環	Bushing	1
6	8MK05201808A	螺絲	Screw	1
7	2122000207	定位環	Collar	1
8	2122000208	曲柄	Crank	1
9	8MK06402306G	螺絲	Screw	1
10	8MA06400408A	螺帽	Nut	1
11	2122000211	定位環	Collar	1
12	8MM06401210A	螺絲	Screw	4
13	2122000213	C形扣環	C-Ring	1
14	21220002141	定位環	Collar	1
15	8MM06401410A	螺絲	Screw	2
16	2120000615	止推墊圈	Washer	1
17	2122000217	曲柄	Crank	1
18	66800	油線	Oil Wick	1
19	8MN05321000A	螺絲	Screw	1
20	66801-2	油線	Oil Wick	1
21	2100001404	孔塞	Plug	4
22	66801	油線	Oil Wick	7
23	2122000223	簧片	Spring	1
24	2122000224	油封	Oil Seal	1
25	8MB03200306A	螺絲	Screw	1
26	2122000226	上送布齒台架	Top Feed Bar	1
27	2122000227	支撐臂	Pin	1
28	8MQ04280808A	螺絲	Screw	1
29	2122000229	墊圈	Washer	1
30	66801-1	油線	Oil Wick	2
31	2140000247	曲柄	Crank	1
32	2122000232	曲柄銷	Pin	1
33	21220002331	導軌	Guide	1
34	8MN04280400A	螺絲	Screw	5
35	21220002351	導軌	Guide	1
36	*****	上送布齒	Top Feed Dog	1
37	8MB85240806A	螺絲	Screw	1
38	2122000238	偏心輪	Eccentric	1
39	8MN05320500E	螺絲	Screw	3
40	2122000240	連桿	Upper Kniferod	1
41	2122000241	墊片	Spacer	1
42	8MC04281807D	螺絲	Screw	2
43	2122000243	曲柄	Crank	1
44	2122000244	曲柄	Crank	1
45	2122000245	軸	Shaft	1
46	90ER080	E形扣環	E-Ring	1
47	2122000247	曲柄	Crank	1
48	2122000248	定位環	Collar	1
49	2122000249	變距滑軌	Differential Feed Roker	1
50	2122000250	曲軸	Crankshaft	1
51	2122000251	滑塊	Block	1
52	2122000252	曲柄銷	Pin	1
53	90ER040	E形扣環	E-Ring	1
54	2122000254	滑塊	Block	1
55	2122000255	曲柄	Crank	1
56	2120000527	平墊圈	Washer	1
57	2120000724	墊圈	Washer	1

***** 詳細資料請參照附件

***** is one of the gauge parts

3. 上送壓腳提昇機構

TOP PRESSER FOOT COMPONENTS



3. 上送壓腳提昇機構

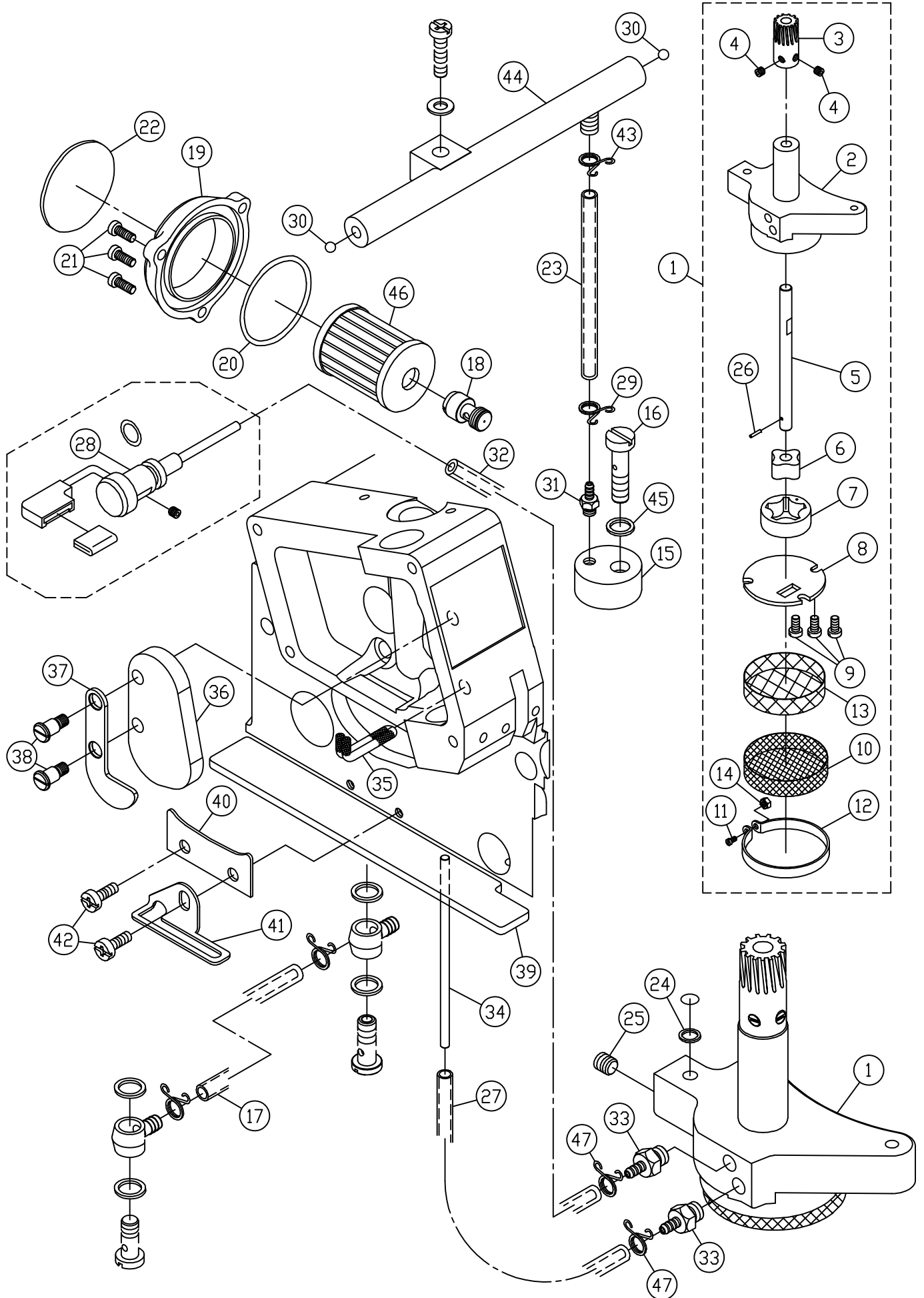
Top Presser Foot Components

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2122000301	定位環	Collar	1
2	2122000302	彈簧	Spring	1
3	2130000701	上刀軸	Upper Knife Shaft	1
4	21220003041	軸襯	Bushing	1
5	21220003052	搬桿	Lever	1
6	2122000306	彈簧	Spring	1
7	2122000307	擋片	Stopper	1
8	8MC04280607D	螺絲	Screw	2
9	2100000223	墊圈	Washer	3
10	*****	上送壓腳組	Top Presser Foot Asm.	1
11	8SC36400608A	螺絲	Screw	2
12	2100000648	螺帽	Nut	2
13	2120000949	調節螺樁	Adjusting Screw	1
14	2120000951	彈簧	Spring	1
15	2120000952	微調定位銷	Pin	1
16	90ER030	E形扣環	Ring	1
17	2122000317	揚線環	Thread Takeup	1
18	2122000318	揚線環	Thread Takeup	1
19	8ME03200706A	螺絲	Screw	1
20	2122000320	變距滑軌	Differential Feed Roker	1
21	8MM06401410A	螺絲	Screw	1
22	2122000322	定位環	Collar	1
23	8MM06401210A	螺絲	Screw	1
24	2122000324	限位環	Spacer	1
25	2122000325	拉伸彈簧	Spring	1
26	2122000326	定位片	Latch	1
27	2121001504	軸襯	Bushing	1
28	2122000328	樞軸	Shaft	1
29	2120000608	油環	O-Ring	1
30	2122000330	搬手	Lever	1
31	8ME04280507A	螺絲	Screw	2
32	2122000332	螺帽	Nut	1
33	8MB06301608Q	螺絲	Screw	1
34	2120000953	墊圈	Washer	1
35	2122000335	差動分度板	Blade Guide	1
36	8MM04282507B	螺絲	Screw	3
37	2122000337	隔環	Spacer	3
38	2100000646	墊圈	Washer	2
39	8MM05321409A	螺絲	Screw	1

***** 詳細資料請參照附件

***** is one of the gauge parts

4. 潤滑冷卻機構 LUBRICATION AND COOLING MECHANISM

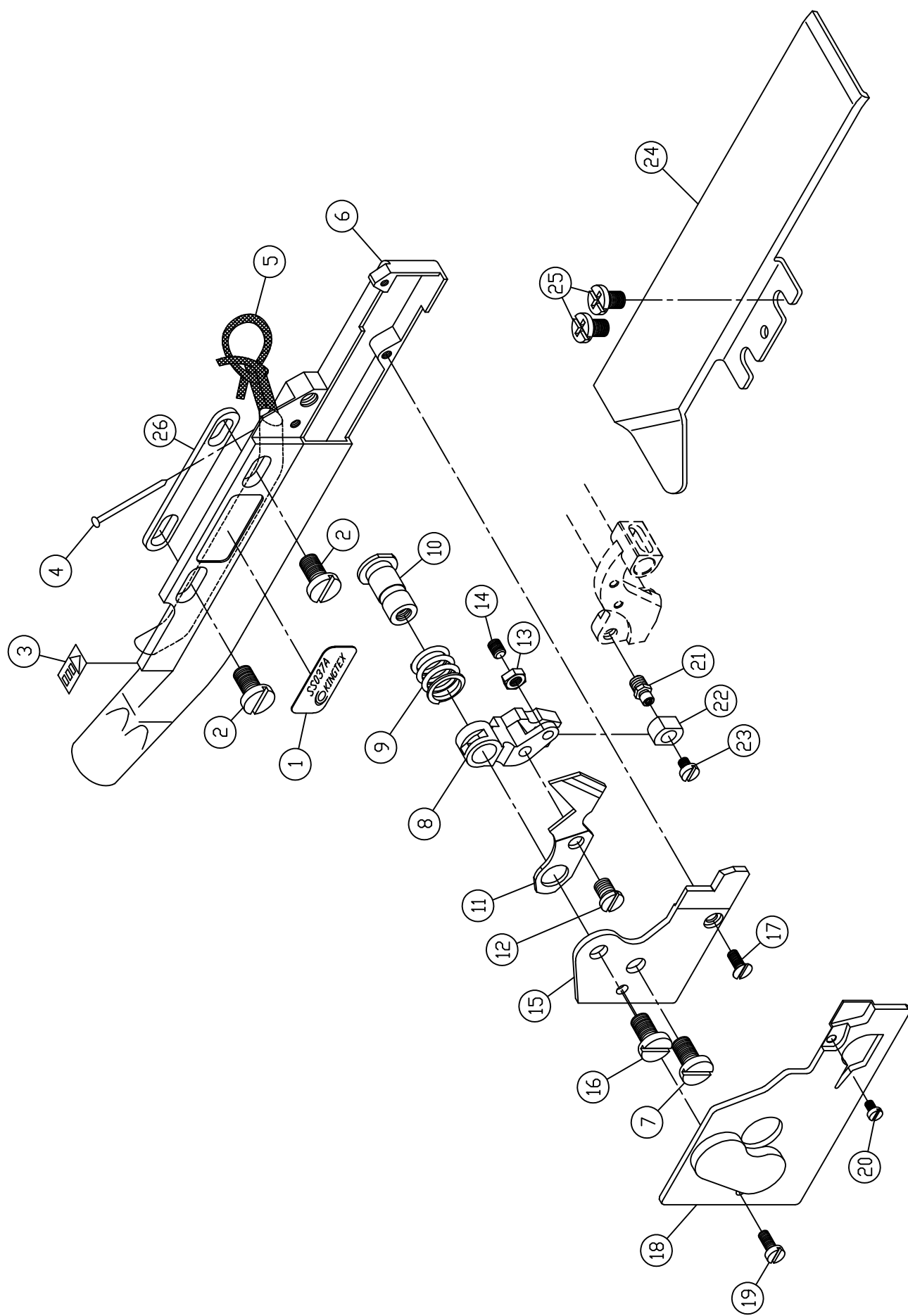


4. 潤滑冷卻機構

Lubrication And Cooling Mechanism

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	213A0001202	泵浦組	Pump Asm.	1
2	2130001202	泵浦座	Pump Seat	1
3	2120001203	蝸母	Worm Gear	1
4	8MN05320400A	螺絲	Screw	2
5	2120001205	軸	Shaft	1
6	2120001206	內轉子	Inside Rotor	1
7	2120001207	外轉子	Outside Rotor	1
8	2130001208	封蓋	Cover	1
9	8MB85240605A	螺絲	Screw	3
10	2130001210	濾網	Filter	1
11	8MB03200806K	螺絲	Screw	1
12	2130001212	夾簧	Latch	1
13	2130001213	油網	Oil Grid	1
14	8MA03200306A	螺帽	Nut	1
15	2122000415	分油座	Oil Distributor	1
16	2120001220	迴路螺絲	Screw	1
17	2122000417	油管	Oil Tube	1
18	2130001265	油嘴	Oil Tube Joint	1
19	2200001311	封蓋	Cover	1
20	2200001313	O形油環	O-Ring	1
21	8MC04281007D	螺絲	Screw	3
22	66453-6	安全指示貼紙	Name Plate	1
23	2122000448	油管	Oil Tube	1
24	90OR060	O形環	O-Ring	1
25	8MN06400800A	螺絲	Screw	1
26	90SP0210	彈簧銷	Spring Pin	1
27	2122000427	油管	Oil Tube	1
28	2122000428	聚油環	Felt Housing	1
29	2122000449	夾簧	Snap Ring	1
30	2120001264	孔塞	Plug	2
31	2100001505	油嘴	Oil Tube Joint	1
32	2122000432	油管	Oil Tube	1
33	2130001249	油嘴	Oil Tube Joint	2
34	2122000434	油管	Oil Tube	1
35	2122000435	羊毛氈	Felt	1
36	2122000436	羊毛氈	Felt	1
37	2122000437	定位片	Spacer	1
38	8MB04281007G	螺絲	Screw	2
39	2122000439	羊毛氈	Felt	1
40	2122000440	擋片	Cover	1
41	2122000441	定位片	Spacer	1
42	8MC04280607D	螺絲	Screw	2
43	2100001536	管夾	Snap Ring	1
44	2130001224	分油管	Oil Distributor	1
45	2100001534	墊圈	Washer	1
46	2100001521	紙質過濾器	Cartridge Filter	1
47	2260001320	夾簧	Snap Ring	2

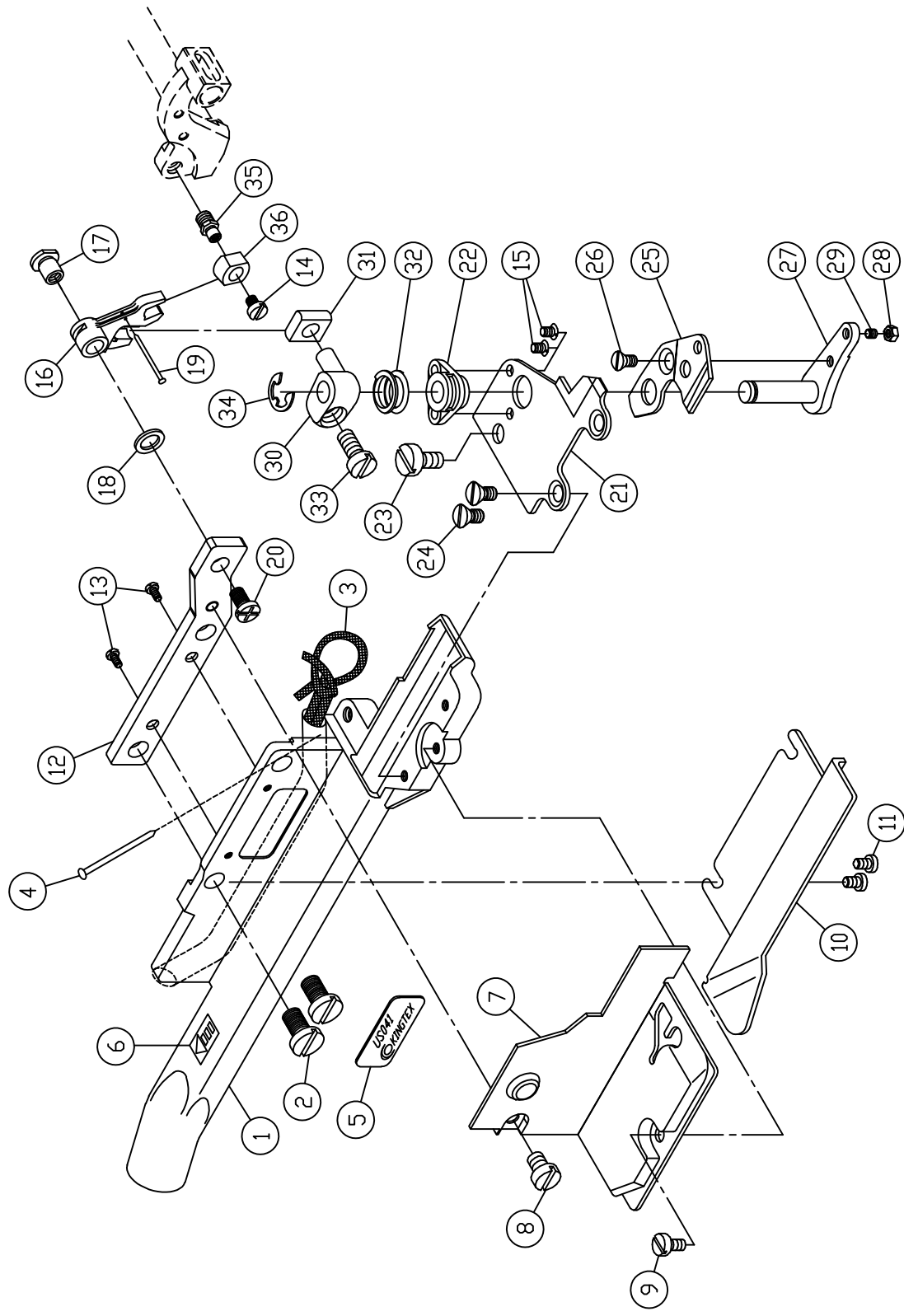
SS037 側吸式切刀 SIDE SUCTION TYPE



SS037 側吸式切刀 Side Suction Type

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4SS0370101	商標貼紙	Name Plate	1
2	8MC95300808E	螺絲	Screw	2
3	66453-8	潤滑指示貼紙	Label	1
4	4SS0330104	固定銷	Pin	1
5	4SS0330105	油線	Oil Wick	1
6	4SS0340101	刀座	Knife Mounting Base	1
7	8MB95401008A	螺絲	Screw	1
8	4SS0350108	驅動叉	Driving Lever	1
9	4SS0330109	彈簧	Spring	1
10	4SS0330110	螺樁	Stud	1
11	4SS0350111	活動刀片	Movable Knife	1
12	8MB85240606A	螺絲	Screw	1
13	8MA03200206A	螺帽	Nut	1
14	8MN03200400A	螺絲	Screw	1
15	4SS0330115	固定刀片	Fixed Knife	1
16	8MB95301008A	螺絲	Screw	1
17	8ME75180504A	螺絲	Screw	1
18	4SS0350118	護蓋	Cover	1
19	8MB75180605A	螺絲	Screw	1
20	8MB02160304A	螺絲	Screw	1
21	2120000702	驅動銷	Pin	1
22	4SS0330122	滑塊	Slide Block	1
23	8MB75180305K	螺絲	Screw	1
24	4SS0330124	布板側檔	Fabric Guard	1
25	8MC04280608D	螺絲	Screw	2
26	4SS0340104	墊片	Stopper	1

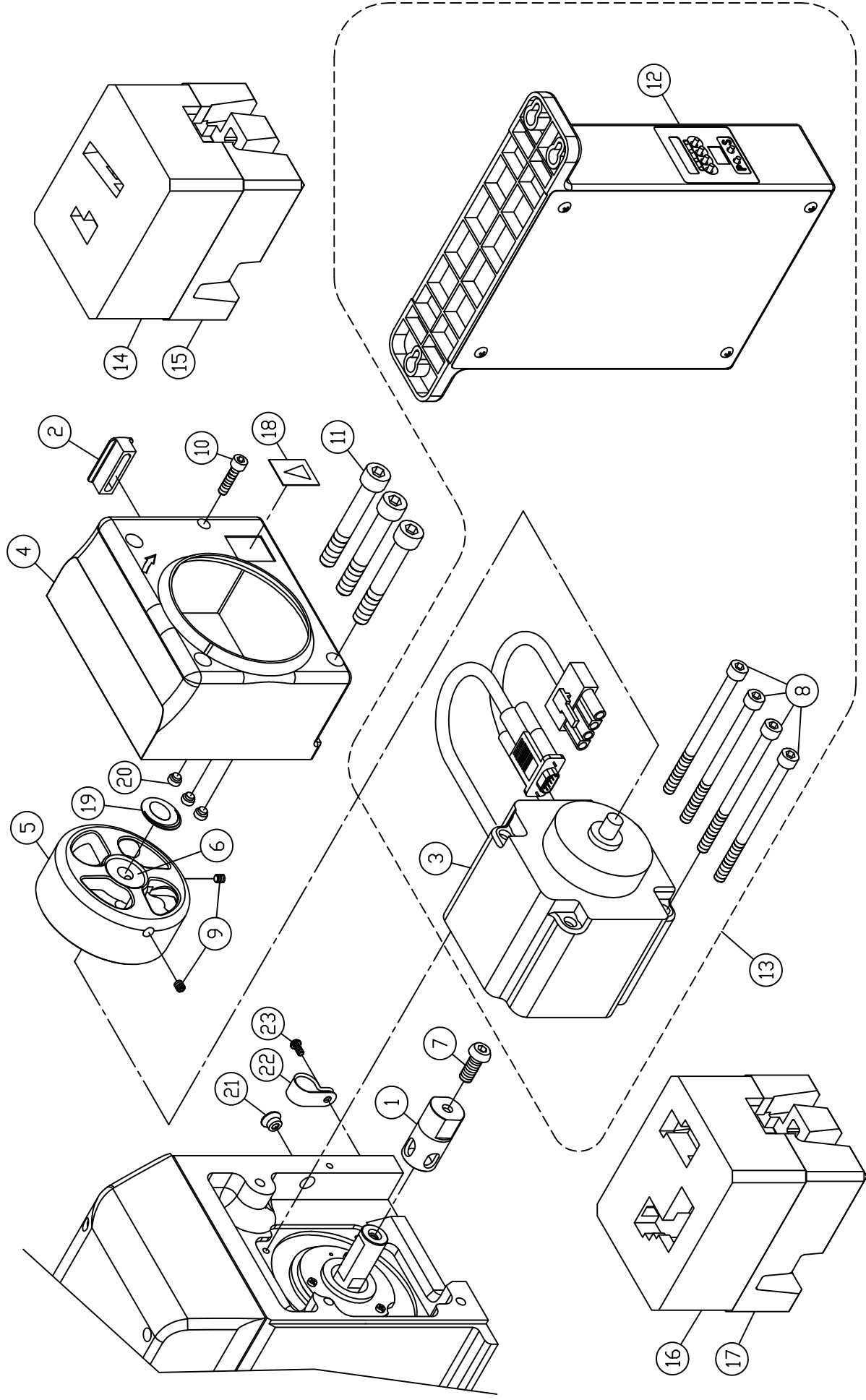
US041 下吸式自動切線 UNDER SUCTION TYPE



US041 下吸式自動切線 Under Suction Type

序號 Ref. No.	物料編號 Parts No.	名稱 Description	單位 Amt. Req.
1	4US0410101	刀座 Knife Mounting Base	1
2	8MC95300808E	螺絲 Screw	2
3	4US0400103	油線 Oil Wick	1
4	4US0400104	固定銷 Pin	1
5	4US0410105	商標貼紙 Name Plate	1
6	66453-8	潤滑指示貼紙 Oil Mark	1
7	4US0410107	護蓋 Cover	1
8	8MB03200406A	螺絲 Screw	1
9	8MB03200405A	螺絲 Screw	1
10	4US0400110	護蓋 Cover	1
11	8MB03200305A	螺絲 Screw	2
12	4US0410112	支架 Bracket	1
13	8MB75180305K	螺絲 Screw	2
14	8MB75180805A	螺絲 Screw	1
15	8ME02160403A	螺絲 Screw	2
16	4US0410116	擺動臂 Arm	1
17	4US0410117	襯套 Bush	1
18	2120000151	墊圈 Washer	1
19	4US0400119	固定銷 Pin	1
20	8MB95301008A	螺絲 Screw	1
21	4US0400121	固定刀片 Upper Knife	1
22	4US0400122	導套 Bush	1
23	8MB04280507K	螺絲 Screw	1
24	8ME03200406A	螺絲 Screw	2
25	4US0400125	活動刀片 Lower Knife	1
26	8ME03200406A	螺絲 Screw	1
27	4US0400127	旋轉臂 Level	1
28	8MA03200206A	螺帽 Nut	1
29	8MN03200400A	螺絲 Screw	1
30	4US0400130	擺動接頭 Joint	1
31	4US0400131	滑塊 Block	1
32	4US0400132	壓縮彈簧 Spring	1
33	8MB85240705A	螺絲 Screw	1
34	90ER040	E形扣環 E-Ring	1
35	2120000702	驅動銷 Driver Pin	1
36	4SS0330122	滑塊 Block	1

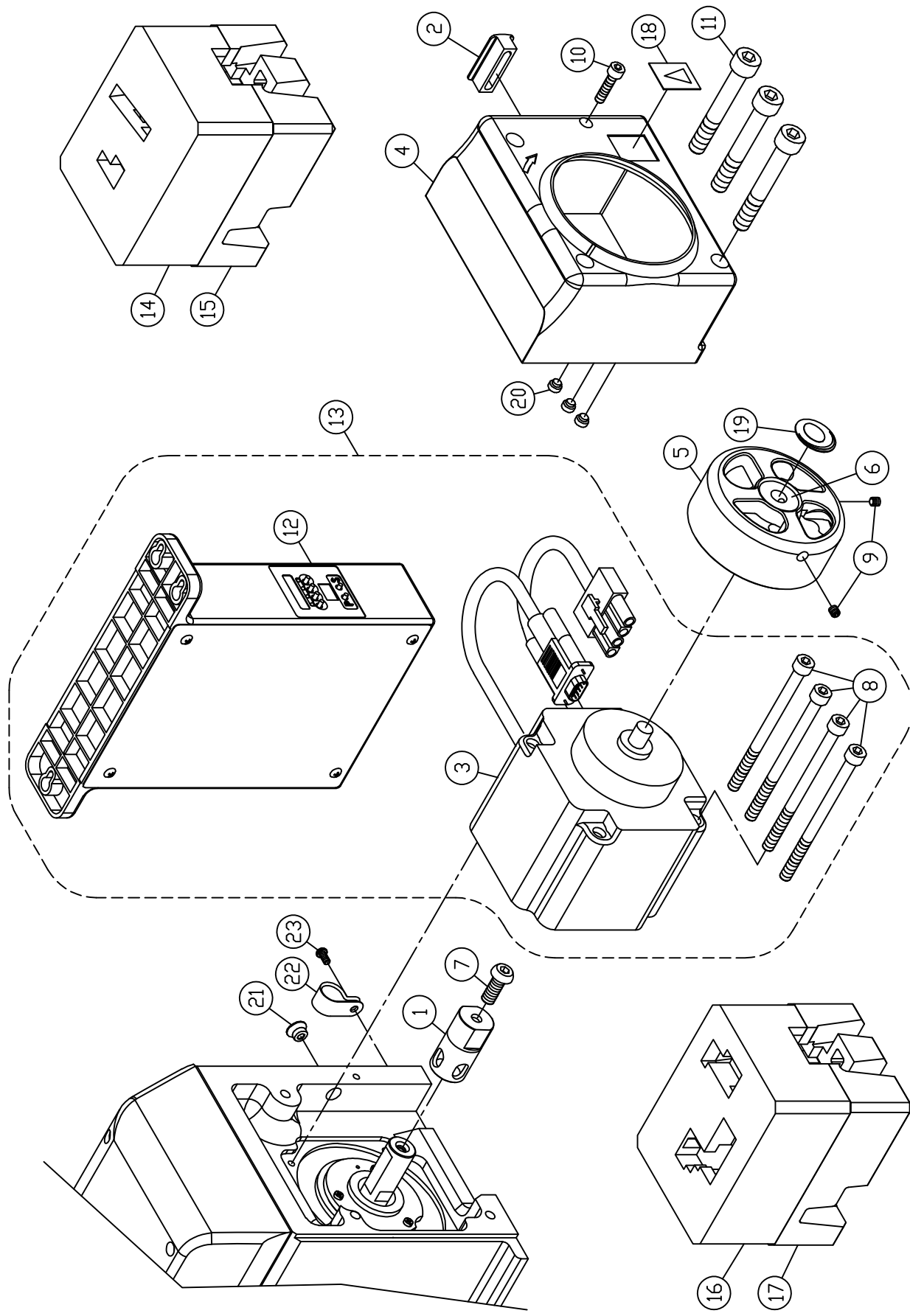
MN026 直驅馬達 LINER - MOTOR (FOR UHU)



MN026 直驅馬達 Liner - Motor (For UHU)

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4MN0220101	套筒	Collar	1
2	4MN0210102	孔塞	Plug	1
3	4MN0220103	小型馬達 (2VP3421209C0G)	Mini - Motor	1
4	4MN0250124	馬達護蓋	Cover	1
5	4MN0220105	手輪	Pulley	1
6	4MN0220106	手輪套筒	Pulley Collar	1
7	8MP06401611A	螺絲	Screw	1
8	8MM05327509B	螺絲	Screw	4
9	8MN06400800A	螺絲	Screw	2
10	8MM04283407B	螺絲	Screw	1
11	8MM05326509B	螺絲	Screw	3
12	4MN0280103	控制箱 (TD-654)	Control Box	1
13	/SC701	UHD直驅馬達組	Liner - Motor Asm.	1
14	66745-4	UHD9000 保麗龍(上)	EPS (Top)	1
15	66745-5	UHD9000 保麗龍(下)	EPS (Down)	1
16	66745-6	UHD9300 保麗龍(上)	EPS (Top)	1
17	66745-7	UHD9300 保麗龍(下)	EPS (Down)	1
18	66453-3	安全指示貼紙	Name Plate	1
19	66485-10	手輪銘板	Plate	1
20	2120000137	孔塞	Plug	3
21	22100002271	灰色孔塞	Plug	1
22	4MN0210108	管夾 (9/16)	Holder	1
23	8MC04280807D	螺絲	Screw	1

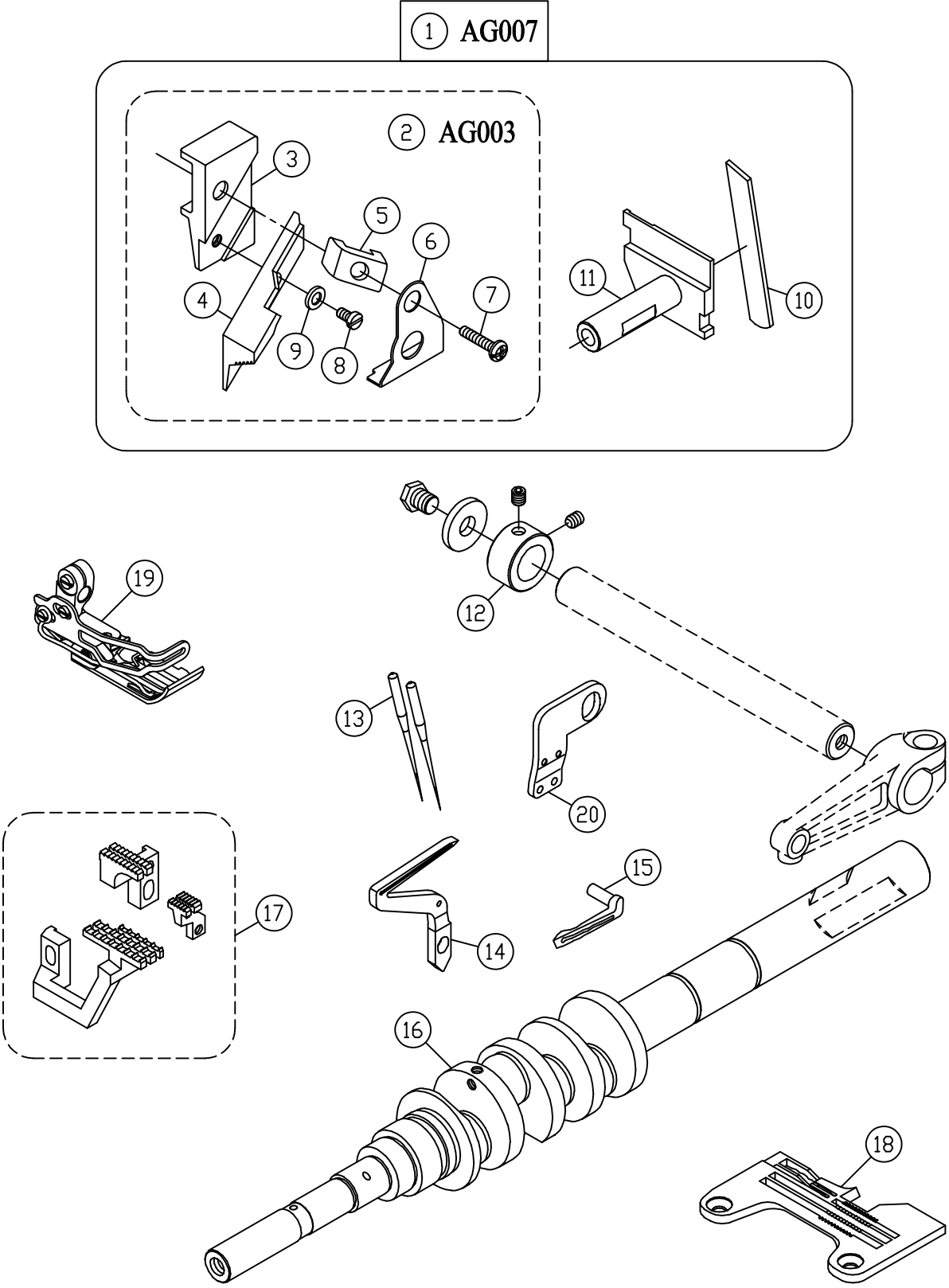
MN027 直驅馬達 LINER - MOTOR (FOR UHU9105)



MN027 直驅馬達 Liner - Motor (For UHU9105)

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4MN0220101	套筒	Collar	1
2	4MN0210102	孔塞	Plug	1
3	4MN0240103	小型馬達 (2VP3432209C01)	Mini - Motor	1
4	4MN0250124	馬達護蓋	Cover	1
5	4MN0220105	手輪	Pulley	1
6	4MN0220106	手輪套筒	Pulley Collar	1
7	8MP06401611A	螺絲	Screw	1
8	8MM05328009B	螺絲	Screw	4
9	8MN06400800A	螺絲	Screw	2
10	8MM04283407B	螺絲	Screw	1
11	8MM05326509B	螺絲	Screw	3
12	4MN0280103	控制箱 (TD-654)	Control Box	1
13	/SC703	UHD直驅馬達組	Liner - Motor Asm.	1
14	66745-4	UHD9000 保麗龍(上)	EPS (Top)	1
15	66745-5	UHD9000 保麗龍(下)	EPS (Down)	1
16	66745-6	UHD9300 保麗龍(上)	EPS (Top)	1
17	66745-7	UHD9300 保麗龍(下)	EPS (Down)	1
18	66453-3	安全指示貼紙	Name Plate	1
19	66485-10	手輪銘板	Plate	1
20	2120000137	孔塞	Plug	3
21	22100002271	灰色孔塞	Plug	1
22	4MN0210108	管夾 (9/16)	Holder	1
23	8MC04280807D	螺絲	Screw	1

UHF9104 更換零件 SPARE PARTS



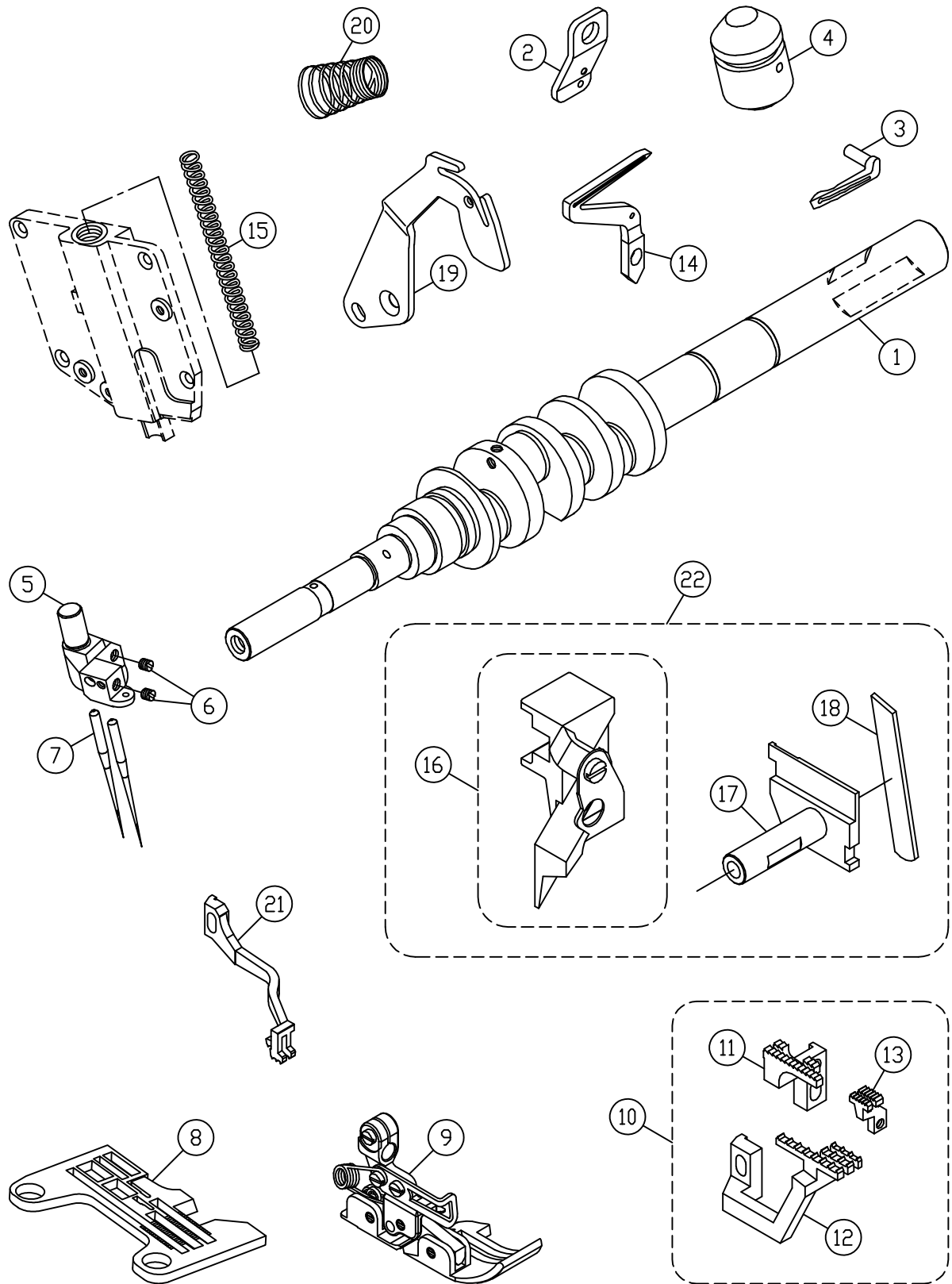
機型 Models	更換零件 Main Parts	針板 Needle Plate	上送壓腳組 Top Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog
UHF9104-243-H14		5212TP0019	5212PF2008	5212FD0004	5212DF0011	5212AF0001

UHF9104 更換零件 Spare Parts

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
** 1	/AG007	角刀組	Angled Knife Set	1
** 2	/AG003	上角刀組	Upper Angled Knife Set	1
3	4AG0030103	角刀座	Knife Set	1
4	4AG0030104	上角刀	Upper Angled Knife	1
5	4AG0030105	角刀壓板	Presser Plate	1
6	4AG0030106	切屑壓板	Angle Knife Cover	1
7	8MC04281607D	螺絲	Screw	1
8	8MB03200406A	螺絲	Screw	1
9	4AG0030109	墊圈	Washer	1
10	4AG0050104	下平寬刀	Lower Knife	1
11	4AG0050105	下刀架	Bracket	1
12	2120000444	變距隔環	Spacer	1
13	66732-14	針	Needle (DC*27#14)	2
14	5212LL0002	下結線鉤	Lower Looper	1
15	5212UL0006	上結線鉤	Upper Looper	1
16	2120001501	主軸	Crankshafe	1
17	5212DG0901	送布齒組	Feed Dog Asm.	1
18	5212TP0019	針板	Needle Plate	1
19	5212PF2008	上送壓腳組	Top Presser Foot Asm.	1
20	2121001510	導線	Thread Guide	1

** 整組套件

UHF9105 更換零件 SPARE PARTS

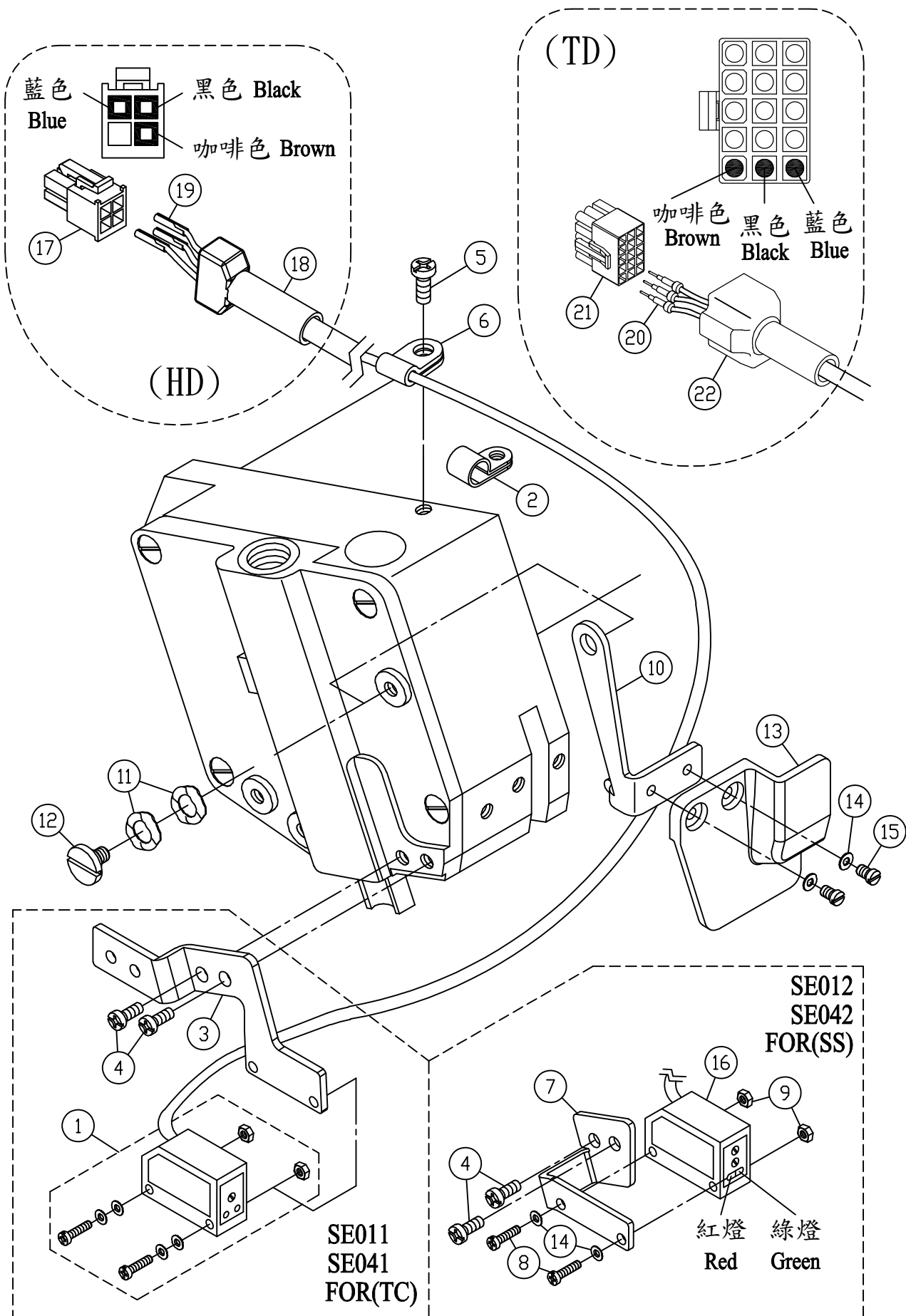


機型 Models	更換零件 Main Parts	針板 Needle Plate	上送壓腳組 Top Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	針留 Needle Holder
UHF9105-553-X16		5212TP0043	5212PF3001	5212FD0017	5212DF0014	5212AF0004	5212NC1001

UHF9105 更換零件 Spare Parts

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120001501	主軸	Crankshafe	1
2	2121001502	導線	Thread Guide	1
3	5212UL0006	上結線鉤	Upper Looper	1
4	2121001504	軸襯	Bushing	1
5	5212NC1001	針留	Needle Holder	1
6	8SH32440300A	螺絲	Screw	2
7	66732-19	針	Needle (DC*27#19)	2
8	5212TP0043	針板	Needle Plate	1
9	5212PF3001	上送壓腳組	Top Presser Foot Asm.	1
10	5212DG1001	送布齒組	Feed Dog Asm.	1
11	5212FD0017	主送布齒	Main Feed Dog	1
12	5212DF0014	差動送布齒	Differential Feed Dog	1
13	5212AF0004	輔助送布齒	Auxiliary Feed Dog	1
14	5212LL0002	下結線鉤	Lower Looper	1
15	2121001518	彈簧	Spring	1
**	16 /AG004	角刀組	Angled Knife Set	1
	17 4AG0060106	下刀架	Bracket	1
	18 4AG0050104	下平寬刀	Lower Knife	1
	19 2122000340	揚線環	Thread Takeup	1
•	20 2121001528	錐型彈簧(橘)	Spring (Orange)	1
	21 5212DGTG553	上送布齒	Top Feed Dog	1
**	22 /AG008	角刀組	Angled Knife Set	1
** 整組套件		• 特註品 Custom-made Item		

SE011 SE012 (HD) 反射式電眼開關組 相關零件
 SE041 SE042 (TD) REFLECTIVE TYPE EDGE SENSOR SET.



SE011 SE012 (HD) 反射式電眼開關組 相關零件

Reflective Type Edge Sensor Set.

序號	物料編號	名	稱	單位用量		
				Amt. Req.		
Ref. No.	Parts.No.	Description		SE011	SE012	
	1	4SE0010101	電眼	Photosensor (for TC:Type Tape Cutter)	1	----
*	2	4PFE050113	管夾 (1/4")	Thread Pipe Stay	1	1
	3	4SE0110101	支架	Bracket	1	----
	4	8MC04280607D	螺絲	Screw (UH01-27)	2	2
	5	8MC04280807D	螺絲	Screw (C01-30)	1	1
	6	4PFE040103	管夾 (3/16")	Thread Pipe Stay	1	1
	7	4SE0110105	支架	Bracket	----	1
	8	8MC03201606D	螺絲	Screw (UTB1-03-35)	----	2
	9	8MA03200306A	螺帽	Nut (FTB-01-11)	----	2
	10	4BL1240608	支架	Bracket	1	1
	11	2120000150	波形墊圈	Waved Washer	2	2
	12	8MB04280711E	螺絲	Screw (UH01-65)	1	1
	13	4BL1240607	護目鏡	Finder Guard	1	1
	14	90PW030	墊圈	Washer	2	4
	15	8MB03200505K	螺絲	Screw (S03-38-01)	2	2
	16	4SE0120101	電眼	Photosensor (for SS:Side Suction Type)	----	1
	17	4SE0110102	4P公扣連接器	Power Cord	1	1
	18	4SE0110103	連接器套頭4P	Power Cord Cap	1	1
	19	4SE0110104	4P母端子	Power Cord	3	3

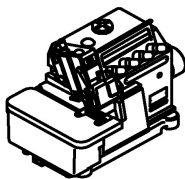
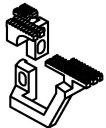
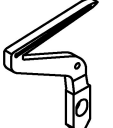
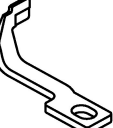
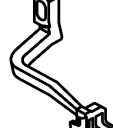
SE041 SE042 (TD) 反射式電眼開關組 相關零件

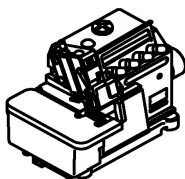
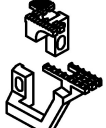
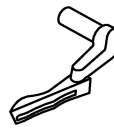
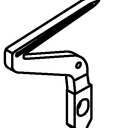
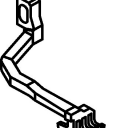
Reflective Type Edge Sensor Set.

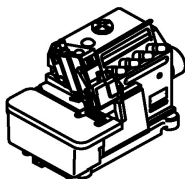
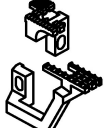
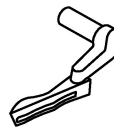
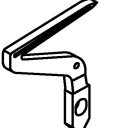
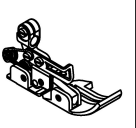
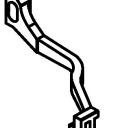
				單位用量		
序號	物料編號	名	稱	Amt. Req.		
Ref. No.	Parts.No.	Description		SE041	SE042	
	1	4SE0010101	電眼	Photosensor (for TC:Type Tape Cutter)	1	----
*	2	4PFE050113	管夾 (1/4")	Thread Pipe Stay	1	1
	3	4SE0110101	支架	Bracket	1	----
	4	8MC04280607D	螺絲	Screw (UH01-27)	2	2
	5	8MC04280807D	螺絲	Screw (C01-30)	1	1
	6	4PFE040103	管夾 (3/16")	Thread Pipe Stay	1	1
	7	4SE0110105	支架	Bracket	----	1
	8	8MC03201606D	螺絲	Screw (UTB1-03-35)	----	2
	9	8MA03200306A	螺帽	Nut (FTB-01-11)	----	2
	10	4BL1240608	支架	Bracket	1	1
	11	2120000150	波形墊圈	Waved Washer	2	2
	12	8MB04280711E	螺絲	Screw (UH01-65)	1	1
	13	4BL1240607	護目鏡	Finder Guard	1	1
	14	90PW030	墊圈	Washer	2	4
	15	8MB03200505K	螺絲	Screw (S03-38-01)	2	2
	16	4SE0120101	電眼	Photosensor (for SS:Side Suction Type)	----	1
	20	4AL013014	公端子	Power Cord	3	3
	21	4AL013016	15P公扣連接器	Power Cord	1	1
	22	4AL013012	連接器套頭15P	Power Cord Cap	1	1

* For TL004 TL005

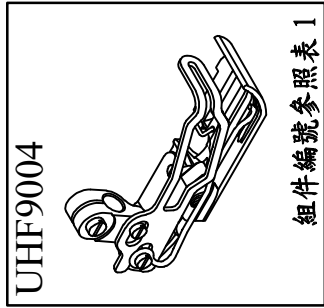
UHF9000 系列車型零件一覽表 Series Gauge Parts List

										
機型 Machinetype	針板 Needle Plate	送布齒組 Feed Dog Asm.	縫針座 Needle Holder	上結線鉤 Upper Looper	下結線鉤 Lower Looper	活動導針 Rear Needle Guard	前導針 Front Needle Guard	縫針 Needle	上送壓腳組 Top Presser Foot Asm.	上送布齒 Top Feed Dog
UHF9004-243-M14	5212TP0015	5212DG0002	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11	5212PF2003	5212DGT253
UHF9004-253-M14	5212TP0024	5212DG0002	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11	5212PF2003	5212DGT253
UHF9004-253-H14	5212TP0025	5212DG0901	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-14	5212PF2003	5212DGT253
UHF9004-263-M14	5212TP0021	5212DG0002	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11	5212PF2003	5212DGT253
UHF9104-243-H14	5212TP0019	5212DG0901	5212NC0001-1	5212UL0006	5212LL0002	5212NG0002	5212NG0001	66732-14	5212PF2008	5212DGT253

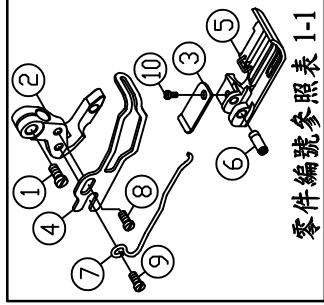
													
機型 Machinetype	針板 Needle Plate	送布齒組 Feed Dog Asm.	縫針座 Needle Holder	上結線鉤 Upper Looper	下結線鉤 Lower Looper	活動導針 Rear Needle Guard	前導針 Front Needle Guard	鏈導針 Needle Guard	鏈導針 Needle Guard	鏈結線鉤 Needle Looper	縫針 Needle	上送壓腳組 Top Presser Foot Asm.	上送布齒 Top Feed Dog
UHF9005-353-M16	5212TP0031	5212DG0004	5212NC0004	5212UL0001	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11	5212PF2001	5212DGT353
UHF9005-553-M16	5212TP0030	5212DG0005	5212NC0002	5212UL0001	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11	5212PF2002	5212DGT553
UHF9005-553-H16	5212TP0039	5212DG0006	5212NC0002	5212UL0001	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-16	5212PF2002	5212DGT553

													
機型 Machinetype	針板 Needle Plate	送布齒組 Feed Dog Asm.	縫針座 Needle Holder	上結線鉤 Upper Looper	下結線鉤 Lower Looper	活動導針 Rear Needle Guard	前導針 Front Needle Guard	鏈導針 Needle Guard	鏈導針 Needle Guard	鏈結線鉤 Needle Looper	縫針 Needle	上送壓腳組 Top Presser Foot Asm.	上送布齒 Top Feed Dog
UHF9105-553-X16	5212TP0043	5212DG1001	5212NC1001	5212UL0006	5212LL0002	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-19	5212PF3001	5212DGTG553

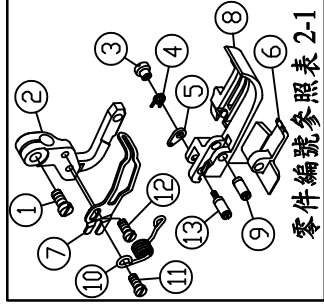
UHF900 系列壓腳組件(零件)一覽表



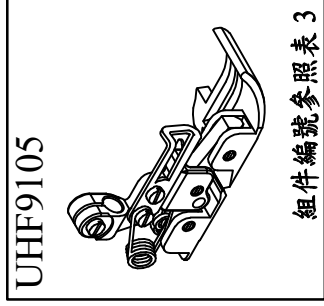
組件編號參照表 1



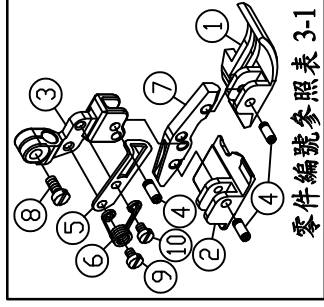
組件編號參照表 2



零件編號參照表 2-1



組件編號參照表 3



零件編號參照表 3-1

表 1

機	型	壓腳組件編號
UHF9004	243-M14	5212PF2003
UHF9004	253-M14	5212PF2003
UHF9004	253-H14	5212PF2003
UHF9004	263-M14	5212PF2003
UHF9104	243-H14	5212PF2008

表 1-1

序號	零件編號	序號	零件編號
1	8MB85240806P	6	5212PF2002E
2	5212PF2002C	7	5212PF2002M
3	5212PF2002G	8	8MB03200506A
4	5212PF2002F	9	8MB03200806K
5	參照表 1-2	10	8SB24560305P

表 1-2

組件編號	序號	5
5212PF2003		5212PF2003A
5212PF2008		5212PF2008A

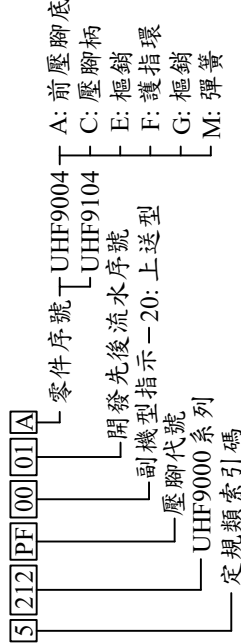


表 2

機	型	壓腳組件編號
UHF9005	353-M16	5212PF2001
UHF9005	553-M16	5212PF2002
UHF9005	553-H16	5212PF2002

表 2-1

序號	零件編號	序號	零件編號
1	8MB85240806P	8	參照表 2-2
2	5212PF2001C	9	5212PF0011E
3	5212PF0011K	10	5212PF2001M
4	5212PF0011J	11	8MB03200506A
5	5212PF0011H	12	8MB03200806K
6	參照表 2-2	13	5212PF2001D
7	5212PF2001F		

表 2-2

組件編號	序號	6	8
5212PF2001		5212PF2001B	5212PF2001A
5212PF2002		5212PF2002B	5212PF2002A

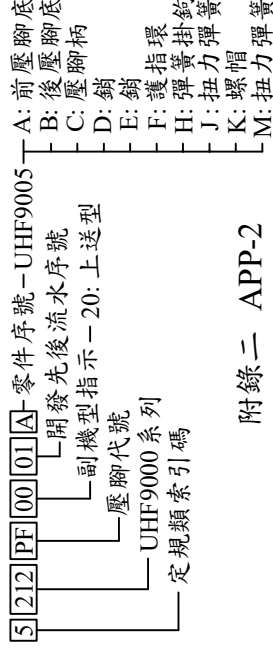
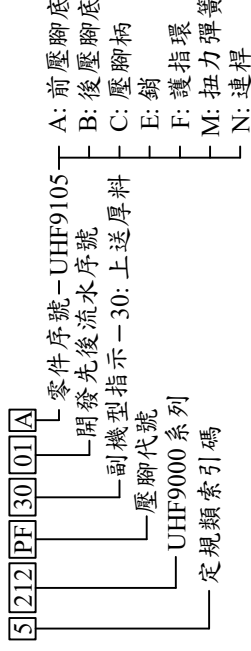


表 3

機	型	壓腳組件編號
UHF9105	553-X16	5212PF3001

表 3-1

序號	零件編號	序號	零件編號
1	5212PF3001A	6	5212PF3001M
2	5212PF3001B	7	5212PF3001N
3	5212PF3001C	8	8MB85240806P
4	5212PF0011E	9	8MB03200506A
5	5212PF1001F	10	8MB03200406K

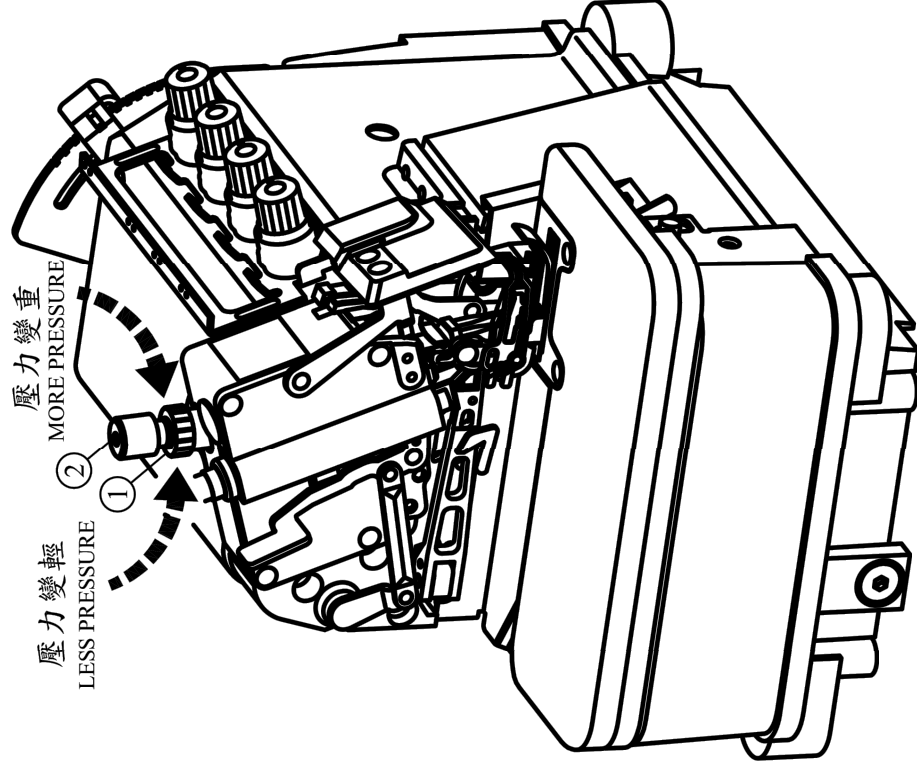


上送布齒壓力的調整

THE PRESSURE ADJUSTMENT OF TOP FEED DOG

往左鬆開①螺絲帽，
往右鎖緊②調整螺帽，
則壓力會增強，
同時送布力也會加強。

TURNING LEFT LOOSENING ① NUT, THEN,
TURNING RIGHT, TIGHTENING ②
ADJUSTMENT NUT, WILL INCREASE THE
PRESSURE OF TOP FEED DOG AND FEEDING
AMOUNT WILL BE INCREASED AT THE
SAME TIME.

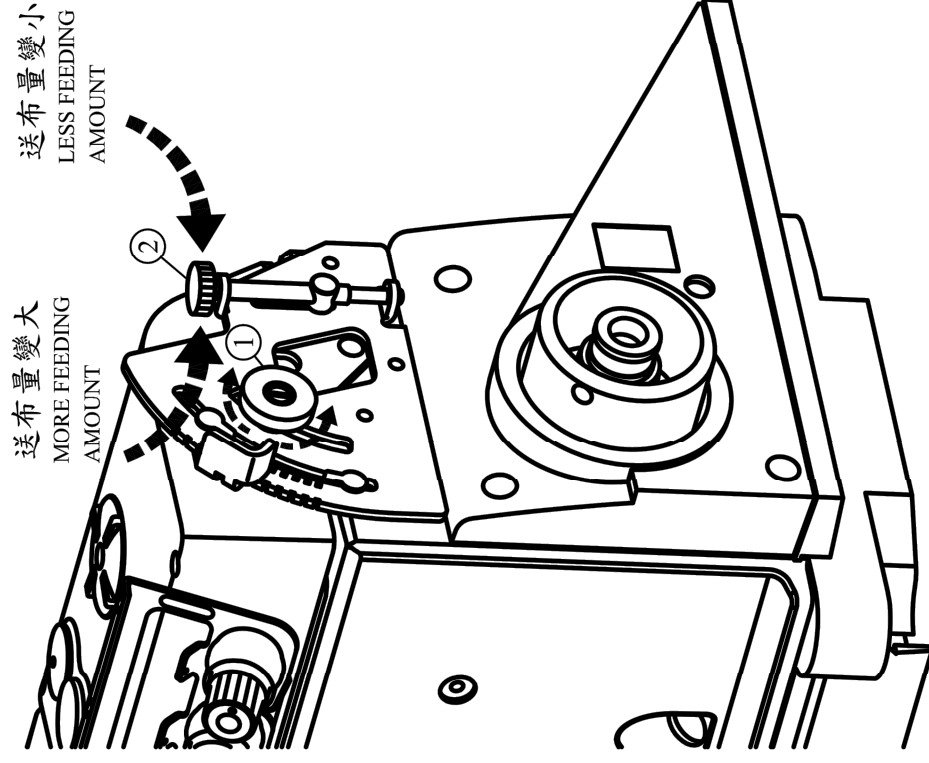


上送布齒前後運動量的調整

THE ADJUSTMENTS OF FEEDING AMOUNT FOR TOP FEED DOG

往左鬆開①螺絲帽
用②微調螺絲
往左旋轉加大上送布齒行程，
往右旋轉則縮小。

TURNING LEFT, LOOSENING ① NUT AND
USING ② MICRO-ADJUSTMENT SCREW TO
ADJUST TOP FEED DOG FEEDING AMOUNT.
TURNING LEFT, INCREASING TOP FEED DOG
FEEDING AMOUNT.
TURNING RIGHT, DECREASING TOP FEED
DOG FEEDING AMOUNT.



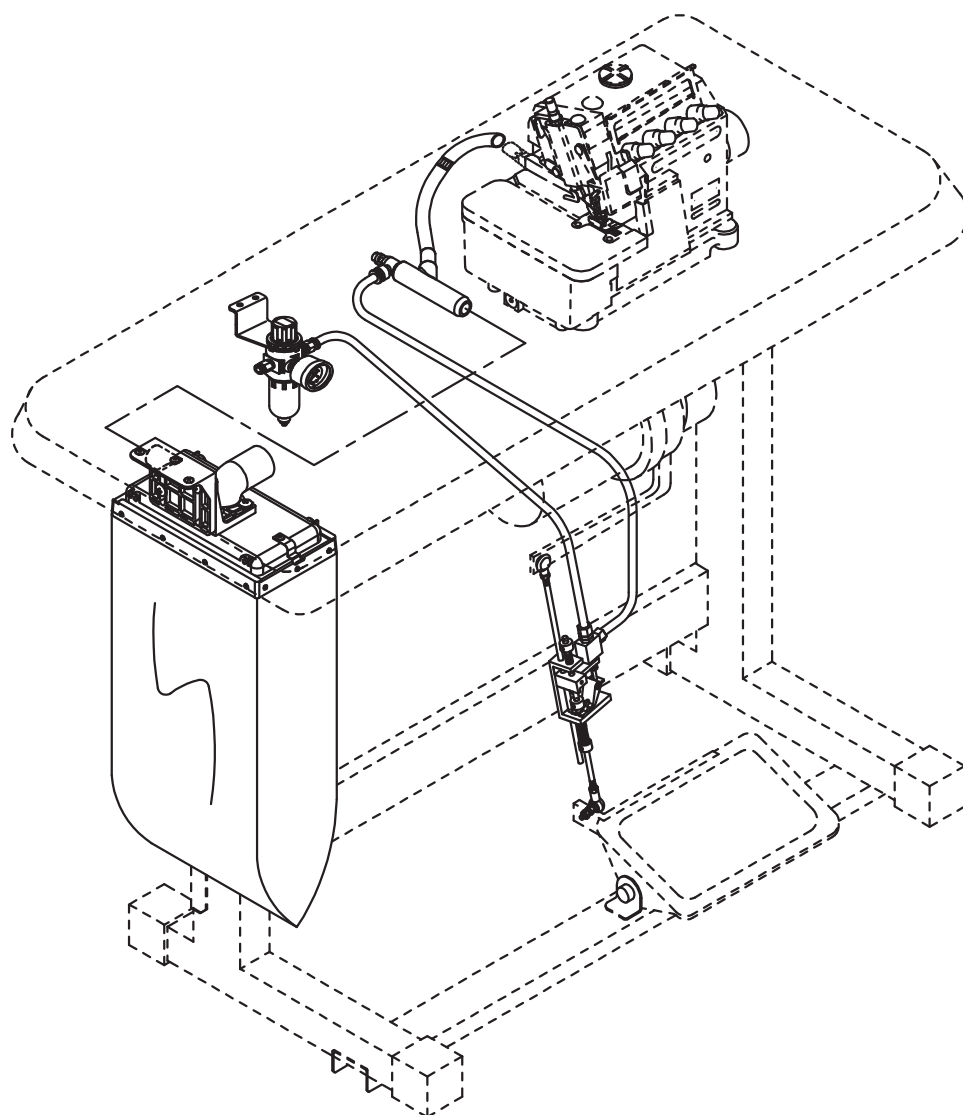
UH SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

MODEL

CV38

CV58



VENTURI DEVICE

Parts List



精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

UHF9000用

離合器馬達 Clutch Motor	前吸 Front Suction	後吸 Rear Suction	抬壓腳 Presser Foot Lifter
CV08A		●	
CV08B	●	●	
CV38C		●	●
CV38D	●	●	●
CV38E			●
CV08K	●		
皮帶GD40-2馬達用 直驅馬達TD-654電控用 Direct Drive Type Mini Servo Motor TD-654	前吸 Front Suction	後吸 Rear Suction	抬壓腳 Presser Foot Lifter
CV58E-3			●
CV58F-2	●	●	●
CV08G-2	●	●	
CV58H-2		●	●
CV08I-2		●	
CV08M-2	●		

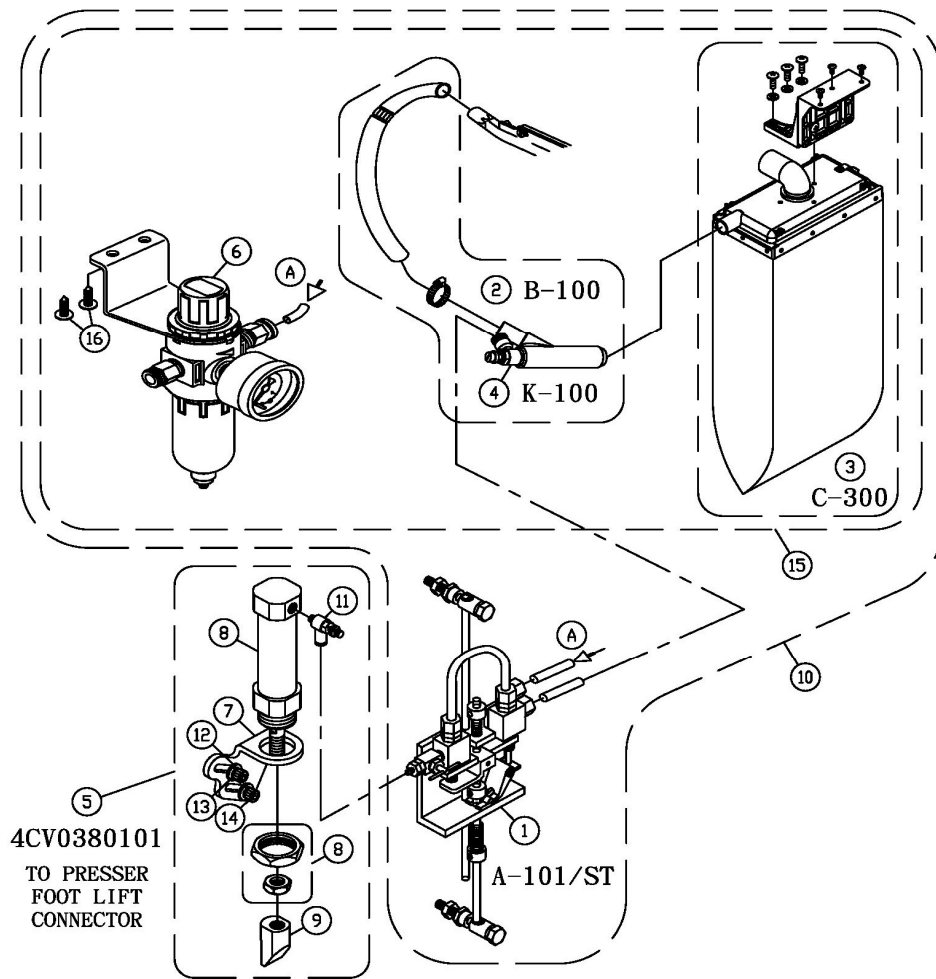
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CV38C 真空吸風切線線屑集塵組

三方位空氣/氣缸抬壓腳

CHAIN REMOVAL & AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	A-101/ST	三方位腳踏空氣控制開關組	Soft Touch 3-Position Treadle Rod Air Switch	1
2	B-100	真空送氣組	Vacuun Chain Removal	1
3	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
4	K-100	真空送氣管	Venturi Tube	1
5	4CV0380101	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
6	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
7	4BL1240202	氣缸支架	Bracket	1
8	4BL1240201	氣壓缸(含螺帽)	Air Cylinder (Nut)	1
9	4BL1240203	套筒	Knuckle	1
10	CV08C-1	真空吸風切線線屑集塵組&三方位空氣	Chain Removal Assembly & Soft Touch 3-Position Treadle Rod Air Switch	1
11	4UTB000305	節流閥	Speed Controller	1
12	2100000323	墊圈	Washer	2
13	90SW070	彈簧墊圈	Spring Washer	2
14	8MM06401410A	螺絲	Bolt	2
15	CV08A-1	真空吸風切線線屑集塵組&廢布收集組	Chain & Waste Removal Assembly	1
16	8WD45001900A	螺絲	Screw	2

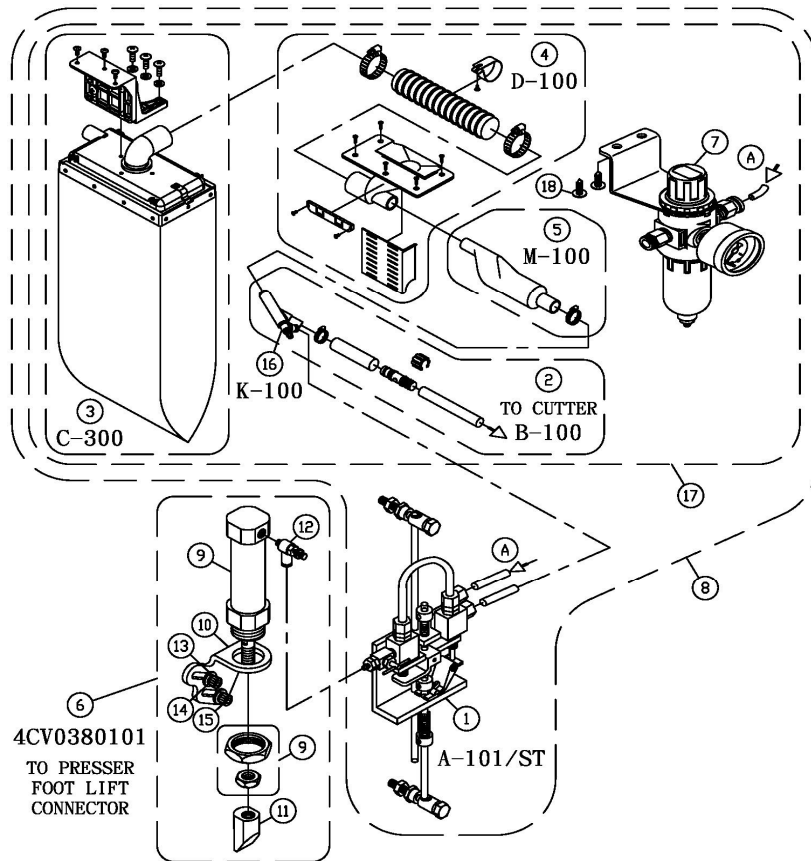
* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV38D 真空吸風切線線屑集塵組

廢布收集組&三方位空氣/氣缸抬壓腳

CHAIN & WASTE REMOVAL CYLINDER FOR PRESSER FOOT ASSEMBLY



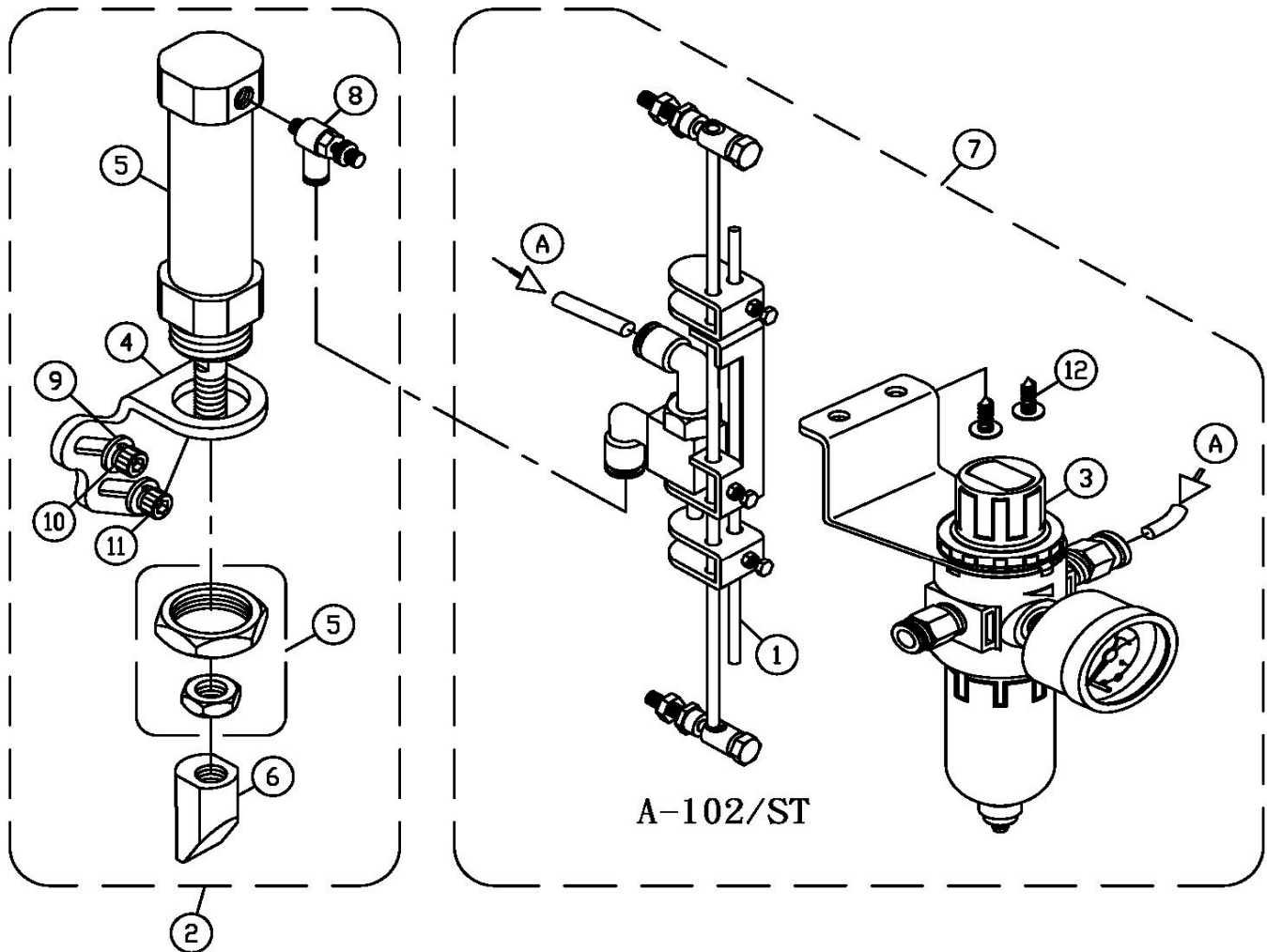
序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	A-101/ST	三方位腳踏空氣控制開關組	Soft Touch 3-Position Treadle Rod Air Switch	1
2	B-100	真空送氣組	Vacuun Chain Removal	1
3	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
4	D-100	吸線屑&吸布屑主座	Waste & Lint Remover Funnel	1
5	M-100	消音組	Muffler	1
6	4CV0380101	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
7	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
8	CV08D-1	真空吸風切線線屑集塵組&廢布收集組&三方位空氣	Chain & Waste Removal Assembly & Soft Touch 3-Position Treadle Rod Air Switch	1
9	4BL1240201	氣壓缸(含螺帽)	Air Cylinder (Nut)	1
10	4BL1240202	氣缸支架	Bracket	1
11	4BL1240203	套筒	Knuckle	1
12	4UTB000305	節流閥	Speed Controller	1
13	2100000323	墊圈	Washer	2
14	90SW070	彈簧墊圈	Spring Washer	2
15	8MM06401410A	螺絲	Bolt	2
16	K-100	真空送氣管	Venturi Tube	1
17	CV08B-1	真空吸風切線線屑集塵組&廢布收集組	Chain & Waste Removal Assembly	1
18	8WD45001900A	螺絲	Screw	2

* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV38E 氣缸抬壓腳

AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



4CV0380101

TO PRESSER
FOOT LIFT
CONNECTOR

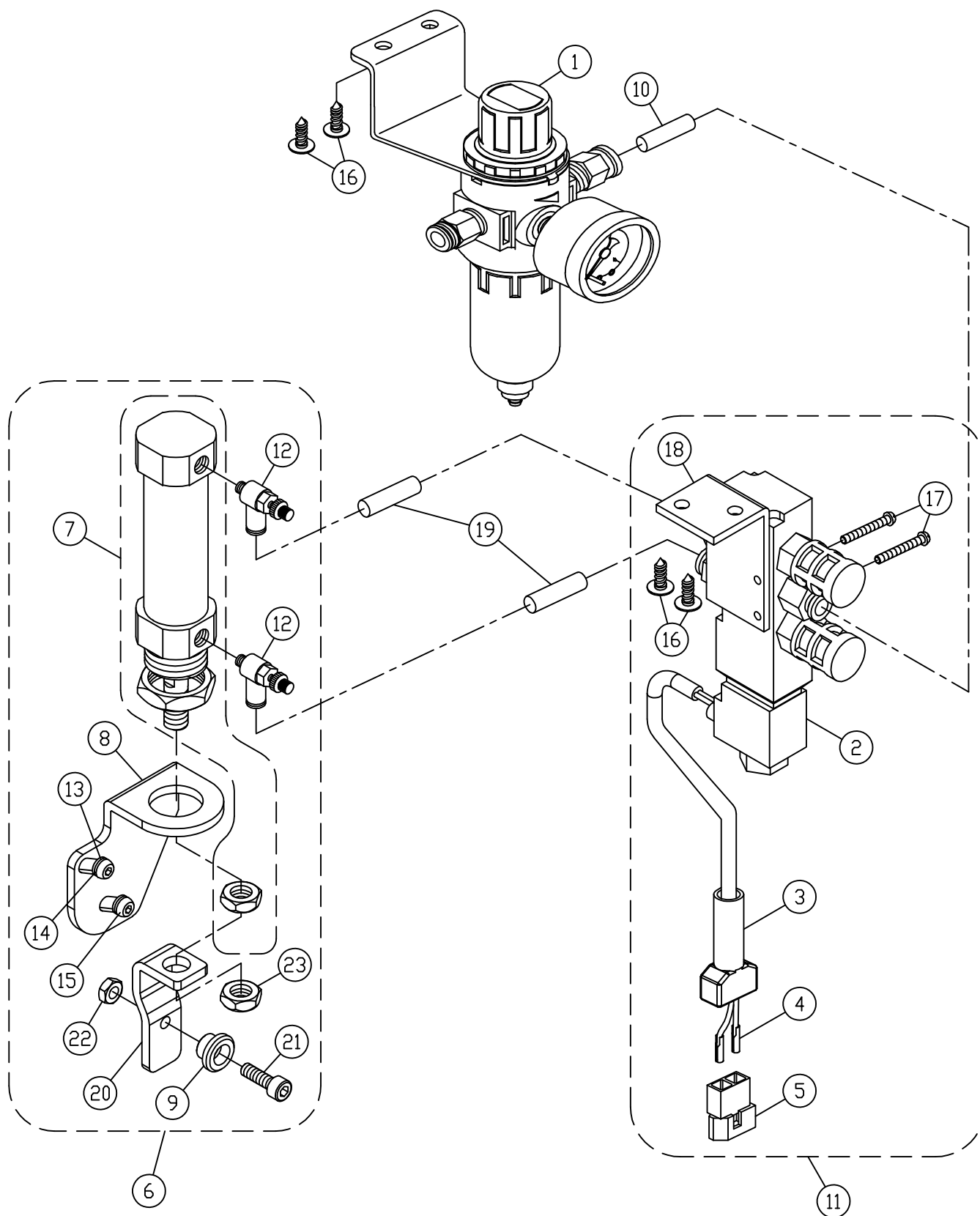
序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	A-102/ST	三方位腳踏空氣控制開關組	Soft Touch 3-Position Treadle Rod Air Switch	1
2	4CV0380101	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
3	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
4	4BL1240202	氣缸支架	Bracket	1
5	4BL1240201	氣壓缸(含螺帽)	Air Cylinder (Nut)	1
6	4BL1240203	套筒	Knuckle	1
7	CV08E-2	抬壓腳裝置	Presser Foot Assembly Asm.	1
8	4UTB000305	節流閥	Speed Controller	1
9	2100000323	墊圈	Washer	2
10	90SW070	彈簧墊圈	Spring Washer	2
11	8MM06401410A	螺絲	Bolt	2
12	8WD45001900A	螺絲	Screw	2

* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV58E-3 氣缸抬壓腳
AIR CYLINDER FOR PRESSER FOOT ASSEMBLY

CV58E-3 氣缸抬壓腳
AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



4CV0580108

**TO PRESSER
FOOT LIFT
CONNECTOR**

CV58E-3 氣缸抬壓腳**Air Cylinder For Presser Foot Assembly**

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
2	4TC0010303	換向閥 (6mm)	Electrical Controller	1
3	4AL013013	連接器套頭2P	Power Cord Cap	1
4	4AL013015	2P母端子	Power Cord	2
5	4AL013017	2P母扣連接器	Power Cord	1
6	4CV0580108	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
7	4UTB030223	氣壓缸	Cylinder	1
8	4CV58F0107	氣缸支架	Bracket	1
9	4CV58F0106	套筒	Knuckle	1
10	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	1
11	4CV58FA0102	電磁閥組	Electrical Controller Asm.	1
12	4UTB000305	節流閥	Speed Controller	2
13	2100000323	墊圈	Washer	2
14	90SW070	彈簧墊圈	Spring Washer	2
15	8MP06401211A	螺絲	Screw (UTB1-03-02)	2
16	8WD45001900A	螺絲	Screw	4
17	8MC03202006D	螺絲	Screw	2
18	4TC00103011	楔片座	Bracket	1
19	4CV58F0104	φ6空氣管	Air Tube (L=300mm)	2
20	4CV58F0105	支架	Bracket	1
21	8MM05321209A	螺絲	Screw (FT05-24)	1
22	8MA05320408A	螺帽	Nut (CT10-28)	1
23	8MA10800714A	螺帽	Nut (SH17-05)	1

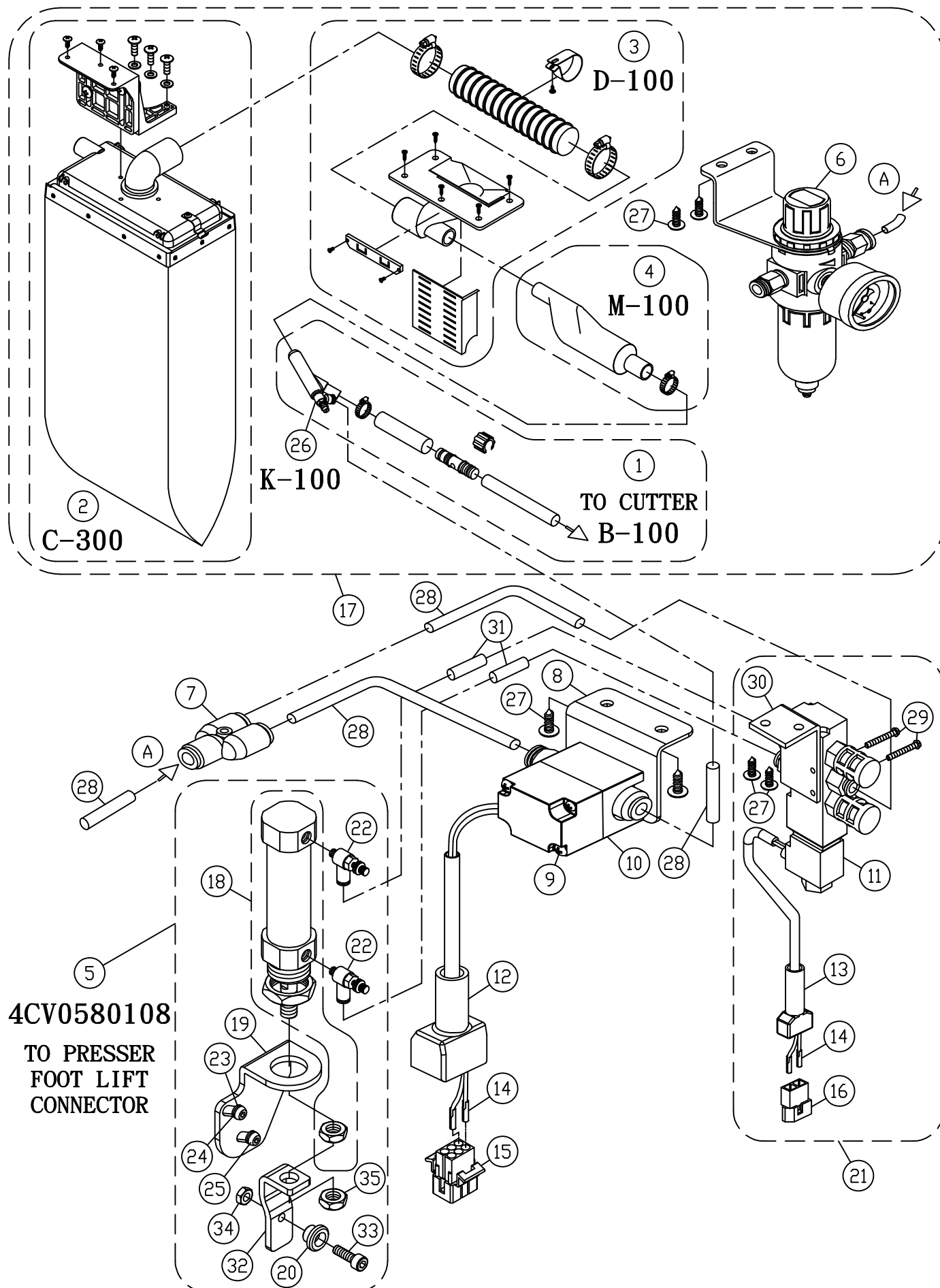
* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)

CV58F-2 真空吸風切線線屑集塵組

廢布收集組&三方位空氣/氣缸抬壓腳

CHAIN & WASTE REMOVAL CYLINDER FOR PRESSER FOOT ASSEMBLY



CV58F-2 真空吸風切線線屑集塵組**廢布收集組&三方位空氣/氣缸抬壓腳****Chain & Waste Removal Cylinder For Presser Foot Assembly**

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	B-100	真空送氣組	Vacuun Chain Removal	1
2	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
3	D-100	吸線屑&吸布屑主座	Waste & Lint Remover Funnel	1
4	M-100	消音組	Muffler	1
5	4CV0580108	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
6	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
7	4TC012016	Y型三通接頭	Y Connector	1
8	4CV08F0101	固定座	Bracket	1
9	8MC03204506D	螺絲	Screw	2
10	4CV08F0102	電磁閥	Electrical Controller	1
11	4TC0010303	換向閥(6mm)	Electrical Controller	1
12	4TT-S34033	連接器套頭6P	Power Cord Cap	1
13	4AL013013	連接器套頭2P	Power Cord Cap	1
14	4AL013015	2P母端子	Power Cord	4
15	4TT-S34032	6P母扣連接器	Power Cord	1
16	4AL013017	2P母扣連接器	Power Cord	1
17	CV08B-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly		1
18	4UTB030223	氣壓缸	Cylinder	1
19	4CV58F0107	氣缸支架	Bracket	1
20	4CV58F0106	套筒	Knuckle	1
21	4CV58FA0102	電磁閥組	Electrical Controller Asm.	1
22	4UTB000305	節流閥	Speed Controller	2
23	2100000323	墊圈	Washer	2
24	90SW070	彈簧墊圈	Spring Washer	2
25	8MP06401211A	螺絲	Screw (UTB1-03-02)	2
26	K-100	真空送氣管	Venturi Tube	1
27	8WD45001900A	螺絲	Screw	6
28	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	4
29	8MC03202006D	螺絲	Screw	2
30	4TC00103011	楔片座	Bracket	1
31	4CV58F0104	φ6空氣管	Air Tube (L=300mm)	2
32	4CV58F0105	支架	Bracket	1
33	8MM05321209A	螺絲	Screw (FT05-24)	1
34	8MA05320408A	螺帽	Nut (CT10-28)	1
35	8MA10800714A	螺帽	Nut (SH17-05)	1

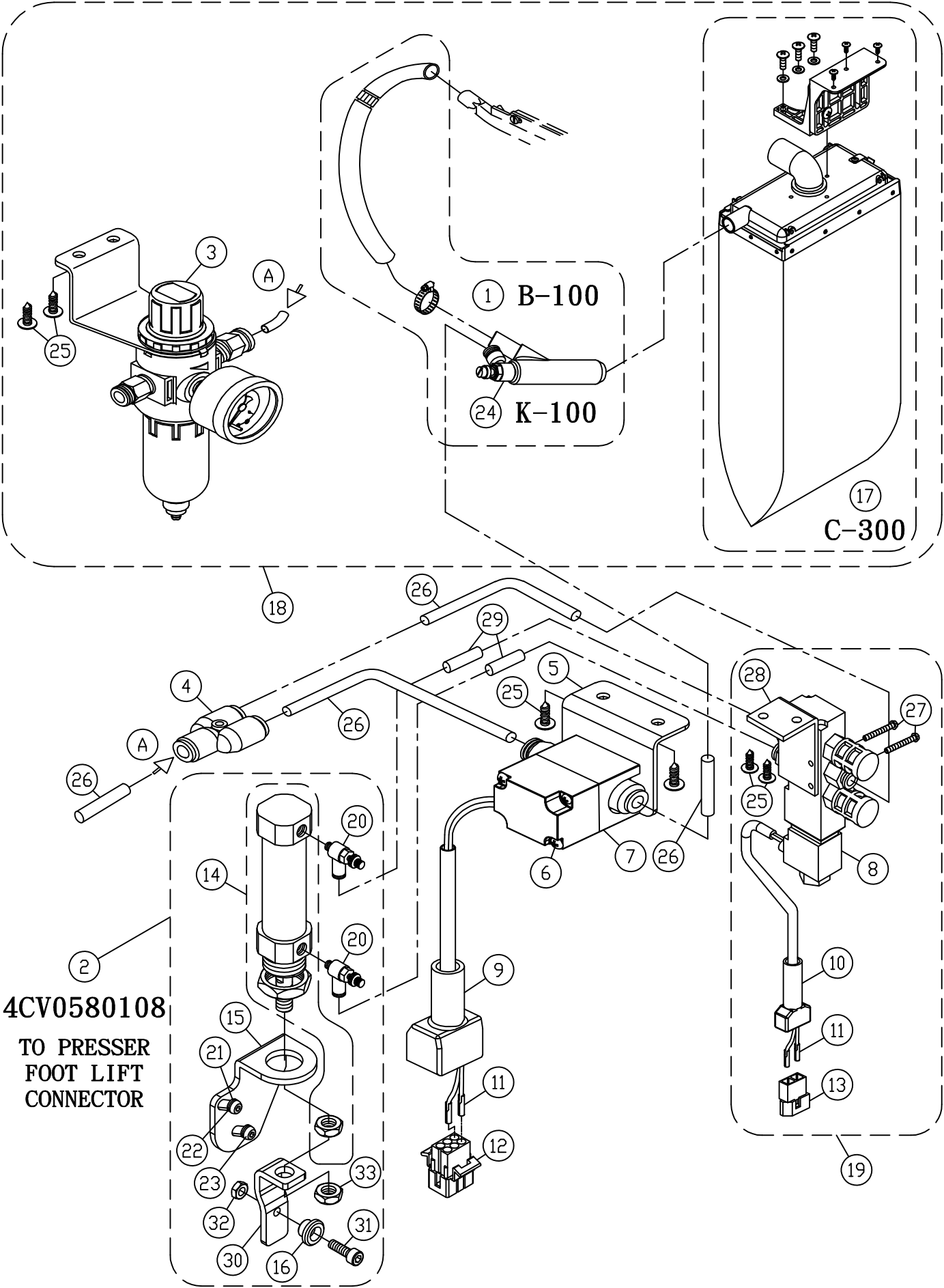
* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)

CV58H-2 真空吸風切線線屑集塵組

三方位空氣/氣缸抬壓腳

CHAIN REMOVAL & AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



CV58H-2 真空吸風切線線屑集塵組**三方位空氣/氣缸抬壓腳****Chain Removal & Air Cylinder For Presser Foot Assembly**

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	B-100	真空送氣組	Vacuun Chain Removal	1
2	4CV0580108	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
3	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
4	4TC012016	Y型三通接頭	Y Connector	1
5	4CV08F0101	固定座	Bracket	1
6	8MC03204506D	螺絲	Screw	2
7	4CV08F0102	電磁閥	Electrical Controller	1
8	4TC0010303	換向閥 (6mm)	Electrical Controller	1
9	4TT-S34033	連接器套頭6P	Power Cord Cap	1
10	4AL013013	連接器套頭2P	Power Cord Cap	1
11	4AL013015	2P母端子	Power Cord	4
12	4TT-S34032	6P母扣連接器	Power Cord	1
13	4AL013017	2P母扣連接器	Power Cord	1
14	4UTB030223	氣壓缸	Cylinder	1
15	4CV58F0107	氣缸支架	Bracket	1
16	4CV58F0106	套筒	Knuckle	1
17	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
18	CV08A-1	真空吸風切線線屑集塵組&廢布收集組	Chain & Waste Removal Assembly	1
19	4CV58FA0102	電磁閥組	Electrical Controller Asm.	1
20	4UTB000305	節流閥	Speed Controller	2
21	2100000323	墊圈	Washer	2
22	90SW070	彈簧墊圈	Spring Washer	2
23	8MP06401211A	螺絲	Screw (UTB1-03-02)	2
24	K-100	真空送氣管	Venturi Tube	1
25	8WD45001900A	螺絲	Screw	6
26	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	4
27	8MC03202006D	螺絲	Screw	2
28	4TC00103011	楔片座	Bracket	1
29	4CV58F0104	φ6空氣管	Air Tube (L=300mm)	2
30	4CV58F0105	支架	Bracket	1
31	8MM05321209A	螺絲	Screw (FT05-24)	1
32	8MA05320408A	螺帽	Nut (CT10-28)	1
33	8MA10800714A	螺帽	Nut (SH17-05)	1

* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)



NTD77 / TC026
FEED-OFF-THE-ARM
MACHINE FOR FLAT SEAMING



MT4512P-050 / PMD / FR01
12-Needle Double Chain Stitch Machine
(Lower Feed Metering Device 、 Elastic hemmer)



UHU9304-243-M14 / TR025
Automatic chain cutter device direct-drive
cylinder bed top feed overlock fitted with
labor-saving rib folder



CXM2085-0-356M
Attaching Pre-Closed Flat Knit Elastic Band Onto
Waists Of Tubular Goods
(With Right Knife, Rear Puller & Chips Suction Pipe)



精機機械廠股份有限公司
CHING CHI MACHINE CO., LTD
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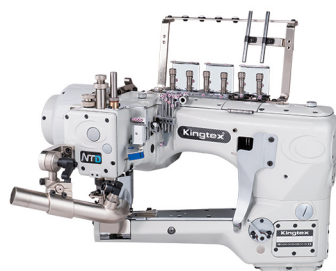
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2122000114	1	14	1	2122000437	4	37	1	4MN0210102	MN027	2	1
2122000115	1	15	1	2122000439	4	39	1	4MN0210108	MN026	22	1
2122000116	1	16	1	2122000440	4	40	1	4MN0210108	MN027	22	1
2122000117	1	17	1	2122000441	4	41	1	4MN0220101	MN026	1	1
2122000126	1	26	1	2122000448	4	23	1	4MN0220101	MN027	1	1

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物料編號	組	序號	單位用量	物料編號	組	序號	單位用量	物料編號	組	序號	單位用量
Parts NO.	Group	Rer.No.	Amt. Req.	Parts NO.	Group	Rer.No.	Amt. Req.	Parts NO.	Group	Rer.No.	Amt. Req.
4MN0220103	MN026	3	1	4US0410116	US041	16	1	8MB04280711E	SE042	12	1
4MN0220105	MN026	5	1	4US0410117	US041	17	1	8MB04281007G	4	38	2
4MN0220105	MN027	5	1	5212AF0004	UHF9105	13	1	8MB04281412E	1	27	1
4MN0220106	MN026	6	1	5212DF0014	UHF9105	12	1	8MB06301608Q	3	33	1
4MN0220106	MN027	6	1	5212DG0901	UHF9104	17	1	8MB75180305K	SS037	23	1
4MN0240103	MN027	3	1	5212DG1001	UHF9105	10	1	8MB75180305K	US041	13	2
4MN0250124	MN026	4	1	5212DGTG553	UHF9105	21	1	8MB75180605A	SS037	19	1
4MN0250124	MN027	4	1	5212FD0017	UHF9105	11	1	8MB75180805A	US041	14	1
4MN0280103	MN026	12	1	5212LL0002	UHF9104	14	1	8MB85240605A	4	9	3
4MN0280103	MN027	12	1	5212LL0002	UHF9105	14	1	8MB85240606A	SS037	12	1
4PFE040103	SE011	6	1	5212NC1001	UHF9105	5	1	8MB85240705A	US041	33	1
4PFE040103	SE012	6	1	5212PF2008	UHF9104	19	1	8MB85240806A	2	37	1
4PFE040103	SE041	6	1	5212PF3001	UHF9105	9	1	8MB95301008A	SS037	16	1
4PFE040103	SE042	6	1	5212TP0019	UHF9104	18	1	8MB95301008A	US041	20	1
4PFE050113	SE011	2	1	5212TP0043	UHF9105	8	1	8MB95401008A	SS037	7	1
4PFE050113	SE012	2	1	5212UL0006	UHF9104	15	1	8MC03201606D	SE012	8	2
4PFE050113	SE041	2	1	5212UL0006	UHF9105	3	1	8MC03201606D	SE042	8	2
4PFE050113	SE042	2	1	66453-3	MN026	18	1	8MC04280607D	3	8	2
4SE0010101	SE011	1	1	66453-3	MN027	18	1	8MC04280607D	4	42	2
4SE0010101	SE041	1	1	66453-6	4	22	1	8MC04280607D	SE011	4	2
4SE0110101	SE011	3	1	66453-8	SS037	3	1	8MC04280607D	SE012	4	2
4SE0110101	SE041	3	1	66453-8	US041	6	1	8MC04280607D	SE041	4	2
4SE0110102	SE011	17	1	66485-10	MN026	19	1	8MC04280607D	SE042	4	2
4SE0110102	SE012	17	1	66485-10	MN027	19	1	8MC04280608D	SS037	25	2
4SE0110103	SE011	18	1	66732-14	UHF9104	13	2	8MC04280807D	4	21	3
4SE0110103	SE012	18	1	66732-19	UHF9105	7	2	8MC04280807D	MN026	23	1
4SE0110104	SE011	19	3	66745-4	MN026	14	1	8MC04280807D	MN027	23	1
4SE0110104	SE012	19	3	66745-4	MN027	14	1	8MC04280807D	SE011	5	1
4SE0110105	SE012	7	1	66745-5	MN026	15	1	8MC04280807D	SE012	5	1
4SE0110105	SE042	7	1	66745-5	MN027	15	1	8MC04280807D	SE041	5	1
4SE0120101	SE012	16	1	66745-6	MN026	16	1	8MC04280807D	SE042	5	1
4SE0120101	SE042	16	1	66745-6	MN027	16	1	8MC04281607D	UHF9104	7	1
4SS0330104	SS037	4	1	66745-7	MN026	17	1	8MC04281807D	2	42	2
4SS0330105	SS037	5	1	66745-7	MN027	17	1	8MC95300708A	1	22	2
4SS0330109	SS037	9	1	66801-1	2	30	2	8MC95300808E	SS037	2	2
4SS0330110	SS037	10	1	66801-2	2	20	1	8MC95300808E	US041	2	2
4SS0330115	SS037	15	1	8MA03200206A	SS037	13	1	8ME02160403A	US041	15	2
4SS0330122	SS037	22	1	8MA03200206A	US041	28	1	8ME03200406A	US041	24	2
4SS0330122	US041	36	1	8MA03200306A	4	14	1	8ME03200406A	US041	26	1
4SS0330124	SS037	24	1	8MA03200306A	SE012	9	2	8ME03200706A	3	19	1
4SS0340101	SS037	6	1	8MA03200306A	SE042	9	2	8ME04280507A	3	31	2
4SS0350108	SS037	8	1	8MA06400408A	2	10	1	8ME75180504A	SS037	17	1
4SS0350111	SS037	11	1	8MB02160304A	SS037	20	1	8MK05201307G	2	3	2
4SS0350118	SS037	18	1	8MB03200305A	1	21	3	8MK05201808A	2	6	1
4SS0370101	SS037	1	1	8MB03200305A	US041	11	2	8MK06402306G	2	9	1
4US0400103	US041	3	1	8MB03200306A	2	25	1	8MM04282507B	3	36	3
4US0400104	US041	4	1	8MB03200405A	US041	9	1	8MM04283407B	MN026	10	1
4US0400110	US041	10	1	8MB03200406A	US041	8	1	8MM04283407B	MN027	10	1
4US0400119	US041	19	1	8MB03200406A	UHF9104	8	1	8MM05321209A	1	23	1
4US0400121	US041	21	1	8MB03200505K	SE011	15	2	8MM05321409A	3	39	1
4US0400122	US041	22	1	8MB03200505K	SE012	15	2	8MM05326509B	MN026	11	3
4US0400125	US041	25	1	8MB03200505K	SE041	15	2	8MM05326509B	MN027	11	3
4US0400127	US041	27	1	8MB03200505K	SE042	15	2	8MM05327509B	MN026	8	4
4US0400130	US041	30	1	8MB03200806K	4	11	1	8MM05328009B	MN027	8	4
4US0400131	US041	31	1	8MB04280408G	1	19	2	8MM06401210A	2	12	4
4US0400132	US041	32	1	8MB04280507K	US041	23	1	8MM06401210A	3	23	1
4US0410101	US041	1	1	8MB04280711E	1	18	1	8MM06401410A	2	15	2
4US0410105	US041	5	1	8MB04280711E	SE011	12	1	8MM06401410A	3	21	1
4US0410107	US041	7	1	8MB04280711E	SE012	12	1	8MM06402510A	1	20	3
4US0410112	US041	12	1	8MB04280711E	SE041	12	1	8MN03200400A	SS037	14	1

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物料編號	組	序號	單位用量	物料編號	組	序號	單位用量	物料編號	組	序號	單位用量
Parts NO.	Group	Rer.No.	Amt. Req.	Parts NO.	Group	Rer.No.	Amt. Req.	Parts NO.	Group	Rer.No.	Amt. Req.
8MN03200400A	US041	29	1								
8MN04280400A	2	34	5								
8MN05320400A	4	4	2								
8MN05320500E	2	39	3								
8MN05321000A	2	19	1								
8MN06400800A	4	25	1								
8MN06400800A	MN026	9	2								
8MN06400800A	MN027	9	2								
8MP06401611A	MN026	7	1								
8MP06401611A	MN027	7	1								
8MQ04280808A	2	28	1								
8SC36400608A	3	11	2								
8SH32440300A	UHF9105	6	2								
90ER030	3	16	1								
90ER040	2	53	1								
90ER040	US041	34	1								
90ER080	2	46	1								
90OR060	4	24	1								
90PW030	SE011	14	2								
90PW030	SE012	14	4								
90PW030	SE041	14	2								
90PW030	SE042	14	4								
90SP0210	4	26	1								



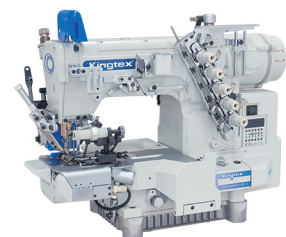
NTD7701
4-Needle, 6-Thread Flat-Seamer,
Feed-Off-The-Arm Machine



MT4512P-050 / PMD / FR01
12-Needle Double Chain Stitch Machine
(Lower Feed Metering Device \ Elastic hemmer)



UHU9304/TR025
Automatic chain cutter device direct-drive
cylinder bed top feed overlock fitted with
labor-saving rib folder



CXM2085-0-356M
Attaching Pre-Closed Flat Knit Elastic Band Onto
Waists Of Tubular Goods
(With Right Knife, Rear Puller & Chips Suction Pipe)



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