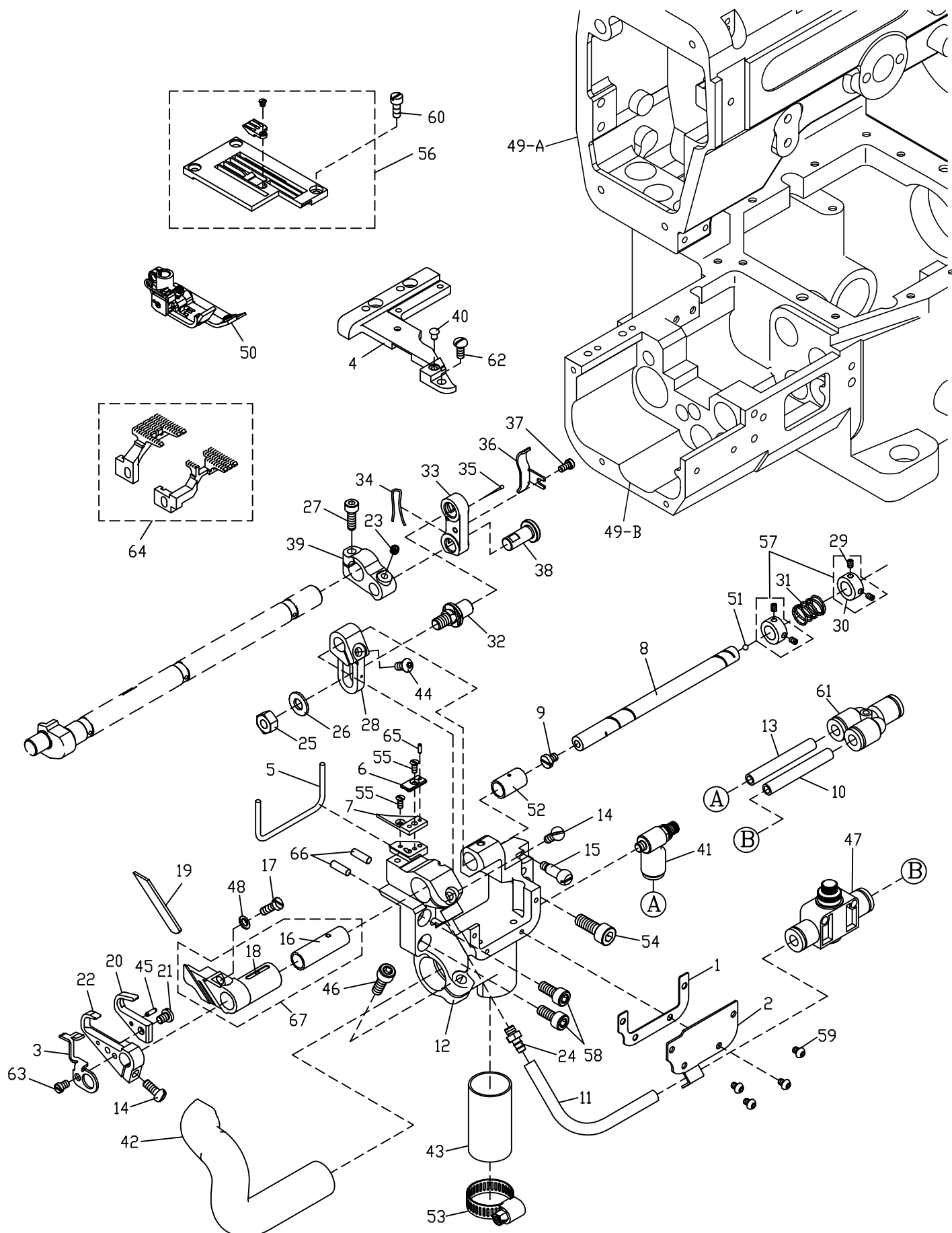


1. CX2311 / CXD2311 / CXM2311 / CXU2311 / CXN2311 / CX2311-1 / CXD2311-1  
 CXM2311-1 / CXU2311-1 / CXN2311-1

壓腳, 針板, 送布齒, 及上下刀驅動構列表 Press Foot, Needle Plate,  
 Feed Dog And Right Hand Upier Driving Mechanise Components



# 1. CX2311 / CXD2311 / CXM2311 / CXU2311 / CXN2311 / CX2311-1

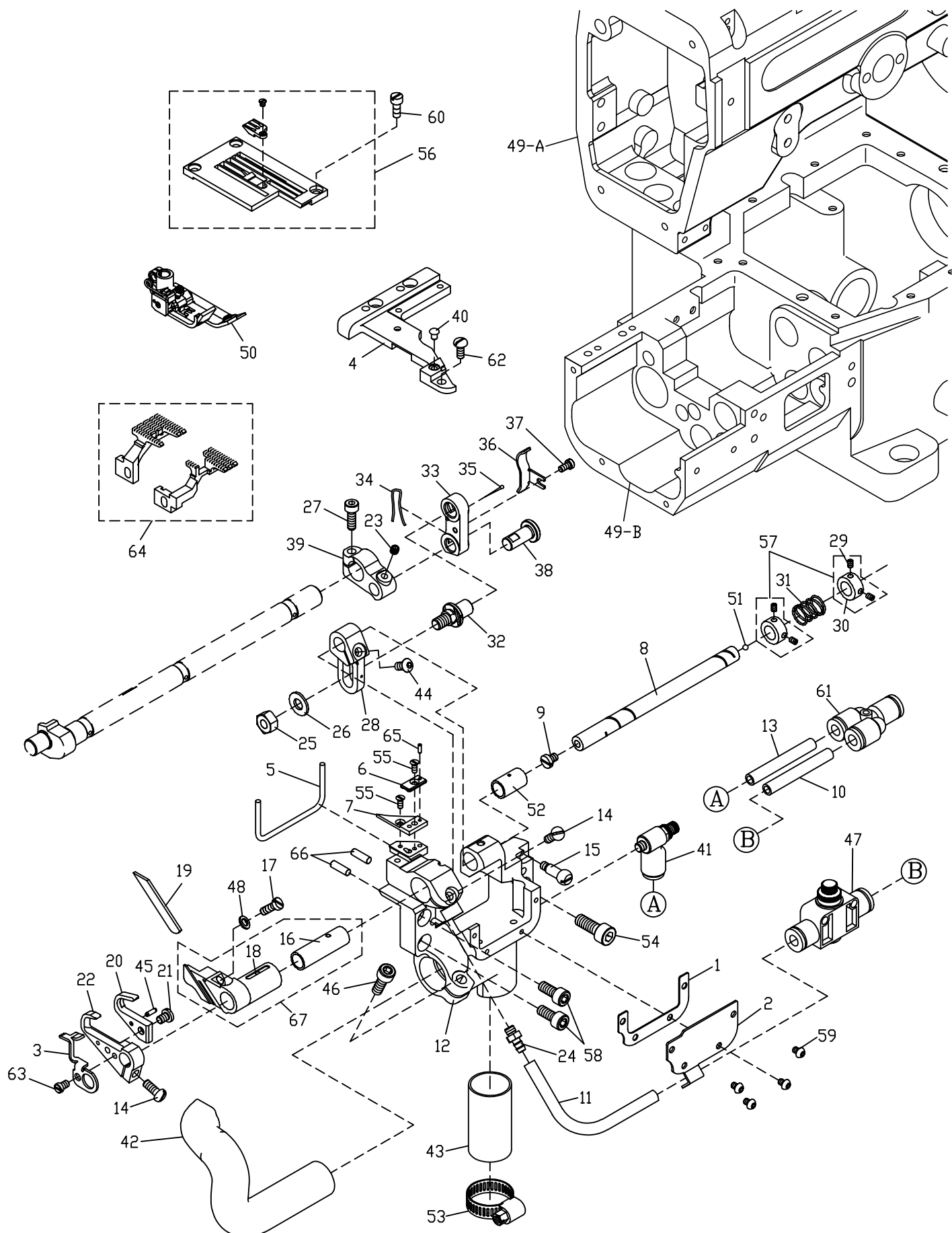
## CXD2311-1 / CXM2311-1 / CXU2311-1 / CXN2311-1

壓腳 , 針板 , 送布齒 , 及上下刀驅動構列表 Press Foot , Needle Plate ,  
Feed Dog And Right Hand Upier Driving Mechanise Components

| 序號<br>Ref.No. | 物料編號<br>Parts No. | 名稱<br>Description                       | 單位用量<br>Amt.Req. |
|---------------|-------------------|-----------------------------------------|------------------|
| 1             | 2603110101        | 油封 Gasket -----                         | 1                |
| 2             | 2603110102        | 蓋板 Cover -----                          | 1                |
| 3             | 2603110103        | 護指擋片 Safety Plate Holder -----          | 1                |
| 4             | 26031101041       | 針板座 Stitch Plate Support -----          | 1                |
| 5             | 2603110105        | 油封 Gasket -----                         | 1                |
| 6             | 2603110106        | 蓋板 Cover -----                          | 1                |
| 7             | 2603110107        | 蓋板 Cover -----                          | 1                |
| 8             | 2603110108        | 軸 Upper Knife Shaft -----               | 1                |
| 9             | 8MB04280507K      | 螺絲 Screw (FT0235 M4-0.7*5) -----        | 1                |
| 10            | 91060101005       | 空氣管 (φ 6* φ 4*70 mm) Connector -----    | 1                |
| 11            | 91060101005       | 空氣管 (φ 6* φ 4*390 mm) Connector -----   | 1                |
| 12            | 2603110112        | 刀台 Lower Knife Holder Bracket -----     | 1                |
| 13            | 91060101005       | 空氣管 (φ 6* φ 4*430 mm) Connector -----   | 1                |
| 14            | 8MB04281007K      | 螺絲 Screw (CT1237 M4-0.7*10) -----       | 2                |
| 15            | 8MD04281408C      | 螺絲 Screw (CT0222 M4-0.7*5) -----        | 1                |
| 16            | 2206110116        | 軸襯 Lower Knife Holder Bushing -----     | 1                |
| 17            | 8MB04281307A      | 螺絲 Screw (CT9311-01-17 M4-0.7*13) ----- | 1                |
| 18            | 2206110118        | 下刀刀座 Lower Knife Holder -----           | 1                |
| 19            | 2206110119        | 下刀 Lower Knife -----                    | 1                |
| 20            | 2273110120        | 上刀 Upper Knife -----                    | 1                |
| 21            | 8MB04280607A      | 螺絲 Screw (CT350202 M4-0.7*6) -----      | 1                |
| 22            | 22731101221       | 上刀座 Upper Knife Holder -----            | 1                |
| 23            | 8MN04280400A      | 螺絲 Screw (CT0229 M4-0.7*4) -----        | 1                |
| 24            | 2220001374        | 油嘴 Nozzle -----                         | 1                |
| 25            | 8MA06400510A      | 螺帽 Nut (CT0533 M6-1*5) -----            | 1                |
| 26            | 2206110126        | 墊圈 Washer -----                         | 1                |
| 27            | 8MM04281207A      | 螺絲 Screw (CT0202 M4-0.7*12) -----       | 1                |
| 28            | 2603110128        | 變距曲柄 Upper Knife Adjusting Lever -----  | 1                |
| 29            | 8MN03200300A      | 螺絲 Screw (CT0115 M3-0.5*3) -----        | 4                |
| 30            | 2210000534        | 隔環 Collar -----                         | 2                |
| 31            | 2206110131        | 彈簧 Spring -----                         | 1                |
| 32            | 2206110132        | 曲柄銷 Adjusting Lever Pin -----           | 1                |
| 33            | 2603110133        | 連桿 Link -----                           | 1                |
| 34            | 66800             | 油線 Oil Wick -----                       | 1                |
| 35            | 2206110135        | 銷 Oil Wick Pin -----                    | 1                |
| 36            | 2603110136        | 壓板 Link Cover -----                     | 1                |
| 37            | 8MB03200606K      | 螺絲 Screw (CT1207 M3-0.5*6) -----        | 1                |
| 38            | 2603110138        | 連結銷 Link Pin -----                      | 1                |
| 39            | 2603110139        | 連桿 Link -----                           | 1                |
| 40            | 22100001191       | 減震橡膠 Rubber Cushion -----               | 1                |
| 41            | 2273110141        | 節流閥 Speed Controller -----              | 1                |
| 42            | 2603110142        | 吸風管 Suction Pipe -----                  | 1                |
| 43            | 2603110143        | 吸風管 Suction Pipe -----                  | 1                |
| 44            | 8MP04280808A      | 螺絲 Screw (MT0235 M4-0.7*8) -----        | 1                |

1. CX2311 / CXD2311 / CXM2311 / CXU2311 / CXN2311 / CX2311-1 / CXD2311-1  
 CXM2311-1 / CXU2311-1 / CXN2311-1

壓腳, 針板, 送布齒, 及上下刀驅動構列表 Press Foot, Needle Plate,  
 Feed Dog And Right Hand Upier Driving Mechanise Components



# 1. CX2311 / CXD2311 / CXM2311 / CXU2311 / CXN2311 / CX2311-1

## CXD2311-1 / CXM2311-1 / CXU2311-1 / CXN2311-1

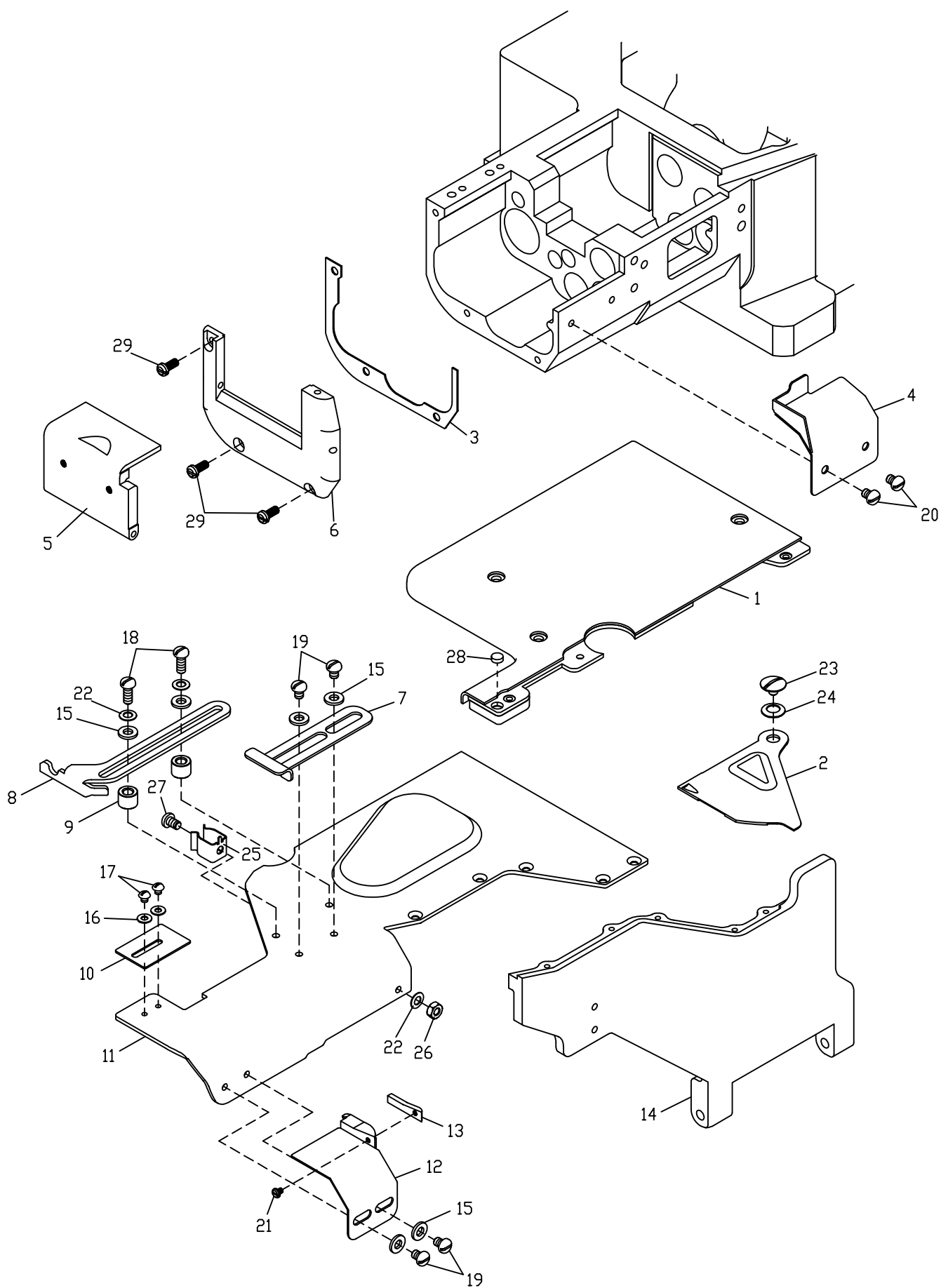
壓腳 , 針板 , 送布齒 , 及上下刀驅動構列表 Press Foot , Needle Plate ,  
Feed Dog And Right Hand Upier Driving Mechanise Components

| 序號<br>Ref.No. | 物料編號<br>Parts No. | 名稱<br>Description                   | 單位用量<br>Amt.Req. |
|---------------|-------------------|-------------------------------------|------------------|
| 45            | 90SP0206T         | 彈簧銷 Spring Pin -----                | 1                |
| 46            | 8MM05321409A      | 螺絲 Screw (CT0632 M5-0.8*14) -----   | 1                |
| 47            | 2206110228        | φ 6 節流閥 Speed Controller -----      | 1                |
| 48            | 2206110148        | 墊圈 Washer -----                     | 1                |
| 49            | -----             | 車頭 Frame unit -----                 | -                |
| 49-A          | -----             | 車頭上座 Frame Unit -----               | 1                |
| 49-B          | 2603110149B       | 車頭下座 Frame Unit -----               | 1                |
| *50           | -----             | 壓腳 Presser Foot -----               | 1                |
| 51            | 2100001404        | 孔塞 Plug -----                       | 1                |
| 52            | 2206110110        | 軸襯 Upper Knife Shaft Bushing -----  | 1                |
| 53            | 2273110102        | 管束 Hose Clamp -----                 | 1                |
| 54            | 8MM06401610A      | 螺絲 Screw (CT0625 M6-1*16) -----     | 1                |
| 55            | 8ME75180605A      | 螺絲 Screw (UH0421 M2.5-0.45*6) ----- | 2                |
| *56           | -----             | 針板組 Throat Plate Asm -----          | 1                |
| 57            | 221A0000563       | 定位環組 Collar Asm.(F0534A)-----       | 2                |
| 58            | 8MM05321209A      | 螺絲 Screw (FT0524 M5-0.8*12) -----   | 2                |
| 59            | 8MP03200606A      | 螺絲 Screw (MT0142 M3-0.5*6) -----    | 4                |
| 60            | 8MB85240605A      | 螺絲 Screw (CT1002 M3.5-0.6*6) -----  | 1                |
| 61            | 4TC012016         | φ 6 Y型管接頭 Y Connector -----         | 1                |
| 62            | 8MB85240806K      | 螺絲 Screw (CT0635 M3.5-0.6*8 ) ----- | 1                |
| 63            | 8MB85240406A      | 螺絲 Screw (UH0176 M3.5-0.6*4) -----  | 1                |
| *64           | -----             | 送布齒組 Feed Dog Set -----             | 1                |
| 65            | 2200001027        | 彈簧銷 Spring Pin -----                | 1                |
| 66            | 90ST0410          | 定位銷 Knock Pin -----                 | 2                |
| 67            | 220611A0159       | 下刀刀座組 Lower Knife Holder Set. ----- | 1                |

\* : 請翻閱第9頁 \* : Please Refer To Page 9 For More Details

| 序號 Ref.No. / 機型 Model | CX2311<br>CX2311-1 | CXD2311/CXM2311<br>CXD2311-1/CXM2311-1 | CXU2311/CXN2311<br>CXU2311-1/CXN2311-1 |
|-----------------------|--------------------|----------------------------------------|----------------------------------------|
| 49                    | 2603110149         | 2603110149                             | 2604110149                             |
| 49-A                  | 2240000135A        | 2240000135A                            | 2244110135A                            |

2. CX2311 / CXD2311 / CXM2311 / CXU2311 / CXN2311 / CX2311-1  
CXD2311-1 / CXM2311-1 / CXU2311-1 / CXN2311-1  
護蓋及各項導模列表 Conservation Covers And Guide Components



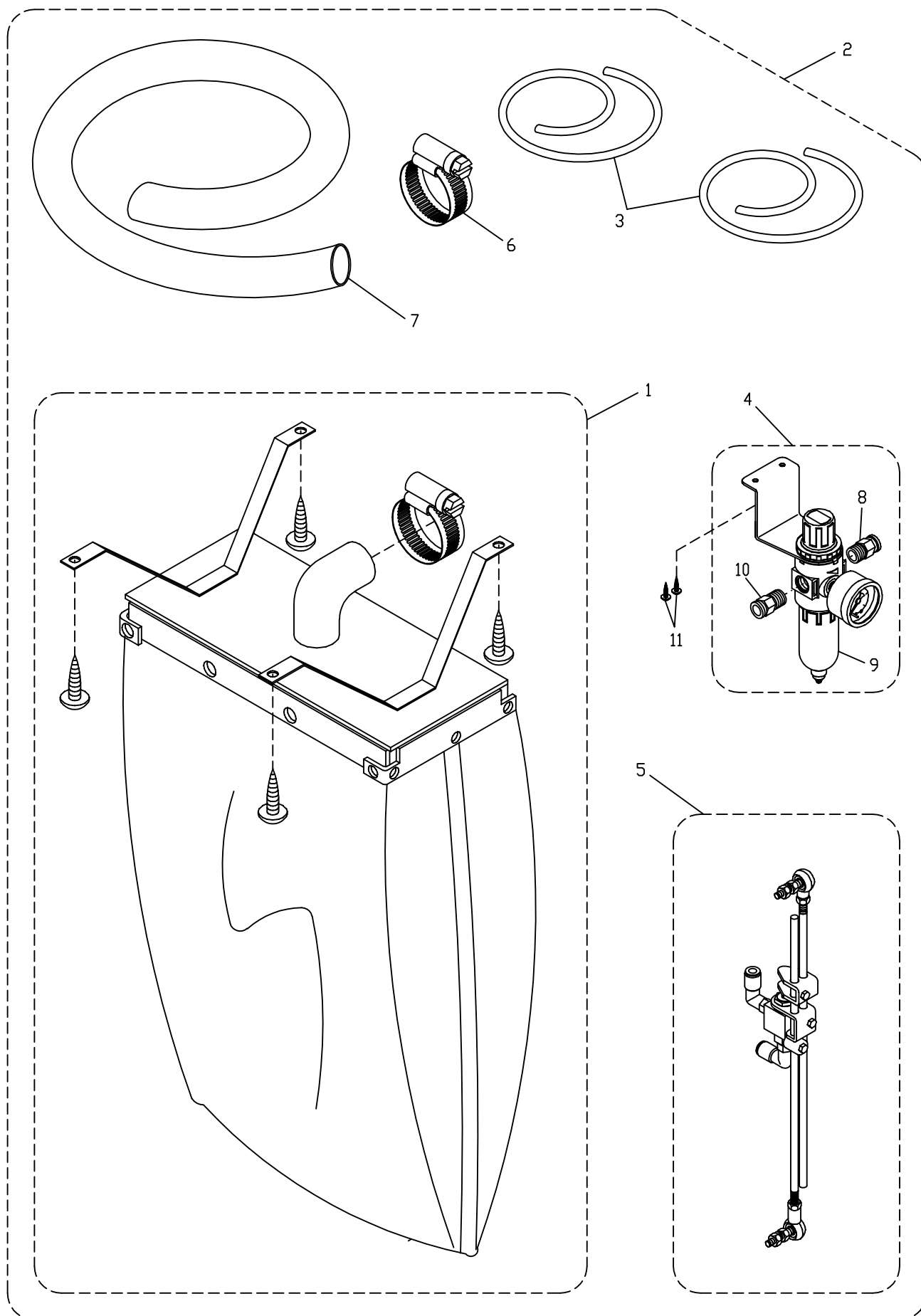
## 2. CX2311 / CXD2311 / CXM2311 / CXU2311 / CXN2311 / CX2311-1

### CXD2311-1 / CXM2311-1 / CXU2311-1 / CXN2311-1

#### 護蓋及各項導模列表 Conservation Covers And Guide Components

| 序號<br>Ref.No. | 物料編號<br>Parts No. | 名稱<br>Description                  | 單位用量<br>Amt.Req. |
|---------------|-------------------|------------------------------------|------------------|
| 1             | 2603110201        | 下軸外蓋 Cloth Plate -----             | 1                |
| 2             | 26031102021       | 防塵蓋 Dust Cover -----               | 1                |
| 3             | 2603110203        | 油封 Gasket -----                    | 1                |
| 4             | 2603110204        | 導模 Edge Guide -----                | 1                |
| 5             | 2603110205        | 固定座 Bracket -----                  | 1                |
| 6             | 2603110206        | 下軸側蓋 Side Cover -----              | 1                |
| 7             | 2273110207        | 導模 Edge Guide -----                | 1                |
| 8             | 2603110208        | 導模 Edge Guide -----                | 1                |
| 9             | 2273110209        | 間隔環 Space Washer -----             | 2                |
| 10            | 2603110210        | 護蓋 Cover -----                     | 1                |
| 11            | 2603110211        | 護線蓋 Cloth Plate -----              | 1                |
| 12            | 2603110212        | 導模 Edge Guide -----                | 1                |
| 13            | 2273110213        | 導模 Edge Guide -----                | 1                |
| 14            | 2603110214        | 下座前蓋 Front Cover -----             | 1                |
| 15            | 2100000223        | 墊圈 Washer -----                    | 6                |
| 16            | 2210000547        | 墊圈 Washer -----                    | 2                |
| 17            | 8MD03200306A      | 螺絲 Screw (CT0242 M3-0.5*3) -----   | 2                |
| 18            | 8MB04281207K      | 螺絲 Screw (CT0239 M4-0.7*12) -----  | 2                |
| 19            | 8MB04280507K      | 螺絲 Screw (FT0235 M4-0.7*5) -----   | 4                |
| 20            | 8MB04280607K      | 螺絲 Screw (MT0233 M4-0.7*6) -----   | 2                |
| 21            | 8SB24560305A      | 螺絲 Screw (SH1045 3/32"-56*3) ----- | 1                |
| 22            | 90DW040           | 碟形墊圈 Disk Washer -----             | 3                |
| 23            | 8MC04280512B      | 螺絲 Screw (C90232 M4-0.7*5) -----   | 1                |
| 24            | 2200000124        | 孟形墊圈 Disk Washer -----             | 1                |
| 25            | 2200000121        | 夾簧 Latch Spring -----              | 1                |
| 26            | 8MA04280307A      | 螺帽 Nut (CT0238 M4-0.7*3) -----     | 1                |
| 27            | 8MC04280607D      | 螺絲 Screw (UH01-27 M4-0.7*6) -----  | 1                |
| 28            | 2270000202        | 磁鐵 Magnet -----                    | 1                |
| 29            | 8MB85240806K      | 螺絲 Screw (CT0635 M3.5-0.6*8) ----- | 3                |

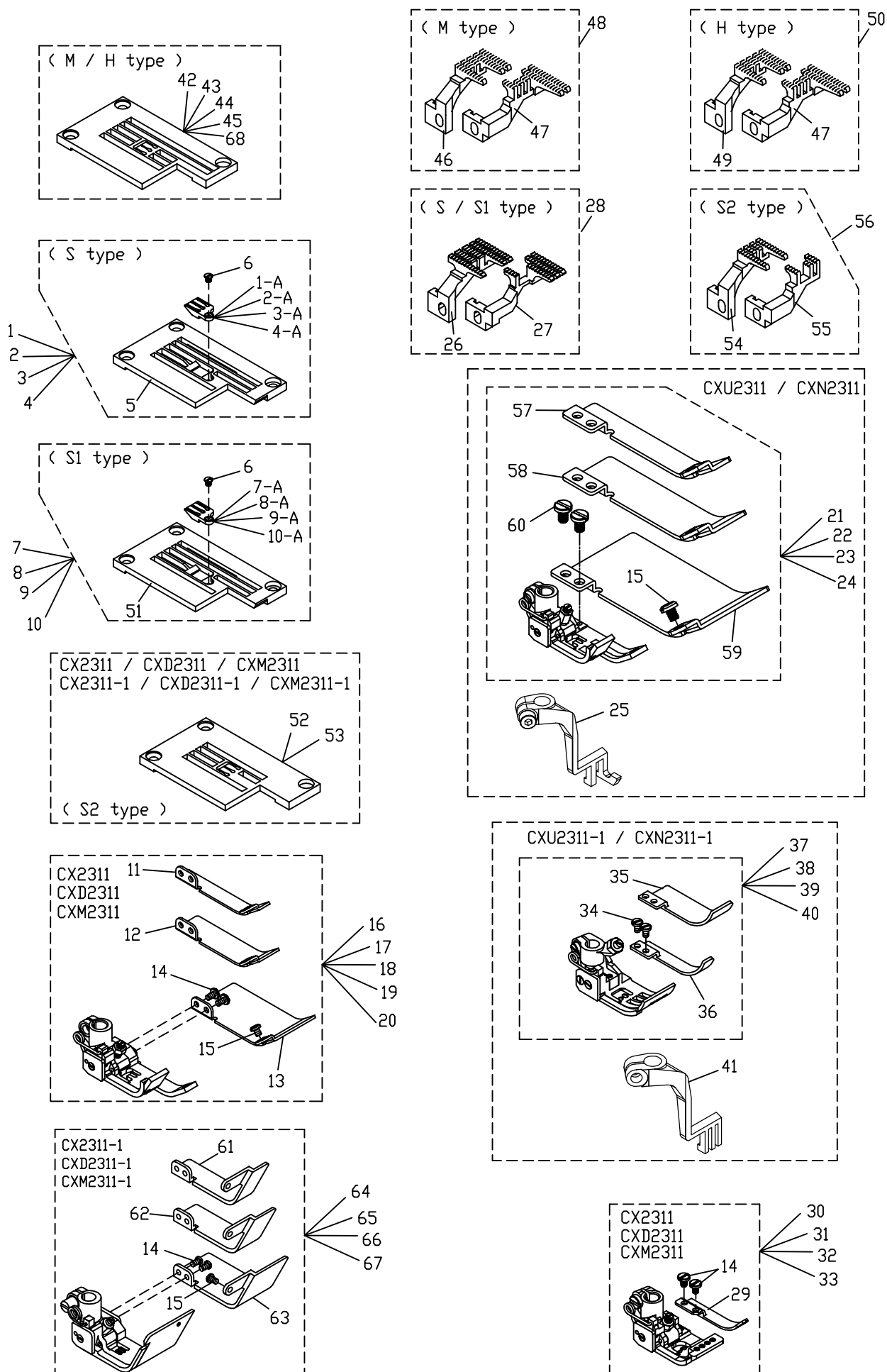
3. CT9311 / CTD9311 / CTU9311 / CX2311 / CXD2311 / CXM2311 / CXU2311  
 CXN2311 / CX2311-1 / CXD2311-1 / CXM2311-1 / CXU2311-1 / CXN2311-1  
 CT9811 / CTD9811 / CTU9811 集塵袋組 Lint Collector



3. CT9311 / CTD9311 / CTU9311 / CX2311 / CXD2311 / CXM2311 / CXU2311  
 CXN2311 / CX2311-1 / CXD2311-1 / CXM2311-1 / CXU2311-1 / CXN2311-1  
 CT9811 / CTD9811 / CTU9811 集塵袋組 Lint Collector

| 序 號<br>Ref.No. | 物 料 編 號<br>Parts No. | 名 稱<br>Description                  | 單位用量<br>Amt.Req. |
|----------------|----------------------|-------------------------------------|------------------|
| 1              | 4CV0070101           | 布袋組 Bag Asm. -----                  | 1                |
| 2              | CV107                | 集塵袋組 Fabric bag Asm. -----          | 1                |
| 3              | 4CV0070103           | φ 6空氣管 Air Tube ( L= 1300mm ) ----- | 2                |
| 4              | 4TCS09A0309          | 調壓濾水閥組 Regulator Asm. -----         | 1                |
| 5              | 4CV0070105           | 連桿組 Link Asm-----                   | 1                |
| 6              | 4CV0070106           | 管束 Hose Clamp-----                  | 1                |
| 7              | 4CV1070107           | 氣壓管 Tube ( φ 22 Connector) -----    | 1                |
| 8              | 4AL0120103           | φ 6空氣管接頭 Connector -----            | 1                |
| 9              | 4UTB0004321          | 調壓濾水閥 Regulator -----               | 1                |
| 10             | 4UTB010456           | φ 8空氣管接頭 Connector -----            | 1                |
| 11             | 8WD30000015B         | 木螺絲 Wood Screw -----                | 2                |

# 4. CX2311 / CXD2311 / CXM2311 / CXU2311 / CXN2311 / CX2311-1 / CXD2311-1 / CXM2311-1 / CXU2311-1 / CXN2311-1 車型定規列表 Gauge Parts List



## 4. CX2311 / CXD2311 / CXM2311 / CXU2311 / CXN2311 / CX2311-1 / CXD2311-1

## CXM2311-1 / CXU2311-1 / CXN2311-1 車型定規列表 Gauge Parts List

| 序號<br>Ref.No. | 物料編號<br>Parts No. | 名稱<br>Description                            | 單位用量<br>Amt. Req. |
|---------------|-------------------|----------------------------------------------|-------------------|
| 1             | 5222TPL1402       | 針板組 Throat Plate Asm (4.0) -----             | 1                 |
| 1-A           | 5222TPL140A       | 針板舌 Stitch plate Tongue (4.0) -----          | 1                 |
| 2             | 5222TPL1482       | 針板組 Throat Plate Asm (3 needle 4.8) -----    | 1                 |
| 2-A           | 5222TPL148A       | 針板舌 Stitch plate Tongue (3 needle 4.8) ----- | 1                 |
| 3             | 5222TPL1562       | 針板組 Throat Plate Asm (5.6) -----             | 1                 |
| 3-A           | 5222TPL156A       | 針板舌 Stitch plate Tongue (5.6) -----          | 1                 |
| 4             | 5222TPL1642       | 針板組 Throat Plate Asm (6.4) -----             | 1                 |
| 4-A           | 5222TPL164A       | 針板舌 Stitch plate Tongue (6.4) -----          | 1                 |
| 5             | 5222TPL156B       | 針板 Throat Plate -----                        | 1                 |
| 6             | 8SE24560303A      | 螺絲 Screw (CT3110159 3/32"-56*2.7) -----      | 1                 |
| 7             | 5227TPL1402       | 針板組 Throat Plate Asm (4.0) -----             | 1                 |
| 7-A           | 5222TPL140C       | 針板舌 Stitch plate Tongue (4.0) -----          | 1                 |
| 8             | 5227TPL1482       | 針板組 Throat Plate Asm (3 needle 4.8) -----    | 1                 |
| 8-A           | 5222TPL148C       | 針板舌 Stitch plate Tongue (3 needle 4.8) ----- | 1                 |
| 9             | 5227TPL1562       | 針板組 Throat Plate Asm (5.6) -----             | 1                 |
| 9-A           | 5222TPL156C       | 針板舌 Stitch plate Tongue (5.6) -----          | 1                 |
| 10            | 5227TPL1642       | 針板組 Throat Plate Asm (6.4) -----             | 1                 |
| 10-A          | 5222TPL164C       | 針板舌 Stitch plate Tongue (6.4) -----          | 1                 |
| 11            | 5222PFL156J       | 輔助壓腳底 Hinged Type Presser Foot -----         | 1                 |
| 12            | 5222PFL156K       | 輔助壓腳底 Hinged Type Presser Foot -----         | 1                 |
| 13            | 5222PFL156L       | 輔助壓腳底 Hinged Type Presser Foot -----         | 1                 |
| 14            | 8SB24560405A      | 螺絲 Screw (SH0413 3/32"-56*4) -----           | 2                 |
| 15            | 8SB24560305A      | 螺絲 Screw (SH1045 3/32"-56*3) -----           | 1                 |
| 16            | 5222PFL1400       | 壓腳組 Presser Foot Asm (4.0) -----             | 1                 |
| 17            | 5222PFL1480       | 壓腳組 Presser Foot Asm (4.8) -----             | 1                 |
| 18            | 5222PFL1481       | 壓腳組 Presser Foot Asm ((3 needle 4.8)) -----  | 1                 |
| 19            | 5222PFL1560       | 壓腳組 Presser Foot Asm (5.6) -----             | 1                 |
| 20            | 5222PFL1640       | 壓腳組 Presser Foot Asm (6.4) -----             | 1                 |
| 21            | 5227PFTL1401      | 壓腳組 Presser Foot Asm (4.0) -----             | 1                 |
| 22            | 5227PFTL1481      | 壓腳組 Presser Foot Asm ((3 needle 4.8)) -----  | 1                 |
| 23            | 5227PFTL1561      | 壓腳組 Presser Foot Asm (5.6) -----             | 1                 |
| 24            | 5227PFTL1641      | 壓腳組 Presser Foot Asm (6.4) -----             | 1                 |
| 25            | 5227DGTL1560      | 送布齒 Top Feed Dog -----                       | 1                 |
| 26            | 5222FDL1560       | 主送布齒 Main Feed Dog -----                     | 1                 |
| 27            | 5222DFL1560       | 副送布齒 Diff Feed Dog -----                     | 1                 |
| 28            | 5222DG0009        | 送布齒組 Feed Dog Set -----                      | 1                 |
| *29           | 5222PFL1156B      | 輔助壓腳底 Hinged Type Presser Foot -----         | 1                 |
| *30           | 5222PFL11400      | 壓腳組 Presser Foot Asm (4.0) -----             | 1                 |
| *31           | 5222PFL11480      | 壓腳組 Presser Foot Asm (4.8) -----             | 1                 |
| *32           | 5222PFL11560      | 壓腳組 Presser Foot Asm (5.6) -----             | 1                 |
| *33           | 5222PFL11640      | 壓腳組 Presser Foot Asm (6.4) -----             | 1                 |
| *34           | 8SB24560404A      | 螺絲 Screw (FT1001 3/32"-56*3.8) -----         | 2                 |
| *35           | 5227PFT00562K     | 輔助壓腳底 Hinged Type Presser Foot -----         | 1                 |
| *36           | 5227PFT00562J     | 輔助壓腳底 Hinged Type Presser Foot -----         | 1                 |
| 37            | 5227PFT00402      | 壓腳組 Presser Foot Asm (4.0) -----             | 1                 |
| 38            | 5227PFT00482      | 壓腳組 Presser Foot Asm (4.8) -----             | 1                 |
| 39            | 5227PFT00562      | 壓腳組 Presser Foot Asm (5.6) -----             | 1                 |
| 40            | 5227PFT00642      | 壓腳組 Presser Foot Asm (6.4) -----             | 1                 |
| 41            | 5227DGT00560      | 送布齒 Top Feed Dog -----                       | 1                 |
| 42            | 5227TPL1400       | 針板 Throat Plate (4.0) -----                  | 1                 |
| 43            | 5227TPL1480       | 針板 Throat Plate (4.8) -----                  | 1                 |
| 44            | 5227TPL1560       | 針板 Throat Plate (5.6) -----                  | 1                 |
| 45            | 5227TPL1640       | 針板 Throat Plate (6.4) -----                  | 1                 |
| 46            | 5220FDL1561       | 主送布齒 Main Feed Dog -----                     | 1                 |
| 47            | 5220DFL1561       | 副送布齒 Diff Feed Dog -----                     | 1                 |
| 48            | 5220DG0012        | 送布齒組 Feed Dog Set -----                      | 1                 |
| 49            | 5227FDL1561       | 主送布齒 Main Feed Dog -----                     | 1                 |
| 50            | 5227DG0004        | 送布齒組 Feed Dog Set -----                      | 1                 |
| 51            | 5227TPL156B       | 針板 Throat Plate -----                        | 1                 |
| 52            | 5227TPL1561       | 針板 Throat Plate (5.6) -----                  | 1                 |
| 53            | 5227TPL1641       | 針板 Throat Plate (6.4) -----                  | 1                 |
| 54            | 5222FDL1561       | 主送布齒 Main Feed Dog -----                     | 1                 |
| 55            | 5222DFL1561       | 副送布齒 Diff Feed Dog -----                     | 1                 |
| 56            | 5222DG0011        | 送布齒組 Feed Dog Set -----                      | 1                 |
| 57            | 5227PFTL156J      | 輔助壓腳底 Hinged Type Presser Foot -----         | 1                 |
| 58            | 5227PFTL156K      | 輔助壓腳底 Hinged Type Presser Foot -----         | 1                 |
| 59            | 5227PFTL156L      | 輔助壓腳底 Hinged Type Presser Foot -----         | 1                 |
| 60            | 8SB24560404A      | 螺絲 Screw (FT1001 3/32"-56*3.8) -----         | 2                 |
| 61            | 5220PFL156J       | 輔助壓腳底 Hinged Type Presser Foot -----         | 1                 |
| 62            | 5220PFL156K       | 輔助壓腳底 Hinged Type Presser Foot -----         | 1                 |
| 63            | 5220PFL156L       | 輔助壓腳底 Hinged Type Presser Foot -----         | 1                 |
| 64            | 5220PFL1401       | 壓腳組 Presser Foot Asm (4.0) -----             | 1                 |
| 65            | 5220PFL1481       | 壓腳組 Presser Foot Asm (4.8) -----             | 1                 |
| 66            | 5220PFL1562       | 壓腳組 Presser Foot Asm (5.6) -----             | 1                 |
| 67            | 5220PFL1642       | 壓腳組 Presser Foot Asm (6.4) -----             | 1                 |
| 68            | 5227TPL1481       | 針板 Throat Plate ( 3 needle 4.8 ) -----       | 1                 |

\*: 特註品 Custom-Item