

○ 機型編號說明
○ MODEL NUMBERING

一體式高速直驅方筒型繃縫機

Mechatronics Direct Drive Type High Speed
Cylinder Bed Coverstitch Interlock Machine

C X M 2 0 4 2 - 2 - □ 3 5 6 M / R P C 0 8 A / U C P - X 1

1

2

3

4

5

6

7

機型 / Machine Type:

CXM20:一體式高速直驅方筒型繃縫機
Mechatronics Direct Drive Type High Speed Cylinder Bed Coverstitch Interlock Machine

CXM23:一體式高速直驅具左切刀方筒型繃縫機
Mechatronics Direct Drive Cylinder Type Bed Coverstitch Interlock Machine With Left Hand Knife Mechanism

CXN20:一體式高速直驅上送方筒型繃縫機
Mechatronics Type, High Speed, Direct Drive, Top Feed Cylinder Bed Interlock Machine

CXN23:一體式高速直驅上送具左切刀方筒型繃縫機
Mechatronics Direct Drive Cylinder Type Bed Coverstitch Interlock Machine With Left Hand Knife Mechanism

CTN91:一體式高速直驅上送極細管繃縫機
Mechatronics Type, High Speed, Direct Drive, Top Feed, Extra Small Cylinder Bed Interlock Machine

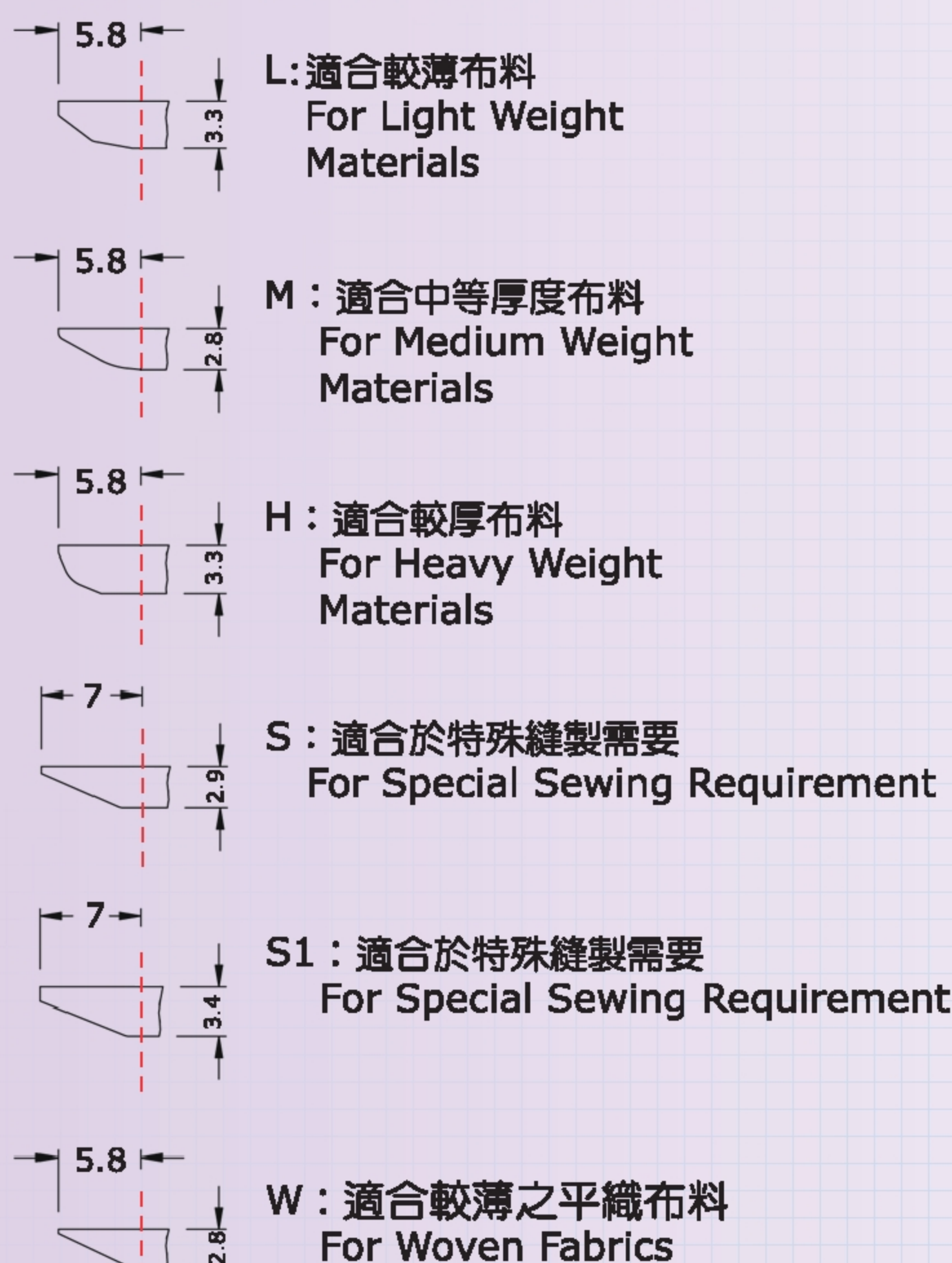
裝飾縫區分碼 / Top Coverstitch Code:

0:無上飾縫
Without Top Coverstitch
:有上飾縫
With Top Coverstitch

針數 / Number Of Needle:
2:2針, 2-Needle
3:3針, 3-Needle
4:4針, 4-Needle

針距 / Needle Distance :
40:40m.m.
48:48m.m.
52:52m.m.
56:56m.m.
60:60m.m.
64:64m.m.

針板舌之形狀 / Shape Of Needle Plate Tongue:



用途代號 / Application Code:

00-0:一般平縫(基本型)
General Plain Seaming (Basic Type)

11-0:下襠車縫
Bottom Hemming (For Thin, Light Weight Materials And Medium Weight Materials)

13-0:包縫骨壓縫
(倒骨式、包縫骨寬度3.0mm以內)
Overlock Seam Covering (Folding Over, Overlock Seam Width Under 3.0mm)

13-1:包縫骨壓縫
(立骨式、包縫骨寬度3.0mm以內)
Overlock Seam Covering (Flattening Out, Overlock Seam Width Under 3.0mm)

13-2:包縫骨壓縫(倒骨式、包縫骨寬度6.0mm以內)
Overlock Seam Covering (Folding Over, Overlock Seam Width Under 6.0mm)

42-0:環狀針織褲頭鬆緊帶車縫(氣動式)
Tubular Knit Elastic Waist Band Attaching (Pneumatic Type)

42-2:環狀針織褲頭鬆緊帶車縫(簡易膝動式)
Tubular Knit Elastic Waist Band Attaching (Manual Type)

60-0:四針六線方筒型繃縫機
4-Needle, 6-Thread Cylinder Bed Coverstitch Interlock Machine

85-0:車縫環狀平版寬幅鬆緊帶
Attaching Pre-Closed Flat Knit Elastic Band Onto Waists Of Tubular Goods (With Right Hand Knife, Rear Puller & Lint Collector)

A3-0:三合一機型(上帶滾邊、倒骨及下擺)車縫裝置(CXM20A3)
3 in one type : folding over type for seam covering, bottom hemming and binding tape applications. (CXM20A3)

可選擇加裝之裝置 / Optional Device:

AF01 □:吹氣式壓腳 Air Blowing Type Presser Foot
□: A, B, C, D

AL015:氣動式壓腳提昇裝置
Pneumatic Presser Foot Lifter

BOC:上載式滾邊導模 Bed-On Type Tape Binder

CS005 & CS05P:收縮縫跡裝置 Condense Stitch Device

CV07A/CV17A:真空集屑裝置組 Chain Removal Assembly

PFE02/PFE2P/PFE2F:壓腳提昇裝置 Presser Foot Lifter

RP □8□:後拉引式拖輪裝置 Rear Puller
□:00, C0

□:A, E, F

TB:補強帶導模裝置
Reinforcing Tape Binding Attachment

TCS32:氣動式切帶裝置
Pneumatic Type Tape Cutting Device

TR □:擴張滾輪組 Roller Set
□:03A, 05A, 06A

TR007:氣動式滾輪擴張裝置
Pneumatic Roller Tension Device

TS008:滾條架 Tape Stand

CXM2000 series :

UCP-X1:氣動式自動切線裝置(UTB09, STB03)
Pneumatic Type Top And Bottom Thread Trimming System

UCP-X2:氣動式自動切線裝置(UTB09, WPC02)

UCP-X3:氣動式自動切線裝置(UTB09, STB03, WPC02)

UCP-X4:氣動式自動切線裝置(UTB09)

UCP-X5:氣動式自動切線裝置(UTG09, STB03)

UCP-X6:氣動式自動切線裝置(UTG09, WPC02)

UCP-X7:氣動式自動切線裝置(UTH09, STB03)

UCP-X8:氣動式自動切線裝置(UTH09, WPC02)

UCP-X9:氣動式自動切線裝置(UTH09, STB03, WPC02)

UCP-XA:氣動式自動切線裝置(UTB09B, STB03)

UCP-XC:氣動式自動切線裝置(UTB09B, STB03, WPC02)

UCE-X1:電動式自動切線裝置(UTC09, STC03)
Electric Type Top And Bottom Thread Trimming System

UCE-X2:電動式自動切線裝置(UTC09, WPG01)

UCE-X3:電動式自動切線裝置(UTC09, STC03, WPG01)

UCE-X4:電動式自動切線裝置(UTC09)

CXN2000 series :

UCP-FX1:氣動式自動切線裝置(UTB09F, STB04)
Pneumatic Type Top And Bottom Thread Trimming System

UCP-FX2:氣動式自動切線裝置(UTB09F, WPC03)

UCP-FX3:氣動式自動切線裝置(UTB09F, STB04, WPC03)

UCP-FX4:氣動式自動切線裝置(UTB09F)

UCP-FX5:氣動式自動切線裝置(UTG09F, STB04)

UCP-FX6:氣動式自動切線裝置(UTG09F, WPC03)

UCP-FX7:氣動式自動切線裝置(UTH09F, STB04)

UCP-FX8:氣動式自動切線裝置(UTH09F, WPC03)

UCP-FX9:氣動式自動切線裝置(UTH09F, STB04, WPC03)

UCP-FXA:氣動式自動切線裝置(UTB09BF, STB04)

UCP-FXC:氣動式自動切線裝置(UTB09BF, STB04, WPC03)

UCE-FX1:電動式自動切線裝置(UTC09F, STC04)
Electric Type Top And Bottom Thread Trimming System

UCE-FX2:電動式自動切線裝置(UTC09F, WPG02)

UCE-FX3:電動式自動切線裝置(UTC09F, STC04, WPG02)

UCE-FX4:電動式自動切線裝置(UTC09F)

CTN9111 series :

UCP-FS1:氣動式自動切線裝置(UTB10F, STB05)
Pneumatic Type Top And Bottom Thread Trimming System

UCP-FS2:氣動式自動切線裝置(UTB10F, WPC04)

UCP-FS3:氣動式自動切線裝置(UTB10F, STB05, WPC04)

UCP-FS4:氣動式自動切線裝置(UTB10F)

UCP-FSA:氣動式自動切線裝置(UTB10BF, STB05)

UCP-FSC:氣動式自動切線裝置(UTB10BF, STB05, WPC04)

UCE-FS1:電動式自動切線裝置(UTC10F, STC05)
Electric Type Top And Bottom Thread Trimming System

UCE-FS2:電動式自動切線裝置(UTC10F, WPG02)

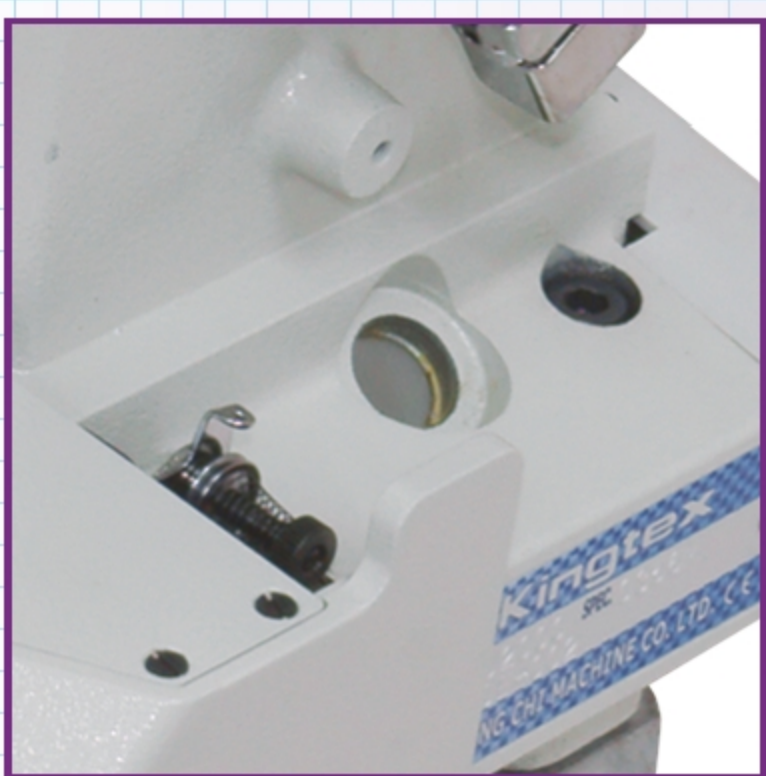
UCE-FS3:電動式自動切線裝置(UTC10F, STC05, WPG02)

UCE-FS4:電動式自動切線裝置(UTC10F)

● 一般特性 ● GENERAL FEATURES

- 本系列高速方筒型繙縫機最高轉速可達每分鐘6000轉。
- 視窗式油鏡設計，方便查看油量。(如圖A)
- 可調換之底線供給機構，穿線容易且不易鉸線。(如圖B)
- 全新設計針線導桿，調整線跡更為容易。(如圖C)
- 線圈調整裝置，使線圈可輕易調整大小，符合各式車縫。(如圖D)
- 可微調整縫目疏密，運轉中亦可輕易調整。(如圖E)
- 短筒座設計操作性能更優越，可因應不同的車縫增加延伸側蓋。(如圖F)
- 控制箱及操作面板與機器完美結合，使安裝方便，用戶操作更容易。(如圖G)

- Max.high speed up to 6000 S.P.M.
- Convenient oil window design, easy to check oil amount.(Fig. A)
- Changeable looper thread take up cam, not only can provide easy threading but also able to prevent looper thread winding from happening.(Fig. B)
- Brand new thread guide design, able to adjust the sewing stitches much easier and more beautiful.(Fig. C)
- New thread guide design, able to adjust the size of thread loops in order to accommodate the different sewing requirements.(Fig. D)
- New design of feed control driving system able to micro-adjust the stitch length, even adjust it during the sewing operation.(Fig. E)
- Short cylinder bed design, able to perform better sewing ability and also able to add different side covers in order to accommodate different sewing requirements.(Fig. F)
- Operation panel and control box are combined perfectly together with machine head, make installation and operation much easier.(Fig. G)



A



E



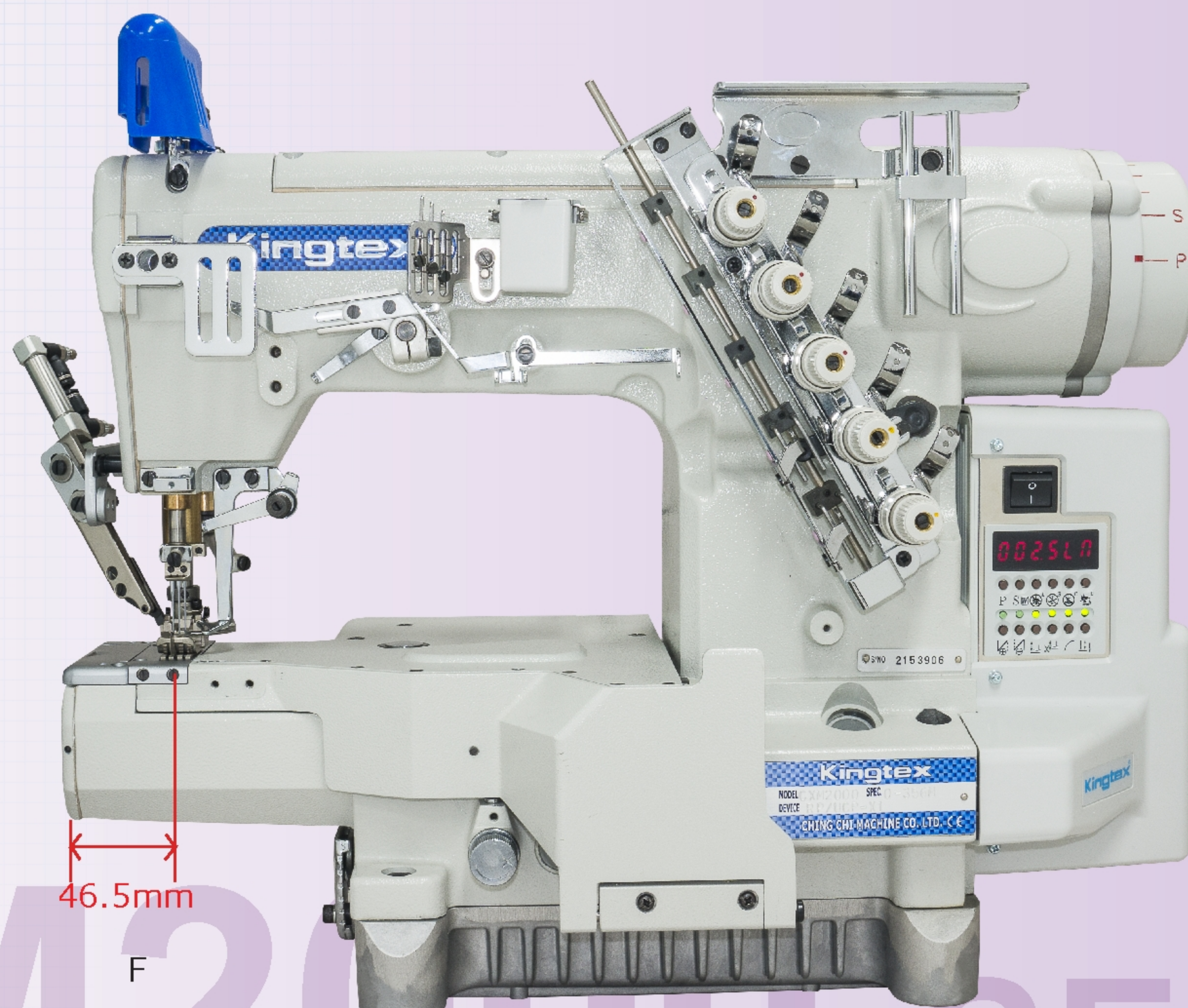
B



C



D



F



G

A
B
C
D
E
F
G



CXM 2000-0

- 一般車（平）縫
General Plain Seaming
- 針織內衣褲、運動衫、休閒服等；
薄至中厚布料。
Knit underwear, brief, sports wear--- etc.
Light to medium weight material.
- 圓筒外徑細約290mm。
Cylinder bed design with circumference of
290 m.m.



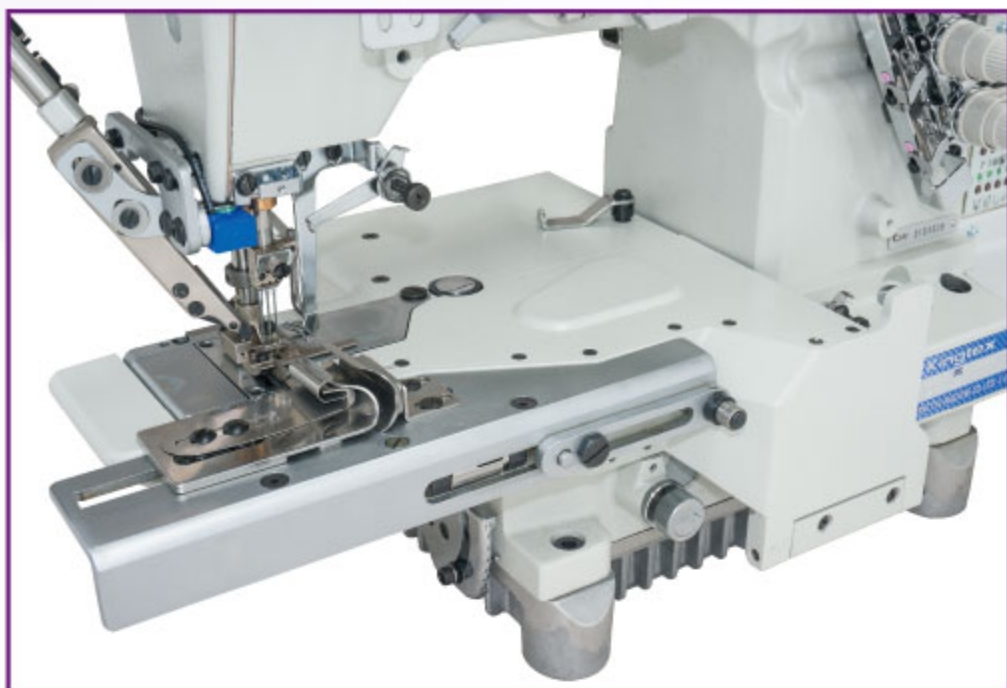
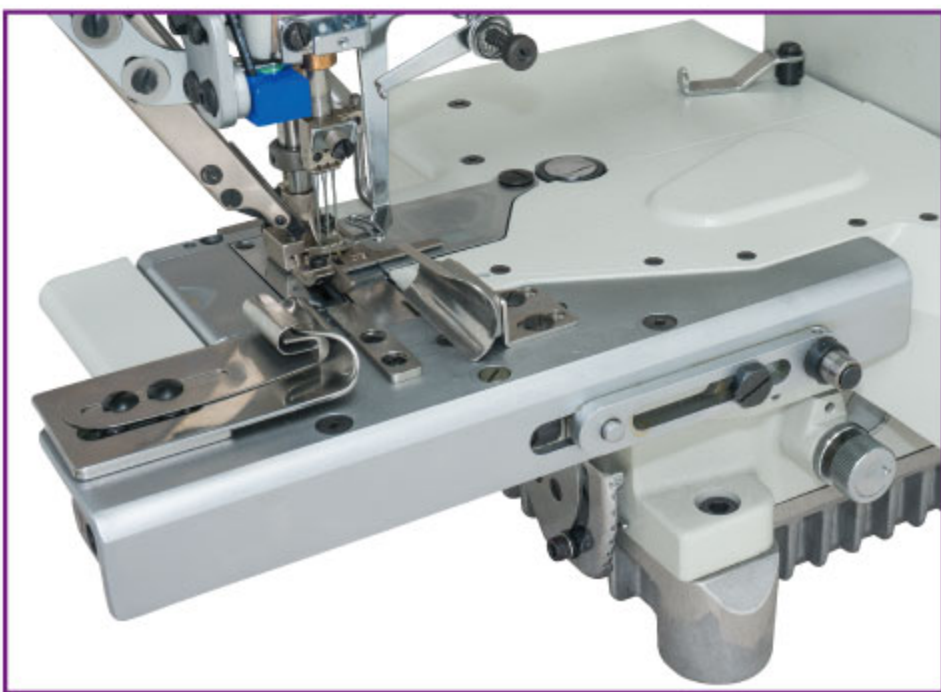
CXM 2200-0

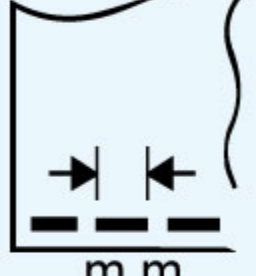
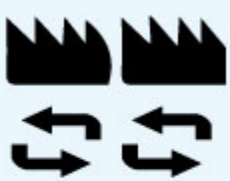
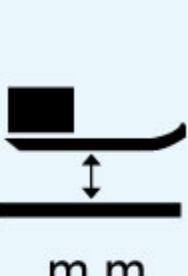
- 特厚類方筒型繙縫機
Cylinder Bed Coverstitch Interlock Machine
For Extra Heavy Materials.
- 針織、運動衫、休閒服等；中厚至厚布料。
Knit underwear, brief, sports wear--- etc.
Medium to heavy weight material.
- 圓筒外徑細約290mm。
Cylinder bed design with circumference of 280 m.m.



CXM 2042-2

- 環狀針織褲頭鬆緊帶車縫（簡易膝動式）
Tubular Knit Elastic Waist Band Attaching
(Manual knee control type).
- 男女用針織內褲；薄至中厚布料；
適用褲頭寬度：7/8" ~ 1 ½"（完成尺寸）。
Men's & women's knit briefs.
Light to medium weight materials.
Applicable waist width : 7/8" ~ 1 ½"
(finished size).

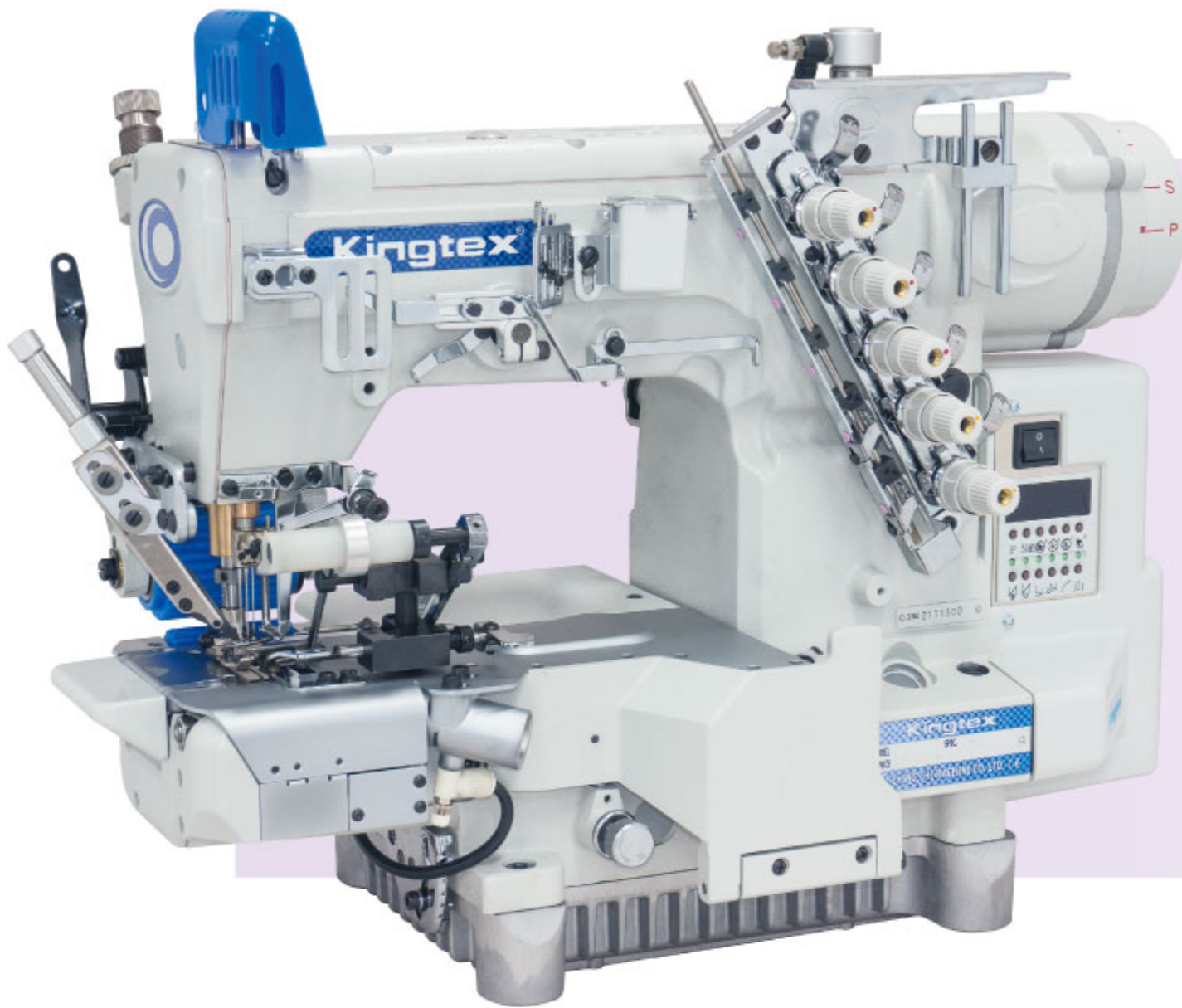


			 m.m.	 m.m.		 m.m.	UY128GAS  m.m.	 S.P.M.	OPTIONAL DEVICE
CXM2000-0-240□	2	4	4.0				#11		● CS005
CXM2000-0-248□	2	4	4.8				#11		● RP□8
CXM2000-0-348□	3	5	5.6				#11		● UCP-X1
CXM2000-0-356□	3	5	5.6				#11		● UCP-X2
CXM2000-0-364□	3	5	6.4				#11		● UCP-X3
CXM2000-0-240H	2	4	4.0	1.4~3.6	1:2.9~1:0.3	5	#14	6000	● UCP-X4
CXM2000-0-348H	3	5	4.8				#14		● UCP-X7
CXM2000-0-356H	3	5	5.6				#14		● UCP-X8
CXM2000-0-364H	3	5	6.4				#14		● UCP-X9
CXM2000-0-356H1	3	5	5.6				#14		● UCE-X1
CXM2000-0-356□	3	5	5.6				#11		● UCE-X2
CXM2000-0-364□	3	5	6.4				#11		● UCE-X3
									● UCE-X4
									● BOC
CXM2042-2-356M	3	5	5.6	1.4~3.6	1:2.9~1:0.3	5	#11	5500	● CS005
CXM2042-2-364M	3	5	6.4						● RP□8
									● UCP-X1
									● UCE-X1
CXM2200-0-356H	3	5	5.6	1.4~3.6	1:2.9~1:0.3	5	#14	4500	● RP□8
CXM2200-0-364H	3	5	6.4						● UCP-X1
									● UCE-X1

RP□8
□:00, C0 □:A, E, F

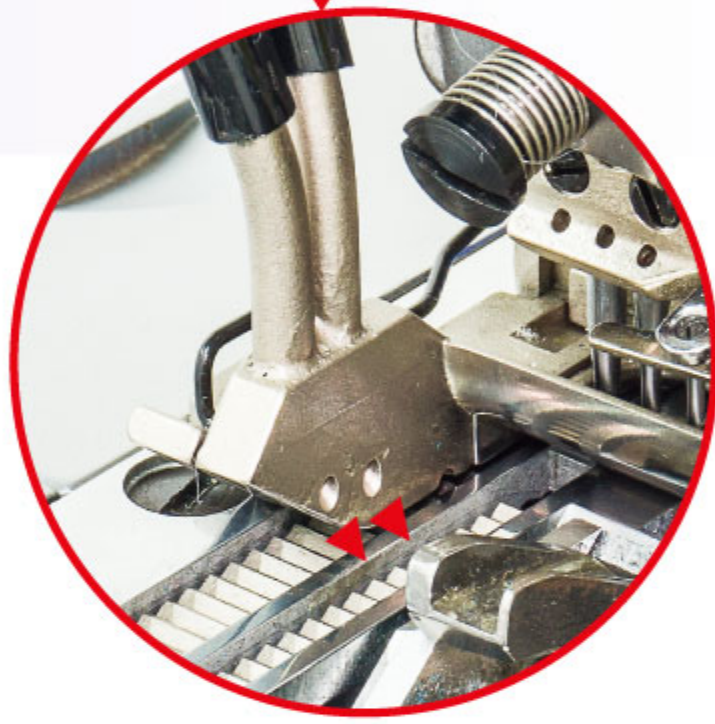
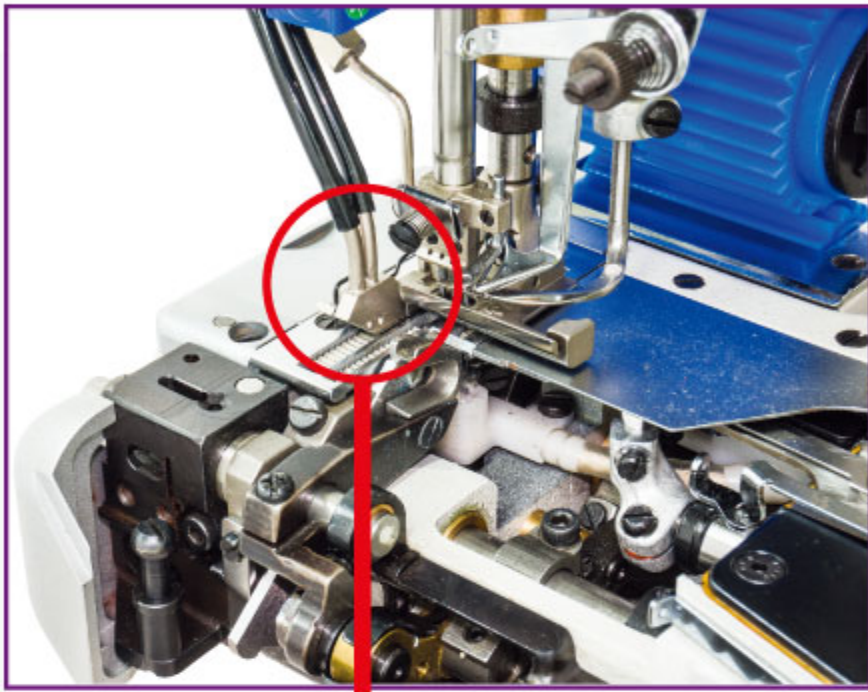
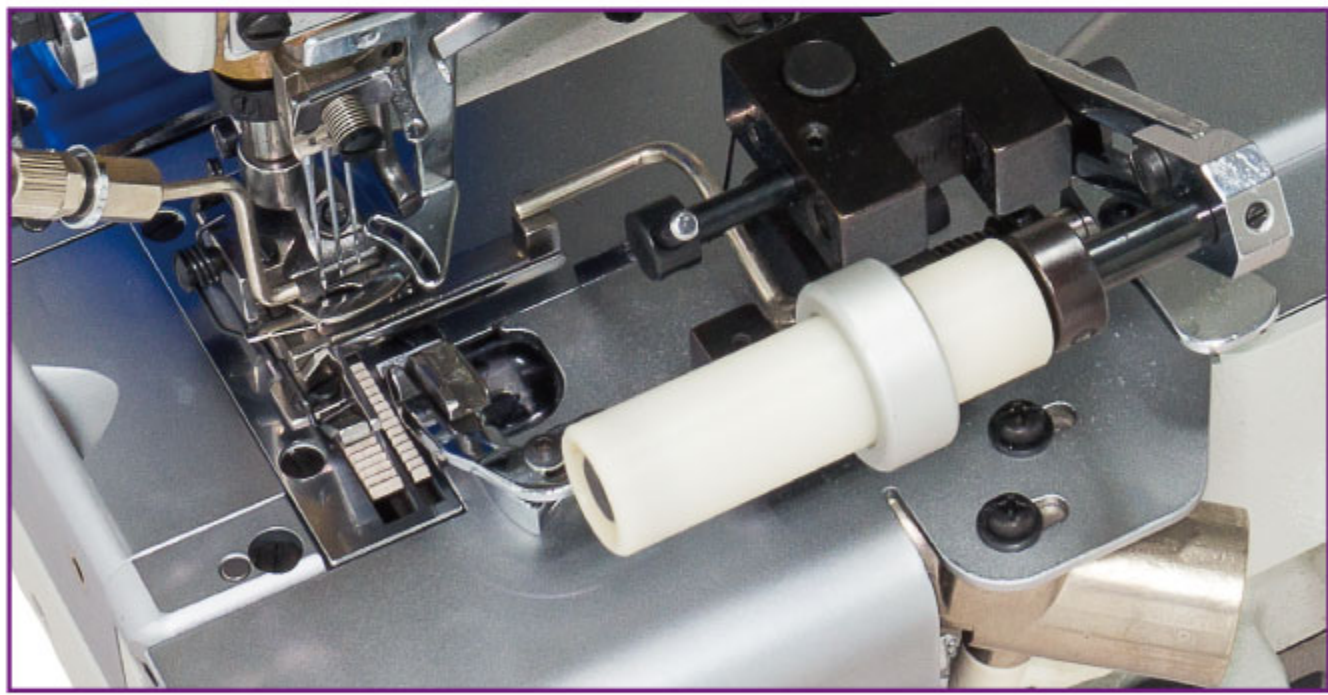
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CXM2000-0-356□
CXM2000-0-364□
□:M, L, S, S1

CXM2000-0-356□
CXM2000-0-364□
□:W, S2, S3



CXM 2085-0

- 車縫環狀平版寬幅鬆緊帶
Attaching Pre-Closed Flat Knit Elastic Band Onto
Waists Of Tubular Goods
(With Right Knife, Rear Puller & Chips Suction Pipe).
- 男用內褲。
Men's briefs.
- 薄至中厚布料。環狀平版鬆緊帶適用:14mm - 37mm。
Light to medium weight material.
Flat knit elastic tape applicable width:14mm-37mm.
- 機器均附有吹氣式壓腳，可克服織物捲曲，使縫製更穩定。
Machinieg are equipped with (pneumatic anti-curling)
presser foot and able to overcome curling problem
from the fabrics used and make sewing effects
more stable.



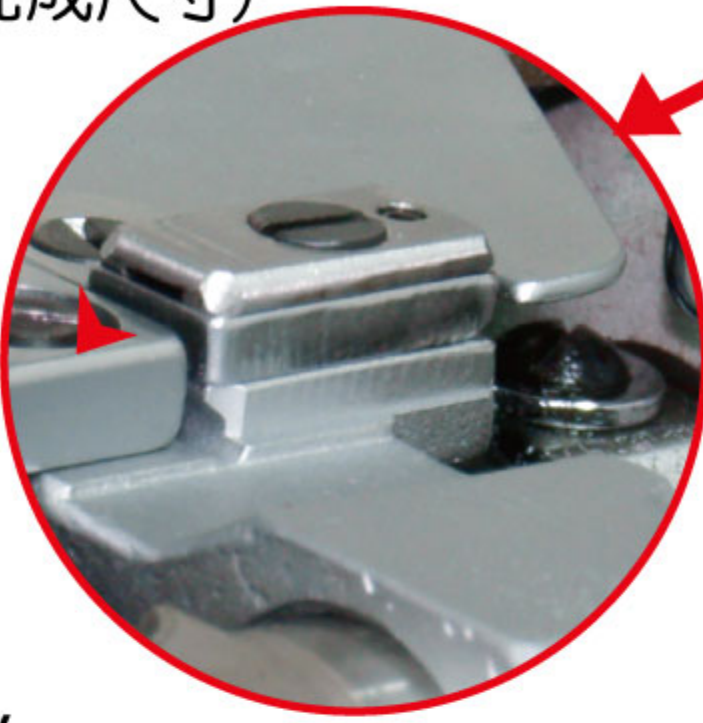
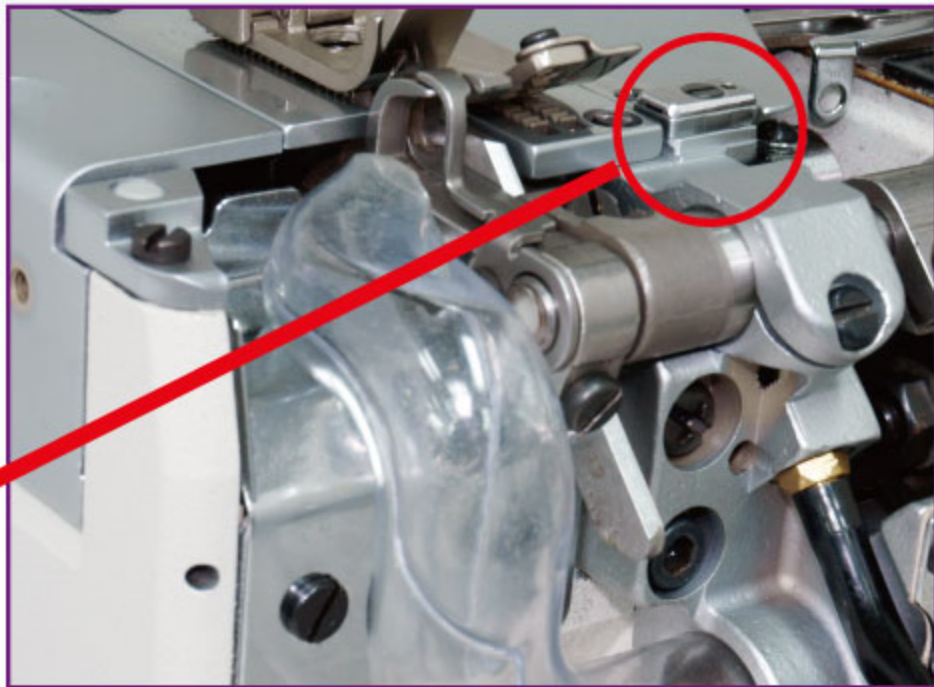
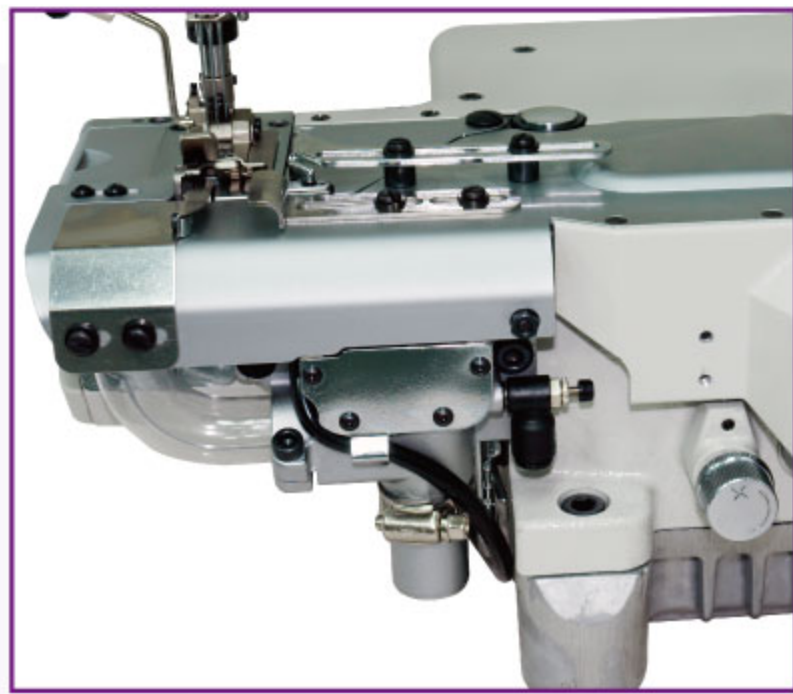
AF001:吹氣式壓腳
Air blowing type presser foot

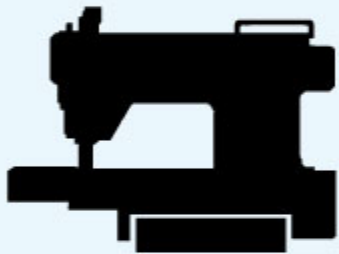
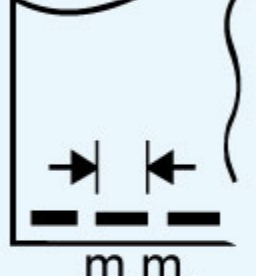
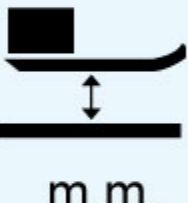
CXM



CXM 2311-0

- 具左切刀方筒型直驅式馬達繙縫機
Direct Drive Cylinder Bed Coverstitch Interlock
Machine With Left Hand Knife Mechanism.
- 針織T恤、休閒服、運動服之下襠或短袖袖口之車縫作業。
Suitable For Hemming Operation On Cuff, Sleeve
Opening And Bottom Of T-Shirt Polo Shirt ---etc.
- 薄至中厚布料。
Light to medium weight material.
- 圓筒外徑細約345mm。
Cylinder bed design with circumference of
345 m.m.
- 下襠適用寬度: 3/4" ~ 1 1/2" (完成尺寸)
Applicable hemming width :
3/4" ~ 1 1/2" (finished size).
- 出貨時機器上皆配裝防捲布吹氣
裝置(patent pending)
Machines are equipped
with air blowing type
anti-curling device
(patent pending)
when shipment out of factory.



			 m.m.	 m.m.		 m.m.	UY128GAS  m.m.	 S.P.M.	OPTIONAL DEVICE
CXM2085-0-240M	2	4	4.0						● CS005 ● CS05P ● RP□8□ ● UCP-X5 ● UCP-X6 ● AF01□
CXM2085-0-248M	2	4	4.8	1.4~3.6	1:2.9~1:0.3	5	#11	4500	
CXM2085-0-356M	3	5	5.6						
CXM2085-0-364M	3	5	6.4						
CXM2311-0-240□	2	4	4.0						
CXM2311-0-248□	2	4	4.8						
CXM2311-0-356□	3	5	5.6						
CXM2311-0-364□	3	5	6.4						● CS005
CXM2311-0-356L	3	5	5.6						
CXM2311-0-240□	2	4	4.0	1.4~3.6	1:2.9~1:0.3	5	#11	6000	● RP□8□ ● UCP-X5
CXM2311-0-348□	3	5	4.8						
CXM2311-0-356□	3	5	5.6						
CXM2311-0-364□	3	5	6.4						● UCP-X6
CXM2311-0-356S2	3	5	5.6						
CXM2311-0-364S3	3	5	6.4						

RP□8□
□:00, C0 □:A, E, F

AF01□
□:A, B, C, D

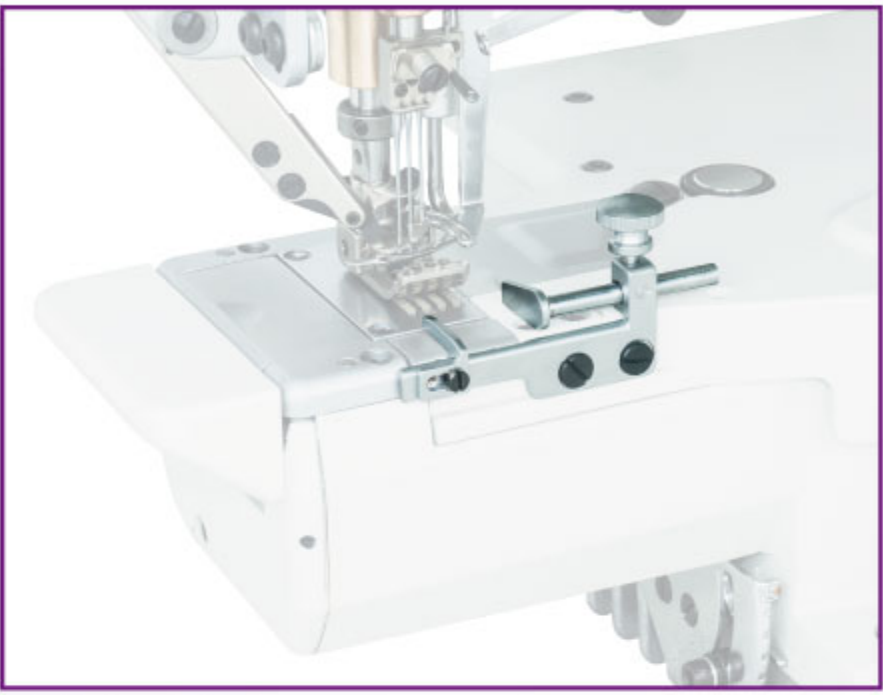
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CXM2311-0-356□
CXM2311-0-364□ □:M, H

CXM2311-0-240□
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CXM2311-0-356□
CXM2311-0-364□ □:S, S1



CXM 20A3

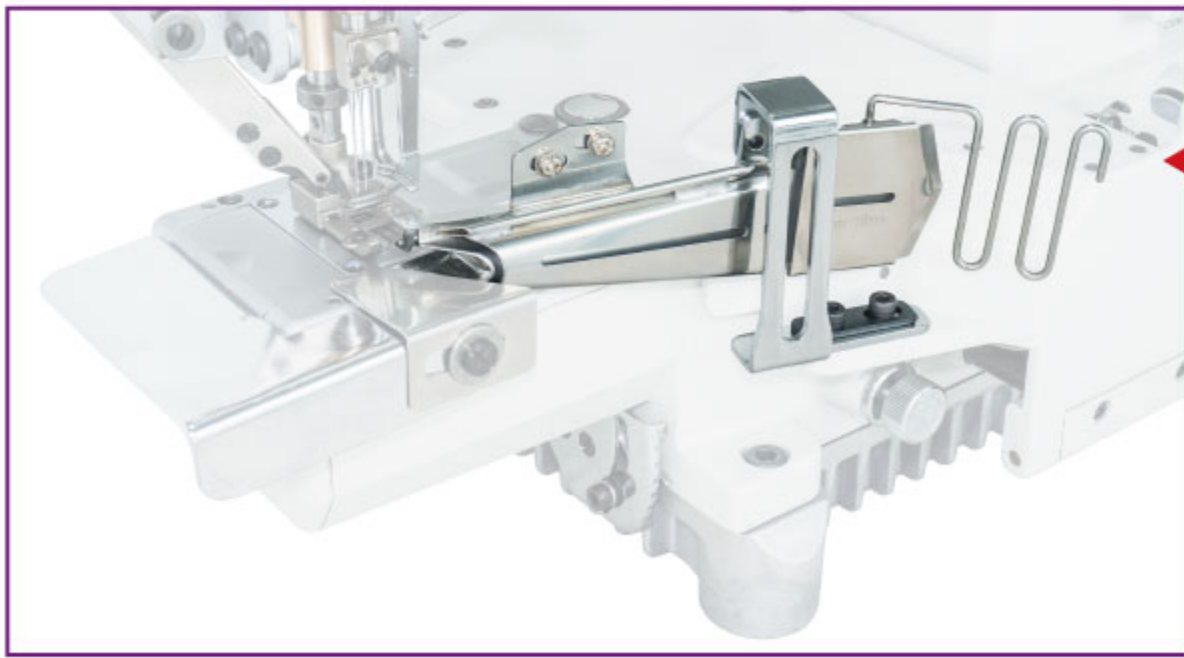
- 三合一筒型繙縫機
Three Fuctions In One, Cylinder Bed
Coverstitch Interlock Machine
- 適用一般中厚料。
各式休閒服折袖口、折下襠和滾邊之各種針織品、
運動服壓骨車縫。
Medium weight materials.
Applicable to seam covering, hemming and binding
tape work on all kinds of small tubular kintwear,
sports wear, T-shirts, underwear, etc.
- 三合一機型款(上帶滾邊，倒骨及下擺)車縫裝置
3 in one type : folding over type for seam covering,
bottom hemming and binding tape applications.
- 簡易可調式導布喇叭，簡易切換折邊縫功能。
With simplified adjustable binding folder, can be
transformed into hemming application easily.
- 牛角式布誘導器使包縫骨壓縫更為穩定。
Horn type adjustable fabric guides make seam
covering operation more stable.



11-0:下擺
bottom hemming

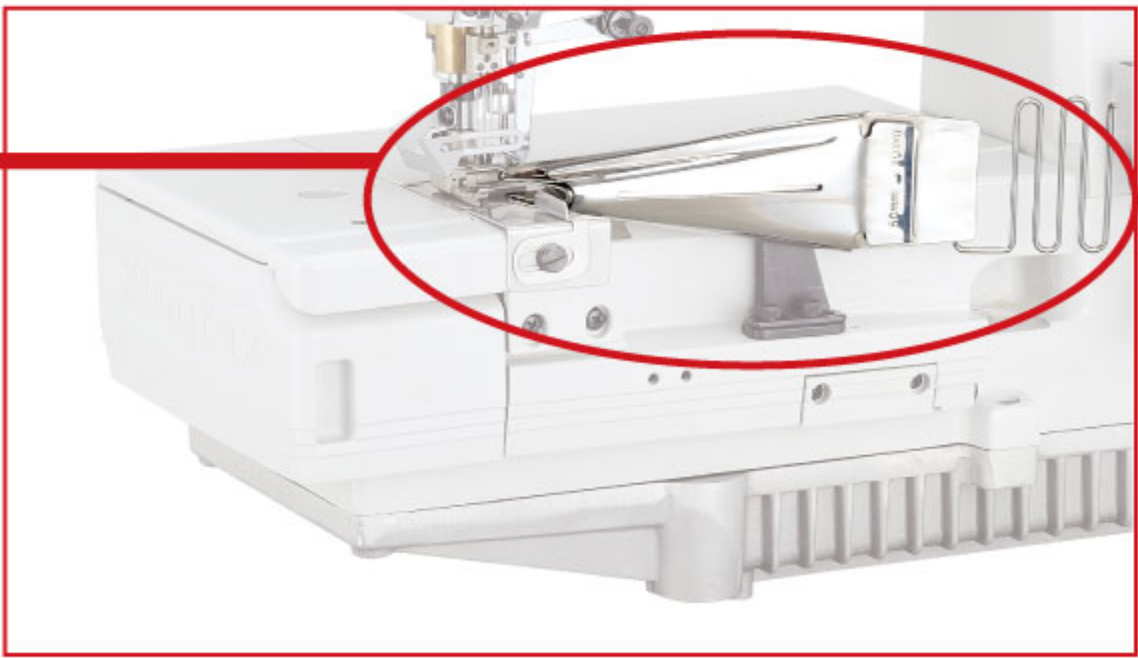


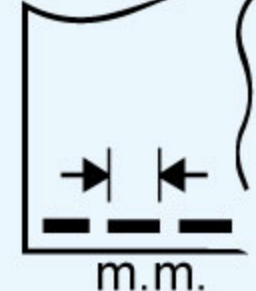
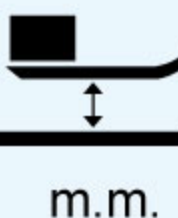
13-2:包縫骨壓縫（倒骨式）
Overlock Seam Covering
(Folding Over)



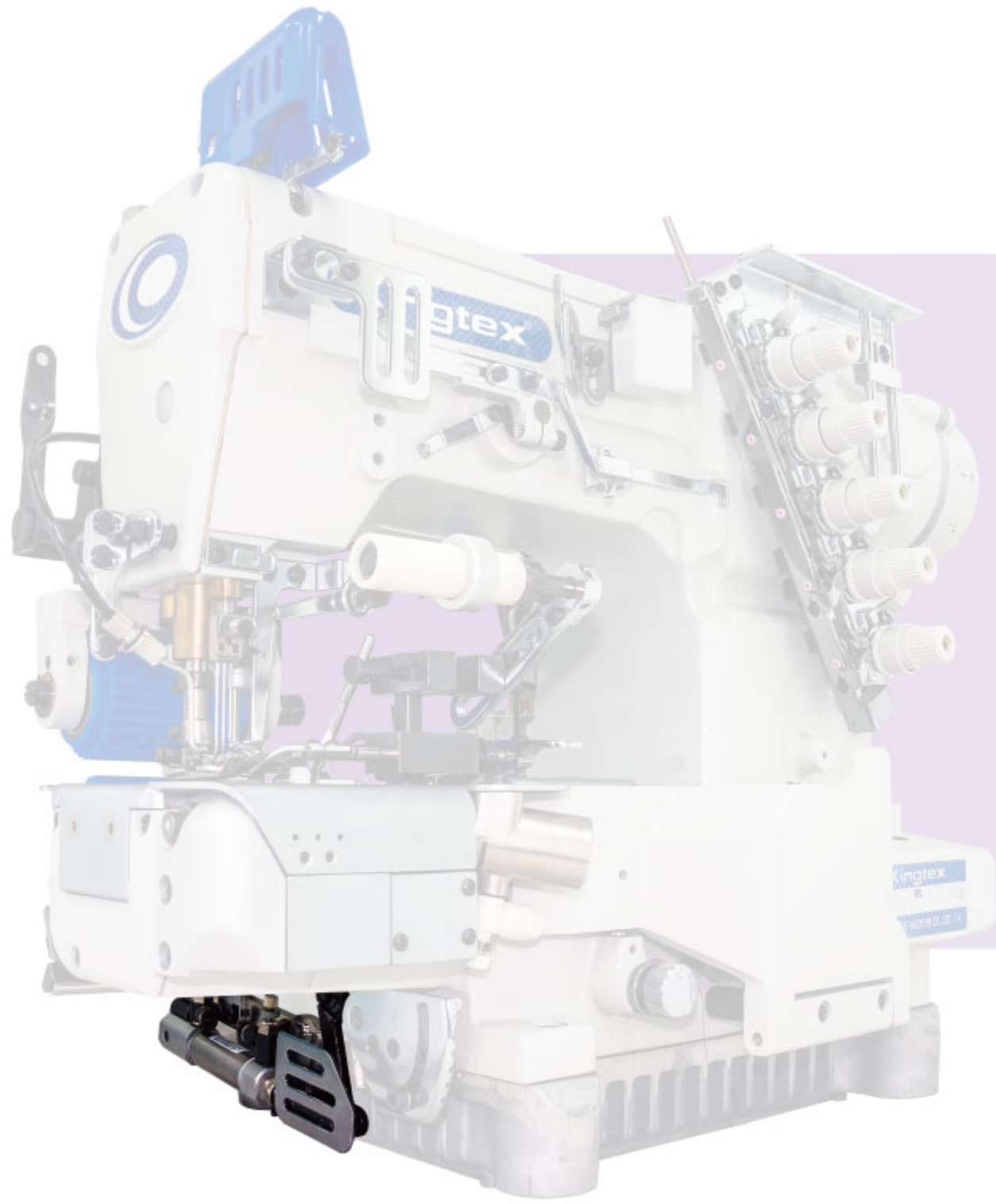
03:上帶滾邊
Tape Binding

能使用平台型繙縫機所使用的普通型喇叭
All standard type of binding folders for flat bed interlock machine can be used on this type of interlock machines.



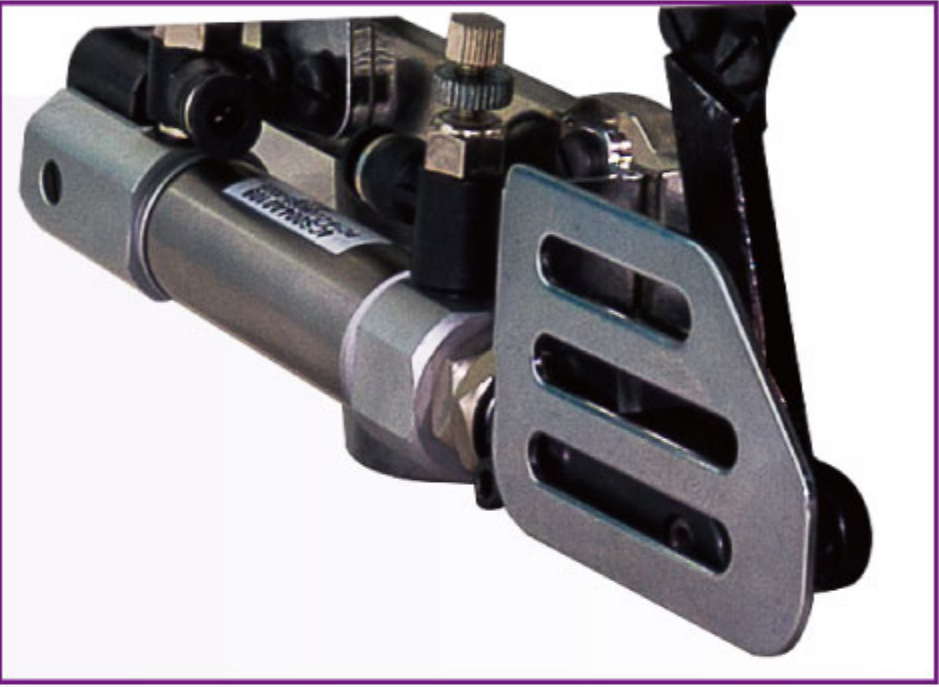
			 m.m.	 m.m.		 m.m.	UY128GAS  I←	 S.P.M.	OPTIONAL DEVICE
CXM20A3-0-240M	2	4	4.0						
CXM20A3-0-248M	2	4	4.8						
CXM20A3-0-348M	3	5	4.8	1.4~3.6	1:2.9~1:0.3	5	# 11	5500	● RP□8□ ● UCP-X□ ● UCE-X□
CXM20A3-0-356M	3	5	5.6						
CXM20A3-0-364M	3	5	6.4						

RP□8□
□ :00, C0 □ :A, E, F



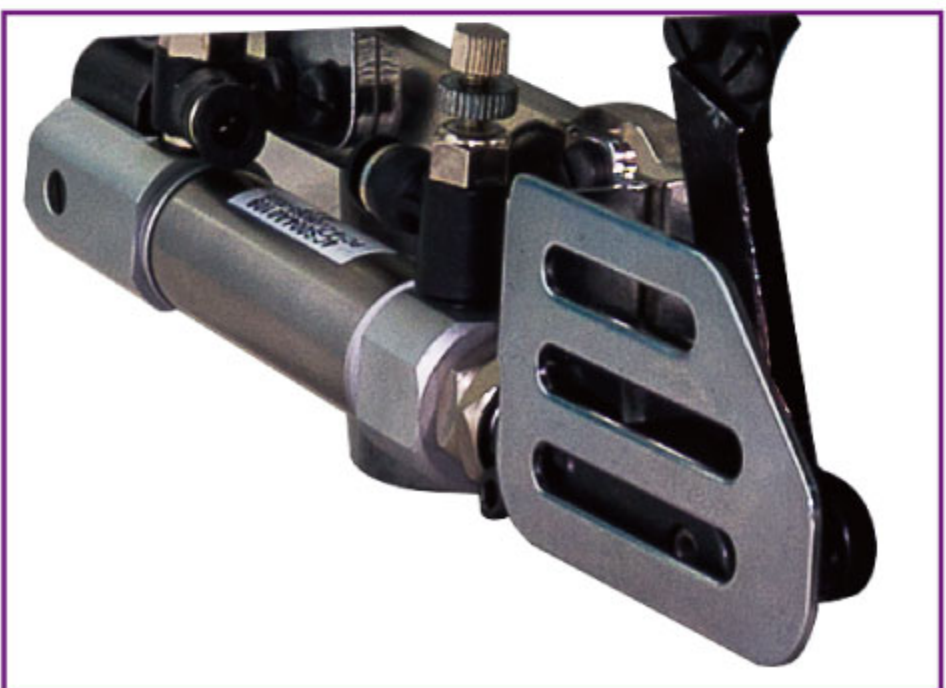
CS005

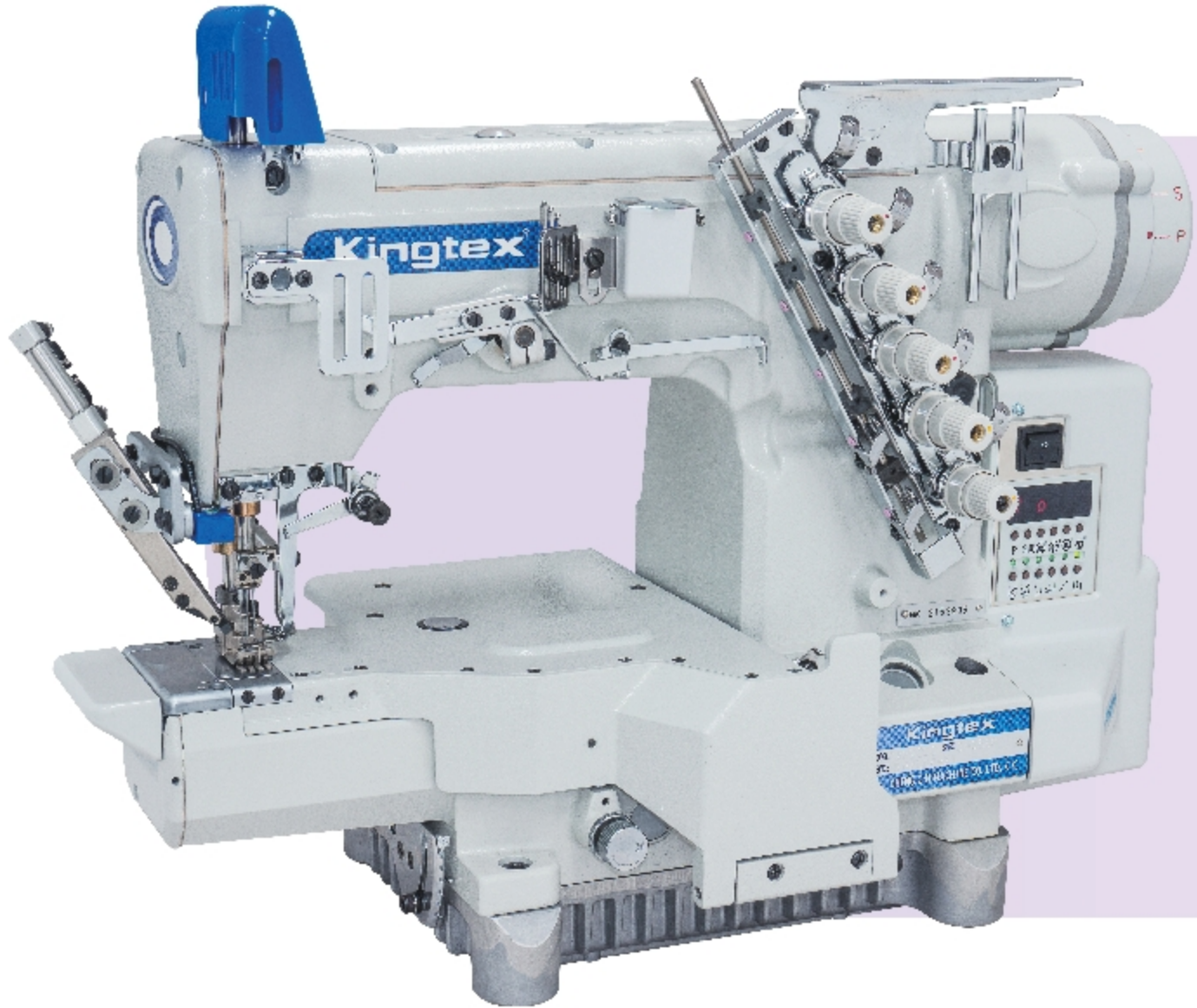
- 收縮縫跡裝置
Condense Stitch Device.
- 透過收縮縫機裝置, 可做起始以及終止密縫的功能, 使縫線不易脫落。
Thru condense stitch device, condense stitch can be used for the beginning and ending of the sewing operation in order to prevent losing stitches from happening.
- 本裝置適用CXM2000 之系列機種。
Suitable for CXM2000 Series M/CS.



CS05P

- 收縮縫跡裝置
Condense Stitch Device.
- 透過收縮縫機裝置, 可做起始以及終止密縫的功能, 使縫線不易脫落。
Thru condense stitch device, condense stitch can be used for the beginning and ending of the sewing operation in order to prevent losing stitches from happening.
- 本裝置適用CXM2000系列有加RP□8□托輪之機種。
Suitable for CXM2000 Series machine with RP□8□ puller
- 配置之後拉引式托輪裝置, 上滾輪的升降, 由控制箱設定, 可配合收縮縫機裝置作動, 以及壓腳連動。
Equipped with read puller, The lifting of upper roller is set by the control box, can be matched with the usage of condense stitch device and presser foot perfectly.





CXM

UCP-X

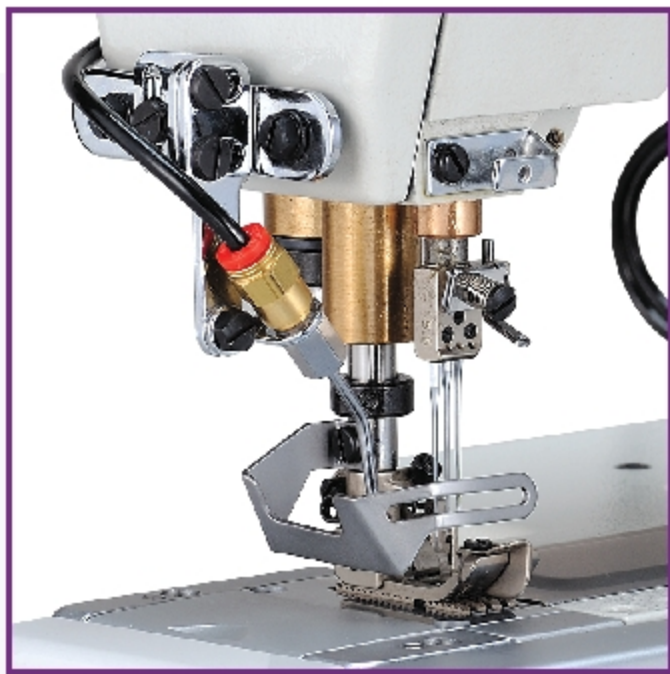
- 氣動式自動切線裝置 (一體式直驅方筒型繃縫機)
Pneumatic Type Thread Trimming System
(For High Speed Mechatronics Direct Drive Type
Cylinder Bed Coverstitch Interlock Machine).

UCE-X

- 電動式自動切線裝置 (一體式直驅方筒型繃縫機)
Electric Type Thread Trimming System
(For High Speed Mechatronics Direct Drive Type
Cylinder Bed Coverstitch Interlock Machine).

特點 Feature

- 本裝置可適用於所有 CXM2000 系列機種，但不單獨供應此裝置。
Suitable for all CXM2000 series machines, but only supply
together with machine head.
- 須配合空壓機使用，(5kg/cm² 或 70PSI)(UCP-X)
Compressed air is required(5kg/cm² 或 70PSI)(UCP-X)



CXM

UCP - X1
1 2 3 4

1 自動切線裝置代號	1 Under bed thread trimmer device
2 機型 C:方筒型繃縫機 F:平台型繃縫機	2 Model C:Cylinder bed interlock F:Flat bed interlock
3 動力 P:氣動式 E:電動式	3 Power P:Pneumatic Type E:Electric Type
4 裝置組合代號	4 Combination of devices

MODEL	氣動式自動切線裝置 Pneumatic Type Thread Trimming System							備註 Comment
	(UTB09) 切底線裝置 Under Bed Thread Trimmer	(UTG09) 切底線裝置 Under Bed Thread Trimmer	(UTH09) 切底線裝置 Under Bed Thread Trimmer	(UTB09B) 切底線裝置 Under Bed Thread Trimmer	(STB03) 切上飾線裝置 Top Cover Thread Trimmer	(WPC02) 撥線裝置 Wiper	壓腳提昇裝置 Presser foot Lifter	
UCP-X1	●				●		●	
UCP-X2	●					●	●	
UCP-X3	●				●	●*	●	
UCP-X4	●						●	
UCP-X5		●			●		●	CXM2311、CXM2085 用 For CXM2311、CXM2085
UCP-X6		●				●	●	
UCP-X7			●		●		●	上飾線底線與底線切線及撥 線裝置個別控制 Top Cover Thread Trimmer, Under Bed Thread Trimmer And Wiper Are Controlled Separately
UCP-X8			●			●	●	
UCP-X9			●		●	●*	●	
UCP-XA				●	●		●	CXM2060 用 For CXM2060
UCP-XC				●	●	●*	●	

* 包裝於附件箱中 Packed in the accessories box

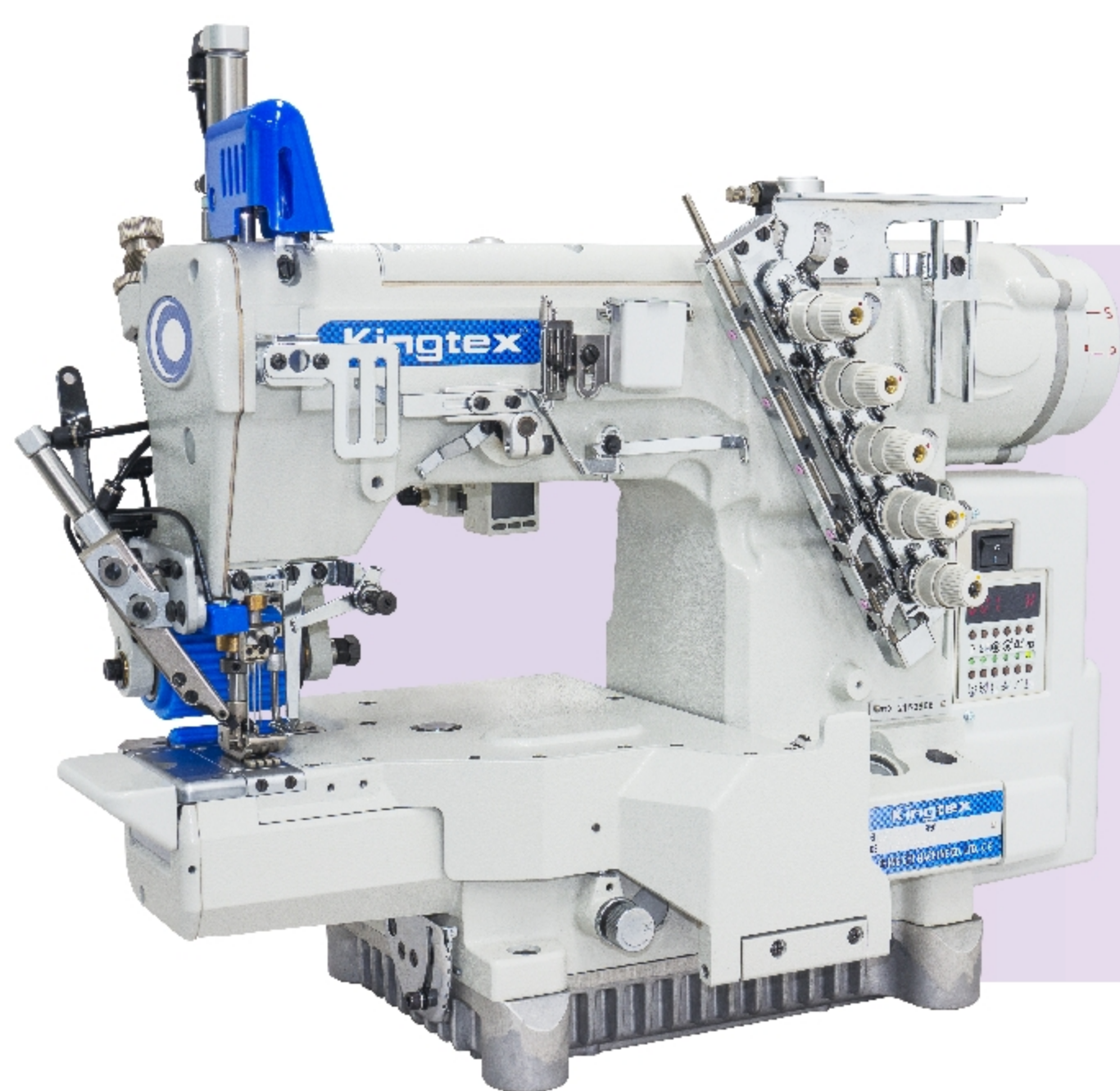
UCE - X1
1 2 3 4

1 自動切線裝置代號	1 Under bed thread trimmer device
2 機型 C:方筒型繃縫機 F:平台型繃縫機	2 Model C:Cylinder bed interlock F:Flat bed interlock
3 動力 P:氣動式 E:電動式	3 Power P:Pneumatic Type E:Electric Type
4 裝置組合代號	4 Combination of devices

MODEL	電動式自動切線裝置 Electric Type Thread Trimming System			
	(UTC09) 切底線裝置 Under Bed Thread Trimmer	(STC03) 切上飾線裝置 Top Cover Thread Trimmer	(WPG01) 撥線裝置 Wiper	壓腳提昇裝置 Presser foot Lifter
UCE-X1	●	●		●
UCE-X2	●		●	●
UCE-X3	●	●	●*	●
UCE-X4	●			●

* 包裝於附件箱中 Packed in the accessories box



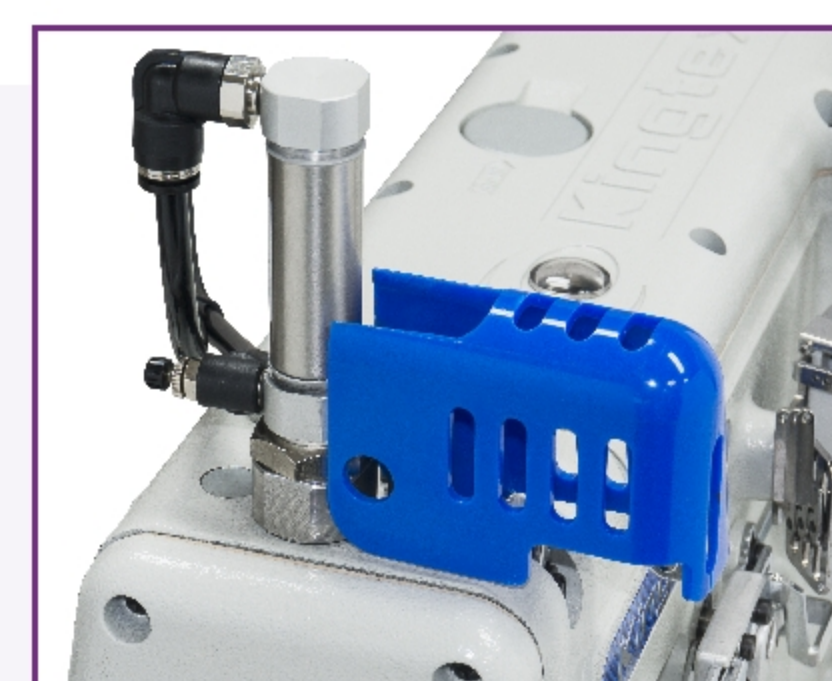


CXM AL015

- 可調式氣缸持壓式壓腳裝置
Adjustable pneumatic cylinder type foot lifter device.

特點 Feature

- 具精密調壓閥，使壓腳調壓更便利穩定，能有效防止布料刮傷壓痕等...
Equipped with compressed air pressure adjusting valve can prevent fabrics from scratching damages, seam jamming etc...
- 具數位式錶頭，可精確顯示壓腳使用壓力。
Equipped with digital adjusting meter and exact compressed air pressure for presser foot can be obtained easily.
- 需配合空壓機使用。
Need to be used together with compressor.

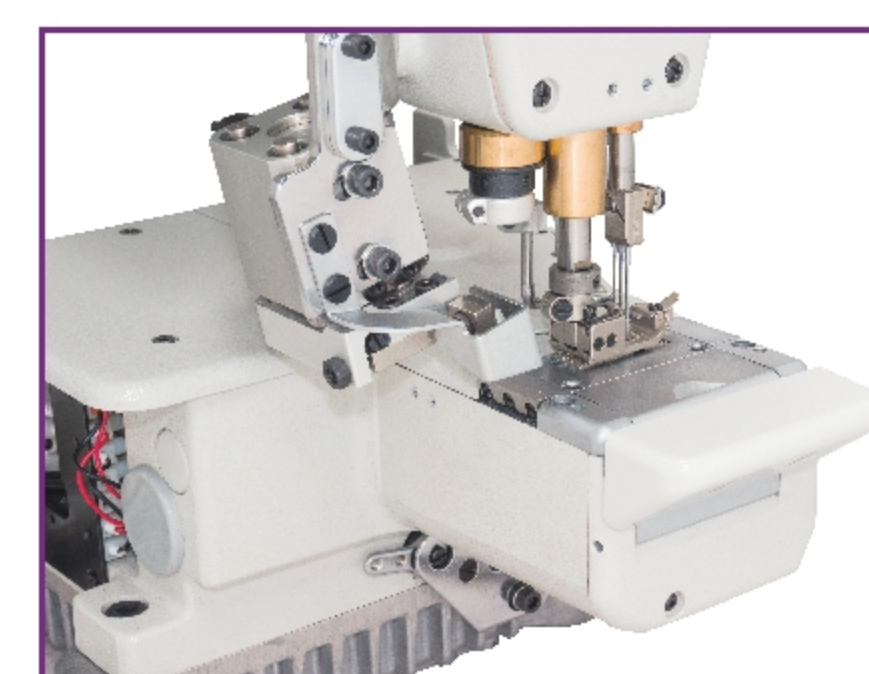


CXM TCS32

- 氣動式切帶裝置
Pneumatic Type Tape Cutting Device
- 適用鬆緊帶、滾條補強帶。
Suitable For Attaching Elastic Tape, Binding Tape, Reinforcement Tape Etc.

特點 Feature

- 圓筒外徑細約290mm。
Cylinder bed design with circumference of 290 m.m.
- 可切斷寬度最大18mm的布料。
Maximum cutting width 18mm .
- 須配合空壓機使用(5Kg/cm 或 70PSI)
Must be used together with compressed air.
(5Kg/cm or 70PSI)
- 刀口與壓腳距離 28 mm
The distance between cutting blade and the rear end of presser foot is 28mm.



CXM RPC08 □

- 後拉引式托輪裝置(一體式高速直驅方筒型繃縫機)。
Rear Puller (For High Speed Mechatronics Direct Drive Type Cylinder Bed Coverstitch Interlock Machine).

特點 Feature

- 本裝置可適用於所有 CXM2000 系列機種。
Suitable for all CXM2000 Series M/CS.
- 採用機械結構傳動，上滾輪可與機器同步運轉。
Upper feed roller is driven simultaneously by the mechanical transmission mechanism.
- 除CXM2042 / RP使用平面滾輪外，如無特別指定本裝置皆採用齒狀滾輪，標準規格：上滾輪30齒，下滾輪15齒。
(如需平面滾輪，請於訂購時註明)
Unless otherwise stated, all RP devices are installed with teeth rollers.
(Standard spec: Upper feed roller:30 teeth, lower feed roller:15 teeth)
(CXM2042 / RP is installed with rubber rollers as standard spec.)
- 此裝置係由車體內部機構驅動，故無法單獨供應此裝置。
Due to the mechanical structure, RP device is supplied together with machine head only.



MODEL	RPC08A	RPC08E	RPC08F
上滾輪(齒) Upper feed roller(teeth)	30	50	0
下滾輪(齒) Lower feed roller(teeth)	15	25	0



CXM

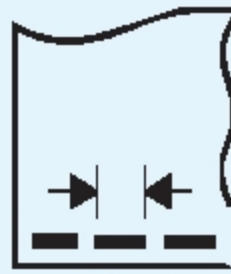
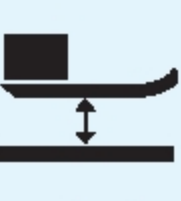
CXM 2011-356M/EG070

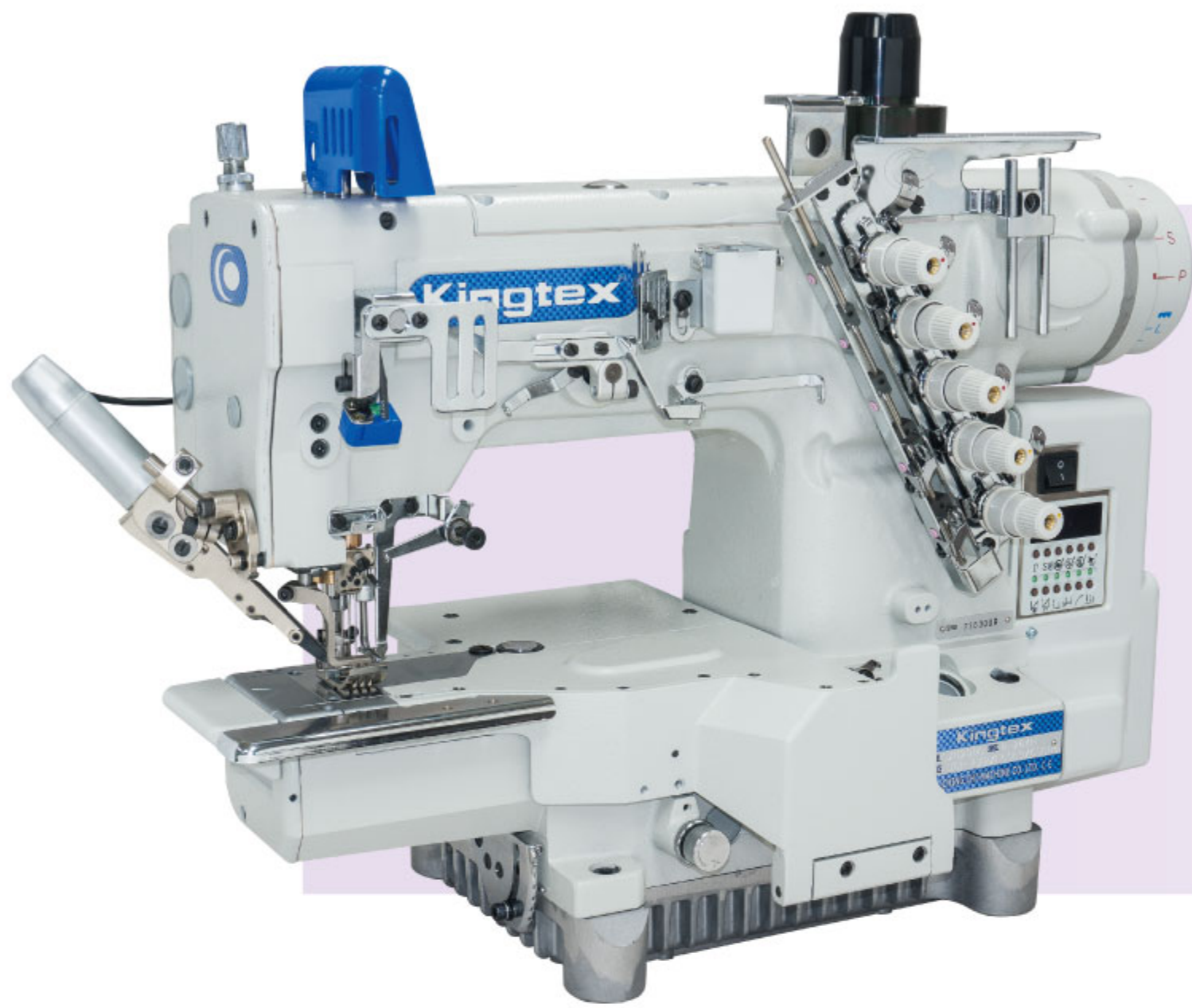
- 自動化下擺方筒型繃縫機
Automatic bottom hemming cylinder bed interlock machine

● 特點Feature

- 此自動化車縫設備為使用兩針四線平台式下飾縫繃縫車來製作 T-Shirt ， A-Shirt ， 運動休閒上衣之下擺。
Equipped with a two needle cylinder bed bottom cover stitch machine for hemming T-Shirts, Leisure Shirts and Sportswear, with and without side seams.
- 下擺可調整之寬度為13~25m. m.
Adjustable hem width from 13~25 m.m.
- 獨特導邊系統可以使得裁片縫製時可以消除布料折擺時所產生之皺褶。
A unique edge guiding system, active across and in the feeding direction eliminate any puckering on the fabrics, resulting in flat hems.
- 下擺在送布作業中會自動折邊後送進喇叭供車縫之用
The bottom hem is automatically formed and be fed into the machine.
- 整個縫製作業是採用精機自製之微處理器控制系統（包含成衣堆放作業系統）。
The complete operation sequence is using our own designed microprocessor system, (including stacking operation system).
- 建議同時使用兩台自動下擺車縫方筒型繃縫車來達到最有效率，最少等待時間及最大產能之縫製作業，在有經驗之作業員同時操作兩台此機器，平均每件縫製時間約為16~18秒/每件。
Suggest to use two machine per operation, increases productivity and avoids operator waiting time. Short training time and in average, sewing time will be approx. 16~18 seconds / per piece.



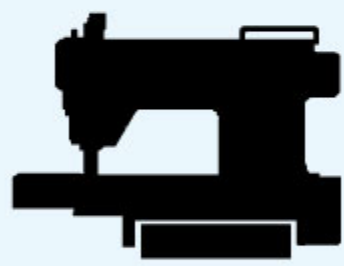
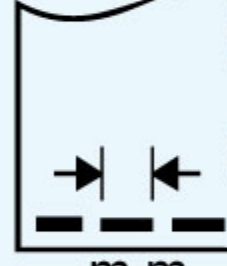
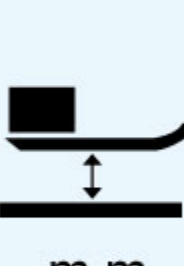
			 m.m.	 m.m.		 m.m.	UY128GAS  #	 S.P.M.	OPTIONAL DEVICE
CXM2011-0-240M/EG070	2	4	4.0						
CXM2011-0-248M/EG070	2	5	4.8						
CXM2011-0-356M/EG070	3	4	5.6	1.4~3.6	1:2.9~1:0.3	5	#11	6000	
CXM2011-0-364M/EG070	3	5	6.4						



CXN 2000-0

- 一般車（平）縫
General Plain Seaming
- 針織內衣褲、運動衫、休閒服等；
薄至中厚布料。
Knit underwear, brief, sports wear--- etc.
Light to medium weight material.
- 圓筒外徑細約290mm。
Cylinder bed design with circumference of
290 m.m.



			 m.m.	 m.m.		 m.m.	 UY128GAS	 S.P.M.	OPTIONAL DEVICE
CXN2000-0-356□			5.6				#11		
CXN2000-0-364□			6.4				#11		
CXN2000-0-356H	3	5	5.6	1.4~3.6	1:2.9~1:0.3	5	#14	6000	●RP□8□ ●UCP-FX□ ●UCE-FX□ ●BOC
CXN2000-0-364H			6.4				#14		
CXN2000-0-356H1			5.6				#14		
CXN2011-0-240□	2	4	4.0				#11		
CXN2011-0-348□	3	5	4.8				#11		
CXN2011-0-356□	3	5	5.6				#11		
CXN2011-0-364□	3	5	6.4				#11		
CXN2011-0-240H	2	4	4.0				#14		
CXN2011-0-348H	3	5	4.8	1.4~3.6	1:2.9~1:0.3	5	#14	6000	●RP□8□ ●UCP-FX1 ●UCE-FX1
CXN2011-0-356H	3	5	5.6				#14		
CXN2011-0-364H	3	5	6.4				#14		
CXN2011-0-356W	3	5	5.6				#11		
CXN2011-0-364W	3	5	6.4				#11		
CXN2013-0-356M	3	5	5.6	1.4~3.6	1:2.9~1:0.3	5	#11	6000	
CXN2013-0-364M	3	5	6.4						
CXN2013-1-356M	3	5	5.6	1.4~3.6	1:2.9~1:0.3	5	#11	6000	●RP□8□ ●UCP-FX1 ●UCE-FX1
CXN2013-1-364M	3	5	6.4						
CXN2013-2-356M	3	5	5.6	1.4~3.6	1:2.9~1:0.3	5	#11	6000	
CXN2013-2-364M	3	5	6.4						
CXN2060-0-460M	4	6	6.0	1.4~3.6	1:0.7~1:2.0	5	MY1014B #11	5500	●RP□8□ ●UCP-FXA ●UCP-FXC
CXN2200-0-356H	3	5	5.6	1.4~3.6	1:2.9~1:0.3	5	#14	4500	●RP□8□ ●UCP-FX1 ●UCE-FX1
CXN2200-0-364H	3	5	6.4						
CXN2311-0-240□	2	4	4.0						
CXN2311-0-248□	2	4	4.8						
CXN2311-0-356□	3	5	5.6						
CXN2311-0-364□	3	5	6.4						
CXN2311-0-356L	3	5	5.6						
CXN2311-0-240□	2	4	4.0	1.4~3.6	1:2.9~1:0.3	5	#11	5000	●RP□8□ ●UCP-FX5 ●UCP-FX6
CXN2311-0-348□	3	5	4.8						
CXN2311-0-356□	3	5	5.6						
CXN2311-0-364□	3	5	6.4						
CXN2311-0-356S2	3	5	5.6						
CXN2311-0-364S3	3	5	6.4						
CXN2311-1-240□	2	4	4.0						
CXN2311-1-248□	2	4	4.8						
CXN2311-1-356□	3	5	5.6						
CXN2311-1-364□	3	5	6.4	1.4~3.6	1:2.9~1:0.3	5	#11	5000	●RP□8□ ●UCP-FX5 ●UCP-FX6
CXN2311-1-240□	2	4	4.0						
CXN2311-1-348□	3	5	4.8						
CXN2311-1-356□	3	5	5.6						
CXN2311-1-364□	3	5	6.4						

* 特註品
Custom-maed Item

RP□8□
□:00, C0
□:A, E, F

CXN2000-0-356□
CXN2000-0-364□
□:M, W, L, S, S1, S2, S3
UCP-FX□
□:1,2,3,4,7,8,9
UCE-FX□
□:1,2,3,4

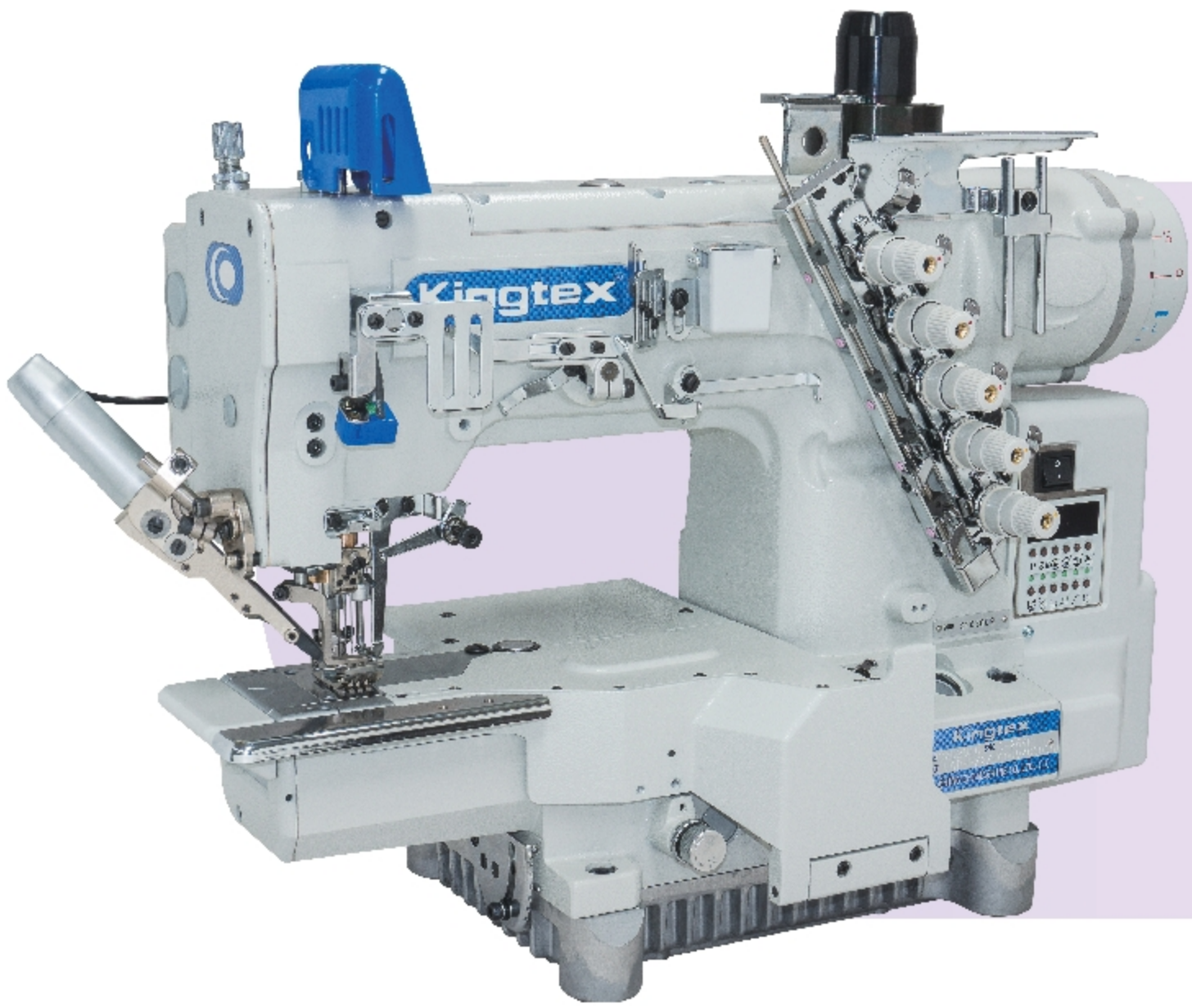
CXN2011-0-240□
CXN2011-0-348□
CXN2011-0-356□
CXN2011-0-364□
□:M, L, S, S1

CXN2311-0-240□
CXN2311-0-248□
CXN2311-0-356□
CXN2311-0-364□
□:M, H

CXN2311-0-240□
CXN2311-0-348□
CXN2311-0-356□
CXN2311-0-364□
□:S, S1

CXN2311-1-240□
CXN2311-1-248□
CXN2311-1-356□
CXN2311-1-364□
□:M, H

CXN2311-1-240□
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CXN2311-1-356□
CXN2311-1-364□
□:S, S1

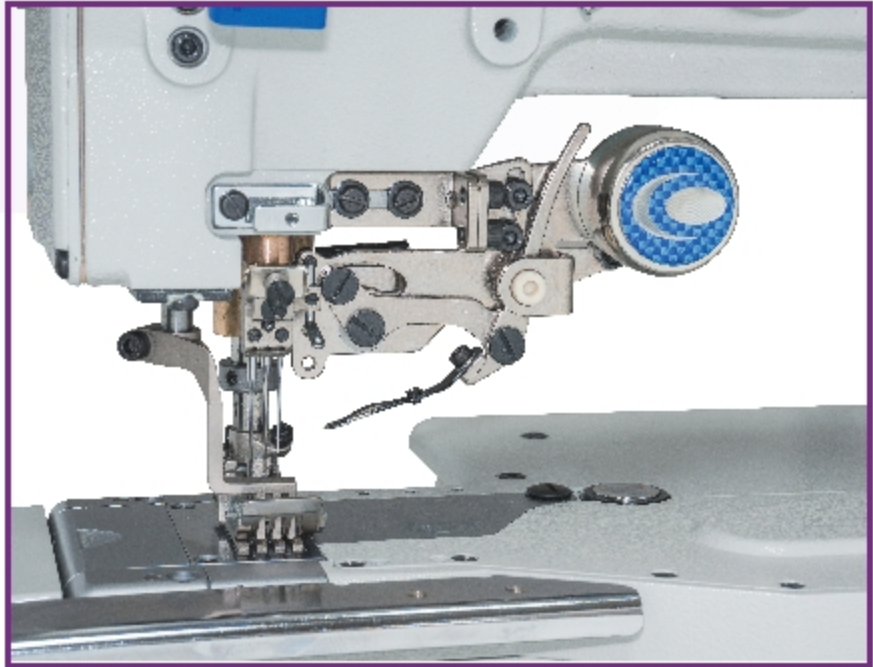


CXN UCE-FX

- 電動式自動切線裝置 (一體式高速直驅上送方筒型繃縫機)
Electric Type Thread Trimming System
(For Mechatronics Type, High Speed, Direct Drive,
Top Feed Cylinder Bed Interlock Machine).

特點 Feature

- 本裝置可適用於所有 CXN2000 系列機種，但不單獨供應此裝置。
Suitable for all CXN2000 series machines, but
only supply together with machine head.

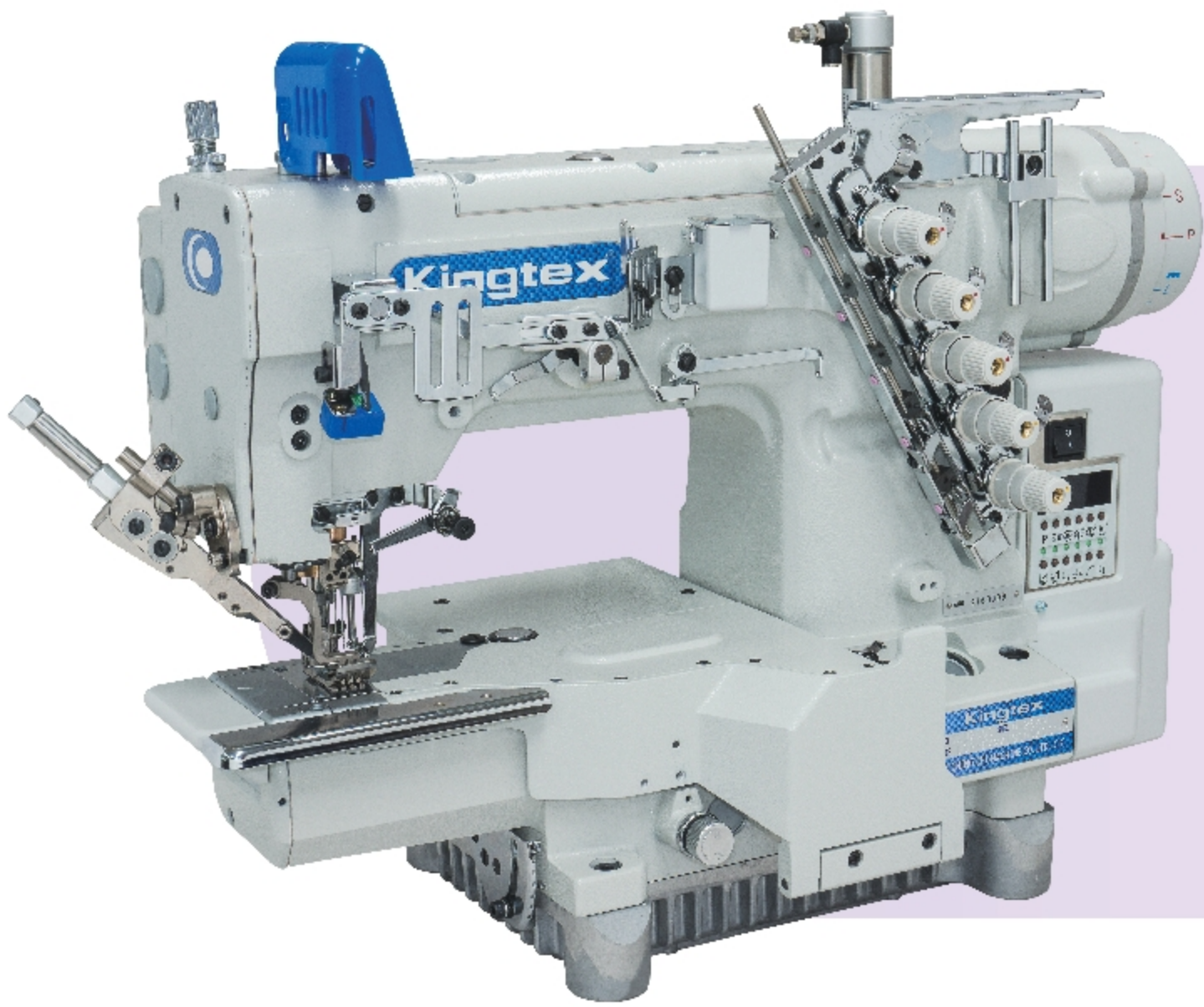


CXN

UCE - FX1 1 2 3 4	1 自動切線裝置代號	1 Under bed thread trimmer device
	2 機型 C:方筒型繃縫機 F:平台型繃縫機	2 Model C:Cylinder bed interlock F:Flat bed interlock
	3 動力 P:氣動式 E:電動式	3 Power P:Pneumatic Type E:Electric Type
	4 裝置組合代號	4 Combination of devices

MODEL	電動式自動切線裝置 Electric Type Thread Trimming System			
	(UTC09F) 切底線裝置 Under Bed Thread Trimmer	(STC04) 切上飾線裝置 Top Cover Thread Trimmer	(WPG02) 撥線裝置 Wiper	壓腳提昇裝置 Presser foot Lifter
UCE-FX1	●	●		●
UCE-FX2	●		●	●
UCE-FX3	●	●	●*	●
UCE-FX4	●			●

* 包裝於附件箱中 Packed in the accessories box



CXN UCP-FX

- 氣動式自動切線裝置 (一體式高速直驅上送方筒型繃縫機)
Pneumatic Type Thread Trimming System
(For Mechatronics Type, High Speed, Direct Drive,
Top Feed Cylinder Bed Interlock Machine).

特點 Feature

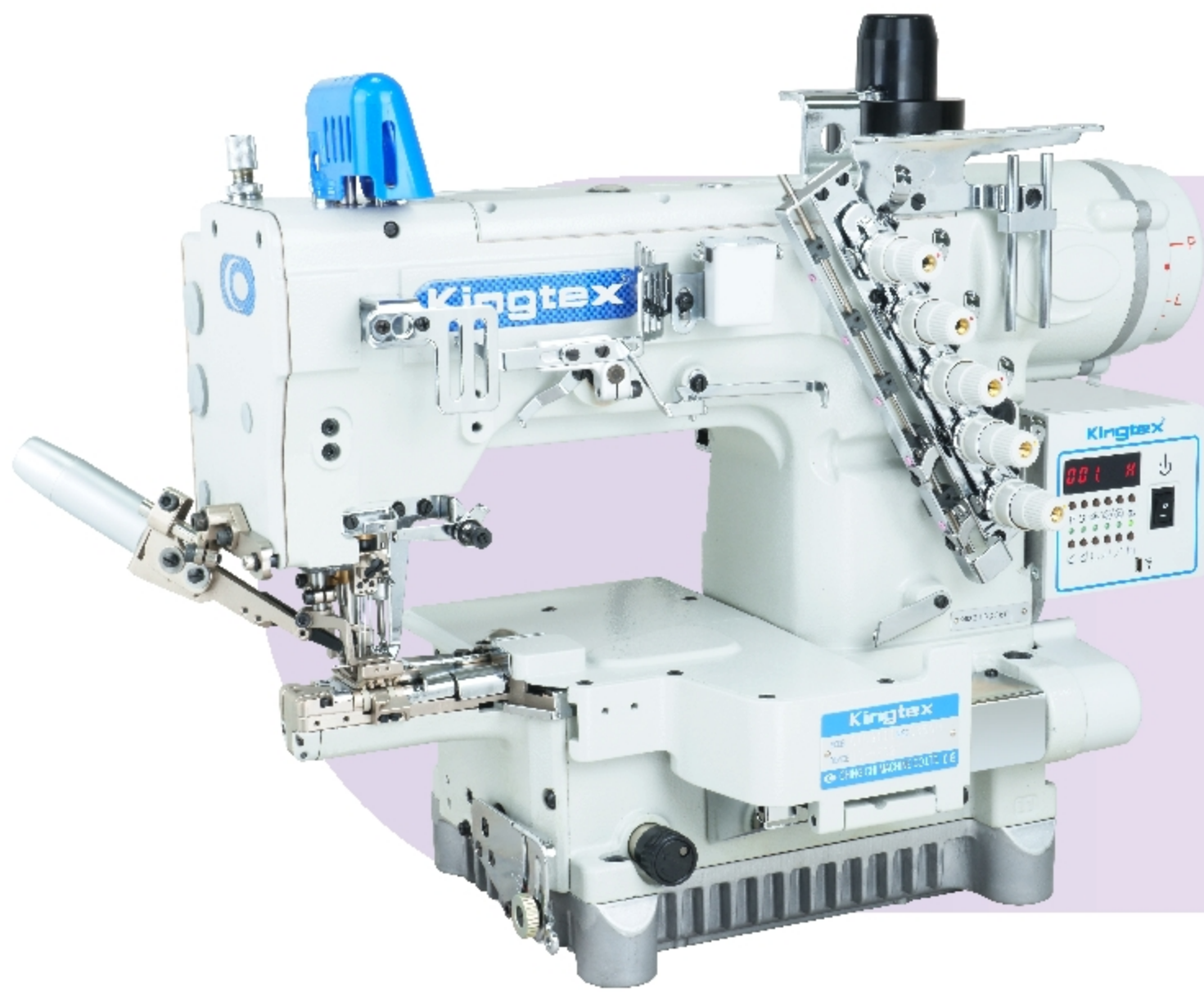
- 本裝置可適用於所有 CXN2000 系列機種，但不單獨供應此裝置。
Suitable for all CXN2000 series machines, but only supply
together with machine head.
- 須配合空壓機使用，(5kg/cm² 或 70PSI)
Compressed air is required(5kg/cm² 或 70PSI)



UCP - FX1 1 2 3 4	1 自動切線裝置代號	1 Under bed thread trimmer device
	2 機型 C:方筒型繃縫機 F:平台型繃縫機	2 Model C:Cylinder bed interlock F:Flat bed interlock
	3 動力 P:氣動式 E:電動式	3 Power P:Pneumatic Type E:Electric Type
	4 裝置組合代號	4 Combination of devices

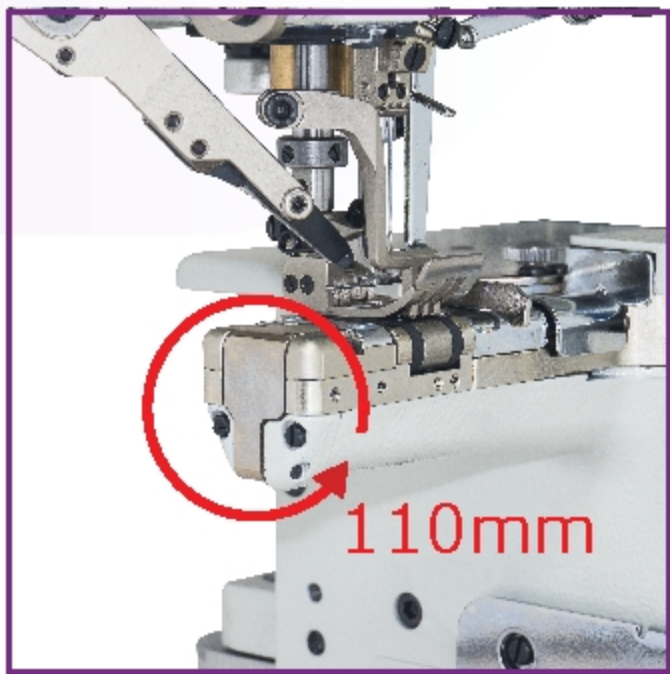
MODEL	氣動式自動切線裝置 Pneumatic Type Thread Trimming System							備註 Comment
	(UTB09F) 切底線裝置 Under Bed Thread Trimmer	(UTG09F) 切底線裝置 Under Bed Thread Trimmer	(UTH09F) 切底線裝置 Under Bed Thread Trimmer	(UTB09BF) 切底線裝置 Under Bed Thread Trimmer	(STB04) 切上飾線裝置 Top Cover Thread Trimmer	(WPC03) 撥線裝置 Wiper	壓腳提昇裝置 Presser foot Lifter	
UCP-FX1	●				●		●	
UCP-FX2	●					●	●	
UCP-FX3	●				●	●*	●	
UCP-FX4	●						●	
UCP-FX5		●			●		●	CXN2311 用 For CXN2311
UCP-FX6		●				●	●	
UCP-FX7			●		●		●	上飾線底線與底線切線及撥 線裝置個別控制 Top Cover Thread Trimmer, Under Bed Thread Trimmer And Wiper Are Controlled Separately
UCP-FX8			●		●	●	●	
UCP-FX9			●		●	●*	●	
UCP-FXA				●	●		●	CXN2060 用 For CXN2060
UCP-FXC				●	●	●*	●	

* 包裝於附件箱中 Packed in the accessories box



CTN UCE-FS

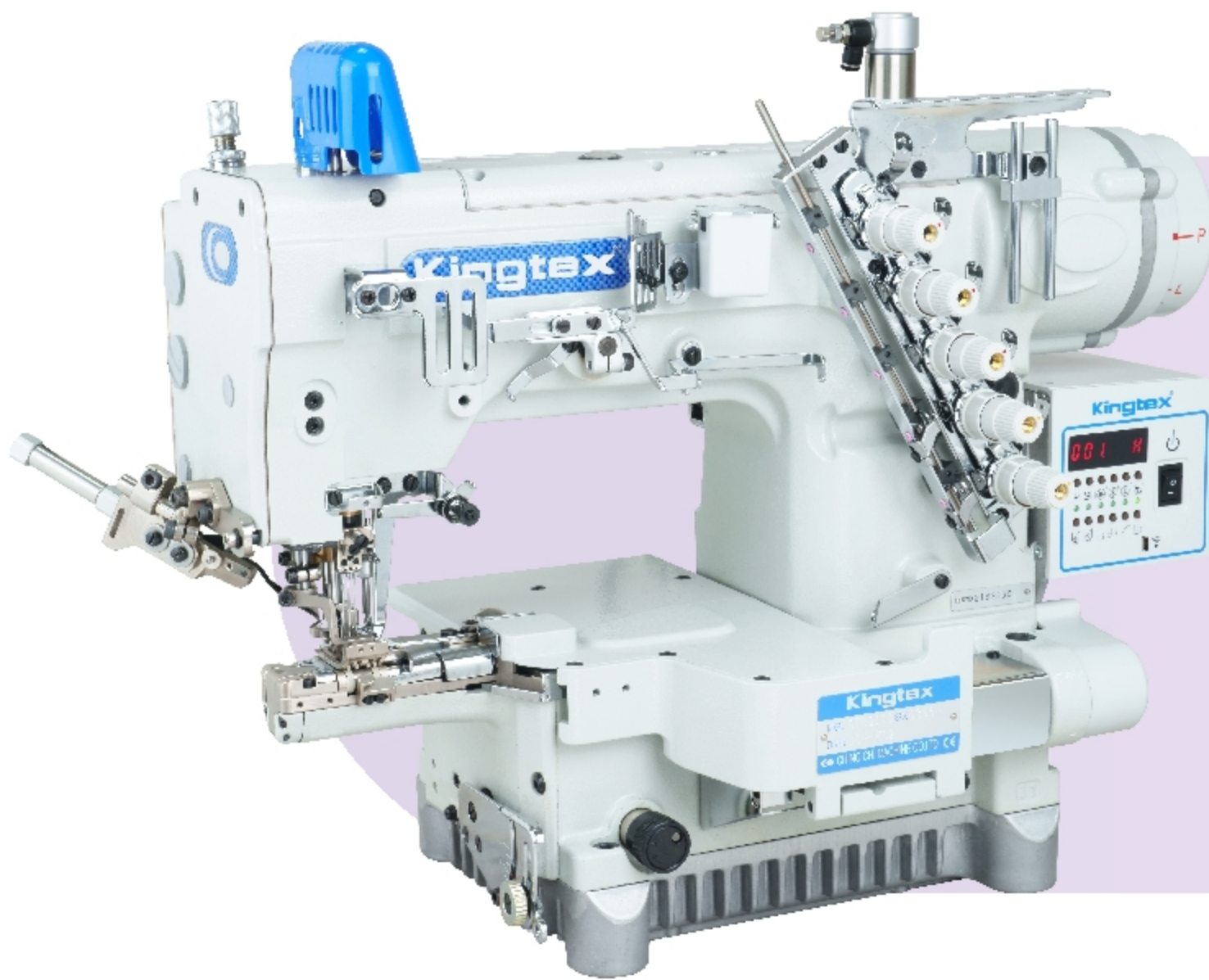
- 電動式自動切線裝置 (一體式高速直驅上送極細管繃縫機)
Electric Type Thread Trimming System
(For Mechatronics Type, High Speed, Direct Drive, Top Feed, Extra Small Cylinder Bed Interlock Machine).
- 特點Feature
 - 本裝置可適用於所有 CTN9111 系列機種，但不單獨供應此裝置。
Suitable for all CTN9111 series machines, but only supply together with machine head.
 - 圓筒外徑細約110mm。
Cylinder bed design with circumference of 110 m.m.



U C E - FS1 1 2 3 4	1 自動切線裝置代號	1 Under bed thread trimmer device
	2 機型 C:方筒型繃縫機 F:平台型繃縫機	2 Model C:Cylinder bed interlock F:Flat bed interlock
	3 動力 P:氣動式 E:電動式	3 Power P:Pneumatic Type E:Electric Type
	4 裝置組合代號	4 Combination of devices

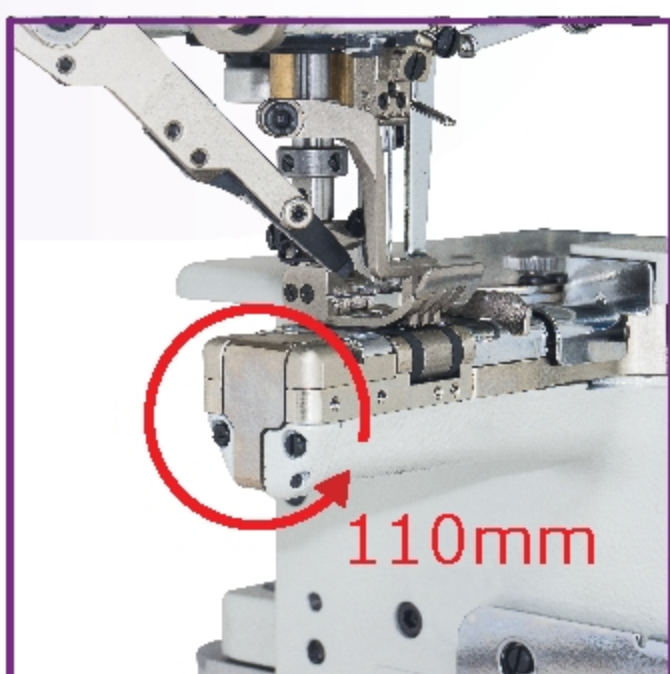
MODEL	電動式自動切線裝置 Electric Type Thread Trimming System			
	(UTC10F) 切底線裝置 Under Bed Thread Trimmer	(STC05) 切上飾線裝置 Top Cover Thread Trimmer	(WPG02) 撥線裝置 Wiper	壓腳提昇裝置 Presser foot Lifter
UCE-FS1	●	●		●
UCE-FS2	●		●	●
UCE-FS3	●	●	●*	●
UCE-FS4	●			●

* 包裝於附件箱中 Packed in the accessories box



CTN UCP-FS

- 氣動式自動切線裝置 (一體式高速直驅上送極細管繃縫機)
Pneumatic Type Thread Trimming System
(For Mechatronics Type, High Speed, Direct Drive, Top Feed, Extra Small Cylinder Bed Interlock Machine).
- 特點Feature
 - 本裝置可適用於所有 CTN9111 系列機種，但不單獨供應此裝置。
Suitable for all CTN9111 series machines, but only supply together with machine head.
 - 須配合空壓機使用，(5kg/cm² 或 70PSI)
Compressed air is required(5kg/cm² 或 70PSI)
 - 圓筒外徑細約110mm。
Cylinder bed design with circumference of 110 m.m.



U C P - FS1 1 2 3 4	1 自動切線裝置代號	1 Under bed thread trimmer device
	2 機型 C:方筒型繃縫機 F:平台型繃縫機	2 Model C:Cylinder bed interlock F:Flat bed interlock
	3 動力 P:氣動式 E:電動式	3 Power P:Pneumatic Type E:Electric Type
	4 裝置組合代號	4 Combination of devices

MODEL	氣動式自動切線裝置 Pneumatic Type Thread Trimming System					備註 Comment
	(UTB10F) 切底線裝置 Under Bed Thread Trimmer	(UTB10BF) 切底線裝置 Under Bed Thread Trimmer	(STB05) 切上飾線裝置 Top Cover Thread Trimmer	(WPC04) 撥線裝置 Wiper	壓腳提昇裝置 Presser foot Lifter	
UCP-FS1	●		●		●	
UCP-FS2	●			●	●	
UCP-FS3	●		●	●*	●	
UCP-FS4	●				●	
UCP-FSA		●	●		●	CTU9160 用、 For CTU9160
UCP-FSC		●	●	●	●	

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