

○ 機型編號說明

○ MODEL NUMBERING

C T U 9 0 1 1 - 0 - □ 3 5 6 M / U C P - F B 1

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機型 / Machine Type:

- CTU90: 高速直驅上送方筒型繙縫機
Direct Drive, Top Feed, Cylinder Bed Coverstitch Interlock Machines
- CTU91: 高速直驅上送極細管筒型繙縫機
Direct Drive, Top Feed, Extra Small Cylinder Bed Coverstitch Interlock Machine
- CTU93: 高速直驅具左切刀方筒型繙縫機
Direct Drive, Top Feed, Cylinder Bed Coverstitch Interlock Machine With Left Hand Knife Mechanism
- CTU97: 高速直驅上送細筒型繙縫機
Direct Drive, Top Feed, Small Cylinder Bed Coverstitch Interlock Machine
- CTU98: 高速直驅上送具左切刀細筒型繙縫機
Direct Drive, Top Feed, Small Cylinder Bed Coverstitch Interlock Machine, With Left Hand Knife Mechanism
- CTD90: 高速直驅方筒型繙縫機
Direct Drive Cylinder Bed Coverstitch Interlock Machines
- CTD92: 高速直驅特厚類方筒型繙縫機
Direct Drive Cylinder Bed Coverstitch Interlock Machine For Extra Heavy Materials
- CTD93: 高速直驅左切刀方筒型繙縫機
Direct Drive Cylinder Bed Coverstitch Interlock Machine With Left Hand Knife Mechanism
- CTD97: 高速直驅細筒型繙縫機
Direct Drive Small Cylinder Bed Coverstitch Interlock Machine
- CTD98: 高速直驅具左切刀細筒型繙縫機
Direct Drive Small Cylinder Bed Coverstitch Interlock Machine, With Left Hand Knife Mechanism
- CT90: 高速方筒型繙縫機
Cylinder Bed Coverstitch Interlock Machines
- CT92: 高速特厚類方筒型繙縫機
Cylinder Bed Coverstitch Interlock Machine For Extra Heavy Materials
- CT93: 高速具左切刀方筒型繙縫機
Cylinder Bed Coverstitch Interlock Machine With Left Hand Knife Mechanism
- CT97: 高速細筒型繙縫機
Small Cylinder Bed Coverstitch Interlock Machine

裝飾縫區分碼 / Top Coverstitch Code:

- 0: 無上飾縫
Without Top Coverstitch
- : 有上飾縫
With Top Coverstitch

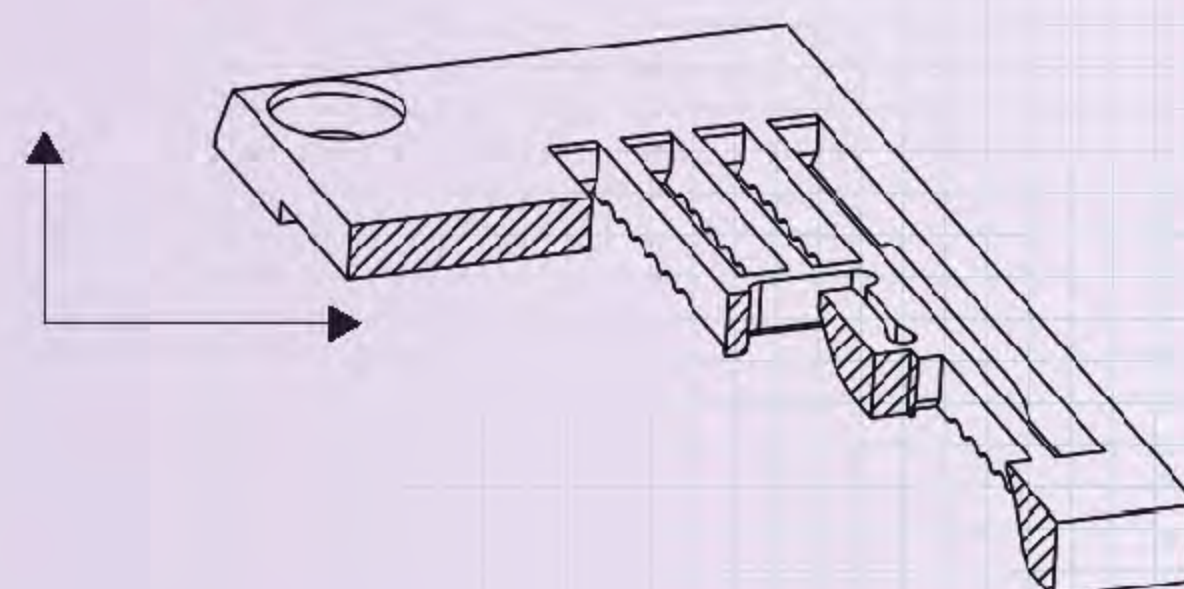
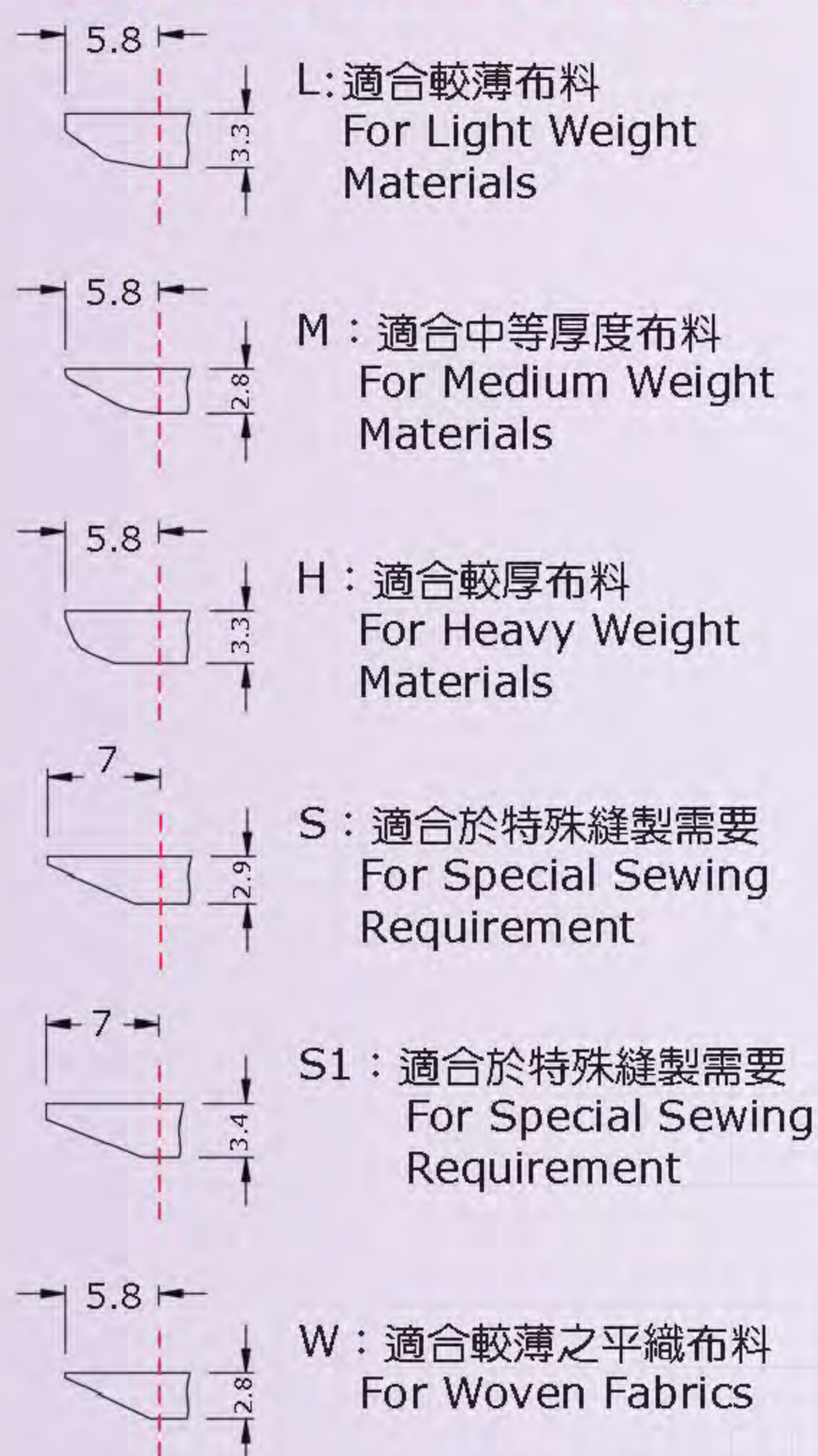
針距 / Needle Distance:

- 40: 40m.m.
48: 48m.m.
52: 52m.m.
56: 56m.m.
60: 60m.m.
64: 64m.m.

針數 / Number Of Needle:

- 2: 2針, 2-Needle
3: 3針, 3-Needle
4: 4針, 4-Needle

針板舌之形狀 / Shape Of Needle Plate Tongue:



可選擇加裝之裝置 / Optional Device:

- CTU9000 series:
- UCP-FB1: 氣動式自動切線裝置 (UTB03F, STB04)
Pneumatic Type Top And Bottom Thread Trimming System
- UCE-FB1: 電動式自動切線裝置 (UTC03F, STC04)
Electric Type Top And Bottom Thread Trimming System
- CTU9111 series:
- UCP-FS: 氣動式自動切線裝置 (UTB10F, STB05)
Pneumatic Type Top And Bottom Thread Trimming System
- UCE-FS: 電動式自動切線裝置 (UTC10F, STC05)
Electric Type Top And Bottom Thread Trimming System
- CTD9000 series:
- RP03 □: 後拉引式拖輪裝置 Rear Puller
- UCP-B1: 氣動式自動切線裝置 (UTB03, STB03)
Pneumatic Type Top And Bottom Thread Trimming System
- UCE-B1: 電動式自動切線裝置 (UTC03, STC03)
Electric Type Top And Bottom Thread Trimming System
- TB: 補強帶導模裝置 Reinforcing Tape Binding Attachment
- TB003: 褲耳車縫裝置 Belt Loop Attachment
(以下附加裝置不在機器型號中)
- BOC: 上載式滾邊導模 Bed-On Type Tape Binder
(For Cylinder Bed Interlock)
- PFE01: 電動式壓腳提昇裝置 Electric Type Foot Lifter
- TA001: 吊桿式切換開關組 (吸風切刀、集屑裝置、壓腳提昇裝置) Treadle Air Switch Set (Using Together with Suction Type Chain Cutter, Venturi Device, Foot Lifter)
- TR001~003: 擴裝滾輪組 Fabric Tension Controlling Device (Tension Roller)
- CV07A: 中央供氣式集屑裝置 Lint Collector
- SV001: 分離式真空集屑裝置 Vacuum Chip Collection Device. (with blower motor, drum & hose)
- SV002: 箱型真空集屑裝置 Vacuum Chip Collection Device With blower motor & waste basket compacted in one iron case)
- TFU: 上送型電動送料裝置
Electric Type Tension Free Upper Tape Feeder
- EG005: 導邊裝置 Edge Guide
- CT9000 series:
- CS001~CS003: 收縮縫跡裝置 Condense Stitch Device
- UCP-A: 氣動式自動切線裝置 (UTB02, STB02)
Pneumatic Type Top And Bottom Thread Trimming System
- UCE-A: 電動式自動切線裝置 (UTC04, STC02)
Electric Type Top And Bottom Thread Trimming System
- BOC: 上載式滾邊導模 Bed-On Type Tape Binder
- CT9700 series:
- CS004: 收縮縫跡裝置 Condense Stitch Device
- RP04 □: 後拉引式拖輪裝置 Rear Puller
- UCP-C: 氣動式自動切線裝置 (UTB06, STB02)
Pneumatic Type Top And Bottom Thread Trimming System
- UCE-C: 電動式自動切線裝置 (UTC06, STC02)
Electric Type Top And Bottom Thread Trimming System
- BS003: 內藏式定位器 Built-in Type Synchronizer

用途代號 / Application Code:

- 00-0: 一般平縫 (基本型)
General Plain Seaming (Basic Type)
- 03-0: 上帶滾邊 (滾領) 車縫
Tape Binding (Collarett Binding)
- 11-0: 下襠車縫
Bottom Hemming (For Thin, Light Weight Materials And Medium Weight Materials)
- 13-0: 包縫骨壓縫 (倒骨式、包縫骨寬度3.0mm以內)
Overlock Seam Covering (Folding Over, Overlock Seam Width Under 3.0mm)
- 13-1: 包縫骨壓縫 (立骨式、包縫骨寬度3.0mm以內)
Overlock Seam Covering (Flattening Out, Overlock Seam Width Under 3.0mm)
- 13-2: 包縫骨壓縫 (倒骨式、包縫骨寬度6.0mm以內)
Overlock Seam Covering (Folding Over, Overlock Seam Width Under 6.0mm)

- 85-0: 車縫環狀平版寬幅鬆緊帶
Attaching Pre-Closed Flat Knit Elastic Band Onto Waists Of Tubular Goods (With Right Hand Knife, Rear Puller & Lint Collector)
- 42-0: 環狀針織褲頭鬆緊帶車縫 (氣動式)
Tubular Knit Elastic Waist Band Attaching (Pneumatic Type)
- 42-2: 環狀針織褲頭鬆緊帶車縫 (簡易膝動式)
Tubular Knit Elastic Waist Band Attaching (Manual Type)
- 60-0: 四針六線方筒型繙縫機
4-Needle, 6-Thread Cylinder Bed Coverstitch Interlock Machine

● 一般特性 ● GENERAL FEATURES

- 按鈕式調整縫目疏密，簡易快捷。(如圖A)
- 可拆式揚線凸輪裝置。(如圖B)
- 專利可微調差動比，運轉中亦可輕易調整差動比例。(如圖C) (CT9700)
- 細筒圓周設計，筒座外圈:180mm，可任意車縫小口徑的圓筒型工作物。(如圖D) (CT9700)
- 具有直驅式設計，將迷你馬達整合在車體中，直接驅動上主軸，不需馬達皮帶。(如圖E) (CTD9000, CTU9000)
- 利用上下送布齒送布，不但防止布料的扭曲和波折，還可以有效的防止接縫處密針現象。上、下送布齒可以分別調整其差動比，以適應不同布料及縫製效果。(如圖F) (CTU9000)

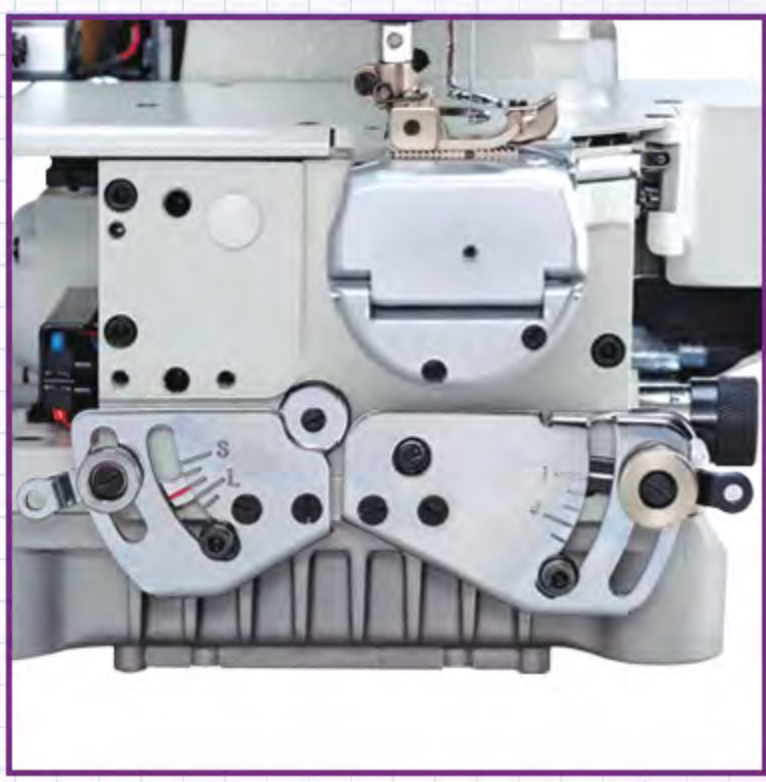
- Push-button type stitch length regulator.(Fig. A)
- The open-up type looper thread take up cam design.(Fig. B)
- The patented micro-adjustment of differential feeding ratio; can be adjusted easily, even during the sewing operation.(Fig. C)(CT9700)
- The small cylinder bed design, Circumference of cylinder:180mm, can be used on smaller garment .(Fig. D)(CT9700)
- With direct drive design. Mini servo motor is integrated with machine, mounted in side of the machine arm. Upper main shaft is driven directly by the mini servo motor, no motor belt is needed. (Fig. E)(CTD9000, CTU9000)
- By using top and bottom feed dogs, not only can prevent the twisting or curling of the sewing fabrics from happening, but also can prevent the jamming at the cross seam section from happening during the sewing operation. The differential feeding ratio of upper & lower feed dogs can be adjusted individually to adopt different materials or to meet special sewing requirements, such as pattern matching, or sewing slippage materials.(Fig. F)(CTU9000)



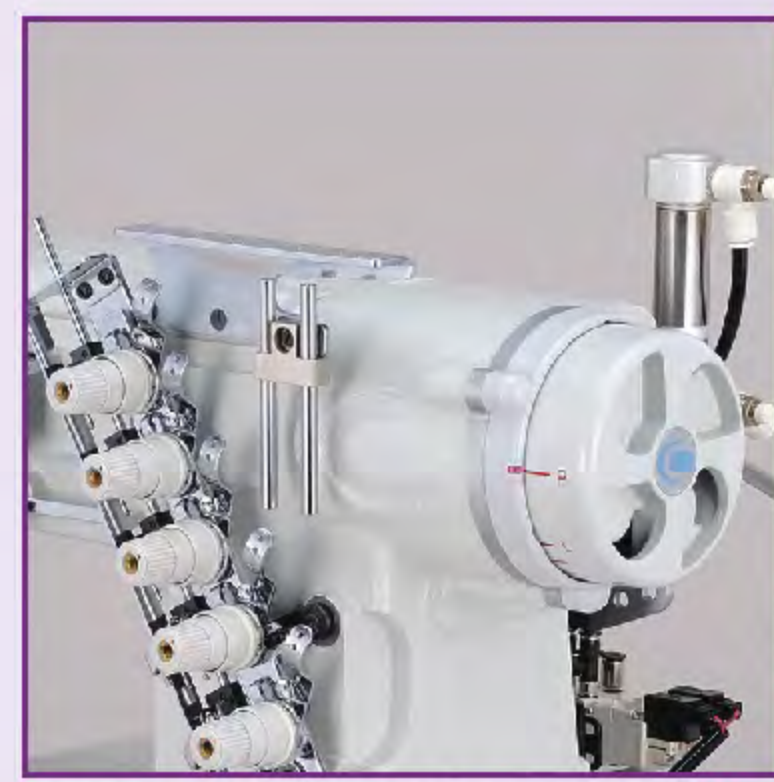
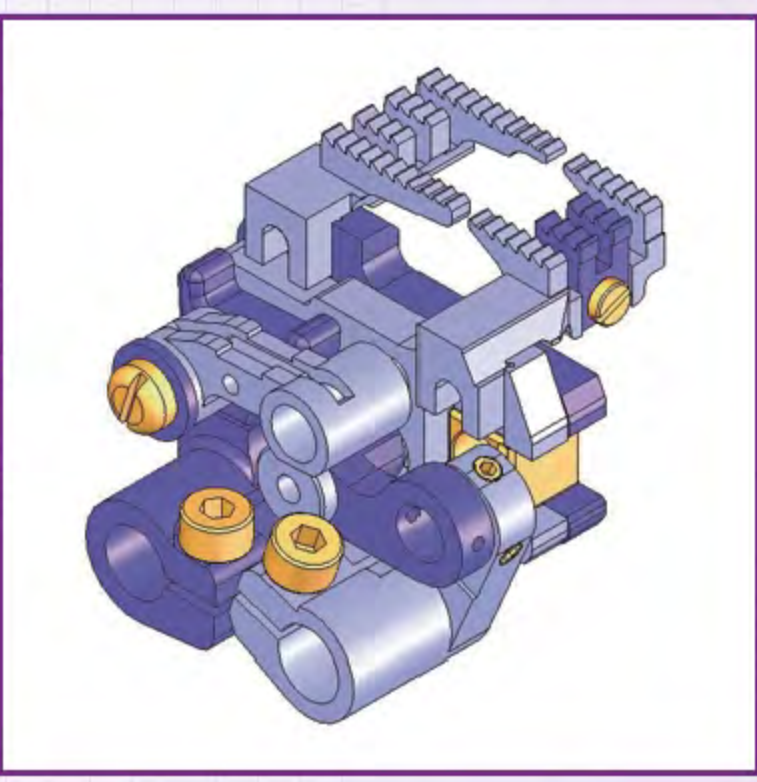
A



B



C



E(CTD9000, CTU9000)

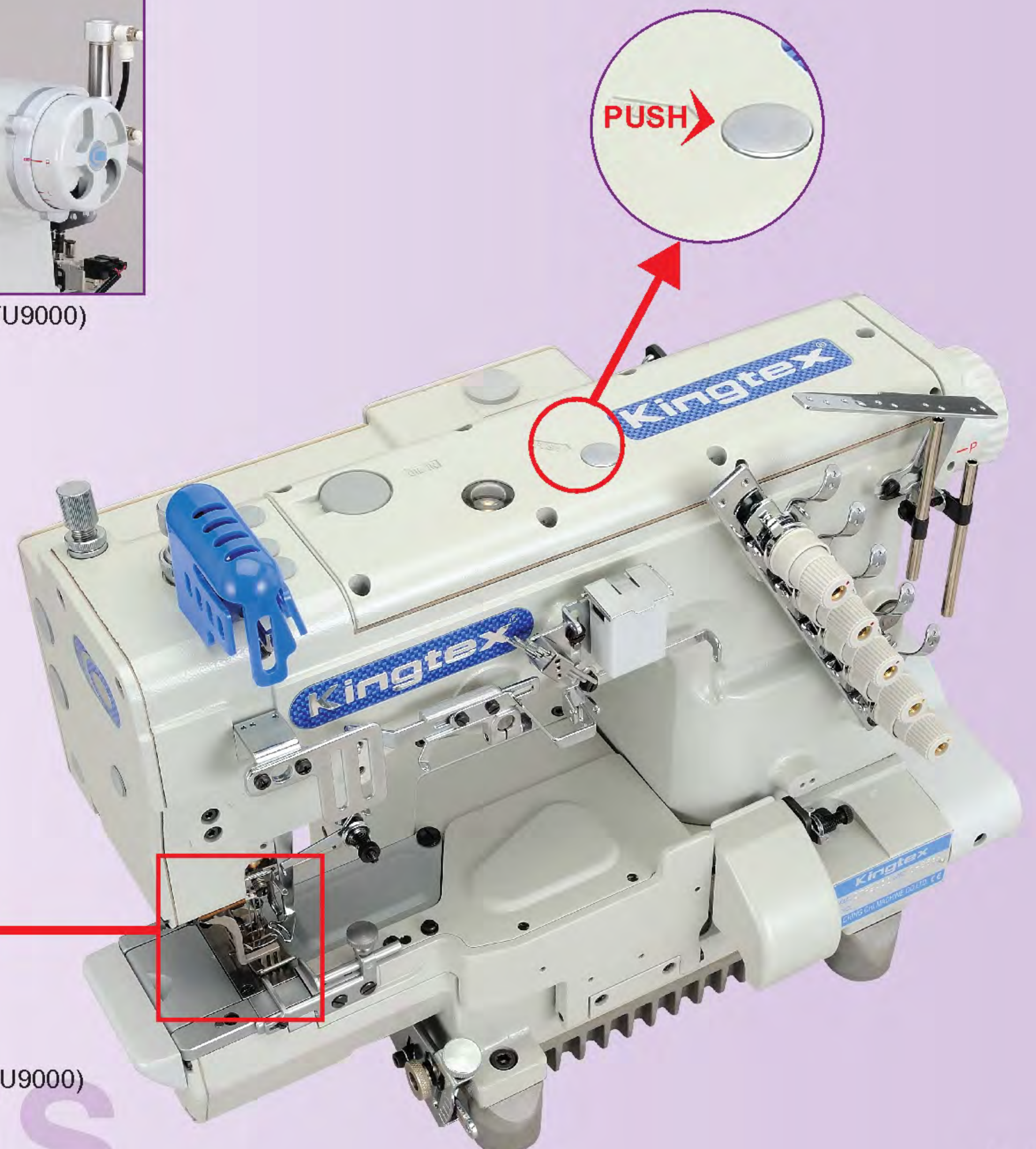


D

For CT9700



F (CTU9000)



CT SERIES



CT 9000-0

- 一般車（平）縫
General Plain Seaming
- 針織內衣褲、運動衫、休閒服等；薄至中厚布料。
Knit underwear, brief, sports wear--- etc.
Light to medium weight material.
- 圓筒外徑細約280mm。
Cylinder bed design with circumference of 280 m.m.



CT 9200-0

- 特厚類方筒型繃縫機
Cylinder Bed Coverstitch Interlock Machine
For Extra Heavy Materials.
- 針織、運動衫、休閒服等；中厚至厚布料。
Knit underwear, brief, sports wear--- etc.
Medium to heavy weight material.
- 圓筒外徑細約280mm。
Cylinder bed design with circumference of 280 m.m.



CT 9003-0

- 上帶滾邊（滾領）車縫
Tape Binding(Collarett Binding).
- 針織、內褲、T恤等。
薄至中厚布料。
Knit underwear, T-shirt, briefs,---etc.
Light to medium weight material.



CT 9011-0

- 下擺車縫（適用於輕、薄、質軟及一般中厚布料）
Bottom Hemming (For Thin, Light Weight Material
And Medium Weight Material)
- 男女內衣褲、運動服等針織服裝；
薄至中厚布料。
Men's & women's underwears, sports wears --- etc.
Light to medium weight material.
- 圓筒外徑細約280mm。
Cylinder bed design with circumference of 280 m.m.



			 m.m.	 m.m.		 m.m.	UY128GAS  m.m.	 S.P.M.	OPTIONAL DEVICE
CT9000-0-□□□M	2 3	4 5	4.0 4.8 5.6 6.4	1.4~3.6	1:2.9~1:0.3	5	#11 #11	6000	●RP03□ ●UCP-A ●UCE-A
CT9000-0-□□□H	2 3	4 5	4.0 4.8 5.6 6.4				#14 #14		
CT9000-0-□□□W	3	5	5.6 6.4				#11		
CT9000-0-□□□L	2 3	4 5	4.0 4.8 5.6 6.4				#10 #10		
CT9000-0-□□□S	2 3	4 5	4.0 4.8 5.6 6.4				#11 #11		
CT9000-0-□□□S1	2 3	4 5	4.0 4.8 5.6 6.4	1.4~3.6	1:2.9~1:0.3	5	#11 #11	6000	●RP03□ ●UCP-A ●UCE-A
CT9003-0-□□□M	2 3	4 5	4.0 4.8 5.6 6.4				#11		
CT9011-0-□□□M	2 3	4 5	4.0 4.8 5.6 6.4				#11		
CT9200-0-□□□H	3	5	5.6 6.4	1.4~3.6	1:2.9~1:0.3	5	#14	4500	

□□□:240, 248, 356, 364

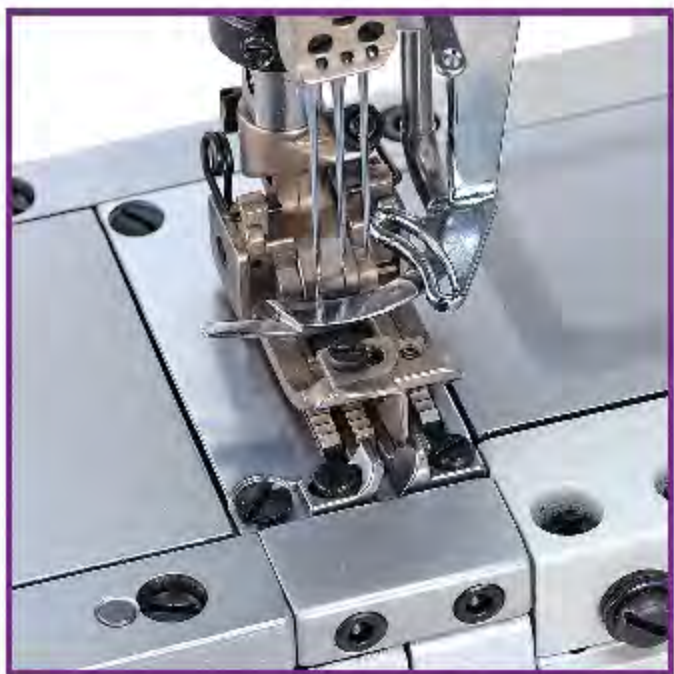
□□□:356, 364

RP03□:A, E, F



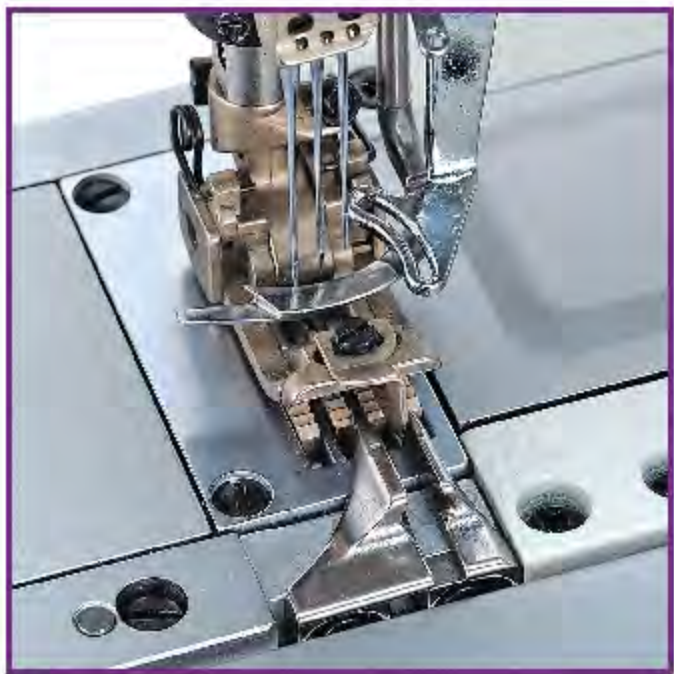
CT 9013-0

- 包縫骨壓縫（倒骨式、包縫骨寬度3.0m.m.以內）。
Overlock Seam Covering
(Folding Over, Overlock Seam Width Under 3.0m.m.).
- 適用於針織內衣、T恤、運動服等；薄至中厚布料。
Knit underwear, T-shirt, briefs wear---etc.
Light to medium weight material.
- 圓筒外徑細約280mm。
Cylinder bed design with circumference of 280 m.m.



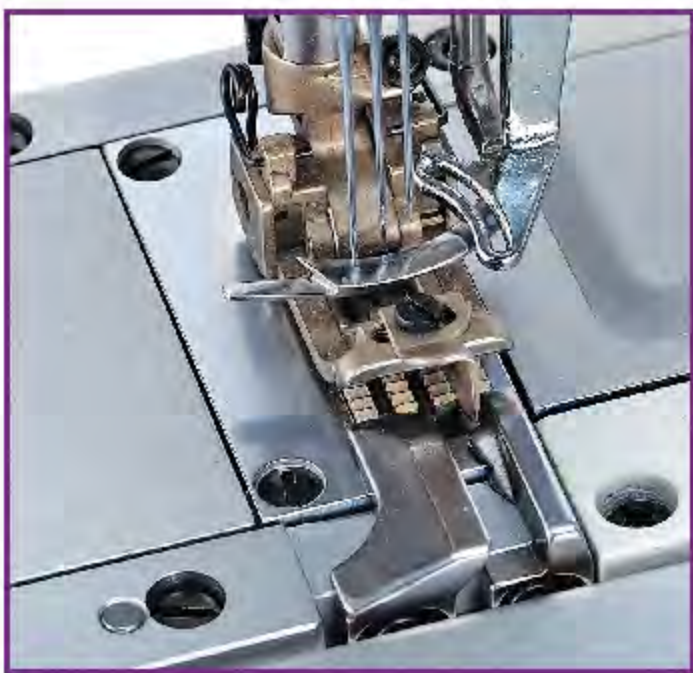
CT 9013-1

- 包縫骨壓縫（立骨式、包縫骨寬度3.0m.m.以內）。
Overlock Seam Covering
(Flattening Out, Overlock Seam Width Under 3.0m.m.).
- 適用於針織運動服、童裝、T恤等；薄至中厚布料。
T-shirt, Knit-sportswear and children's wear---etc.
Light to medium weight material.
- 圓筒外徑細約280mm。
Cylinder bed design with circumference of 280 m.m.



CT 9013-2

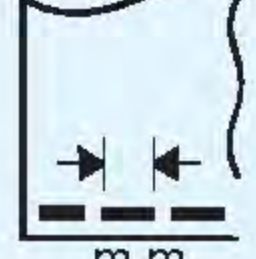
- 包縫骨壓縫（倒骨式、包縫骨寬度6.0m.m.以內）。
Overlock Seam Covering
(Folding Over, Overlock Seam Width Under 6.0m.m.).
- 適用於針織內衣、T恤、運動服等；薄至中厚布料。
Knit underwear, T-shirt, briefs wear---etc.
Light to medium weight material.
- 圓筒外徑細約280mm。
Cylinder bed design with circumference of 280 m.m.



CT 9060-0

- 四針六線方筒型縐縫機
4-Needle, 6-Thread Cylinder Bed
Coverstitch Interlock Machine.
- 男女內衣褲。
一般薄布料。
Men's & women's underwears,
sports wears, ---etc.
Thin, Light to medium weight material.
- 圓筒外徑細約280mm。
Cylinder bed design with circumference of 280 m.m.



			 m.m.	 m.m.		 m.m.	 UY128-GAS #	 S.P.M.	OPTIONAL DEVICE
CT9013-0-□□□M	2 3	4 5	4.0 4.8 5.6 6.4	1.4~3.6	1:2.9~1:0.3	5	#11	6000	●RP03□ ●UCP-A ●UCE-A
CT9013-1-□□□M	2 3	4 5	4.0 4.8 5.6 6.4	1.4~3.6	1:2.9~1:0.3	5	#11	6000	
CT9013-2-□□□M	2 3	4 5	4.0 4.8 5.6 6.4	1.4~3.6	1:2.9~1:0.3	5	#11	6000	
CT9060-0-460M	4	6	6.0	1.4~3.6	1:0.7~1:2.0	5	MY1014B #11	6000	●RP03□ ●UCP-AA

□□□:240, 248, 356, 364

RP03□:A, E, F



CT 9042-0

- 環狀針織褲頭鬆緊帶車縫 (氣動式)
Tubular Knit Elastic Waist Band Attaching(Pneumatic Type).
- 男女用針織內褲；薄至中厚布料；
適用褲頭寬度：7/8" ~ 1 1/2" (完成尺寸)。
Men's & women's knit briefs.
Light to medium weight material.
Applicable waist width : 7/8" ~ 1 1/2" (finished size).



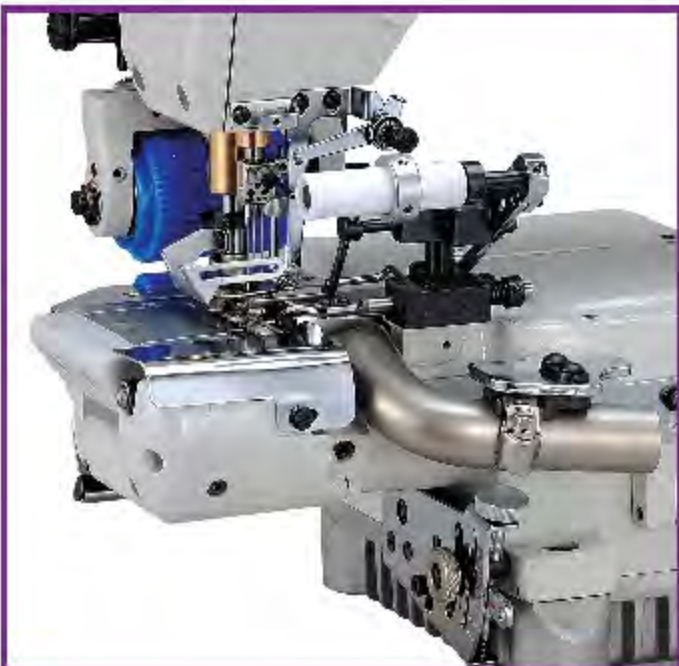
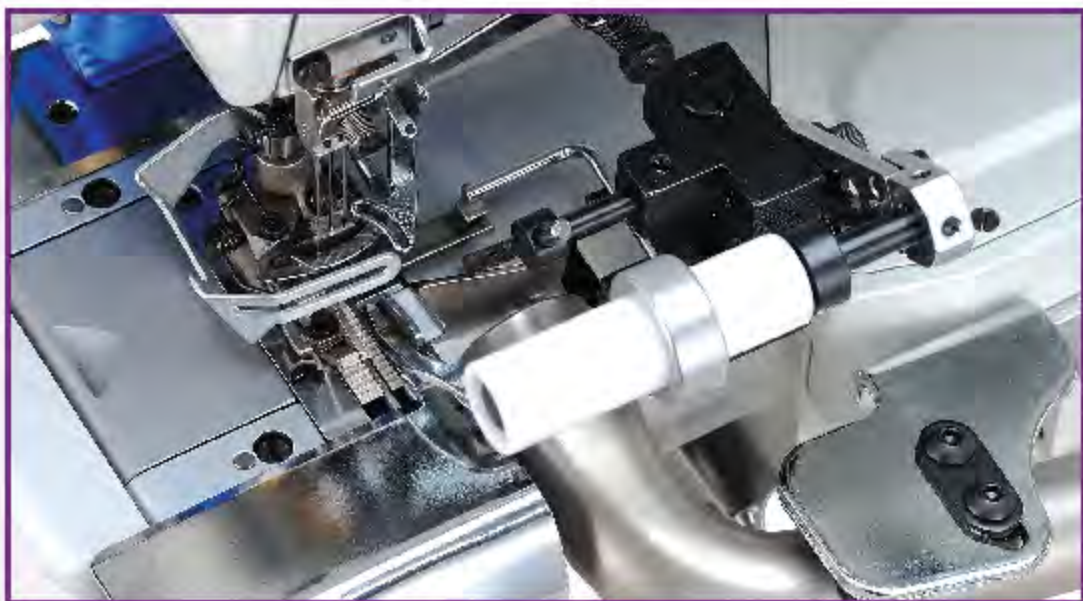
CT 9042-2

- 環狀針織褲頭鬆緊帶車縫 (簡易膝動式)
Tubular Knit Elastic Waist Band Attaching (Manual knee control type).
- 男女用針織內褲；薄至中厚布料；
適用褲頭寬度：7/8" ~ 1 1/2" (完成尺寸)。
Men's & women's knit briefs.
Light to medium weight material.
Applicable waist width : 7/8" ~ 1 1/2" (finished size).



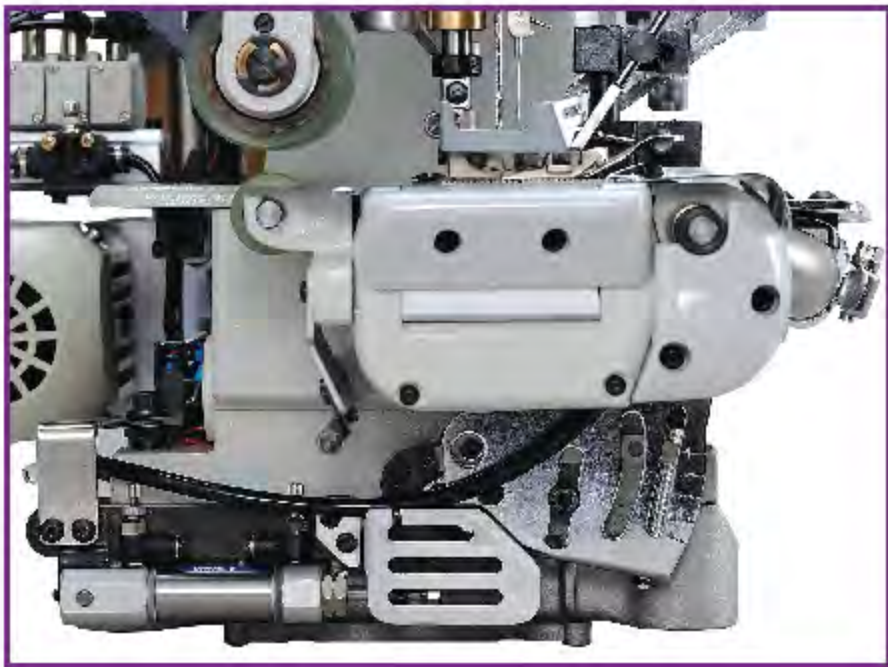
CT 9085-0

- 車縫環狀平版寬幅鬆緊帶
Attaching Pre-Closed Flat Knit Elastic Band
Onto Waists Of Tubular Goods (With Right
Knife, Rear Puller & Chips Suction Pipe) .
- 男用內褲。
Men's briefs.
- 薄至中厚布料。
Light to medium weight material.
- 環狀平版鬆緊帶適用:14mm - 37mm。
Flat knit elastic band
applicable width:14mm-37mm.



CS01P

- 收縮縫跡裝置
Condense Stitch Device.
- 透過收縮縫機裝置, 可做起始以及終止密縫的功能, 使縫線不易脫落。
Thru condense stitch device, condense stitch can be used for the beginning and ending of the sewing operation in order to prevent losing stitches from happening.
- 本裝置僅適用CT9085以及, CTD9085 具有右切刀修布裝置之機型。
Suitable for CT9085 and CTD9085 only. The machine equipped with right hand knife .



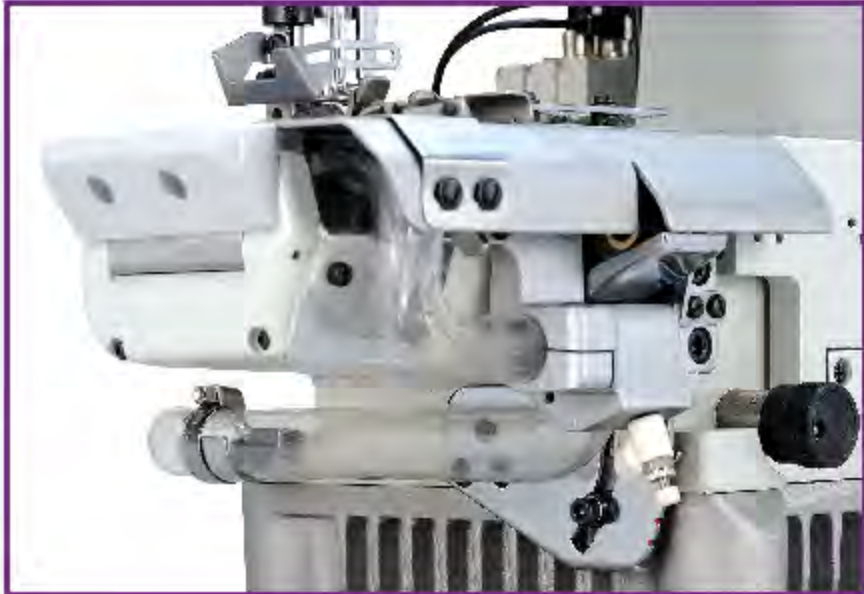
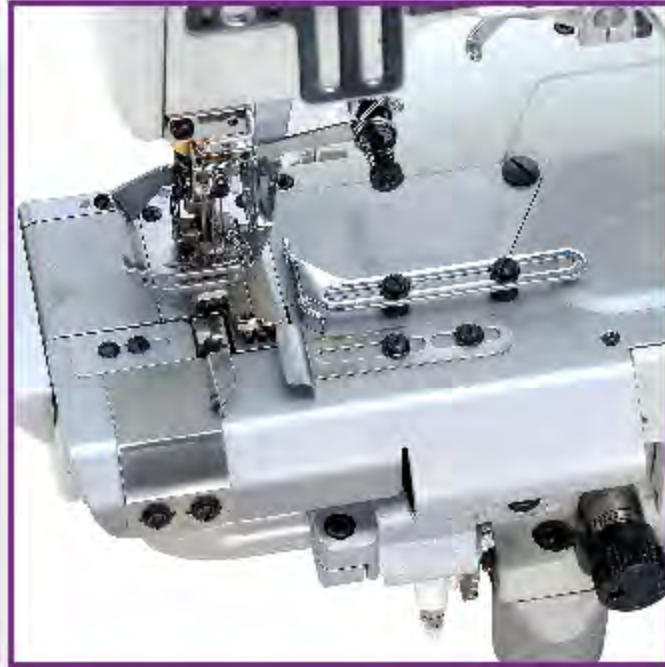
			 m.m.	 m.m.		 m.m.	 UY128 GAS #	 S.P.M.	OPTIONAL DEVICE
CT9042-0-356M CT9042-0-364M	3	5	5.6 6.4	1.4~3.6	1:2.9~1:0.3	5	#11	5500	●RP03□ ●UCP-A ●UCE-A
CT9042-2-356M CT9042-2-364M	3	5	5.6 6.4	1.4~3.6	1:2.9~1:0.3	5	#11	5500	
CT9085-0-240M CT9085-0-248M	2	4	4.0 4.8	1.4~3.6	1:2.9~1:0.3	5	#11	4500	●RP03□ ●UCP-A ●UCE-A ●CV07A
CT9085-0-356M	3	5	5.6						
CT9085-0-364M	3	5	6.4						

RP03□:A, E, F



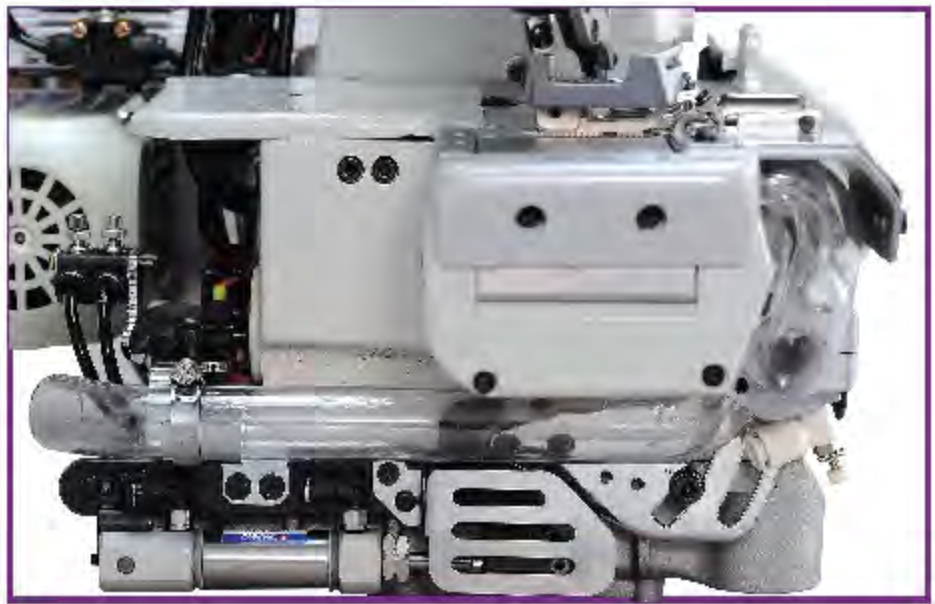
CT 9311-0

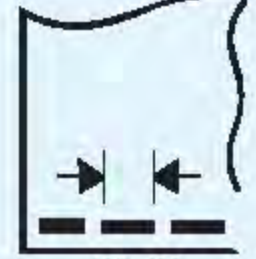
- 具左切刀方筒型縐縫機
Cylinder Bed Coverstitch Interlock Machine With Left Hand Knife Mechanism.
- 針織T恤、休閒服、運動服之下襬或短袖袖口之車縫作業。
Suitable For Hemming Operation On Cuff, Sleeve Opening And Bottom Of T-Shirt Polo Shirt ---Etc.
- 薄至中厚布料。 下襬適用寬度：3/4" ~ 1 ½" (完成尺寸)
Light to medium weight material. Applicable hemming width : 3/4" ~ 1 ½" (finished size).
- 圓筒外徑細約290mm。
Cylinder bed design with circumference of 290 m.m.



CS003

- 收縮縫跡裝置
Condense Stitch Device.
- 透過收縮縫機裝置, 可做起始以及終止密縫的功能, 使縫線不易脫落。
Thru condense stitch device, condense stitch can be used for the beginning and ending of the sewing operation in order to prevent losing stitches from happening.
- 本裝置僅適用CT9311以及, CTD9311機型
Suitable for CT9311 and CTD9311 series only.



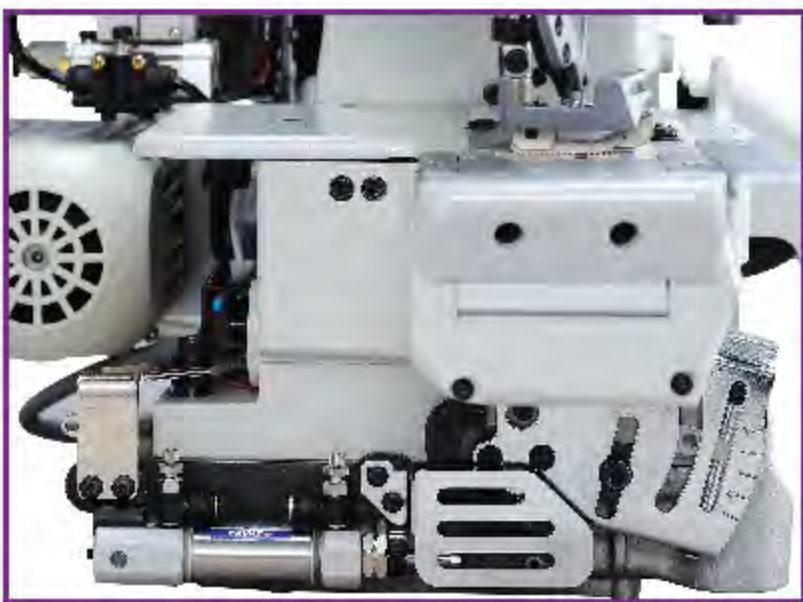
			 m.m.	 m.m.		 m.m.	 UY128 GAS	 S.P.M.	OPTIONAL DEVICE
CT9311-0-240□	2	4	4.0						●UCP-A ●UCE-A ●CV17A ●TR02A
CT9311-0-248□	2	4	4.8						
CT9311-0-356□	3	5	5.6	1.4~3.6	1:2.9~1:0.3	5	#11	4500	
CT9311-0-364□	3	5	6.4						

□:M, S, S1



CS002

- 收縮縫跡裝置
Condense Stitch Device.
- 透過收縮縫機裝置, 可做起始以及終止密縫的功能, 使縫線不易脫落。
Thru condense stitch device, condense stitch can be used for the beginning and ending of the sewing operation in order to prevent losing stitches from happening.
- 本裝置除CT9311, CT9085, CTD9311, CTD9085機型外, 其餘CT9000以及CTD9000系列機種均可使用。
This attachment can be used on all CT9000 series and CTD9000 series, except CT9311, CT9085, CTD9311, and CTD9085.



RP03

- 後拉引式托輪裝置(方筒型縐縫機)。
Rear Puller (For Cylinder Bed Interlock).
- 本裝置可適用於所有 CT9000 及 CT9311 系列機種。
Suitable for all CT9000 & CT9311 Series M/CS.
- 採用機械結構傳動, 上滾輪可與機器同步運轉。
Upper feed roller is driven simultaneously by the mechanical transmission mechanism.



MODEL	RP03A	RP03E	RP03F
上滾輪(齒) Upper feed roller(teeth)	30	50	0
下滾輪(齒) Lower feed roller(teeth)	15	25	0



UCE-A

- 電動式自動切線裝置 (方筒型繃縫機用)
Electric Type Thread Trimming System
(For Cylinder Bed Interlock Machines)

特點Feature

- 本裝置可適用於所有 CT9000 系列機種，但不單獨供應此裝置。
Suitable for all CT9000 series machines, but only supply together with machine head.
- 須配合伺服馬達使用或電子馬達
Should be used together with AC servo motor or E.C.motor .



UCE-A1	1	自動切線裝置代號	1	Under bed thread trimmer device
	2	機型 C:方筒型繃縫機 F:平台型繃縫機	2	Model C:Cylinder bed interlock F:Flat bed interlock
	3	動力 P:氣動式 E:電動式	3	Power P:Pneumatic Type E:Electric Type
	4	裝置組合代號	4	Combination of devices

MODEL	電動式自動切線裝置 Electric Type Thread Trimming System			
	(UTC4) 切底線裝置 Under Bed Thread Trimmer	(STC2) 切上飾線裝置 Top Cover Thread Trimmer	(WPG) 撥線裝置 Wiper	壓腳提昇裝置 Presser foot Lifter
UCE-A1	●	●		●
UCE-A2	●		●	●
UCE-A3	●	●	●*	●
UCE-A4	●			●

* 包裝於附件箱中 Packed in the accessories box



UCP-A

- 氣動式自動切線裝置 (方筒型繃縫機用)
Pneumatic Type Thread Trimming System
(For Cylinder Bed Interlock Machines)

特點Feature

- 本裝置可適用於所有 CT9000 系列機種，但不單獨供應此裝置。
Suitable for all CT9000 series machines, but only supply together with machine head.
- 須配合伺服馬達使用或電子馬達
Should be used together with AC servo motor or E.C.motor .
- 須配合空壓機使用，(5kg/cm² 或 70PSI)
Compressed air is required(5kg/cm² 或 70PSI)



UCP-A1	1	自動切線裝置代號	1	Under bed thread trimmer device
	2	機型 C:方筒型繃縫機 F:平台型繃縫機	2	Model C:Cylinder bed interlock F:Flat bed interlock
	3	動力 P:氣動式 E:電動式	3	Power P:Pneumatic Type E:Electric Type
	4	裝置組合代號	4	Combination of devices

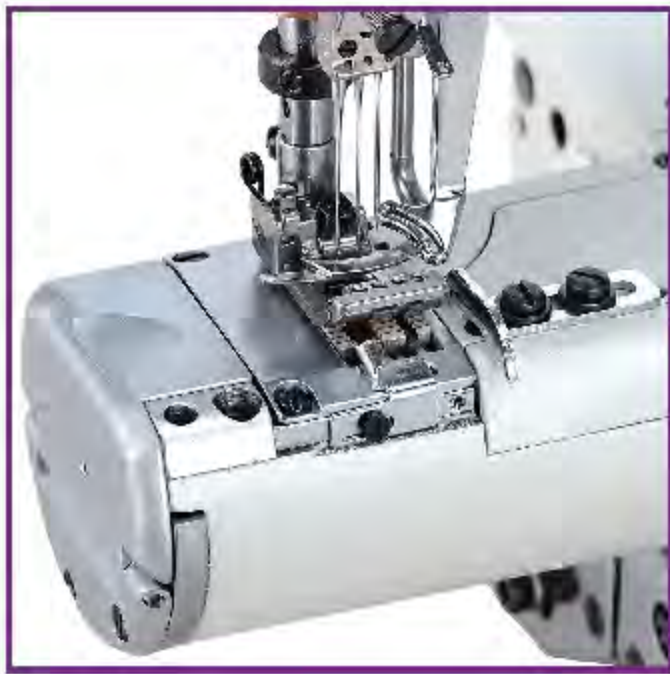
MODEL	氣動式自動切線裝置 Pneumatic Type Thread Trimming System							
	(UTB2) 切底線裝置 Under Bed Thread Trimmer	(UTG2) 切底線裝置 Under Bed Thread Trimmer	(UTH2) 切底線裝置 Under Bed Thread Trimmer	(UTB4) 切底線裝置 Under Bed Thread Trimmer	(STB) 切上飾線裝置 Top Cover Thread Trimmer	(WPC) 撥線裝置 Wiper	壓腳提昇裝置 Presser foot Lifter	備註 Comment
UCP-A1	●				●		●	
UCP-A2	●					●	●	
UCP-A3	●				●	●*	●	
UCP-A4	●						●	
UCP-A5		●			●		●	CT9311、CT9085 用 For CT9311、CT9085
UCP-A6		●				●	●	
UCP-A7			●		●		●	上飾線底線與底線切線及撥線裝置個別控制 Top Cover Thread Trimmer, Under Bed Thread Trimmer And Wiper Are Controlled Separately
UCP-A8			●			●	●	
UCP-A9			●		●	●*	●	
UCP-AA				●	●		●	CT9060 用、For CT960

* 包裝於附件箱中 Packed in the accessories box



CT 9711-0

- 下擺車縫 (適用於輕、薄、質軟及一般中厚布料)
Bottom Hemming (For Thin, Light Weight Material And Medium Weight Material)
- 男女內衣褲、運動服等針織服裝；
薄至中厚布料。
Men's & women's underwears, sports wears --- etc.
Light to medium weight material
- 圓筒外徑細約185mm。
Cylinder bed design with circumference of 185 m.m.



CT 9713-0

- 包縫骨壓縫 (倒骨式、包縫骨寬度3.0m.m.以內)。
Overlock Seam Covering
(Folding Over, Overlock Seam Width Under 3.0m.m.).
- 適用於針織內衣、T恤、運動服等；薄至中厚布料。
Knit underwear, T-shirt, briefs wear---etc.
Light to medium weight material.
- 圓筒外徑細約185mm。
Cylinder bed design with circumference of 185 m.m.



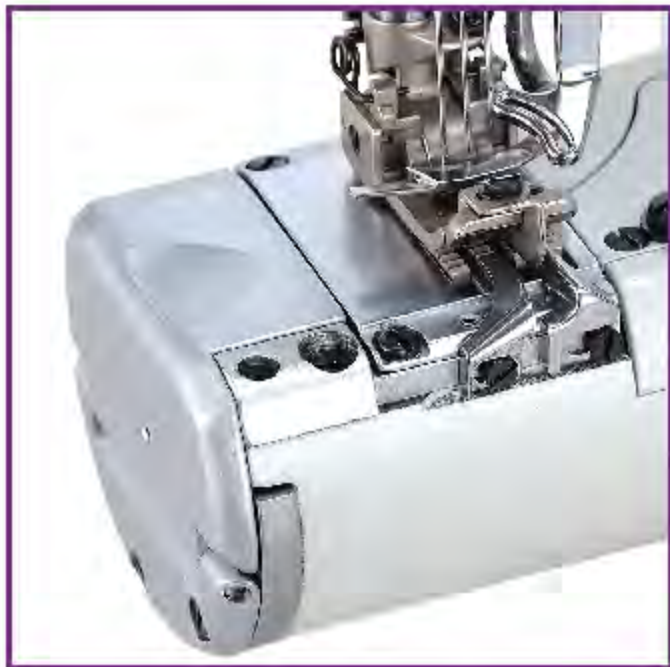
CT 9713-1

- 包縫骨壓縫 (立骨式、包縫骨寬度3.0m.m.以內)。
Overlock Seam Covering
(Flattening Out, Overlock Seam Width Under 3.0m.m.).
- 適用於針織運動服、童裝、T恤等；薄至中厚布料。
T-shirt, Knit-sportswear and children's wear---etc.
Light to medium weight material.
- 圓筒外徑細約185mm。
Cylinder bed design with circumference of 185 m.m.



CT 9713-2

- 包縫骨壓縫 (倒骨式、包縫骨寬度6.0m.m.以內)。
Overlock Seam Covering
(Folding Over, Overlock Seam Width Under 6.0m.m.).
- 適用於針織內衣、T恤、運動服等；薄至中厚布料。
Knit underwear, T-shirt, briefs ear---etc.
Light to medium weight material.
- 圓筒外徑細約185mm。
Cylinder bed design with circumference of 185 m.m.



			 m.m.	 m.m.		 m.m.	 UY128 GAS	 S.P.M.	OPTIONAL DEVICE
CT9711-0-240M	2	4	4.0						●RP04□ ●UCP-C ●UCE-C
CT9711-0-248M	2	4	4.8						
CT9711-0-356M	3	5	5.6	1.4~3.6	1:2.9~1:0.3	5	#11	4500	
CT9711-0-364M	3	5	6.4						
CT9713-0-240M	2	4	4.0						●RP04□ ●UCP-C ●UCE-C
CT9713-0-348M	3	4	4.8						
CT9713-0-356M	3	5	5.6	1.4~3.6	1:2.9~1:0.3	5	#11	4500	
CT9713-0-364M	3	5	6.4						
CT9713-1-240M	2	4	4.0						●RP04□ ●UCP-C ●UCE-C
CT9713-1-348M	3	4	4.8						
CT9713-1-356M	3	5	5.6	1.4~3.6	1:2.9~1:0.3	5	#11	4500	
CT9713-1-364M	3	5	6.4						
CT9713-2-240M	2	4	4.0						●RP04□ ●UCP-C ●UCE-C
CT9713-2-348M	3	4	4.8						
CT9713-2-356M	3	5	5.6	1.4~3.6	1:2.9~1:0.3	5	#11	4500	
CT9713-2-364M	3	5	6.4						

RP04□: A, E, F



CT 9760-0

- 四針六線細筒型繃縫機
4-Needle, 6-Thread Small Cylinder Bed
Coverstitch Interlock Machine.
- 男女內衣褲。
一般薄布料。
Men's & women's underwears, sports wears, ---etc.
Thin, Light to medium weight material.
- 圓筒外徑細約185mm。
Cylinder bed design with circumference of 185 m.m.



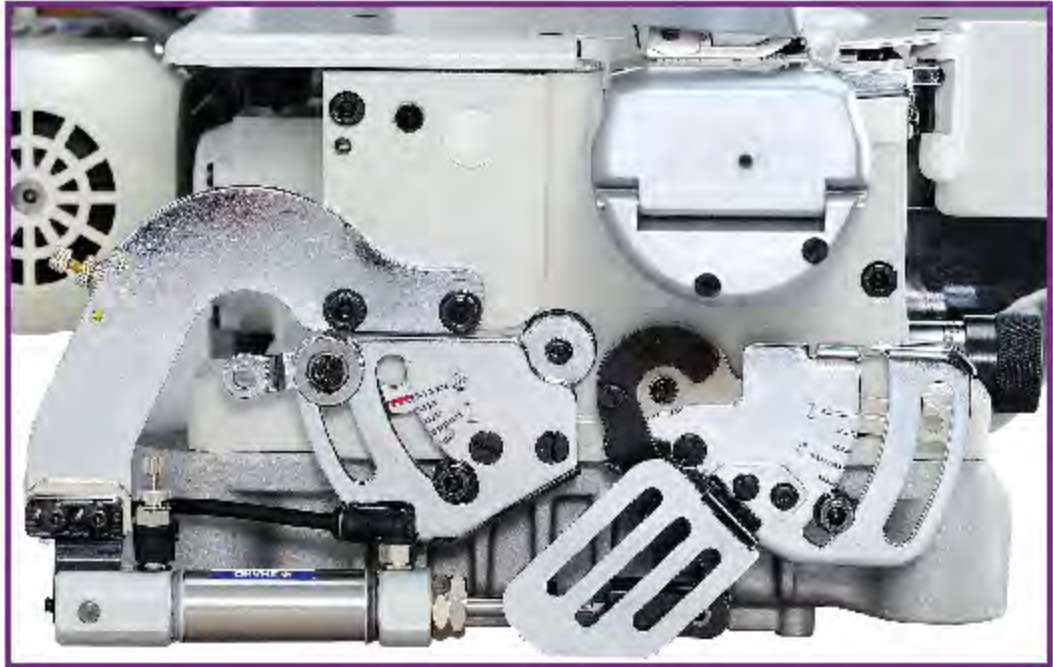
			 m.m.	 m.m.		 m.m.	 M/Y1014 B	 S.P.M.	OPTIONAL DEVICE
CT9760-0-456M CT9760-0-460M CT9760-0-464M	4	6	5.6 6.0 6.4	1.4~3.6	1:0.7~1:2.0	5	#11	4500	●RP04□ ●UCP-CA

RP04□:A, E, F



CS004

- 收縮縫跡裝置
Condense Stitch Device.
- 透過收縮縫機裝置, 可做起始以及終止密縫的功能, 使縫線不易脫落。
Thru condense stitch device, condense stitch can be used for the beginning and ending of the sewing operation in order to prevent losing stitches from happening.
- 本裝置可適用於CT9700以及, CTD9700系列機型
Suitable for all CT9700 and CTD9700 series of machines.



RP04

- 後拉引式托輪裝置(細筒型繃縫機)。
Rear Puller
(For Small Cylinder Bed Interlock Stitch Machine).
- 本裝置可適用於所有 CT9700 系列機種。
Suitable for all CT9700 Series M/CS.
- 採用機械結構傳動, 上滾輪可與機器同步運轉。
Upper feed roller is driven simultaneously by the mechanical transmission mechanism.



MODEL	RP04A	RP04E	RP04F
上滾輪(齒) Upper feed roller(teeth)	30	50	0
下滾輪(齒) Lower feed roller(teeth)	15	25	0



UCE-C

- 電動式自動切線裝置 (細筒型繃縫機用)
Electric Type Thread Trimming System
(For Small Cylinder Bed Interlock Machines)



特點Feature

- 本裝置可適用於所有 CT9700 系列機種，但不單獨供應此裝置。
Suitable for all CT9700 series machines, but only supply together with machine head.
- 須配合伺服馬達使用或電子馬達
Should be used together with AC servo motor or E.C.motor .



UCE - C1 1 2 3 4	1 自動切線裝置代號	1 Under bed thread trimmer device
	2 機型 C:方筒型繃縫機 F:平台型繃縫機	2 Model C:Cylinder bed interlock F:Flat bed interlock
	3 動力 P:氣動式 E:電動式	3 Power P:Pneumatic Type E:Electric Type
	4 裝置組合代號	4 Combination of devices

MODEL	電動式自動切線裝置 Electric Type Thread Trimming System			
	(UTC6) 切底線裝置 Under Bed Thread Trimmer	(STC2) 切上飾線裝置 Top Cover Thread Trimmer	(WPG) 撥線裝置 Wiper	壓腳提昇裝置 Presser foot Lifter
UCE-C1	●	●		●
UCE-C2	●		●	●
UCE-C3	●	●	●*	●
UCE-C4	●			●

* 包裝於附件箱中 Packed in the accessories box



UCP-C

- 氣動式自動切線裝置 (細筒型繃縫機用)
Pneumatic Type Thread Trimming System
(For Small Cylinder Bed Interlock Machines)



特點Feature

- 本裝置可適用於所有 CT9700 系列機種，但不單獨供應此裝置。
Suitable for all CT9700 series machines, but only supply together with machine head.
- 須配合伺服馬達使用或電子馬達
Should be used together with AC servo motor or E.C.motor .
- 須配合空壓機使用，(5kg/cm² 或 70PSI)
Compressed air is required(5kg/cm² 或 70PSI)



UCP - C1 1 2 3 4	1 自動切線裝置代號	1 Under bed thread trimmer device
	2 機型 C:方筒型繃縫機 F:平台型繃縫機	2 Model C:Cylinder bed interlock F:Flat bed interlock
	3 動力 P:氣動式 E:電動式	3 Power P:Pneumatic Type E:Electric Type
	4 裝置組合代號	4 Combination of devices

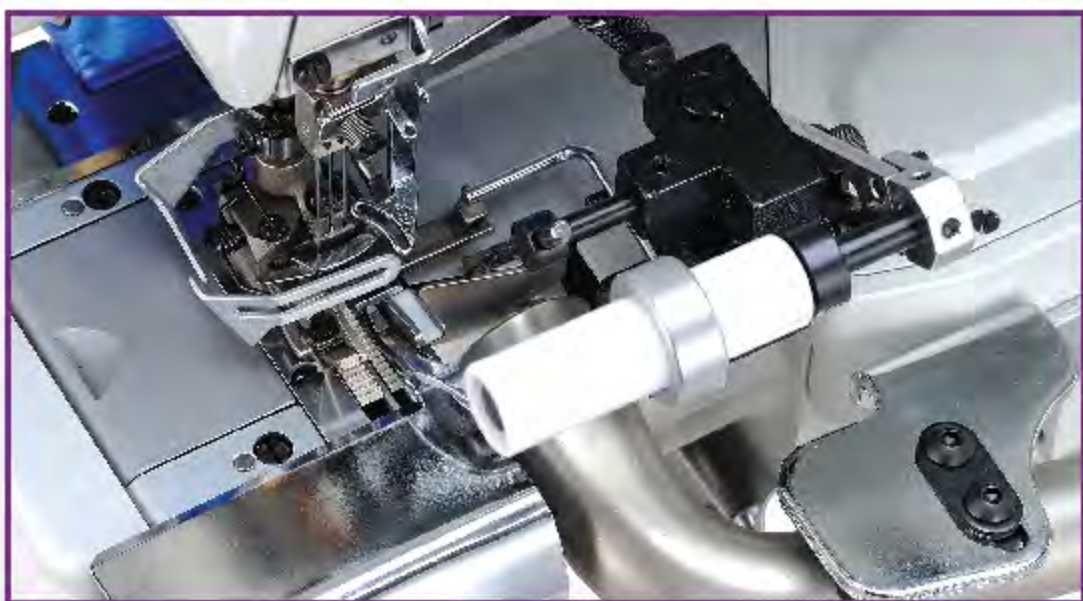
MODEL	氣動式自動切線裝置 Pneumatic Type Thread Trimming System						備註 Comment
	(UTB06) 切底線裝置 Under Bed Thread Trimmer	(UTB06B) 切底線裝置 Under Bed Thread Trimmer	(UTG10) 切底線裝置 Under Bed Thread Trimmer	(STB02) 切上飾線裝置 Top Cover Thread Trimmer	(WPC) 撥線裝置 Wiper	壓腳提昇裝置 Presser foot Lifter	
UCP-C1	●			●		●	CT9711 用、For CT9711
UCP-C2	●				●	●	
UCP-C3	●			●	●*	●	
UCP-C4	●					●	
UCP-C5			●	●		●	CT9811 用、For CT9811
UCP-C6			●		●	●	
UCP-CA		●		●		●	CT9760 用、For CT9760
UCP-CC		●		●	●	●	

* 包裝於附件箱中 Packed in the accessories box



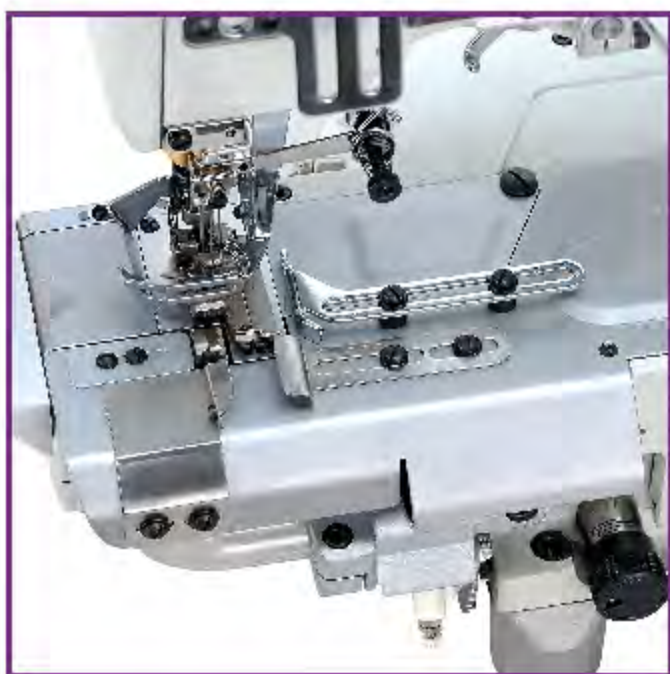
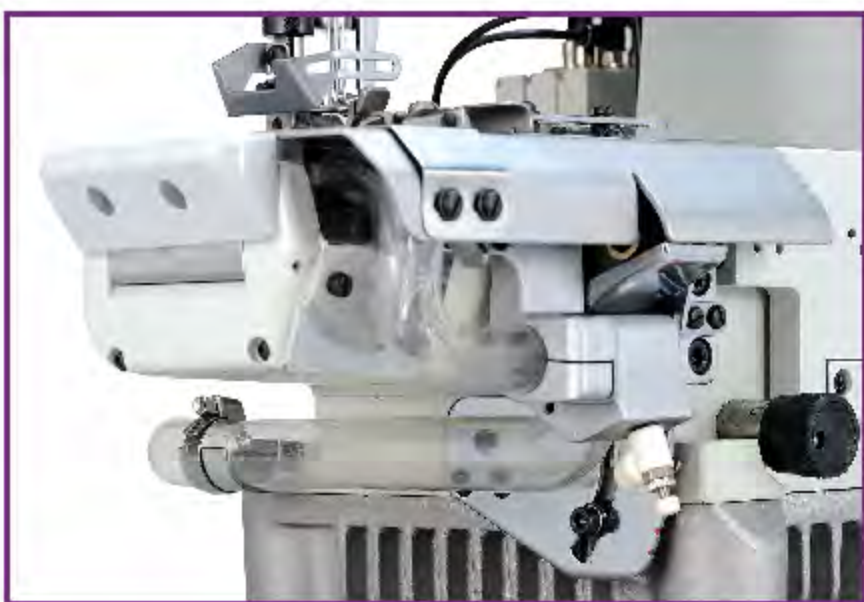
CTD 9085-0

- 車縫環狀平版寬幅鬆緊帶
Attaching Pre-Closed Flat Knit Elastic Band Onto Waists Of Tubular Goods (With Right Knife, Rear Puller & Chips Suction Pipe) .
- 男用內褲。
Men's briefs.
- 薄至中厚布料。
Light to medium weight material.
- 環狀平版鬆緊帶適用:14mm - 37mm。
Flat knit elastic band applicable width:14mm-37mm.



CTD 9311-0

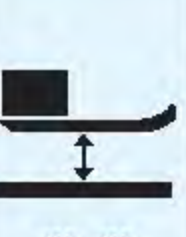
- 直驅左切刀方筒型繙縫機
Direct Drive Cylinder Bed Coverstitch Interlock Machine With Left Hand Knife Mechanism.
- 針織T恤、休閒服、運動服之下襬或短袖袖口之車縫作業。
Suitable For Hemming Operation On Cuff, Sleeve Opening And Bottom Of T-Shirt Polo Shirt ---etc.
- 薄至中厚布料。
下襬適用寬度：3/4" ~ 1 1/2" (完成尺寸)
Light to medium weight material.
Applicable hemming width : 3/4" ~ 1 1/2" (finished size).
- 圓筒外徑細約345mm。
Cylinder bed design with circumference of 345 m.m.



DC001

- 下雙裝飾線車縫。
Double-color top coverstitches.
- 針織內衣褲、運動衫、休閒服等；薄至中厚布料。
Knit underwear, brief, sports wear...etc.
Light to medium weight material.



			 m.m.	 m.m.		 m.m.	UY128 GAS  #	 S.P.M.	OPTIONAL DEVICE
CTD9085-0-240M	2	4	4.0						●RP03□
CTD9085-0-248M	2	4	4.8						●UCP-B
CTD9085-0-356M	3	5	5.6	1.4~3.6	1:2.9~1:0.3	5	#11	4500	●UCE-B
CTD9085-0-364M	3	5	6.4						●CV07A
CTD9311-0-□□□M	2	4	4.0 4.8						
	3	5	5.6 6.4						
CTD9311-0-□□□S	2	4	4.0 4.8	1.4~3.6	1:2.9~1:0.3	5	#11	4500	●UCP-B
	3	5	5.6 6.4						●UCE-B
CTD9311-0-□□□S1	2	4	4.0 4.8						●CV17A
	3	5	5.6 6.4						●TR02A

□□□:240, 248, 356, 364

RP03□:A, E, F



UCE-B

- 電動式自動切線裝置 (高速直驅方筒型繙縫機用)
Electric Type Thread Trimming System
(For Direct Drive Cylinder Bed Coverstitch Interlock Stitch Machine)
- 圓筒外徑細約280mm。
Cylinder bed design with circumference of 280 m.m.

特點Feature

- 本裝置可適用於所有 CTD9000 系列機種，但不單獨供應此裝置。
Suitable for all CTD9000 series machines, but only supply together with machine head.



CTD

UCE-B1	① 自動切線裝置代號	① Under bed thread trimmer device
	② 機型 C:方筒型繙縫機 F:平台型繙縫機	② Model C:Cylinder bed interlock F:Flat bed interlock
	③ 動力 P:氣動式 E:電動式	③ Power P:Pneumatic Type E:Electric Type
	④ 裝置組合代號	④ Combination of devices

MODEL	電動式自動切線裝置 Electric Type Thread Trimming System			
	(UTC03) 切底線裝置 Under Bed Thread Trimmer	(STC3) 切上飾線裝置 Top Cover Thread Trimmer	(WPG) 撥線裝置 Wiper	壓腳提昇裝置 Presser foot Lifter
UCE-B1	●	●		●
UCE-B2	●		●	●
UCE-B3	●	●	●*	●
UCE-B4	●			●

* 包裝於附件箱中 Packed in the accessories box



UCP-B

- 氣動式自動切線裝置 (高速直驅方筒型繙縫機用)
Pneumatic Type Thread Trimming System
(For Direct Drive Cylinder Bed Coverstitch Interlock Stitch Machine)
- 圓筒外徑細約280mm。
Cylinder bed design with circumference of 280 m.m.

特點Feature

- 本裝置可適用於所有 CTD9000 系列機種，但不單獨供應此裝置。
Suitable for all CTD9000 series machines, but only supply together with machine head.
- 須配合空壓機使用，(5kg/cm² 或 70PSI)
Compressed air is required(5kg/cm² 或 70PSI)



UCP-B1	① 自動切線裝置代號	① Under bed thread trimmer device
	② 機型 C:方筒型繙縫機 F:平台型繙縫機	② Model C:Cylinder bed interlock F:Flat bed interlock
	③ 動力 P:氣動式 E:電動式	③ Power P:Pneumatic Type E:Electric Type
	④ 裝置組合代號	④ Combination of devices

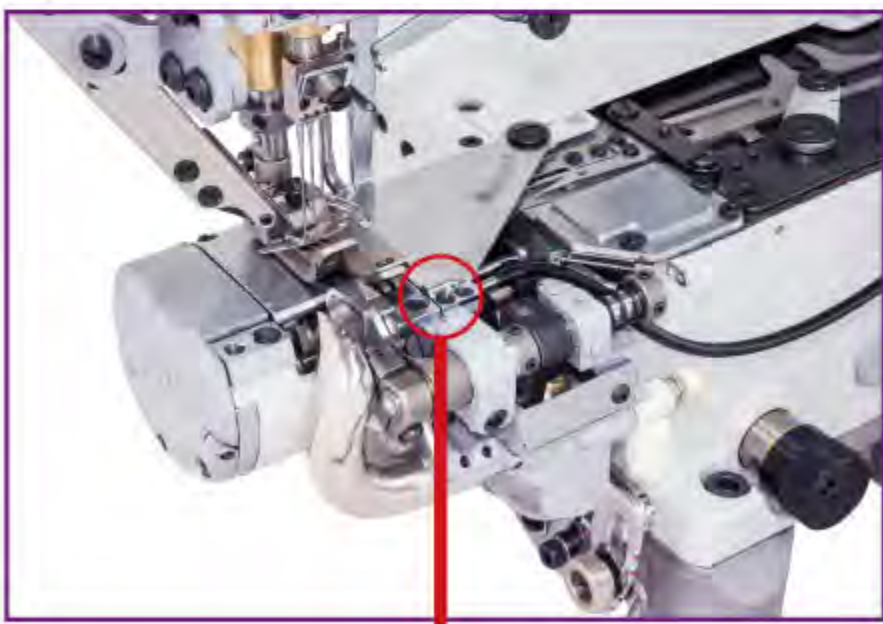
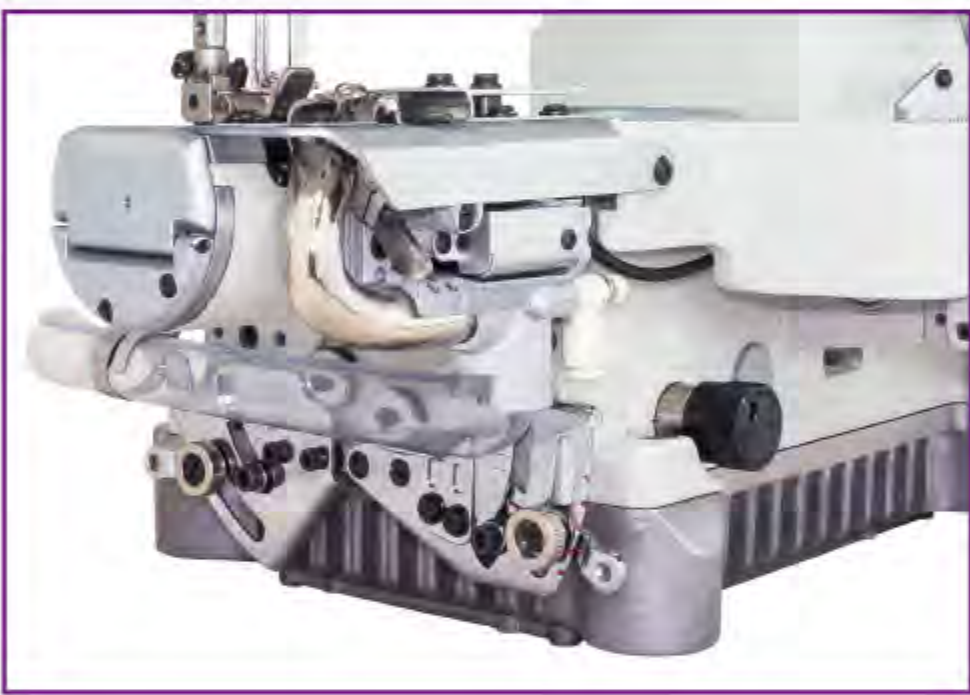
MODEL	氣動式自動切線裝置 Pneumatic Type Thread Trimming System							備註 Comment
	(UTB3) 切底線裝置 Under Bed Thread Trimmer	(UTG3) 切底線裝置 Under Bed Thread Trimmer	(UTH3) 切底線裝置 Under Bed Thread Trimmer	(UTB5) 切底線裝置 Under Bed Thread Trimmer	(STB3) 切上飾線裝置 Top Cover Thread Trimmer	(WPC2) 撥線裝置 Wiper	壓腳提昇裝置 Presser foot Lifter	
UCP-B1	●				●		●	
UCP-B2	●					●	●	
UCP-B3	●				●	●*	●	
UCP-B4	●						●	
UCP-B5		●			●		●	CTD9311・CTD9085 用 For CTD9311・CTD9085
UCP-B6		●				●	●	
UCP-B7			●		●		●	上飾線底線與底線切線及撥線裝置個別控制 Top Cover Thread Trimmer, Under Bed Thread Trimmer And Wiper Are Controlled Separately
UCP-B8			●			●	●	
UCP-B9			●		●	●*	●	
UCP-BA				●	●		●	CTD9060 用、 For CTD9060
UCP-BC				●	●	●	●	

* 包裝於附件箱中 Packed in the accessories box



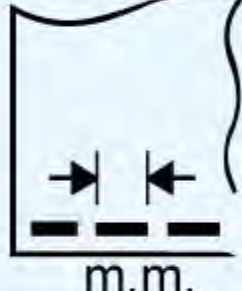
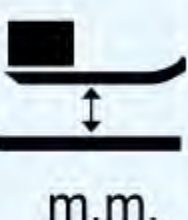
CTD 9811-0

- 高速直驅具左切刀細筒型繙縫機
Direct Drive Small Cylinder Bed Coverstitch Interlock Machine, With Left Hand Knife Mechanism.
- 針織T恤、休閒服、運動服之下襠或短袖袖口之車縫作業。
Suitable For Hemming Operation On Cuff, Sleeve Opening And Bottom Of T-Shirt Polo Shirt ---etc.
- 薄至中厚布料。 下襠適用寬度：3/4" ~ 1 1/2"
(完成尺寸)
Light to medium weight material.
Applicable hemming width : 3/4" ~ 1 1/2"
(finished size).



特點Feature

- 具有車縫下襠導模，左切刀修布裝置及吸屑導管，可輕易將環狀裁片向下捲折，並由左切刀將捲折後之裁片在下層的部份之左緣修齊，再進行車縫，而在切刀修布之同時，布屑則由吸風裝置或壓縮空氣經吸布屑導管吸出。
With hemming folder, left hand side fabric trimmer and fabric chips suction pipe, suitable for hemming operation on tubular fabrics, such as cuff or bottom of T-shirt, polo shirt. The tubular fabrics can be folded downward smoothly and the sewing operation can be operated continuously while the folded fabrics edge is trimmed by the left hand knife prior to sewing. In the meanwhile, fabrics chips and dust can be sucked into the waste bag through the collecting pipe.
- 圓筒外徑細約260mm，最適合兒童服裝等細口筒狀服裝的暗縫工序。
Small cylinder bed design with circumference of 260 m.m. suitable for small tubular interlock sewing operation, such as children's wear etc.
- 出貨時機器上皆配裝防捲布吹氣裝置 (patent pending)
Machines are equipped with air blowing type anti-curling device (patent pending) when shipment out of factory.

			 m.m.	 m.m.		 m.m.	UY128 GAS  T I	 S.P.M.	OPTIONAL DEVICE
CTD9811-0-240M	2	4	4.0						
CTD9811-0-248M	2	4	4.8						
CTD9811-0-356M	3	5	5.6						
CTD9811-0-364M	3	5	6.4						
CTD9811-0-240S	2	4	4.0						
CTD9811-0-248S	2	4	4.8	1.4~3.6	1:2.9~1:0.3	5	#11	4500	●UCP-D ●UCE-D ●CV ●TR02A
CTD9811-0-356S	3	5	5.6						
CTD9811-0-364S	3	5	6.4						
CTD9811-0-240S1	2	4	4.0						
CTD9811-0-248S1	2	4	4.8						
CTD9811-0-356S1	3	5	5.6						
CTD9811-0-364S1	3	5	6.4						



UCE-D

- 電動式自動切線裝置
(直驅細筒型繙縫機用)
Electric Type Thread Trimming System
(For Direct Drive Small Cylinder Bed Coverstitch Interlock Machine)



特點Feature

- 本裝置可適用於所有 CTD9700 系列機種，但不單獨供應此裝置。
Suitable for all CTD9700 series machines, but only supply together with machine head.



UCE-D1
1 2 3 4

1 自動切線裝置代號	1 Under bed thread trimmer device
2 機型 C:方筒型繙縫機 F:平台型繙縫機	2 Model C:Cylinder bed interlock F:Flat bed interlock
3 動力 P:氣動式 E:電動式	3 Power P:Pneumatic Type E:Electric Type
4 裝置組合代號	4 Combination of devices

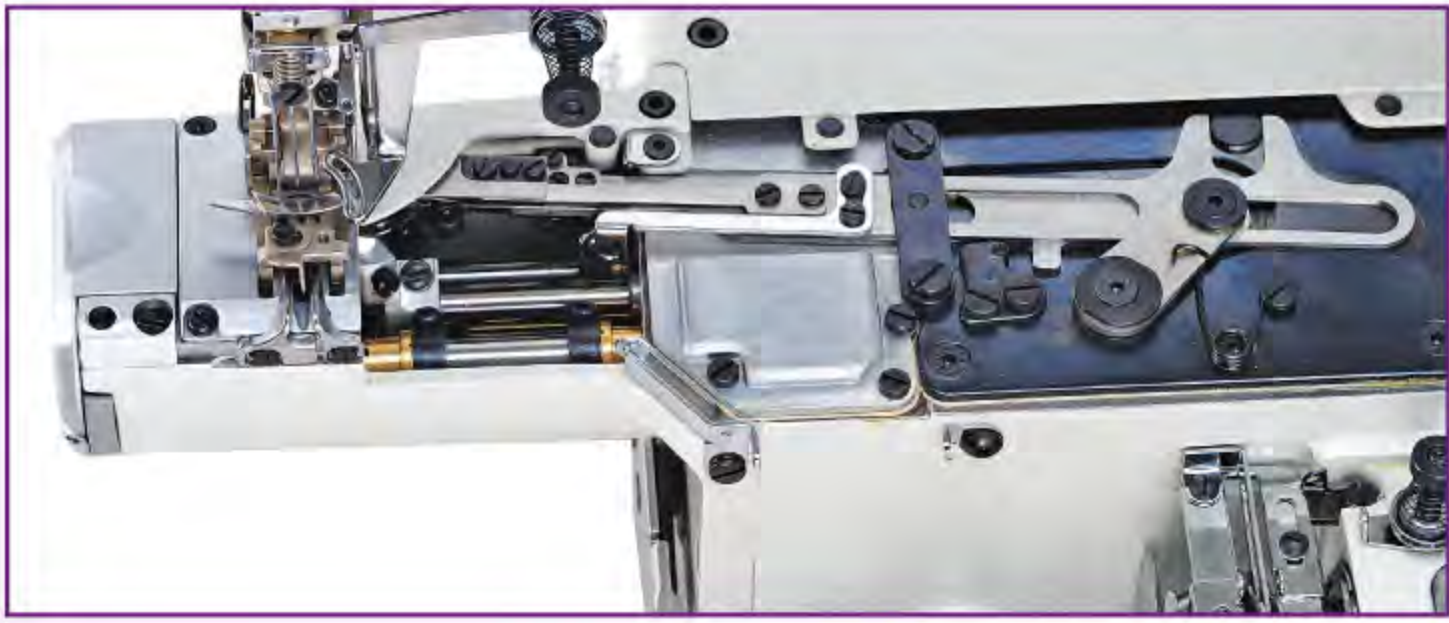
MODEL	電動式自動切線裝置 Electric Type Thread Trimming System			
	(UTC7) 切底線裝置 Under Bed Thread Trimmer	(STC3) 切上飾線裝置 Top Cover Thread Trimmer	(WPG) 撥線裝置 Wiper	壓腳提昇裝置 Presser foot Lifter
UCE-D1	●	●		●
UCE-D2	●		●	●
UCE-D3	●	●	●*	●
UCE-D4	●			●

* 包裝於附件箱中 Packed in the accessories box



UCP-D

- 氣動式自動切線裝置
(直驅細筒型繙縫機用)
Pneumatic Type Thread Trimming System
(For Direct Drive Small Cylinder Bed Coverstitch Interlock Machine)



特點Feature

- 本裝置可適用於所有 CTD9700 系列機種，但不單獨供應此裝置。
Suitable for all CTD9700 series machines, but only supply together with machine head.
- 須配合空壓機使用，(5kg/cm² 或 70PSI)
Compressed air is required(5kg/cm² 或 70PSI)



UCP-D1
1 2 3 4

1 自動切線裝置代號	1 Under bed thread trimmer device
2 機型 C:方筒型繙縫機 F:平台型繙縫機	2 Model C:Cylinder bed interlock F:Flat bed interlock
3 動力 P:氣動式 E:電動式	3 Power P:Pneumatic Type E:Electric Type
4 裝置組合代號	4 Combination of devices

MODEL	氣動式自動切線裝置 Pneumatic Type Thread Trimming System						備註 Comment
	(UTB7) 切底線裝置 Under Bed Thread Trimmer	(UTB7B) 切底線裝置 Under Bed Thread Trimmer	(UTG11) 切底線裝置 Under Bed Thread Trimmer	(STB3) 切上飾線裝置 Top Cover Thread Trimmer	(WPC02) 撥線裝置 Wiper	壓腳提昇裝置 Presser foot Lifter	
UCP-D1	●			●		●	
UCP-D2	●				●	●	
UCP-D3	●			●	●*	●	CTD9711 用、For CTD9711
UCP-D4	●					●	
UCP-D5			●	●		●	
UCP-D6			●		●	●	CTD9811 用、For CTD9811
UCP-DA		●		●		●	
UCP-DC		●		●	●	●	CTD9760 用、For CTD9760

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CTU 9000 series

- 採用了送布齒由下送布齒+上布齒的送布方式，重疊部分的縫製也可以很順利完成，不會產生縫製品的扭曲皺褶現象，得到完美的縫製效果。
The fabrics are fed by the bottom feed dog and top feed dog, so the machine goes through the cross seam sections smoothly, due to this special equipment, neatly finished products can be obtained with no puckering nor twisting on the fabrics.
- 圓筒外徑細約345mm。
Cylinder bed design with circumference of 345 m.m.



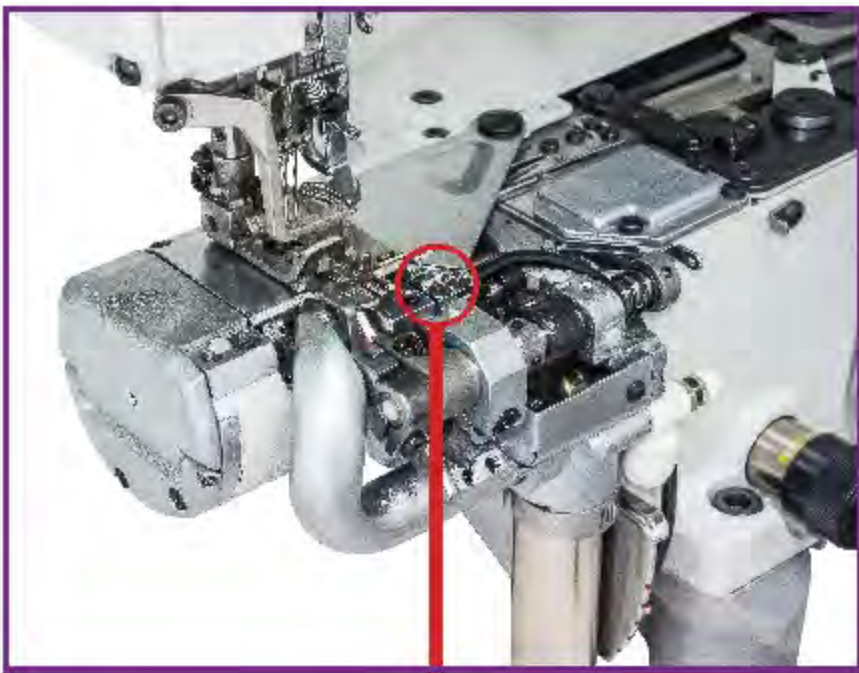
CTU 9111-0

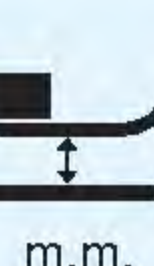
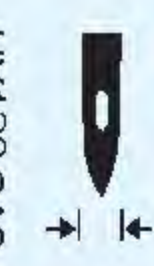
- 高速直驅上送極細管筒型繃縫機
High Speed, Direct Drive, Top Feed, Extra Small Cylinder Bed Interlock Machine.
- 下擺車縫(適用於輕、薄、質軟及一般中厚布料)。
Bottom Hemming (For Thin, Light Weight Material And Medium Weight Material)
- 男女內衣褲、運動服等針織服裝；薄至中厚布料。
Men's & women's underwears, sports wears --- etc. Light to medium weight material.
- 圓筒外徑細約110mm。
Cylinder bed design with circumference of 110 m.m.



CTU 9811-0

- 高速直驅上送具左切刀細筒型繃縫機
Direct Drive, Top Feed, Small Cylinder Bed Coverstitch Interlock Machine, With Left Hand Knife Mechanism
- 針織T恤、休閒服、運動服之下擺或短袖袖口之車縫作業。
Suitable For Hemming Operation On Cuff, Sleeve Opening And Bottom Of T-Shirt Polo Shirt ---Etc.
- 薄至中厚布料。下擺適用寬度：3/4" ~ 1 1/2" (完成尺寸)
Light to medium weight material. Applicable hemming width : 3/4" ~ 1 1/2" (finished size).



			 m.m.	 m.m.			 m.m.	 UY128 GAS	 S.P.M.	OPTIONAL DEVICE
CTU9011-0-248M	2	4	4.8		1:0.3					●UCP-FB ●UCE-FB
CTU9011-0-356M	3	5	5.6	1.4~3.6	?	1:6	5	#11	5500	
CTU9011-0-364M	3	5	6.4		1:2.9					
CTU9111-0-240M	2	4	4.0		1:0.3					●UCP-FS ●UCE-FS
CTU9111-0-248M	2	4	4.8		?	1:6	5	#11	3000	
CTU9111-0-348M	3	4	4.8	0.8~3.3	1:2.9					
CTU9111-0-356M	3	5	5.6							
CTU9111-0-364M	3	5	6.4							
CTU9160-0-460M	4	6	6.0	0.8~3.3	1:0.3 ~ 1:2.9	1:6	5	MY1014B #11	3000	
CTU9311-0-356M	3	5	5.6		1:0.3			#11	4500	●UCP-FB ●UCE-FB ●TR02A
CTU9311-0-364M	3	5	6.4		?	1:6	5			
CTU9711-0-248M	2	4	4.8	1.4~3.6	1:2.9			#11	4500	
CTU9711-0-356M	3	5	5.6							●UCP-FD ●UCE-FD
CTU9711-0-364M	3	5	6.4							
CTU9811-0-240 □	2	4	4.0		1:0.3					
CTU9811-0-248 □	2	4	4.8	1.4~3.6	?	1:6	5	#11	4500	●UCP-FD ●UCE-FD ●CV ●TR02A
CTU9811-0-356 □	3	5	5.6							
CTU9811-0-364 □	3	5	6.4		1:2.9					

CT Optional Device

TR001

- CT □□42之標準配備
The standard equipment of CT □□42



CT Optional Device

TR02A

- MT4□04, MTS4504之標準配備, CT □□45, CTL6511, CT9311, CTD9311, CTD9811, CTU9311, CTU9811 可選擇加裝
The standard equipment of MT4□04, MTS4504, Optional device for CT □□45, CTL6511, CT9311, CTD9311, CTD9811, CTU9311, CTU9811.



CT Optional Device

TR03A

- CT6585, CT9085之標準配備
The standard equipment of CT6585, CT9085



CT Optional Device

TR05A

- CT □□45, CT □□85之可選擇加裝
The optional equipment of CT □□45, CT □□85



CT Optional Device

TR007

- 氣動式滾輪擴張裝置
Pneumatic roller tension device
- CT9000 系列, CTD9000 系列, CTU9000 系列, CX2000 系列, CXD2000 系列, CXM2000 系列 之標準配備
The standard equipment of CT9000 series, CTD9000 series, CTU9000 series, CX2000 series, CXD2000 series, CXM2000 series.

