

MT SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

MODEL
MT4500



MULTI-NEEDLE DOUBLE CHAIN STITCH MACHINE

Parts List



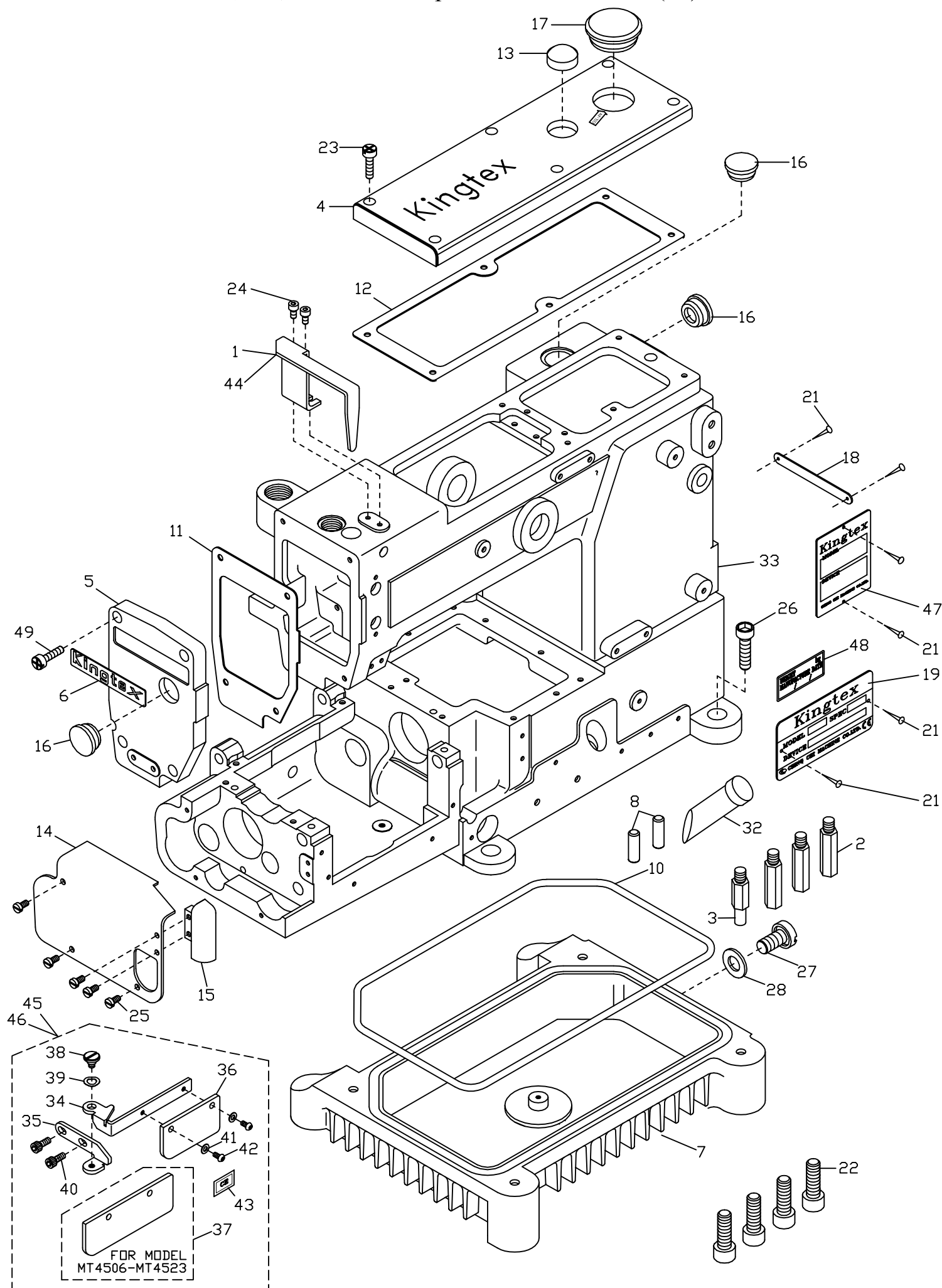
精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

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1. MT4500 本體外裝零件 Frame Components For MT4500 (一)

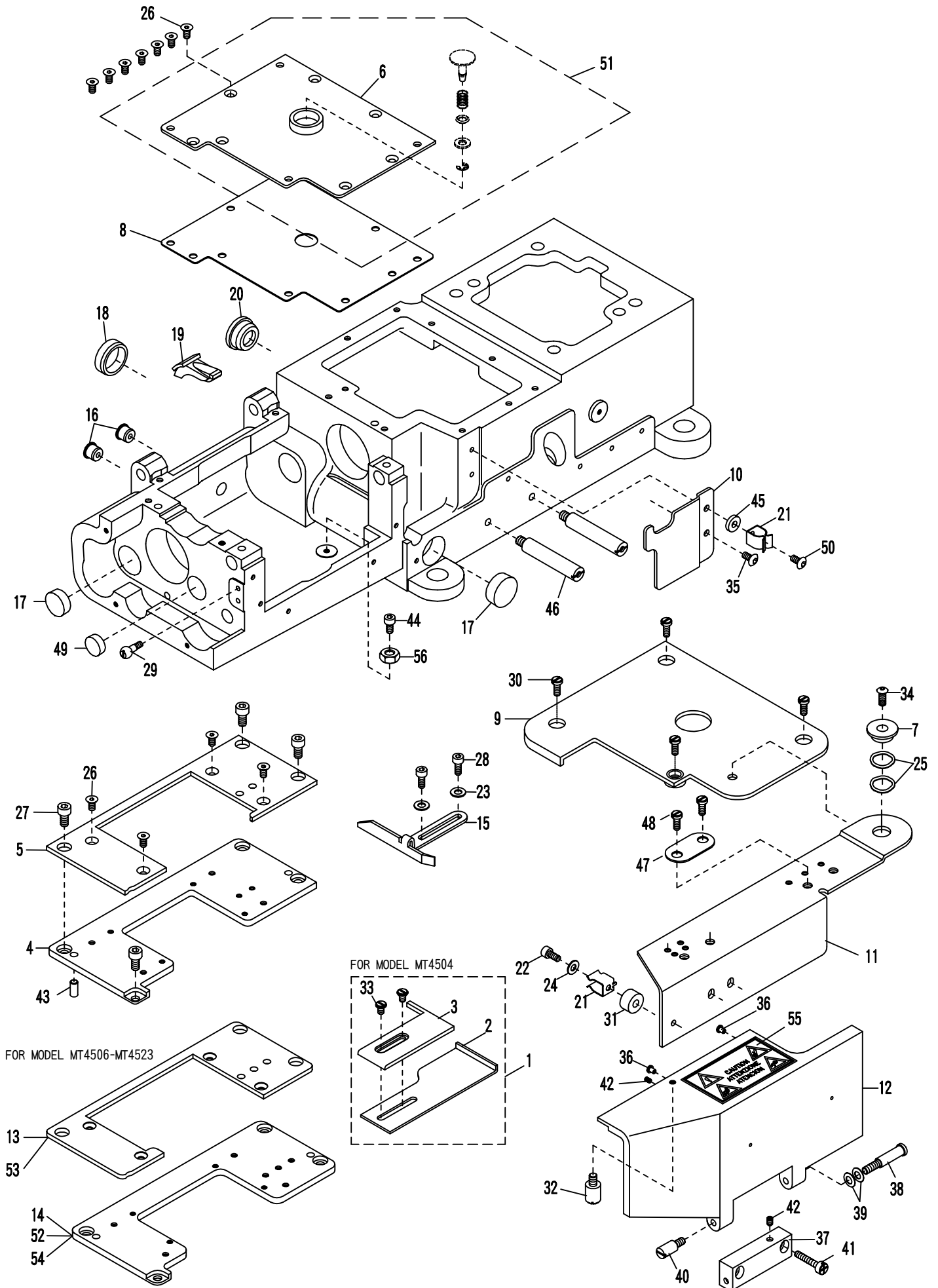


1. MT4500 本體外裝零件 Frame Components For MT4500 (一)

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
*1	2310000101	針棒護蓋 Needle Cover -----	1
2	2310000102	下座腳樁 Supporting Bar -----	3
3	2310000103	下座腳樁 Supporting Bar -----	1
4	2310000104	上軸蓋 Top Cover -----	1
5	23100001051	針棒蓋 Needle Cover -----	1
6	23100001061	銘板 Plate -----	1
7	2310000107	油盤 Oil Reservoir -----	1
8	2310000108	銷 Pin -----	2
9	-----	-----	-
10	2310000110	油封 Gasket -----	1
11	23100001111	油封 Gasket -----	1
12	2310000112	油封 Gasket -----	1
13	2310000113	油鏡 Oil Window -----	1
14	2310000114	下座外蓋 Cloth Plate -----	1
15	2310000115	定位塊 Bracket -----	1
16	23100001161	孔塞 Plug -----	3
17	22000001051	孔塞 Plug (CT01051)-----	1
18	66477-1	機器號碼牌 Machine No. Plate -----	1
19	66485-2	車型銘板 Plate -----	1
20	-----	-----	-
21	66620	鉚釘 Rivet -----	6
22	8MM08502513A	螺絲 Screw (M8-1.25*25) (MT0122)-----	4
23	8MC04281207D	螺絲 Screw (CT0102 M4-0.7*12)-----	6
24	8MM04280807A	螺絲 Screw (M4-0.7*8) (MT0124) -----	2
25	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	5
26	8MM08502013A	螺絲 Screw (CT0106 M8-1.25*20) -----	4
27	8SM95281017A	螺絲 Screw (SH0243 3/8"-28*10) -----	1
28	2100000244	墊圈 Washer (SH0244)-----	1
29	-----	-----	-
30	-----	-----	-
31	-----	-----	-
32	2110001507	油面鏡 Oil Sign Gauge (R6031507) -----	1
33	2310000133	車頭 Frame Unit -----	1
34	2310000134	護目鏡支架 Bracket -----	1
35	2310000135	固定座 Bracket -----	1
36	2310000136	護目鏡 Safety Plate (MT4504) -----	1
*37	2310000137	護目鏡 Safety Plate (MT4506-4523) -----	1
38	2310000138	螺樁 (Stud)-----	1
39	2310000139	波形墊圈 Washer -----	1
40	8MM04281007A	螺絲 Screw (FT0203 M4-0.7*10) -----	2
41	90PW030	墊圈 Washer (CT030211) -----	2
42	8MP03200606A	螺絲 Screw (MT0142 M3-0.5*6) -----	2
43	66451	貼紙 Paster -----	1
44	2310000144	針棒護蓋 Needle Cover -----	1
45	231A0000145	護目鏡支架組 Bracket Asm (MT4504) -----	1
*46	231A0000146	護目鏡支架組 Bracket Asm (MT4506-4523)-----	1
*47	66477-3	銘板 Plate -----	1
48	66477-4	重量貼紙 Weight Paster -----	1
49	8MC05321209D	螺絲 Screw (C850212 M5-0.8*12)-----	4

* For MT4506-MT4525 Use.

2. MT4500 本體外裝零件 Frame Components For MT4500 (二)



2. MT4500 本體外裝零件 Frame Components For MT4500 (二)

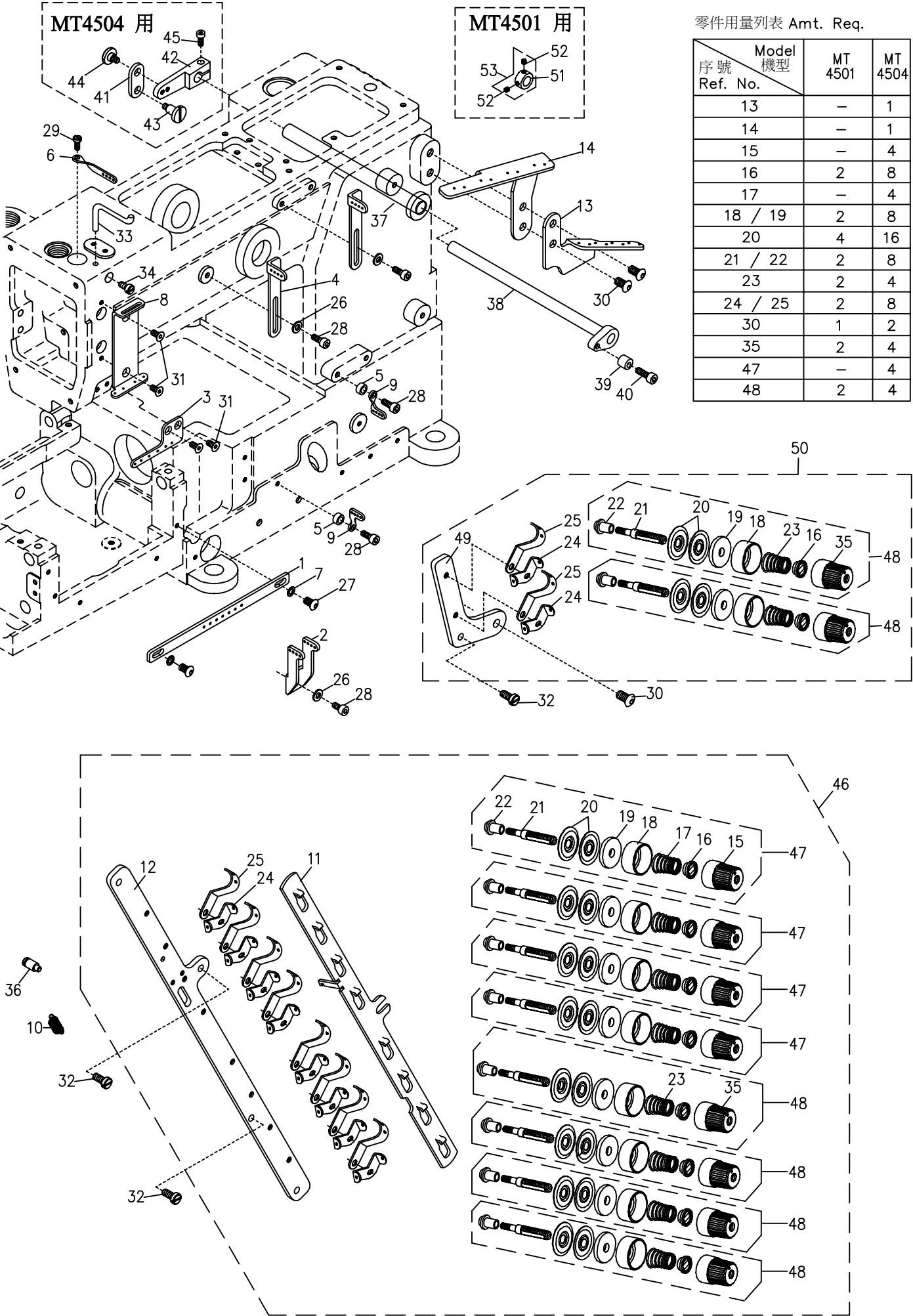
序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	231A0000201	導模組 Edge Guide Asm. (MT4504) -----	1
2	2310000201	導模 Edge Guide -----	1
3	23100002031	導模 Edge Guide -----	1
4	2310000204	針板座 Needle Plae Seat -----	1
5	2310000205	封蓋 Cover -----	1
6	23100002061	下軸內蓋 Lower Shaft Cover -----	1
7	2310000207	隔環 Spacer -----	1
8	2310000208	防漏墊片 Gasket -----	1
9	2310000209	下座外蓋 Cloth Plate -----	1
10	23100002101	檔片 Defender -----	1
11	2310000211	下座前蓋 Cloth Plate -----	1
12	2310000212	前蓋 Front Cover -----	1
*13	2310000213	封蓋 Cover -----	1
*14	2310000214	針板座 Needle Plate Seat -----	1
15	23100002151	導模 Edge Guide -----	1
16	22000001091	孔塞 Plug (CT0109) -----	2
17	23100002171	孔塞 Plug -----	2
18	22000002451	孔塞 Plug (CT0245) -----	1
19	23100002191	孔塞 Plug -----	1
20	23100001161	孔塞 Plug -----	1
21	2200000121	夾簧 Latch Spring (CT0121) -----	2
22	8MM04281207A	螺絲 Screw (CT0202 M4-0.7*12) -----	1
23	2100000223	墊圈 Washer (CT0232) -----	2
24	90SW040	彈簧墊圈 Spring Washer (UTB0317) -----	1
25	2310000225	波形墊圈 Corrugated Washer -----	2
26	8MQ04280808A	螺絲 Screw (UTB0109 M4-0.7*8) -----	11
27	8MM05321009A	螺絲 Screw (CT0626 M5-0.8*10) -----	4
28	8MM04281007A	螺絲 Screw (FT0203 M4-0.7*10) -----	2
29	8MD04281008C	螺絲 Screw (MT0229 M4-0.7*5) -----	1
30	8MB04281007K	螺絲 Screw (CT1237 M4-0.7*10) -----	4
31	2310000231	隔環 Spacer -----	1
32	2310000232	銷 Pin -----	1
33	8MB04280607K	螺絲 Screw (MT0233 M4-0.7*6) -----	2
34	8MP06401011A	螺絲 Screw (MT0234 M6-1*10) -----	1
35	8MP04280808A	螺絲 Screw (MT0235 M4-0.7*8) -----	1
36	22100001191	減震橡膠 Rubber Cushion (FT01191) -----	2
37	2200000224	絞鏈 Hinge (CT0224) -----	1
38	8MB04283809E	螺樁 Stud (CT0227 M4-0.7*38) -----	1
39	2200000228	孟形墊圈 Washer (CT0228) -----	2
40	8MB04280605M	螺絲 Screw (CT0230 M4-0.7*6) -----	1
41	8MC04281407D	螺絲 Screw (CT0225 M4-0.7*14) -----	2
42	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	3
43	2210090209	定位銷 Pin (FT0238) -----	2
44	8MM04280807A	螺絲 Screw (MT0124 M4-0.7*8) -----	1
45	2310000245	隔環 Spacer -----	1
46	2310000246	支撐桿 Supporting Rod -----	2
47	2310000247	墊片 Washer -----	1
48	8MC06400810A	螺絲 Screw (MT0248 M6-1*8) -----	2
49	23100002491	孔塞 Plug -----	1
50	8MP04281008A	螺絲 Screw (MT0250 M4-0.7*10) -----	1
51	231A0000251	下軸內蓋組 Lower Shaft Cover Asm. -----	1
**52	2310000252	針板座 Needle Plate Seat -----	1
***53	2310000253	封蓋 Cover -----	1
***54	2310000254	針板座 Needle Plate Seat -----	1
55	66455	貼紙 Paster -----	1
56	8MA04280307A	螺帽 Nut (CT0238 M4-0.7*3) -----	1

* : MT4506-MT4523 用 For MT4506-MT4523 Use

** : MT4513P□-064 用 For MT4513P□-064 Use

*** : MT4525 用 For MT4525 Use

3. MT4501 / MT4504 張力調整零件 Thread Tension Mechanism

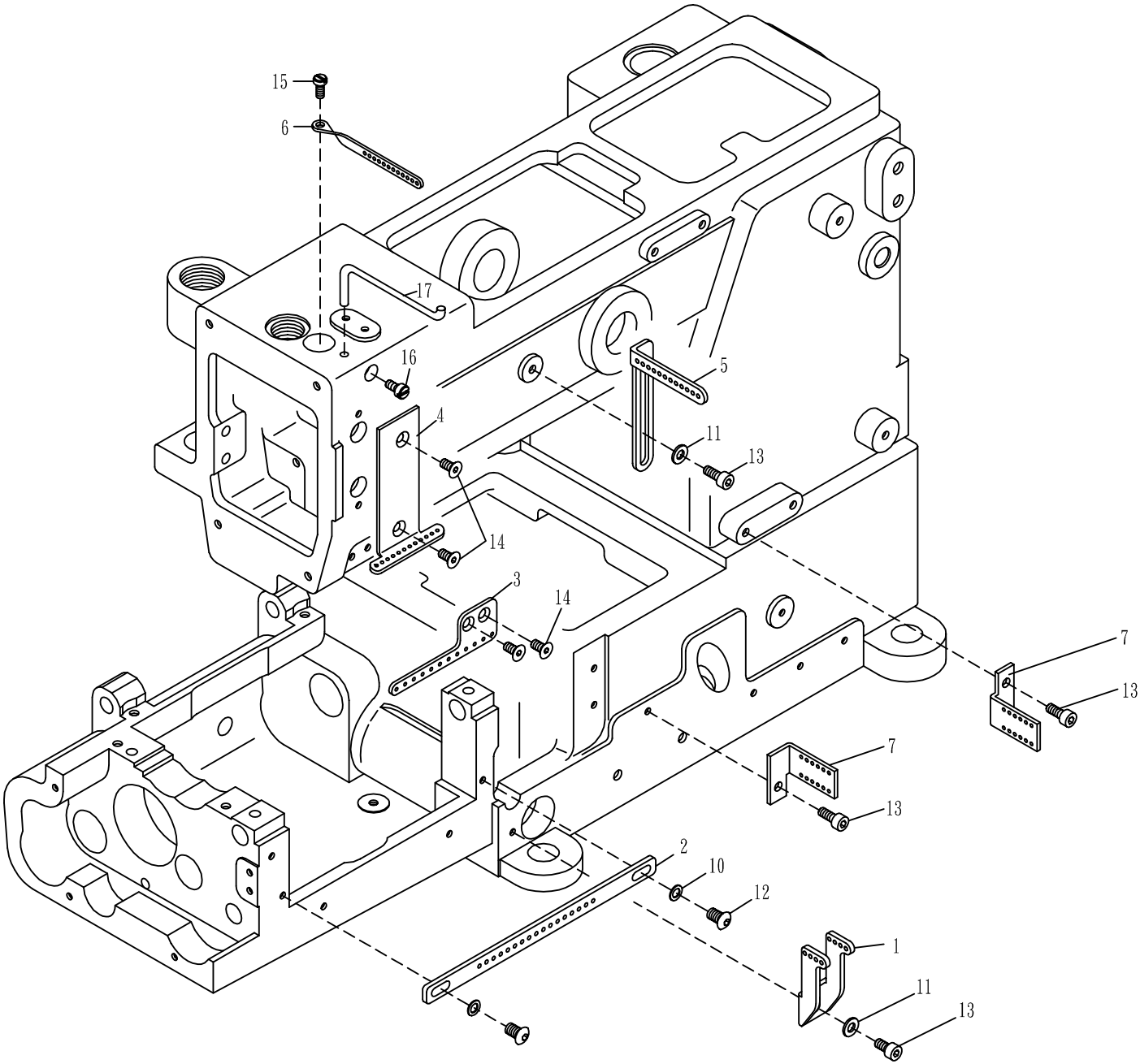


3. MT4501 / MT4504 張力調整零件 Thread Tension Mechanism

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	2310000301	導線 Thread Guide -----	1
2	2310000302	導線 Thread Guide -----	1
3	2310000303	導線 Thread Guide -----	1
4	2310000304	導線 Thread Guide -----	2
5	2310000305	定位環 Collar -----	2
6	23100003061	導線 Thread Guide -----	1
7	2100000640	墊圈 Washer (SH0640) -----	2
8	2310000308	導線 Thread Guide -----	1
9	2310000309	導線 Thread Guide -----	2
10	2310000310	彈簧 Spring -----	1
11	2310000311	鬆線鉸 Pelease Wedge -----	1
12	23100003121	導線座 Tension Post Support -----	1
13	2310000313	導線 Thread Guide -----	-
14	2310000314	導線 Thread Guide -----	-
15	2100001121	張力調整螺帽 Tension Nut (Red) (SH1121) -----	-
16	2200000303	套管 Bushing (CT0303) -----	-
17	2100001123	彈簧 Spring (Red) (SH1123) -----	-
18	2200000305	彈簧座 Spring Set (CT0305)-----	-
19	2100001127	羊毛氈 Felt (SH1127) -----	-
20	2100001126	張力控制盤 Tension Disc (SH1126)-----	-
21	22000003081	螺椿 Stud -----	-
22	22000003091	隔環 Spacer -----	-
23	2100001132	彈簧 Spring (Bule)(See left Page)(SH1132) -----	-
24	2200000311	導線 Thread Guide (CT0311)-----	-
25	2200000312	導線 Thread Guide (CT0312)-----	-
26	2100000223	墊圈 Washer (CT0232)-----	3
27	8MP04280808A	螺絲 Screw (M4-0.7*8) (MT0235) -----	2
28	8MM04281007A	螺絲 Screw (FT0203 M4-0.7*10) -----	5
29	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	1
30	8MP06401211A	螺絲 Screw (UTB0302 M6-1*12) -----	-
31	8MQ04280808A	螺絲 Screw (UTB0109 M4-0.7*8) -----	4
32	8MC05321208A	螺絲 Screw (M5-0.8*12) (MT0332) -----	2
33	2310000333	導線 Thread Guide -----	1
34	8MB04280807K	螺絲 Screw (M4-0.7*8) (CT0215) -----	1
35	2100001121B	張力調整螺帽 Tension Nut (Bule) (See left Page)(SH1121) -----	-
36	2310001937	螺椿 Stud -----	1
37	2310000337	導管 Pipe -----	1
38	2310000338	軸 Shaft -----	1
39	2310000339	調整隔環 Spacer -----	1
40	8MM04281207A	螺絲 Screw (M4-0.7*12) (CT0202) -----	1
41	2310000341	連桿 Link -----	1
42	2310000342	曲柄 Lever -----	1
43	2310000343	螺椿 Stud -----	1
44	2310000344	螺椿 Stud -----	1
45	8MK95301407A	螺絲 Screw (M4.5-0.75*14) (CT0837) -----	1
46	231A0000346	鬆線組Thread Tension Mechanism-----	1
47	231A0001922	張力調整組 Tension Asm. (Red) -----	-
48	231A0001923	張力控制組 Tension Set. (Bule)-----	-
* 49	2320000301	導線座 Tension Post Support -----	1
* 50	232A0000302	鬆線組Thread Tension Mechanism-----	1
* 51	2210000534	定位環 Collar -----	1
* 52	8MN03200300A	螺絲 Screw (M3-0.5*3) (CT0115) -----	2
* 53	221A0000563	定位環組 Collar Asm.(F0534A)-----	1

* MT4501 用 For MT4501 Use

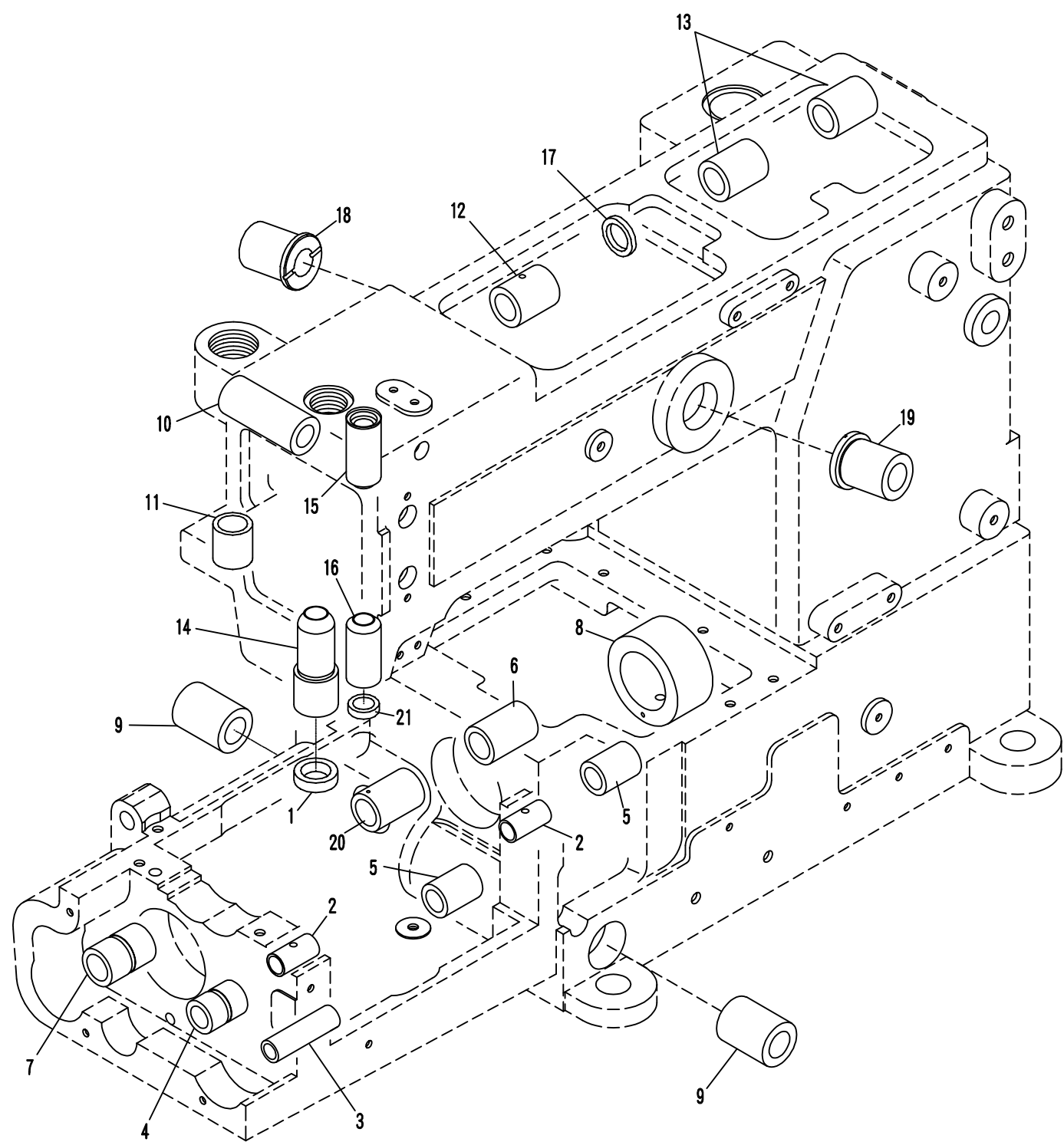
4. MT4506-MT4525 張力調整零件 Thread Tension Mechanism For MT4506-MT4525



4. MT4506-MT4525 張力調整零件 Thread Tension Mechanism For MT4506-MT4525

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	2310000302	導線 Thread Guide -----	1
2	2310000402	導線 Thread Guide -----	1
3	2310000403	導線 Thread Guide -----	1
4	2310000404	導線 Thread Guide -----	1
5	2310000405	導線 Thread Guide -----	1
6	2310330406	導線 Thread Guide -----	1
7	2310000407	導線 Thread Guide -----	2
8	-----	-----	-
9	-----	-----	-
10	2100000640	墊圈 Washer (SH0640)-----	2
11	2100000223	墊圈 Washer (CT0232)-----	2
12	8MP04280808A	螺絲 Screw (M4-0.7*8) (MT0235) -----	2
13	8MM04281007A	螺絲 Screw (FT0203 M4-0.7*8) -----	4
14	8MQ04280808A	螺絲 Screw (UTB0109 M4-0.7*8) -----	4
15	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	1
16	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	1
17	2310000417	導線 Thread Guide -----	1

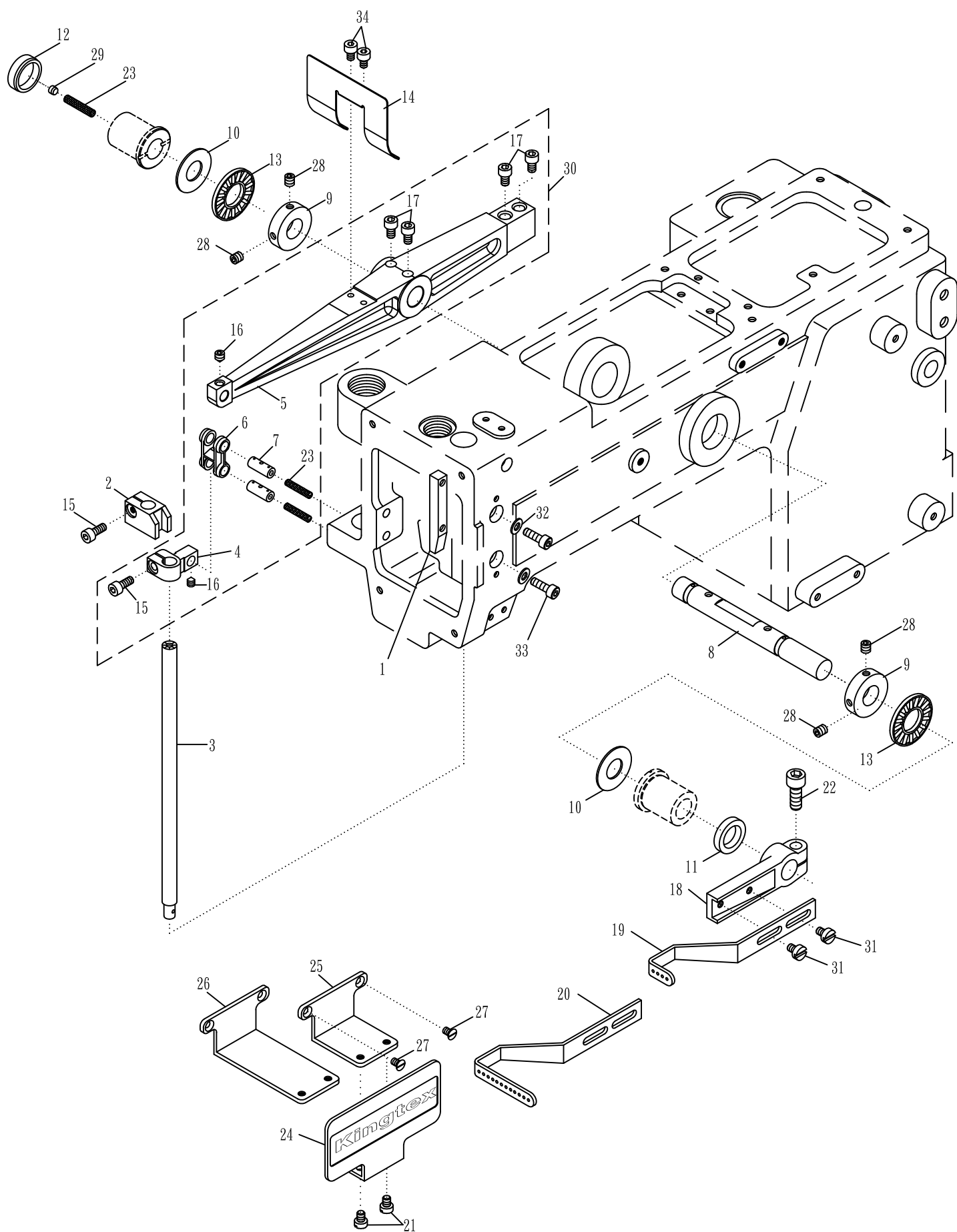
5. MT4500 軸襯與油封 Bushing And Seal For MT4500



5. MT4500 軸襯與油封 Bushing And Seal For MT4500

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	2200000404	油封 Oil Seal (CT0404)-----	1
2	2310000502	軸襯 Bushing -----	2
3	2310000503	軸襯 Bushing -----	1
4	2310000504	軸襯 Bushing -----	1
5	2310000505	軸襯 Bushing -----	2
6	2310000506	軸襯 Bushing -----	1
7	2310000507	軸襯 Bushing -----	1
8	2310000508	軸襯 Bushing -----	1
9	2310000509	軸襯 Bushing -----	2
10	2310000510	軸襯 Bushing -----	1
11	2310000511	軸襯 Bushing -----	1
12	2310000512	軸襯 Bushing -----	1
13	2310000513	軸襯 Bushing -----	2
14	2310000514	軸襯 Bushing -----	1
15	2310000515	軸襯 Bushing -----	1
16	23100005161	軸襯 Bushing -----	1
17	2310000517	油封 Oil Seal -----	1
18	2310000518	軸襯 Bushing -----	1
19	23100005191	軸襯 Bushing -----	1
20	2310000520	軸襯 Bushing -----	1
21	240010004	油封 Oil Seal -----	1

6. MT4000 / MT4500 針棒與相關零件 Needle Bar Mechanism For MT4000 / MT4500

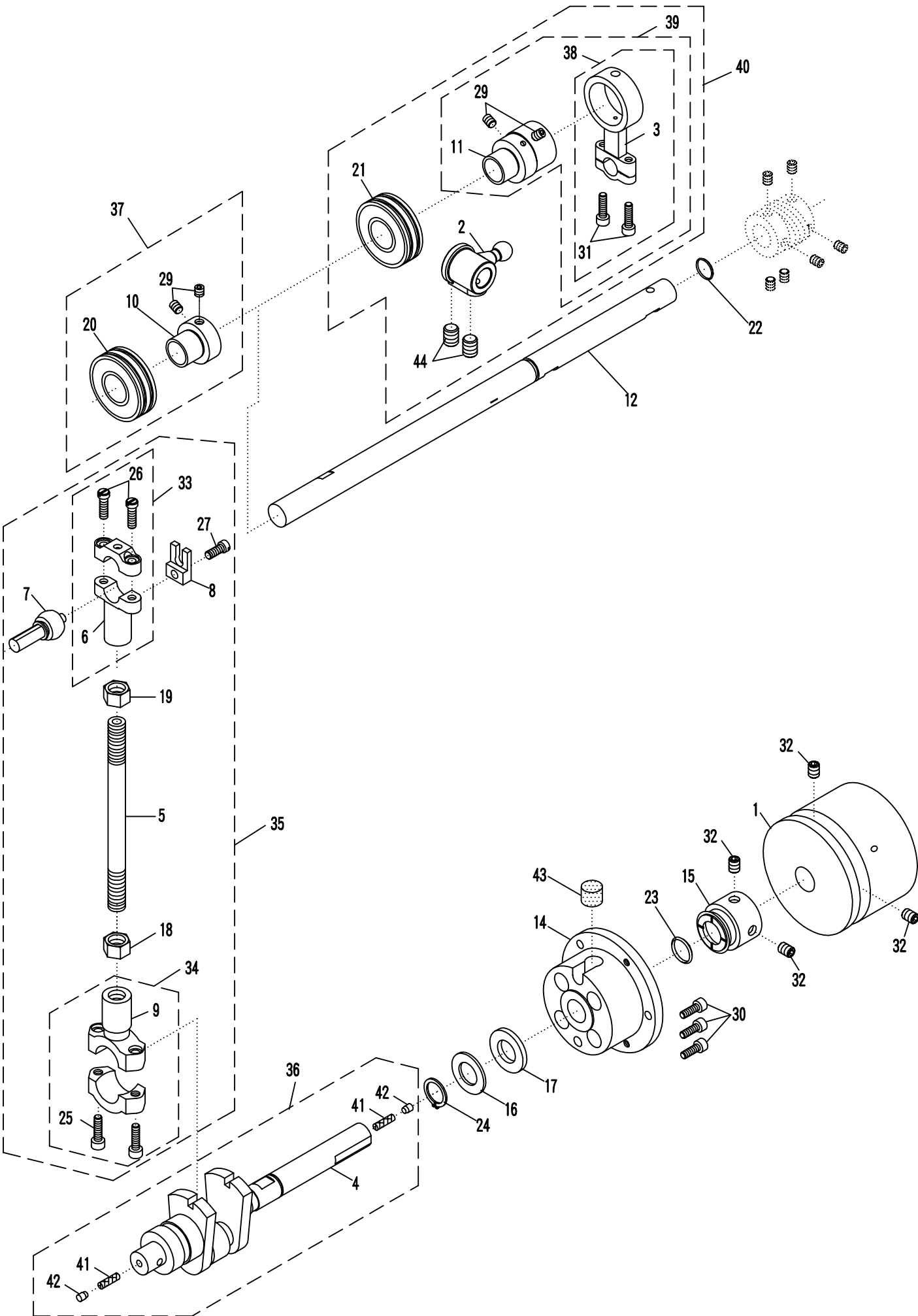


6. MT4000 / MT4500 針棒與相關零件 Needle Bar Mechanism For MT4000 / MT4500

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	2310000601	滑道 Guide Block -----	1
2	23100006021	滑塊 Slide Block -----	1
3	2310330603	針棒 Needle Bar -----	1
4	2310000604	連桿 Connecting Rod -----	1
5	23100006051	連桿 Connecting Rod -----	1
6	2310000606	連桿 Connecting Rod -----	1
7	2310000607	連接銷 Pin -----	2
8	2310000608	軸 Shaft -----	1
9	2310000609	定位環 Collar -----	2
10	2310000610	止推墊圈 Thrust Bearing -----	2
11	2310000611	油封 Oil Seal -----	1
12	22000002451	孔塞 Plug -----	1
13	2200001044	止推軸承 Thrust Bearing (CT1044)-----	2
14	2310000614	擋片 Defender -----	1
15	8MM04281007A	螺絲 Screw (FT0203 M4-0.7*10) -----	2
16	8MN04280500C	螺絲 Screw (M4-0.7*5) (FT1222) -----	2
17	8MM06401010A	螺絲 Screw (M6-1*10) (MT0419) -----	4
18	2310000618	導線固定座 Holder -----	1
19	2310000619	導線 Thread Guide -----	1
*20	2310000620	導線 Thread Guide -----	1
21	8MB04280608A	螺絲 Screw (UTB0130 M4-0.7*6) -----	2
22	8MM06401610A	螺絲 Screw (CT0625 M6-1*16) -----	1
23	66800	油線 Oil Wick-----	3
24	2310000624	護蓋 Cover -----	1
25	2310000625	護蓋固定座 Holder -----	1
*26	2310000626	護蓋固定座 Holder -----	1
27	8ME04280708A	螺絲 Screw (CT0206 M4-0.7*7) -----	2
28	8MN04280600A	螺絲 Screw (CT1223 M4-0.7*6) -----	4
29	2200001029	孔塞 Plug (CT1029)-----	1
30	231A00006301	連桿組 Connecting Rod Asm.-----	1
31	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	2
32	2100000223	墊圈 Washer (SH0223)-----	2
33	8MM04281207A	螺絲 Screw (C02-02 M4-0.7*12) -----	2
34	8MM04280607A	螺絲 Screw (MT1134 M4-0.7*6) -----	2

* For MT4006-MT4012 / MT4506-MT4525 Use

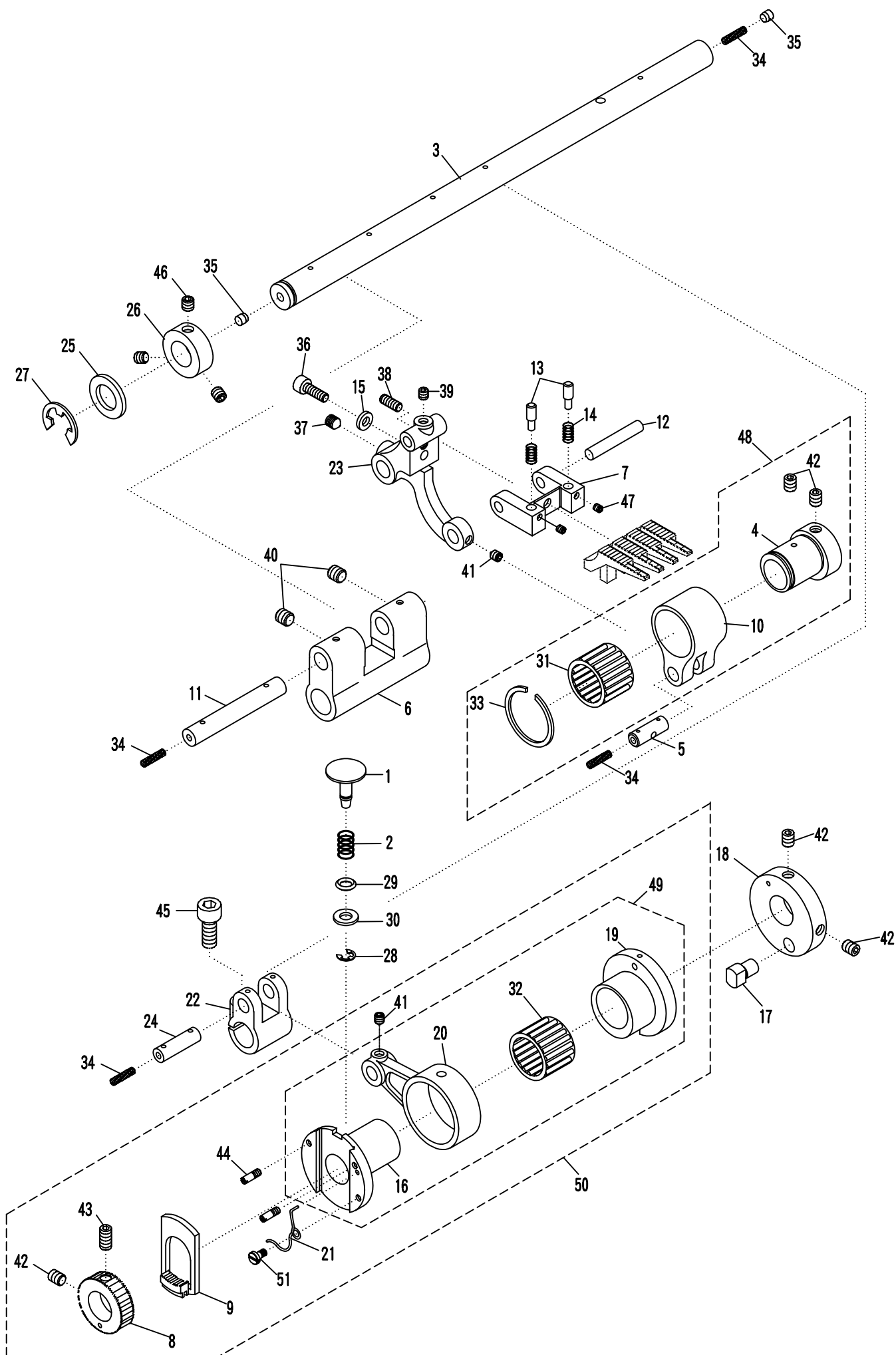
7. MT4500 下軸與相關零件 Crankshaft Mechanism For MT4500



7. MT4500 下軸與相關零件 Crankshaft Mechanism For MT4500

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	23100007011	針定位皮帶輪 Belt Cover -----	1
2	23100007021	曲柄 Lever -----	1
3	2310000703	連桿 Connecting Rod -----	1
4	23100007041	曲軸 Crank Shaft -----	1
5	2310000705	螺椿 Stud -----	1
6	2310000706	連桿 Connecting Rod -----	1
7	2310000707	球狀接頭 Ball Stud -----	1
8	2310000708	定向導軌 Guide -----	1
9	2310000709	連桿 Connecting Rod -----	1
10	2310000710	套筒 Clutch Sleeve -----	1
11	2310000711	偏心輪 Eccentric -----	1
12	2310000712	軸 Shaft -----	1
13	-----	-----	-
14	2310000714	鋁蓋 Cover -----	1
15	2310000715	定位環 Collar -----	1
16	2310000716	墊圈 Washer -----	1
17	2310000717	墊圈(銅) Washer -----	1
18	2310000718	螺帽 Nut -----	1
19	2310000719	螺帽 Nut -----	1
20	90BB1740126	滾珠軸承 Ball Bearing (MT0720) 封蓋為鐵的-----	1
21	90BB1740126R	滾珠軸承 Ball Bearing (MT0720-R) 封蓋為紅色-----	1
22	2310000722	O形油環 O Ring (線徑 ϕ 1.2) -----	1
23	90OR140	O形油環 O Ring (線徑 ϕ 2.4) -----	1
24	90SCR140	C形扣環 C Ring -----	1
25	8MB95301807K	螺絲 Screw (MT0725 M4.5-0.75*18) -----	2
26	8MB95301507K	螺絲 Screw (MT0726 M4.5-0.75*15) -----	2
27	8MB95301106K	螺絲 Screw (MT0727 M4.5-0.75*11) -----	1
28	-----	-----	-
29	8MN05320600A	螺絲 Screw (MT0729 M5-0.8*6) -----	4
30	8MM04281007A	螺絲 Screw (FT0203 M4-0.7*10) -----	3
31	8MM04281407A	螺絲 Screw (FT1003 M4-0.7*14) -----	2
32	8MN06400800A	螺絲 Screw (CT0549 M4-0.7*8) -----	4
33	231A0000733	連桿組 Connecting Rod Asm. -----	1
34	231A0000734	連桿組 Connecting Rod Asm. -----	1
35	231A0000735	連桿組 Connecting Rod Asm. -----	1
36	231A0000736	曲軸組 Crank Shaft Asm. -----	1
37	231A0000737	連桿組 Connecting Rod Asm. -----	1
38	231A0000738	連桿組 Connecting Rod Asm. -----	1
39	231A0000739	連桿組 Connecting Rod Asm. -----	1
40	231A00007401	偏心輪組 Eccentric Asm. -----	1
41	66800	油線 Oil Wick -----	2
42	2200001029	孔塞 Plug (CT1029)-----	2
43	2100001501	海綿 Seal (SH1501)-----	1
44	8MN08500800A	螺絲Screw(CT10461M8-1.25*8)-----	2

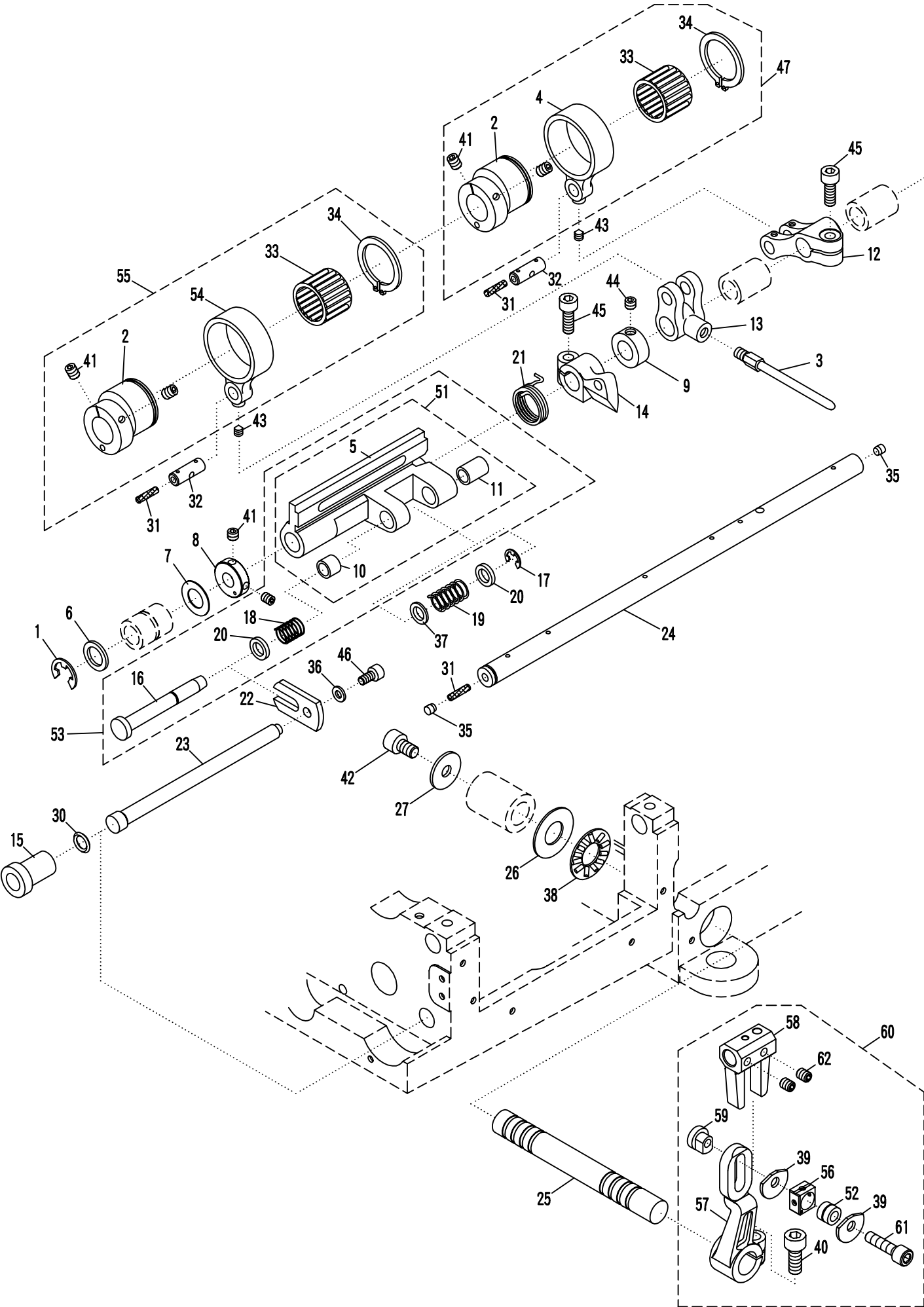
8. MT4000 / MT4500 進給變換機構 Feed Mechanism For MT4000 / MT4500



8. MT4000 / MT4500 進給變換機構 Feed Mechanism For MT4000 / MT4500

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	23100008011	止動銷 Stopper Pin -----	1
2	2310000802	彈簧 Spring -----	1
3	23100008031	軸 Shaft -----	1
4	2310000804	偏心輪 Eccentric -----	1
5	2310000805	連結銷 Link Pin -----	1
6	2310000806	曲柄 Lever -----	1
7	2310000807	狗齒台 Feed Dog Holder -----	1
8	2310000808	離合齒輪 Regulating Gear -----	1
9	2310000809	離合齒片 Regulating Plate -----	1
10	2310000810	連桿 Link -----	1
11	2310000811	連結銷 Link Pin -----	1
12	2310000812	軸 Shaft -----	1
13	2310000813	銷 Pin -----	2
14	2310000814	彈簧 Spring -----	2
15	2310000815	墊圈 Washer -----	1
16	2310000816	變距偏心輪 Eccentric -----	1
17	2310000817	變距銷 Pin -----	1
18	2310000818	變距銷座 Eccentric Collar -----	1
19	2310000819	進給偏心輪 Eccentric -----	1
20	2310000820	連桿 Link -----	1
21	23100008212	彈簧 Spring -----	1
22	2310000822	曲柄 Lever -----	1
23	2310000823	連桿 Link -----	1
24	2310000824	連結銷 Link Pin -----	1
25	2310000825	墊圈 Washer -----	1
26	2310000826	定位環 Collar -----	1
27	90ER100	E形扣環 E Ring (RP10108) -----	1
28	90ER040	E形扣環 E Ring (FT0225) -----	1
29	90OR050	O形油環 O Ring -----	1
30	2200001025	墊圈 Washer (CT1025)-----	1
31	90NB182217	滾針軸承 Needle Bearing -----	1
32	90NB252913	滾針軸承 Needle Bearing -----	1
33	2310000833	C形同心扣環 C Ring -----	1
34	66800	油線 Oil Wick -----	4
35	2310000835	孔塞 Plug -----	2
36	8MM04281207A	螺絲 Screw (CT0202 M4-0.7*12) -----	1
37	8MN05320600C	螺絲 Screw (CT350248 M5-0.8*6) -----	1
38	8MN04281000A	螺絲 Screw (CT0216 M4-0.7*10) -----	1
39	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	1
40	8MN06400600A	螺絲 Screw (CT0244 M6-1*6) -----	2
41	8MN04280500C	螺絲 Screw (FT1222 M4-0.7*5) -----	1
42	8MN05320600A	螺絲 Screw (MT0729 M5-0.8*6) -----	5
43	8MN05321000E	螺絲 Screw (MT0843 M5-0.8*10) -----	1
44	8MB03200403C	螺絲 Screw (MT0844 M3-0.5*4) -----	2
45	8MM06401510A	螺絲 Screw (MT0845 M6-1*15) -----	1
46	8MN05320500E	螺絲 Screw (CT0903 M5-0.8*5) -----	3
47	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	2
48	231A0000848	連桿組 Link Asm. -----	1
49	231A0000849	變距偏心輪組 Eccentric Asm. -----	1
50	231A0000850	離合齒輪組 Regulating Gear Asm. -----	1
51	8MB03200606B	螺絲 Screw (MT0851 M3-0.5*3) -----	1

9. MT4500 結線鉤驅動機構 Looper Mechanism For MT4500

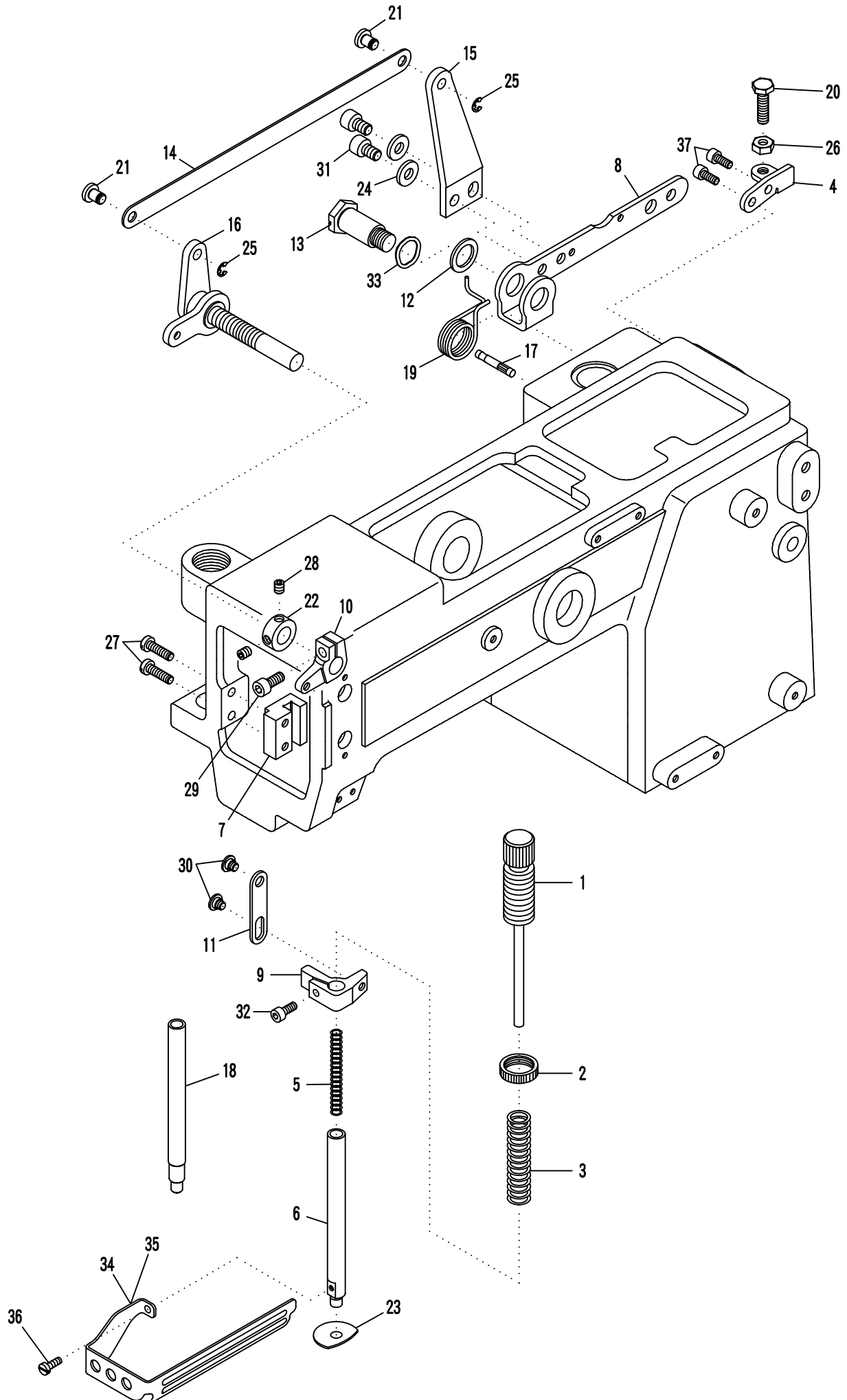


9. MT4500 結線鉤驅動機構 Looper Mechanism For MT4500

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	90ER080	E形扣環 E Ring (F090404) -----	1
2	2310000902	偏心輪 Eccentric -----	2
3	2310000903	撥線桿 Take-up Rod -----	1
4	2310000904	連桿 Link -----	1
◎5	2310000905	承座 Bracket -----	1
6	23100009061	墊圈 Washer -----	1
7	2310000907	墊圈 Washer -----	1
8	2310000908	定位環 Collar -----	1
9	2310000909	定位環 Collar -----	1
◎10	2310000910	襯套 Clutch Tension Sleeve -----	1
◎11	2310000911	襯套 Clutch Tension Sleeve -----	1
12	2310000912	曲柄 Lever -----	1
13	2310000913	曲柄 Lever -----	1
14	23100009141	驅動柄 Looper Rocker Stopper -----	1
15	2310000915	栓 Stud -----	1
16	23100009161	軸 Shaft -----	1
17	90ER050	E形扣環 E Ring (SH0620) -----	1
18	2310000918	彈簧 Spring -----	1
19	2310000919	彈簧 Spring -----	1
20	2310000920	墊圈 Washer -----	2
21	2310000921	彈簧 Spring -----	1
22	2310000922	隔板 Plate -----	1
23	2310000923	軸 Shaft -----	1
24	23100009241	軸 Shaft -----	1
25	2310000925	軸 Shaft -----	1
26	2310000926	止推墊圈 Thrust Washer -----	1
27	2310000927	墊圈 Washer -----	1
28	-----	-----	-
29	-----	-----	-
30	2310000930	O形油環 O Ring -----	1
31	66800	油線 Oil Wick \$ 3 -----	3
32	2310000805	連結銷 Link Pin -----	2
33	90NB252913	滾針軸承 Needle Bearing -----	2
34	90SCR250	C形扣環 C Ring -----	2
35	2310000835	孔塞 Plug -----	2
36	90SW040	彈簧墊圈 Spring Washer (UTB0317) -----	1
37	240012039	墊圈 Washer -----	1
38	2200001044	滾針止推軸承 Needle Bearing (CT1044) -----	1
39	2310000939	墊圈 Washer -----	2
40	8MM06401510A	螺絲 Screw (MT0845 M6-1*15) -----	1
41	8MN05320600A	螺絲 Screw (MT0729 M5-0.8*6) -----	6
42	8MM06401010A	螺絲 Screw (MT0419 M6-1*10) -----	1
43	8MN04280500C	螺絲 Screw (FT1222 M4-0.7*5) -----	2
44	8MN05320400A	螺絲 Screw (MT0944 M5-0.8*4) -----	2
45	8MM05321409A	螺絲 Screw (CT0632 M5-0.8*14) -----	2
46	8MM04280607A	螺絲 Screw (MT1134 M4-0.7*6) -----	1
47	231A0000947	偏心輪組 Eccentric Asm. -----	1
48	-----	-----	-
49	-----	-----	-
50	-----	-----	-
◎51	231A0000951	承座組 Bracket Asm. -----	1
52	2310000952	襯套 Clutch Tension Sleeve -----	1
53	231A0000953	承座組 Bracket Asm. -----	1
54	2310000954	連桿 Link -----	1
55	231A0000955	偏心輪組 Eccentric Asm. -----	1
56	2310000956	滑塊 Slide Block -----	1
57	2310000957	擺動臂 Spreader Arm -----	1
58	2310000958	撥線軸座 Retainer Bar Holder -----	1
59	2310000959	隔環 Spacer -----	1
60	231A0000960	撥線軸座組 Retainer Bar Holder Asm. -----	1
61	8MM05322009A	螺絲 Screw (TTS34-02-26 M5-0.8*20) -----	1
62	8MN05320500A	螺絲 Screw (EF0144 M5-0.8*5) -----	2

◎需整組購買 Must be sold in complete set

10. MT4000 / MT4500 壓腳與相關零件 Presser Foot Mechanism For MT4000 / MT4500

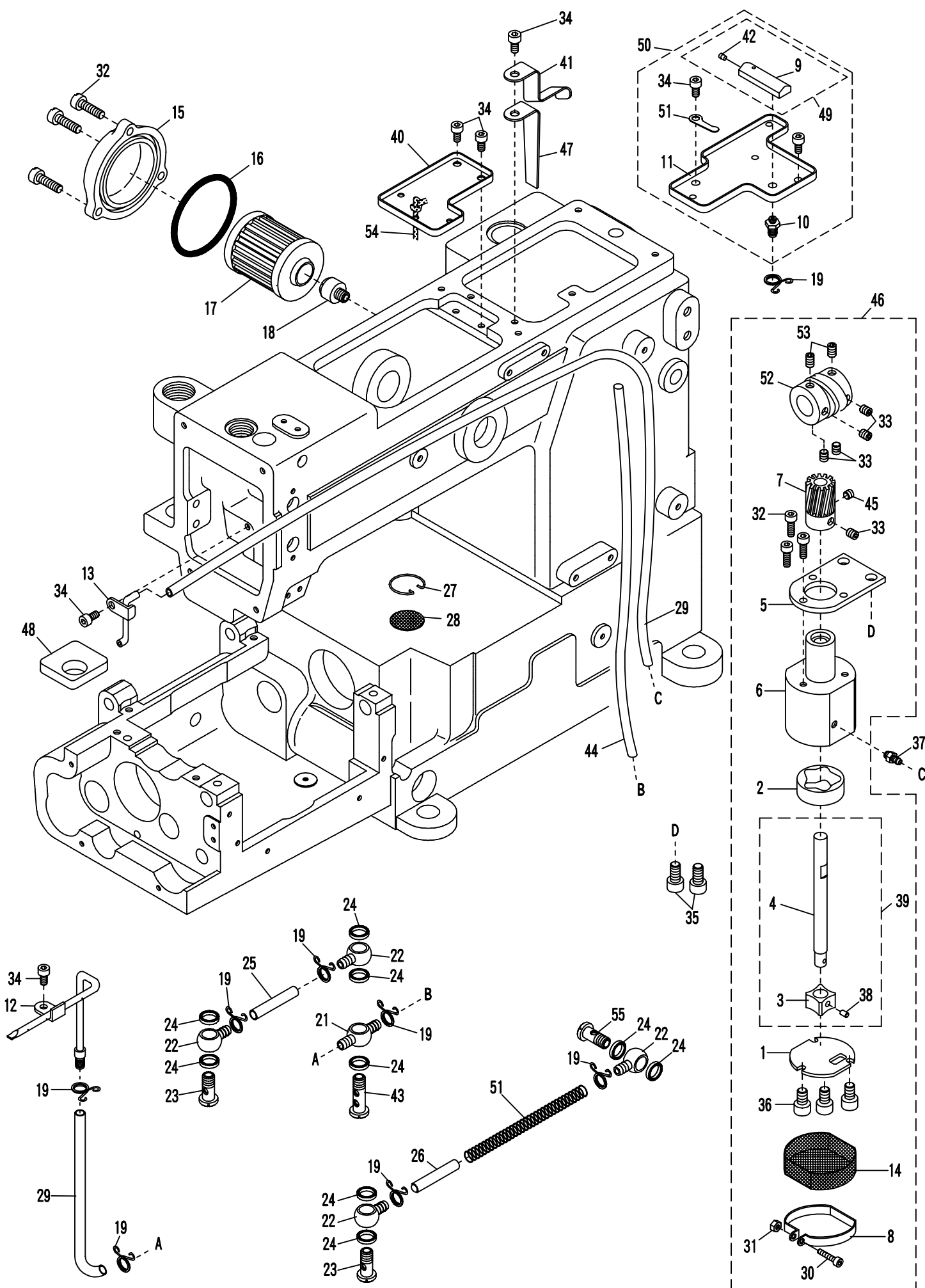


10. MT4000 / MT4500 壓腳與相關零件 Presser Foot Mechanism For MT4000 / MT4500

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	2310001001	螺椿 Stud -----	1
2	2310001002	螺帽 Nut -----	1
3	2310001003	彈簧 Spring -----	1
4	2310001004	連接塊 Connecting Block -----	1
5	2310001005	彈簧 Spring -----	1
6	2310001006	軸 Shaft -----	1
7	2310001007	滑道 Lower Movable Knife Guide -----	1
8	2310001008	揚昇臂 Lifter Arm -----	1
9	2310001009	曲柄 Lever -----	1
10	23100010101	曲柄 Lever -----	1
11	2310001011	吊桿 Lifter Connecting Plate -----	1
12	2310001012	墊圈 Washer -----	1
13	2310001013	螺椿 Stud -----	1
14	2310001014	拉桿 Lifter Connecting Plate -----	1
15	2310001015	吊臂 Left Upper Feed Roller Arm -----	1
16	23100010161	吊臂 Left Upper Feed Roller Arm -----	1
17	2310001017	銷 Pin -----	1
*18	2310001018	軸 Shaft -----	1
19	2310001019	彈簧 Spring -----	1
20	8SK56322110A	螺絲 Screw (MT1020 7/32"-32*21) -----	1
21	2310001021	連結銷 Connecting Pin -----	2
22	2310000908	定位環 Collar -----	1
23	2200000811	阻油片 Oil Separator (CT0811)-----	1
24	2100000323	墊圈 Washer (SH0323)-----	2
25	90ER040	E形扣環 E Ring (CT0209) -----	2
26	8SA56320410A	螺帽 Nut (F090512 7/32"-32*21) -----	1
27	8MC95301608E	螺絲 Screw (C08-08 M4.5-0.75*16) -----	2
28	8MN05320600A	螺絲 Screw (MT0729 M5-0.8*6) -----	2
29	8MM05321209A	螺絲 Screw (FT0524 M5-0.8*12) -----	1
30	8SC44400810G	螺絲 Screw (MT1030 11/64"-40*5) -----	2
31	8MM06401010A	螺絲 Screw (MT0419 M6-1*10) -----	2
32	8MM04281007A	螺絲 Screw (FT0203 M4-0.7*10) -----	1
33	2310001207	波形墊圈 Corrugated Ring -----	1
34	2310001034	護指擋片 Safety Plate Holder (MT4501-MT4504)-----	1
35	2310001035	護指擋片 Safety Plate Holder (MT4506-MT4523)-----	1
36	8MB85240605A	螺絲 Screw (CT1002 M3.5-0.6*6)-----	1
37	8MM04280807A	螺絲 Screw (M0124 M4-0.7*8) -----	2

* 二件組壓腳底用 For bisector presser foot

11. MT4000 / MT4500 潤滑系統 Lubrication Mechanism For MT4000 / MT4500

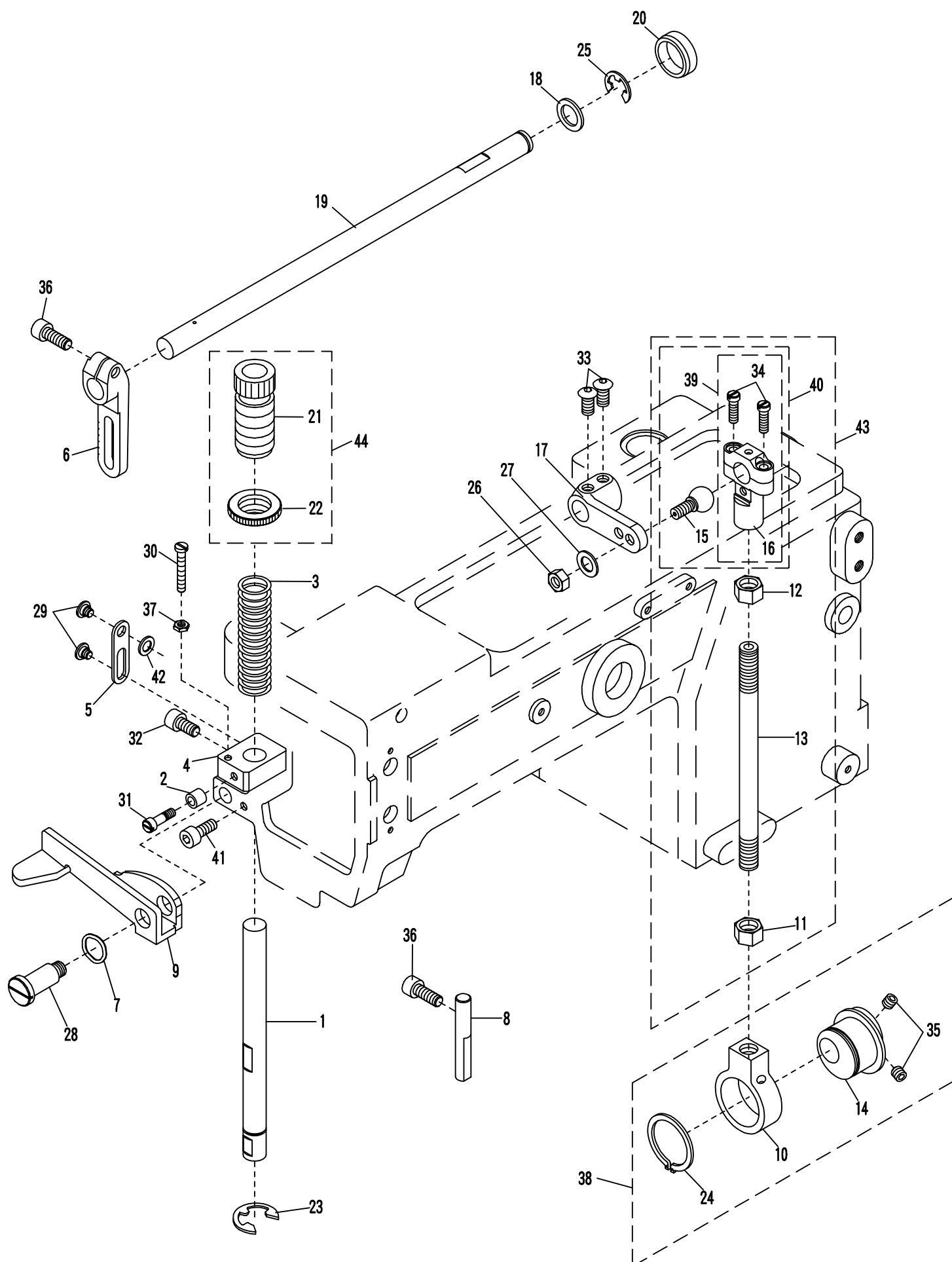


11. MT4000 / MT4500 潤滑系統 Lubrication Mechanism For MT4000 / MT4500

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
◎1	2310001101	蓋板 Lower Feed Roller Cover -----	1
◎2	23100011021	齒輪 Gear -----	1
◎3	23100011031	齒輪 Gear -----	1
◎4	23100011041	軸 Shaft -----	1
◎5	2310001105	泵座 Pump Seat -----	1
◎6	2310001106	泵 Pump -----	1
◎7	2310001107	蝸母 Worm Gear -----	1
8	2310001108	夾簧 Latch Spring -----	1
◎9	2310001109	導油歧路 Lubricant Guiding Block -----	1
10	2310001110	油嘴 Nozzle -----	1
11	2310001111	承油盤 Oil Receiver -----	1
12	2310001112	油管 Oil Tube -----	1
13	2310001113	油管 Oil Tube -----	1
14	2310001114	油網 Oil Mesh -----	1
15	2200001311	封蓋 Oil Filter Cover -----	1
16	2200001313	O形油環 O Ring (CT1313) -----	1
17	2100001521	過濾器 Oil Filter (SH1521) -----	1
18	2200001315	過濾器接頭 Oil Filter Joint (CT1315) -----	1
19	2100001536	夾簧 Latch Spring (SH1536) -----	8
20	-----	-----	-
21	2200001327	油管接頭 Oil Tube Joint (CT1327) -----	1
22	2100001535	油管接頭 Oil Tube Joint (SH1535) -----	4
23	2100001533	螺樁 Stud (SH1533) -----	2
24	2100001534	墊圈 Washer (SH1534) -----	9
25	2200001328	油管 Oil Tube (CT1328) -----	1
26	2200001332	油管 Oil Tube (CT1332) -----	1
27	2200001316	扣簧 Filter Screen Clamp (CT1316) -----	1
28	2200001317	網板 Filter Screen (CT1317) -----	1
29	66790	油管 Oil Tube (ϕ 3* ϕ 5) -----	2
30	8MM03201606A	螺絲 Screw (MT11-30 M3-0.5*16) -----	1
31	8MA03200306A	螺帽 Nut (FTB0111 M3-0.5*3) -----	1
◎32	8MM04281207A	螺絲 Screw (CT0202 M4-0.7*12) -----	6
◎33	8MN05320600A	螺絲 Screw (MT7-29 M5-0.8*6) -----	5
34	8MM04280607A	螺絲 Screw (MT1134 M4-0.7*6) -----	7
◎35	8MM06401210A	螺絲 Screw (FT1103 M6-1*12) -----	2
◎36	8MM03200606A	螺絲 Screw (CT130406 M3-0.5*6) -----	3
◎37	2100001505	油嘴 Oil Tube Joint (SH1505) -----	1
◎38	90SP0310	彈簧銷 Spring Pin (SH0508) -----	1
◎39	231A0001139	齒輪組 Gear Asm. -----	1
40	2310001140	承油盤 Oil Receiver -----	1
41	2310001141	油管支持臂 Oil Tube Holder -----	1
◎42	2200000550	孔塞 Plug (CT0550) -----	1
43	2200001338	螺樁 Stud (CT1338) -----	1
44	66792	油管 Oil Tube (ϕ 4.1* ϕ 5.7) -----	1
◎45	8MN05320400A	螺絲 Screw (MT0944 M5-0.8*4) -----	1
46	231A0001146	泵組 Pump Asm. -----	1
47	2310001147	油管支持臂 Oil Tube Holder -----	1
48	2310001148	羊毛氈 Felt -----	1
49	231A0001149	導油歧路組 Lubricant Guiding Block Asm. -----	1
50	231A0001150	承油盤組 Oil Receiver Asm. -----	1
51	2270001377	彈簧 Spring -----	1
◎52	2310000713	蝸桿 Worm -----	1
◎53	8MN05320800C	螺絲 Screw (MT1153 M5-0.8*8) -----	2
54	66800	油線 Oil Wick -----	1
55	2120001220	迴路螺絲 Screw (UH1220) -----	1

◎ 需整組購買 Must be sold in complete set

12. MT4000 / MT4500 後引式拖輪機構 Rear Puller Mechanism For MT4000 / MT4500

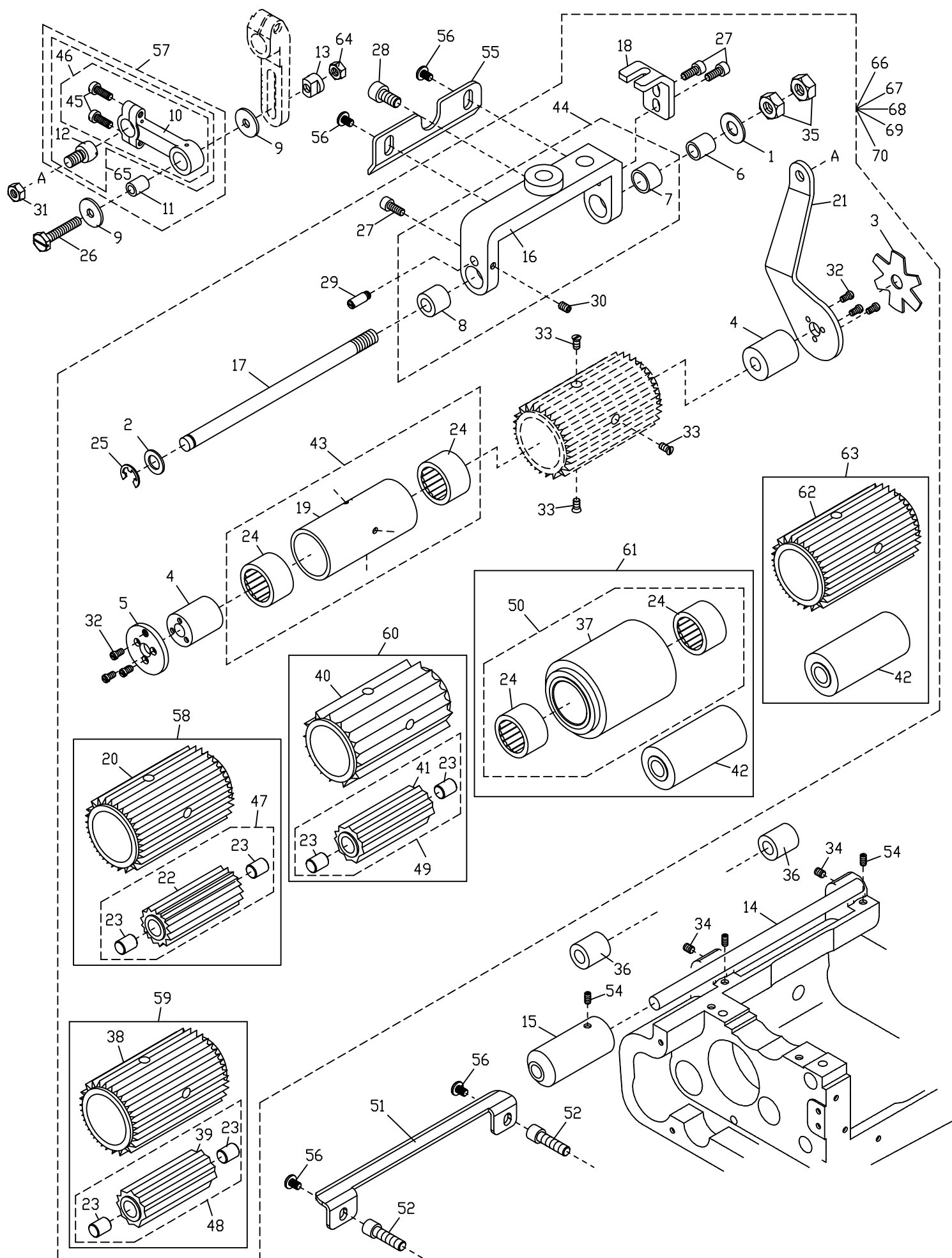


12. MT4000 / MT4500 後引式拖輪機構 Rear Puller Mechanism For MT4000 / MT4500

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	2310001201	軸 Shaft -----	1
2	2310001202	定位環 Collar -----	1
3	2310001203	彈簧 Spring -----	1
4	2310001204	彈簧座 Spring Set -----	1
5	2310001205	吊桿 Lifter Connecting Plate -----	1
6	23100012061	拉臂 Upper Feed Roller Arm -----	1
7	2310001207	波形墊圈 Corrugated Washer -----	1
8	4RP0010210	軸 Shaft -----	1
9	2310001209	揚昇手臂 Lifter Arm -----	1
◎10	23100012101	接頭 Joint -----	1
11	2310000718	螺帽 Nut -----	1
12	2310000719	螺帽 Nut -----	1
13	23100012131	螺樁 Stud -----	1
◎14	2310001214	偏心輪 Eccentric -----	1
◎15	2310001215	球狀接頭 Ball Stud -----	1
◎16	2310001216	連桿 Link -----	1
17	23100012171	連桿 Link -----	1
18	2310001218	墊圈 Washer -----	1
19	2310001219	軸 Shaft -----	1
20	22000002451	孔塞 Plug (CT0245) -----	1
21	2310001221	調壓螺樁 Spring Regulator -----	1
22	2310001222	螺帽 Nut -----	1
23	90ER100	E形扣環 Ring (RP10108) -----	1
◎24	90SCR280	C形扣環 C Ring -----	1
25	90ER090	E形扣環 E Ring (SH0658) -----	1
26	8MA06400510A	螺帽 Nut (CT0533 M6-1*5) -----	1
27	2200000910	墊圈 Washer (CT0910) -----	1
28	8MB08502816G	螺樁 Stud (MT1228 M8-1.25*7) -----	1
29	8SC44400810G	螺絲 Screw (MT1030 11/64"-40*5) -----	2
30	8SB44403006K	螺絲 Screw (MT1230 11/64"-40*30) -----	1
31	8SB44401507G	螺絲 Screw (MT1231 11/64"-40*7) -----	1
32	8MM06401410A	螺絲 Screw (UH0808 M6-1*14) -----	1
33	8MP06400811A	螺絲 Screw (FTC1-01-23 M6-1*8) -----	2
◎34	8MB95301507K	螺絲 Screw (MT0726 M4.5-0.75*15) -----	2
◎35	8MN06400600A	螺絲 Screw (CT0244 M6-1*6) -----	2
36	8MM06401610A	螺絲 Screw (CT0625 M6-1*16) -----	2
37	8SA44400407A	螺帽 Nut (SH0111 11/64"-40*4) -----	1
38	231A0001238	偏心輪組 Eccentric Asm. -----	1
◎39	231A0001239	連桿組 Link Asm. -----	1
40	231A0001240	連桿組 Link Asm. -----	1
41	8MM04281007A	螺絲 Screw (FT0203 M4-0.7*10) -----	1
42	2310001242	減震橡膠 Rubber Cushion -----	1
43	231A0001243	連桿組 Link Asm. -----	1
44	231A0001244	調壓螺樁組 Spring Regulator Asm. -----	1

◎ 需整組購買 Must be sold in complete set

13. MT4001-MT4004 / MT4504 後引式拖輪機構 Rear Puller Mechanism



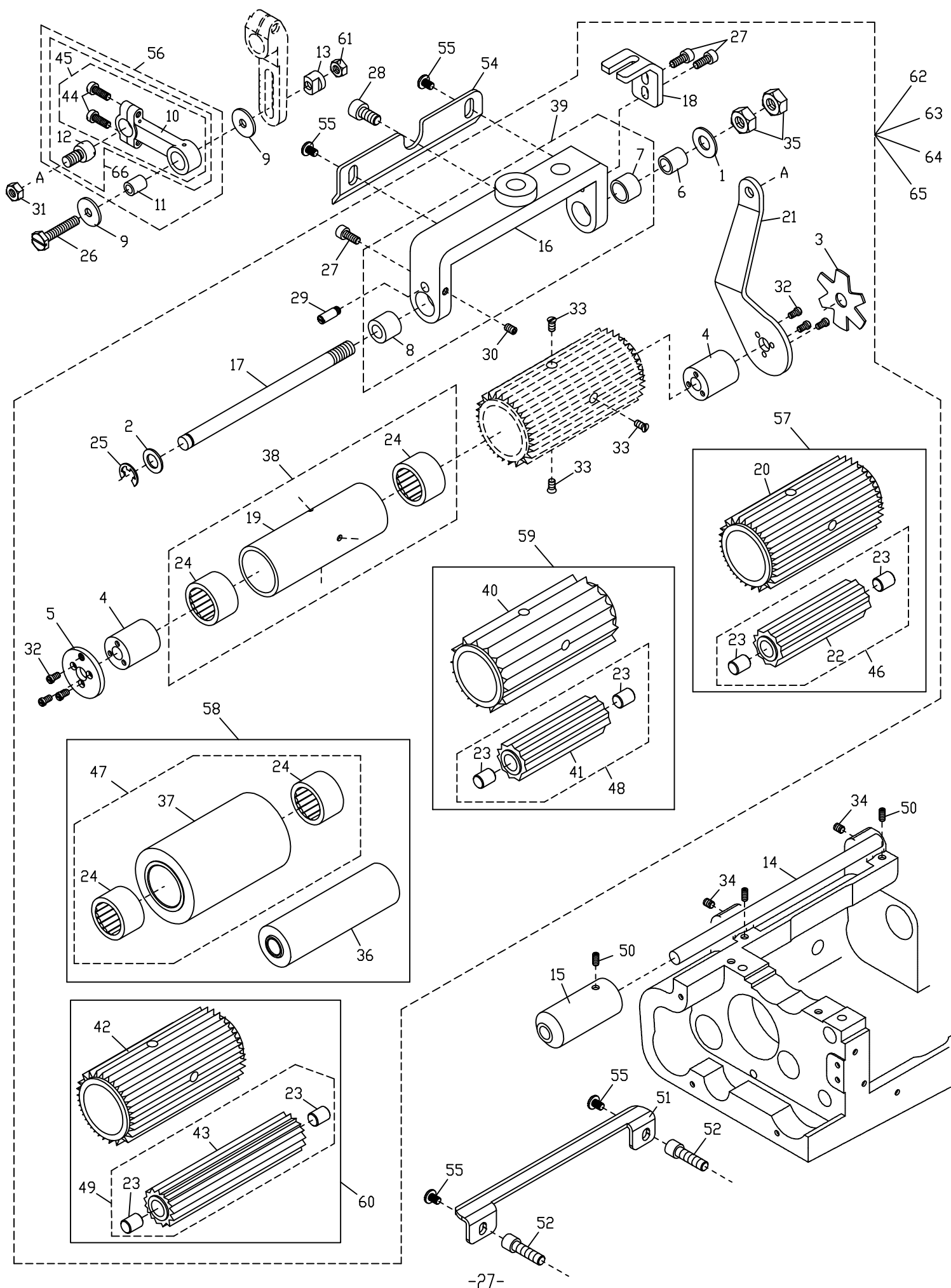
13. MT4001-MT4004 / MT4504 後引式拖輪機構 Rear Puller Mechanism

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	2310001301	墊圈 Washer -----	1
2	2310001302	墊圈 Washer -----	1
3	2310001303	星形壓環 Clutch Tension Spring -----	1
4	23100013042	離合器 Clutch -----	2
5	2310001305	封蓋 Cover -----	1
6	2310001306	襯套 Clutch Tension Sleeve -----	1
◎7	2310001307	軸襯 Bushing -----	1
◎8	2310001308	軸襯 Bushing -----	1
9	2310001309	墊圈 Washer -----	2
◎10	2310001310	連桿 Link -----	1
11	2310001311	襯套 Clutch Tension Sleeve -----	1
◎12	2310001312	球狀接頭 Ball Joint -----	1
13	2310001313	隔環 Spacer -----	1
14	2310001314	軸 Shaft -----	1
15	23100013151	套筒 Clutch Sleeve -----	1
◎16	2310001316	主動輪軸 Bracket -----	1
17	2310001317	軸 Shaft -----	1
18	23100013181	導軌 Yoke Guide -----	1
◎19	23100013191	套筒 Clutch Sleeve -----	1
◎20	2310001320	主動輪 Upper Feed Rollar (28 齒) -----	1
21	2310001321	拉柄 Clutch Driving Lever -----	1
◎22	2310001322	從動輪 Lower Feed Roller (15齒) -----	1
◎23	2310001323	軸襯 Bushing -----	2
◎24	90NB2026161	單向滾針軸承 Needle Bearing -----	2
25	90ER070	E形扣環 E Ring -----	1
26	8MK05322710A	螺絲 Screw (MT1326 M5-0.8*27) -----	1
27	8MM04281007A	螺絲 Screw (FT0203 M4-0.7*10) -----	3
28	8MM06401010A	螺絲 Screw (MT0419 M6-1*10) -----	1
29	8SB44400305N	螺絲 Screw (MT1329 11/64"-40*3) -----	1
30	8MN04280600A	螺絲 Screw (CT1223 M4-0.7*6) -----	1
31	8SA64400409B	螺帽 Nut (RP0319 1/4"-40*4) -----	1
32	8SB32440604A	螺絲 Screw (MT1332 1/8"-44*6) -----	6
33	8SF36400606A	螺絲 Screw (RP10217 9/64"-40*8) -----	3
34	8MN04280500A	螺絲 Screw (MT1334 M4-0.7*5) -----	2
35	8MA08500613A	螺帽 Nut (RP10208 M8-1.25*6) -----	2
36	2310001336	隔環 Spacer -----	2
◎37	2310001337	主動輪 Upper Feed Roller (0 齒) -----	1
38	2310001338	主動輪 Upper Feed Rollar (22 齒) -----	1
◎39	2310001339	從動輪 Lower Feed Roller (12 齒) -----	1
40	2310001340	主動輪 Upper Feed Rollar (18 齒) -----	1
◎41	2310001341	從動輪 Lower Feed Roller (10 齒) -----	1
42	2310001342	從動輪 Lower Feed Roller (0 齒) -----	1
43	231A0001343	套筒組 Clutch Sleeve Asm. -----	1
44	231A0001344	主動輪軸組 Upper Feed Roller Shaft Asm. -----	1
◎45	8MB85241006K	螺絲 Screw (CT0621 M3.5-0.6*10) -----	2
◎46	231A0001346	連桿組 Link Asm. -----	1
47	231A0001347	從動輪組 Lower Feed Roller Asm. (15 齒) -----	1
48	231A0001348	從動輪組 Lower Feed Roller Asm. (12 齒) -----	1
49	231A0001349	從動輪組 Lower Feed Roller Asm. (10 齒) -----	1
50	231A0001350	從動輪組 Lower Feed Roller Asm. (0齒) -----	1
51	23100013511	護蓋 Cover -----	1
52	2310001352	螺樁 Stud -----	2
53	-----	-----	-
54	8MN05320600A	螺絲 Screw (MT7-29 M5-0.8*6) -----	3
55	2310001355	護蓋 Cover -----	1
56	8MB04280608A	螺絲 Screw (UTB0130 M4-0.7*6) -----	4
57	231A0001357	連桿組 Link Asm. -----	1
58	231A0001358	拖輪組 Puller Asm. (P) -----	1
●59	231A0001359	拖輪組 Puller Asm. (P2) -----	1
●60	231A0001360	拖輪組 Puller Asm. (P1) -----	1
●61	231A0001361	拖輪組 Puller Asm. (P0) -----	1
62	2310001362	主動輪 Upper Feed Rollar (59 齒) -----	1
●63	231A0001363	拖輪組 Puller Asm. (P3) -----	1
64	8MA05320408A	螺帽 Nut (CT1028 M5-0.8*4) -----	1
65	231A0001365	連桿組 Link Asm. -----	1
66	231A0001366	拖輪組 Puller Asm.(28齒) -----	1
67	231A0001367	拖輪組 Puller Asm.(22齒) -----	1
68	231A0001368	拖輪組 Puller Asm.(18齒) -----	1
69	231A0001369	拖輪組 Puller Asm.(0齒) -----	1
70	231A0001370	拖輪組 Puller Asm.(59齒) -----	1

◎ 需整組購買 Must be sold in complete set

● 特註品 Custom-made Item

14. MT4006-MT4012 / MT4506-MT4525 後引式拖輪機構 Rear Puller Mechanism



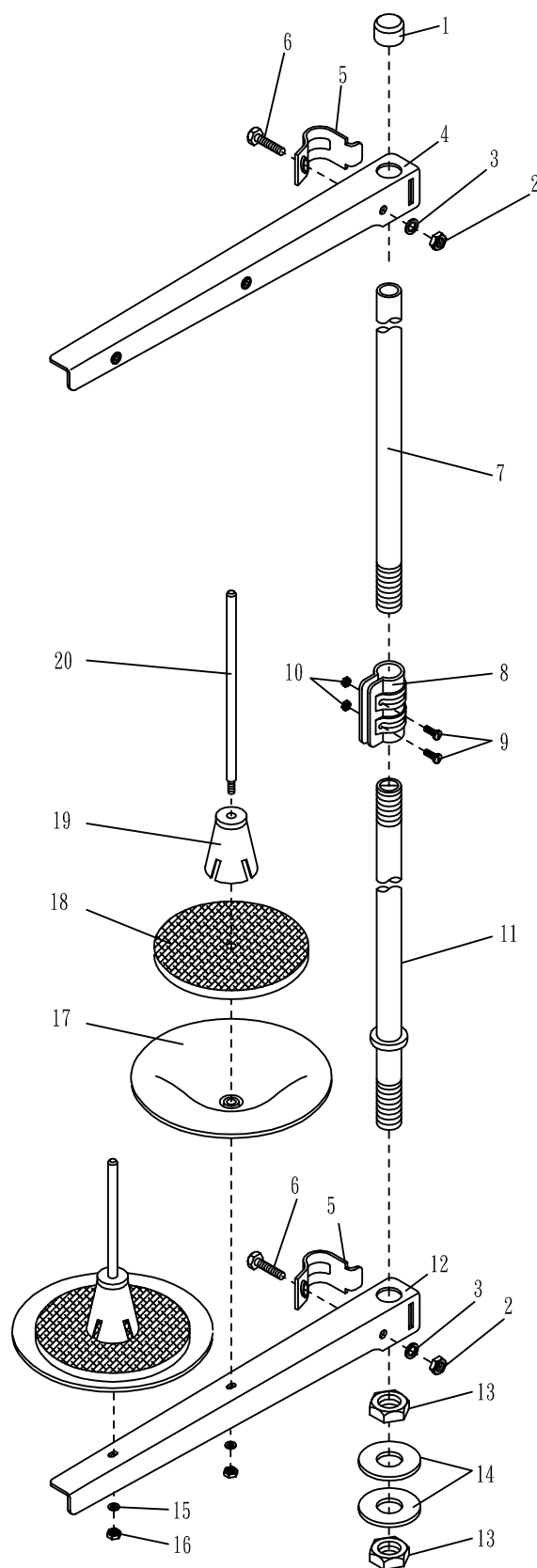
14. MT4006-MT4012 / MT4506-MT4525 後引式拖輪機構 Rear Puller Mechanism

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	2310001301	墊圈 Washer -----	1
2	2310001302	墊圈 Washer -----	1
3	2310001303	星形壓環 Clutch Tension Spring -----	1
4	23100013042	離合器 Clutch -----	2
5	2310001305	封蓋 Cover -----	1
6	2310001306	襯套 Clutch Tension Sleeve -----	1
◎7	2310001307	軸襯 Bushing -----	1
◎8	2310001308	軸襯 Bushing -----	1
9	2310001309	墊圈 Washer -----	2
◎10	2310001310	連桿 Link -----	1
11	2310001311	襯套 Clutch Tension Sleeve -----	1
◎12	2310001312	球狀接頭 Ball Joint -----	1
13	2310001313	隔環 Spacer -----	1
14	2310001314	軸 Shaft -----	1
15	23100013151	套筒 Clutch Sleeve -----	1
◎16	2310001416	主動輪軸 Bracket -----	1
17	2310001417	軸 Shaft -----	1
18	23100014181	導軌 Yoke Guide -----	1
◎19	23100014191	套筒 Clutch Sleeve -----	1
◎20	2310001420	主動輪 Upper Feed Rollar (22齒) -----	1
21	2310001421	拉柄 Clutch Driving Lever -----	1
◎22	2310001422	從動輪 Lower Feed Roller (12齒) -----	1
◎23	2310001323	軸襯 Bushing -----	2
◎24	90NB202626	單向滾針軸承 Needle Bearing -----	2
25	90ER070	E形扣環 E Ring -----	1
26	8MK05322710A	螺絲 Screw (MT1326 M5-0.7*27) -----	1
27	8MM04281007A	螺絲 Screw (FT0203 M4-0.7*10) -----	3
28	8MM06401010A	螺絲 Screw (MT0419 M6-1*10) -----	1
29	8SB44400305N	螺絲 Screw (MT1329 11/64"-40*3) -----	1
30	8MN04280600A	螺絲 Screw (CT1223 M4-0.7*6) -----	1
31	8SA64400409B	螺帽 Nut (RP0319 1/4"-40*4) -----	1
32	8SB32440604A	螺絲 Screw (MT1332 1/8"-44*6) -----	6
33	8SF36400606A	螺絲 Screw (RP10217 9/64"-40*8) -----	3
34	8MN04280500A	螺絲 Screw (MT1334 M4-0.7*5) -----	2
35	8MA08500613A	螺帽 Nut (RP10208 M8-1.25*6) -----	2
36	2310001436	從動輪 Lower Feed Roller (0 齒) -----	1
◎37	2310001437	主動輪 Lower Feed Roller (0 齒) -----	1
38	231A0001438	套筒組 Clutch Sleeve Asm. -----	1
39	231A0001439	主動輪軸組 Upper Feed Roller Shaft Asm. -----	1
40	2310001440	主動輪 Upper Feed Roller (18齒) -----	1
◎41	2310001441	從動輪 Lower Feed Roller (10 齒) -----	1
42	2310001442	主動輪 Upper Feed Roller (28齒) -----	1
◎43	2310001443	從動輪 Lower Feed Roller (15齒) -----	1
◎44	8MB85241006K	螺絲 Screw (CT0621 M3.5-0.6*10) -----	2
◎45	231A0001346	連桿組 Link Asm. -----	1
46	231A0001446	從動輪組 Lower Feed Roller Asm. (12 齒) -----	1
47	231A0001447	從動輪組 Lower Feed Roller Asm. (0 齒) -----	1
48	231A0001448	從動輪組 Lower Feed Roller Asm. (10 齒) -----	1
49	231A0001449	從動輪組 Lower Feed Roller Asm. (15 齒) -----	1
50	8MN05320600A	螺絲 Screw (MT7-29 M5-0.8*6) -----	3
51	23100013511	護蓋 Cover -----	1
52	2310001352	螺樁 Stud -----	2
53	-----	-----	-
54	2310001454	護蓋 Cover -----	1
55	8MB04280608A	螺絲 Screw (UTB0130 M4-0.7*6) -----	4
56	231A0001357	連桿組 Link Asm. -----	1
●57	231A0001457	拖輪組 Puller Asm. (P2) -----	1
●58	231A0001458	拖輪組 Puller Asm. (P0) -----	1
●59	231A0001459	拖輪組 Puller Asm. (P1) -----	1
60	231A0001460	拖輪組 Puller Asm. (P) -----	1
61	8MA05320408A	螺帽 Nut (CT1028 M5-0.8*4) -----	1
62	231A0001462	拖輪組 Puller Asm. (28齒) -----	1
63	231A0001463	拖輪組 Puller Asm. (18齒) -----	1
64	231A0001464	拖輪組 Puller Asm. (22齒) -----	1
65	231A0001465	拖輪組 Puller Asm. (0 齒) -----	1
66	231A0001365	連桿組 Link Asm. -----	1

◎需整組購買 Must be sold in complete set

●特註品 Custom-made Item

15. 667091 線架 MT4501 用 667091 Thread Stand Mechanism For MT4501

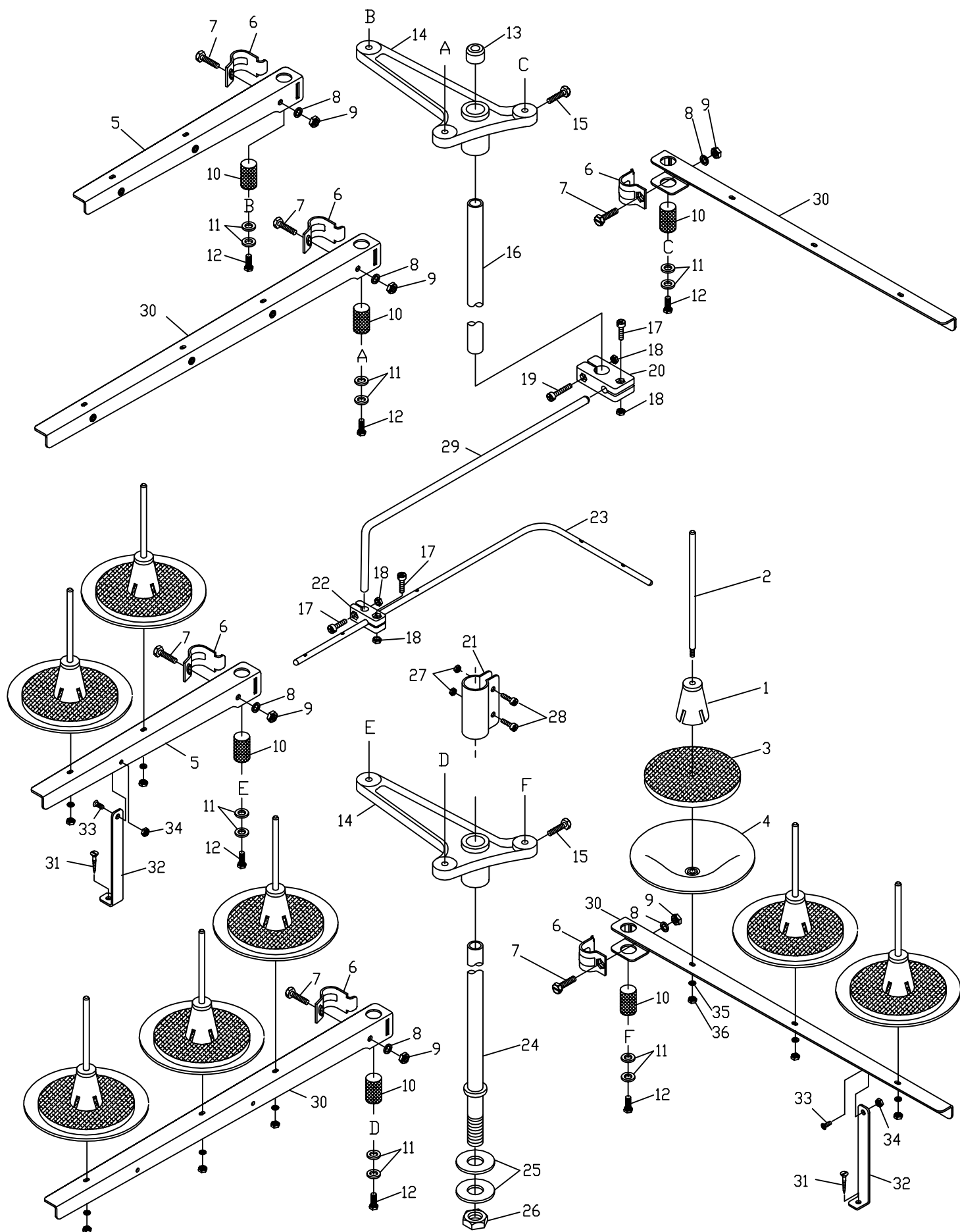


15. 667091 線架 MT4501 用 667091 Thread Stand Mechanism For MT4501

序 號	物 料 編 號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt. Req.
◎1	6670919	孔塞 Cap -----	1
◎2	6670526	螺帽 Nut -----	2
◎3	6670525	彈簧墊圈 Spring Washer -----	2
◎4	6670918	導線臂 Thread Arm -----	1
◎5	667097	夾板 Clamp -----	2
◎6	667098	螺絲 Screw -----	2
◎7	6670917	上柱 Upper Thread Stand Rod -----	1
◎8	6670914	夾板 Clamp -----	1
◎9	6670915	螺絲 Screw -----	2
◎10	6670916	螺帽 Nut -----	2
◎11	6670913	下柱 Lower Thread Stand Rod -----	1
◎12	667092	線盤座 Spool Set Bracket -----	1
◎13	6670912	螺帽 Nut -----	2
◎14	6670911	墊圈 Washer -----	2
◎15	667099	彈簧墊圈 Spring Washer -----	2
◎16	6670910	螺帽 Nut -----	2
◎17	667093	線盤 Spool Set -----	2
◎18	667094	緩衝墊 Seat -----	2
◎19	667095	線盤軸 Spool Pin -----	2
◎20	667096	定心錐 Spool Retaining Fig -----	2

◎需整組購買 Must be sold in complete set

15-1. 66711-1 線架 MT4504 用 66711-1 Thread Stand Mechanism For MT4504

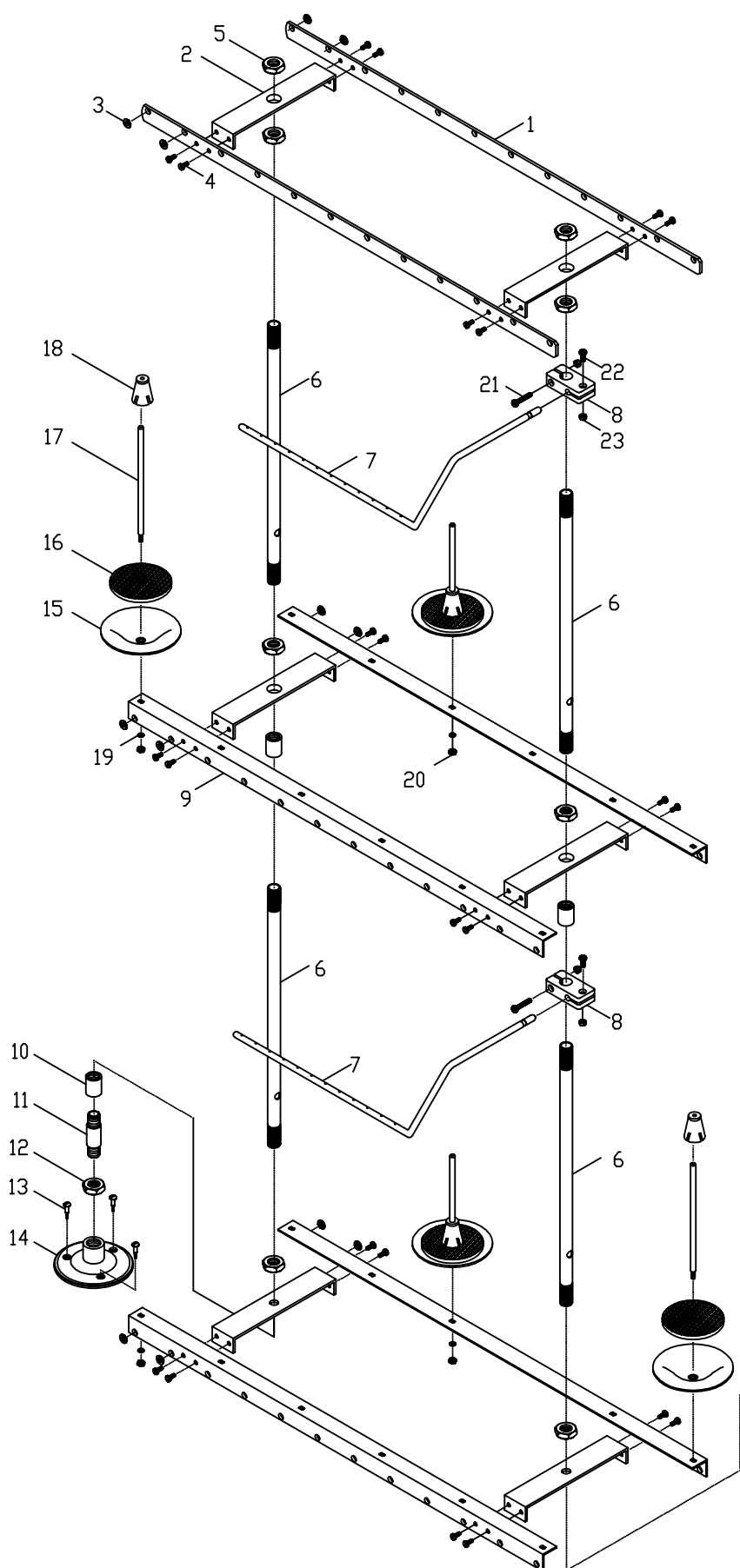


15-1. 66711-1 線架 MT4504 用 66711-1 Thread Stand Mechanism For MT4504

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt .Req.
◎1	667101	定心錐 Spool Retaining Fig (67101)-----	8
◎2	667102	線盤軸 Spool Pin (67102)-----	8
◎3	667103	緩衝墊 Seat (67103)-----	8
◎4	667104	線盤 Spool Set (67104)-----	8
◎5	667105	線盤座 Spool Set Bracket (67105)-----	2
◎6	667106	夾板 Clamp (67106) -----	6
◎7	667107	螺絲 Screw (67107) -----	6
◎8	667108	彈簧墊圈 Spring Washer (67108) -----	6
◎9	667109	螺帽 Nut (67109) -----	6
◎10	6671010	支架 Knife Holder Bracket (671010)-----	6
◎11	6671011	墊圈 Washer (671011)-----	12
◎12	6671012	螺絲 Screw (671012)-----	6
◎13	6671013	柱帽 Rod Cup (671013)-----	1
◎14	6671014	軸 Shaft (671014)-----	2
◎15	6671015	螺絲 Screw (671015)-----	2
◎16	6671016	上柱 Upper Thread Stand Rod (671016) -----	1
◎17	6671017	螺絲 Screw (671017) -----	3
◎18	6671018	螺帽 Nut (671018) -----	4
◎19	6671019	螺絲 Screw (671019) -----	1
◎20	6671020	接頭 Bracket (671020)-----	1
◎21	6671021	接頭 Bracket(671021) -----	1
◎22	6671022	接頭 Joint (671022) -----	1
◎23	6671023	導線桿 Thread Guide (671023)-----	1
◎24	6671024	下柱 Lower Thread Stand Rod (671024)-----	1
◎25	6671025	墊圈 Washer (671025)-----	2
◎26	6671026	螺帽 Nut (671026)-----	1
◎27	6671027	螺帽 Nut (671027)-----	2
◎28	6671028	螺絲 Screw (671028)-----	2
◎29	6671029	旋臂 Arm (671029)-----	1
◎30	6671030	線盤座 Spool Set Bracket (671030) -----	4
◎31	6671031	木螺絲 Wood Screw (671031) -----	2
◎32	6671032	撐桿 Support Rod (671032) -----	2
◎33	6671033	螺絲 Screw (671033) -----	2
◎34	6671034	螺帽 Nut (671034) -----	2
◎35	6671035	彈簧墊圈 Spring Washer (671035)-----	8
◎36	6671036	螺帽 Nut (671036) -----	8

◎需整組購買 Must be sold in complete set

16. 66711-5 & 66711-6 & 66711-7 線架 MT4506-MT4525用 Thread Stand Mechanism



零件用量列表 Amt. Req.

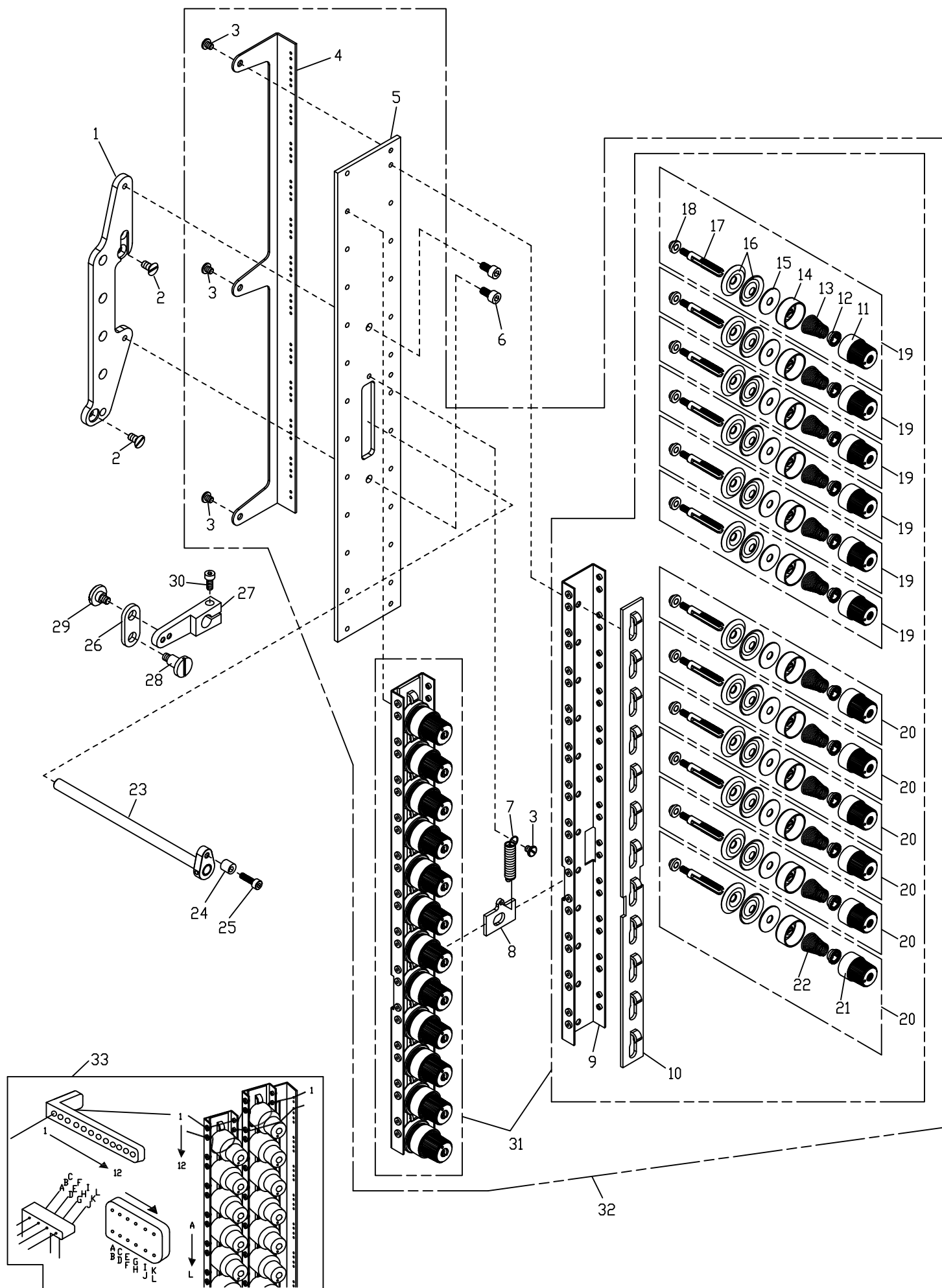
線架組 序號 Ref. No.	Model 機型 編號 No.	MT4506	MT4509	MT4512 + MT4525
		66711-5	66711-6	66711-7
2		4	6	6
3		48	72	72
4		16	24	24
5		6	8	8
6		2	4	4
7		1	2	2
8		1	2	2
9		2	4	4
10		2	4	4
15		12	18	24
16		12	18	24
17		12	18	24
18		12	18	24
19		12	18	24
20		12	18	24
21		1	2	2
22		1	2	2
23		2	4	4

16. 66711-5 & 66711-6 & 66711-7 線架 MT4506-4525 用 Thread Stand Mechanism

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
◎1	66711501	導線桿 Thread Guide -----	2
◎2	66711502	支架 Holder -----	-
◎3	66711503	導線 Thread Guide -----	-
◎4	66711504	螺絲 Screw -----	-
◎5	66711505	螺帽 Nut -----	-
◎6	66711506	柱 Thread Stand Rod -----	-
◎7	66711507	旋臂 Arm -----	-
◎8	66711508	接頭 Joint -----	-
◎9	66711509	線盤座 Spool Set Bracket -----	-
◎10	66711510	軸襯 Bushing -----	-
◎11	66711511	螺樁 Stud -----	2
◎12	66711512	螺帽 Nut -----	2
◎13	66711513	螺絲 Screw -----	6
◎14	66711514	基座 Base -----	2
◎15	66711515	線盤 Spool Set (See Left Page) -----	-
◎16	66711516	緩衝墊 Seat (See Left Page) -----	-
◎17	66711517	線盤軸 Spool Pin (See Left Page) -----	-
◎18	66711518	線盤軸 Spool Pin (See Left Page) -----	-
◎19	66711519	彈簧墊圈 Spring Washer -----	-
◎20	66711520	螺帽 Nut -----	-
◎21	66711521	螺絲 Screw -----	-
◎22	66711522	螺絲 Screw -----	-
◎23	66711523	螺帽 Nut -----	-

◎需整組購買 Must be sold in complete set

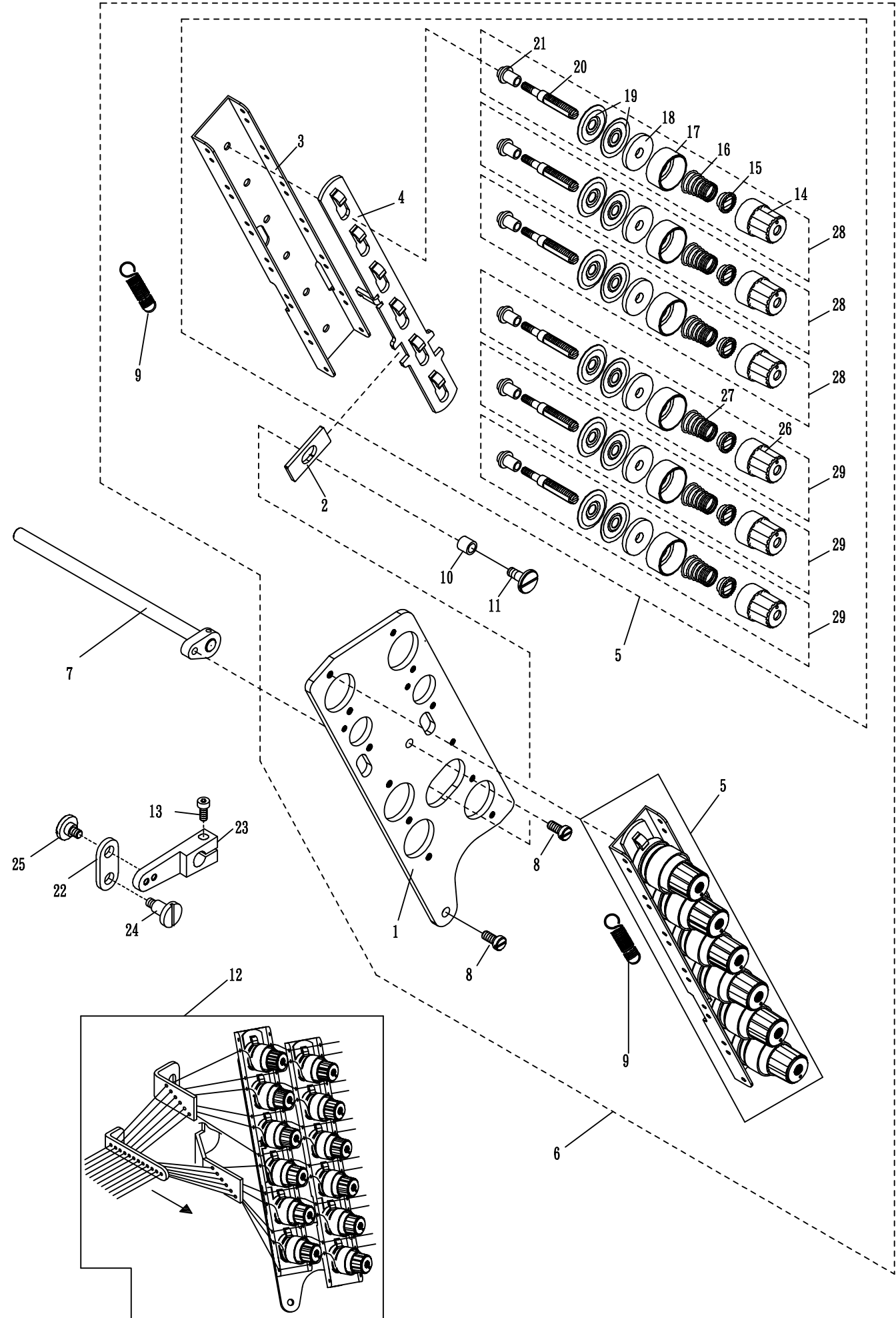
17. MT4509-MT4525 鬆線機構 Tension Stand Mechanism For MT4509-MT4525



17. MT4509-MT4525 鬆線機構 Tension Stand Mechanism For MT4509-MT4525

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	2330001701	鬆線座 Tension Post Support -----	1
2	8ME05321010A	螺絲 Screw (FTC1 0116 M5-0.8*10) -----	2
3	2330001703	螺絲 Screw (11/64"-40*5) -----	4
4	2330001704	導線Thread Guide -----	1
5	2330001705	鬆線座 Tension Post Support -----	1
6	8MM05321009A	螺絲 Screw (C0626 M5-0.8*10) -----	2
7	2330001707	彈簧 Spring -----	1
8	2330001708	活動片 Plate -----	1
9	2330001709	導線座 Thread Guide Holder -----	2
10	2330001710	鬆線板 Release Wedge -----	2
11	2330001711	張力調整螺帽 Tension Nut (Red) -----	12
12	2330001712	套管 Bushing -----	24
13	2330001713	彈簧 Spring -----	12
14	2330001714	彈簧座 Spring Seat -----	24
15	2330001715	羊毛氈 Felt -----	24
16	2330001716	張力控制盤 Tension Disc -----	48
17	2330001717	螺樁 Stud -----	24
18	2330001718	隔環 Spacer -----	24
19	233A0001719	鬆線組 Thread Tension Mechanism (Red) -----	12
20	233A0001720	鬆線組 Thread Tension Mechanism (Blue) -----	12
21	2330001721	張力調整螺帽 Tension Nut (Blue) -----	12
22	2330001722	彈簧 Spring -----	12
23	2330001723	軸 Shaft -----	1
24	2330001724	隔環 Spacer -----	1
25	8MM04281407A	螺絲 Screw (F1003 M4-0.7*14) -----	1
26	2310000341	連桿 Link -----	1
27	2310000342	曲柄 Lever -----	1
28	2310000343	螺樁 Stud -----	1
29	2310000344	螺樁 Stud -----	1
30	8MK95301407A	螺絲 Screw (CT0837 M4.5-0.75*14) -----	1
31	233A0001731	鬆線組 Thread Tension Mechanism -----	2
32	233A0001732	鬆線組 Thread Tension Mechanism -----	1
33	66441-4	貼紙Paster-----	1

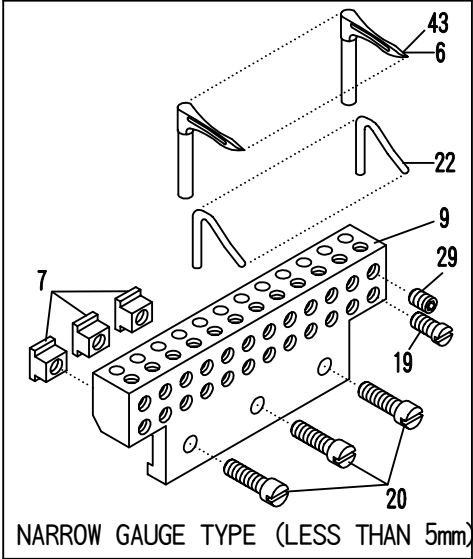
17-1. MT4506 鬆線機構 Tension Stand Mechanism For MT4506



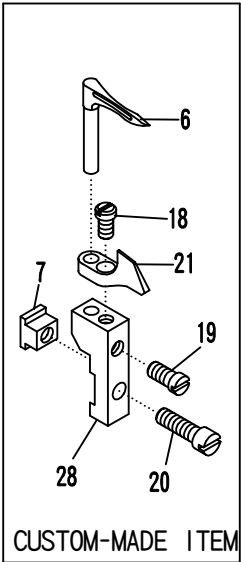
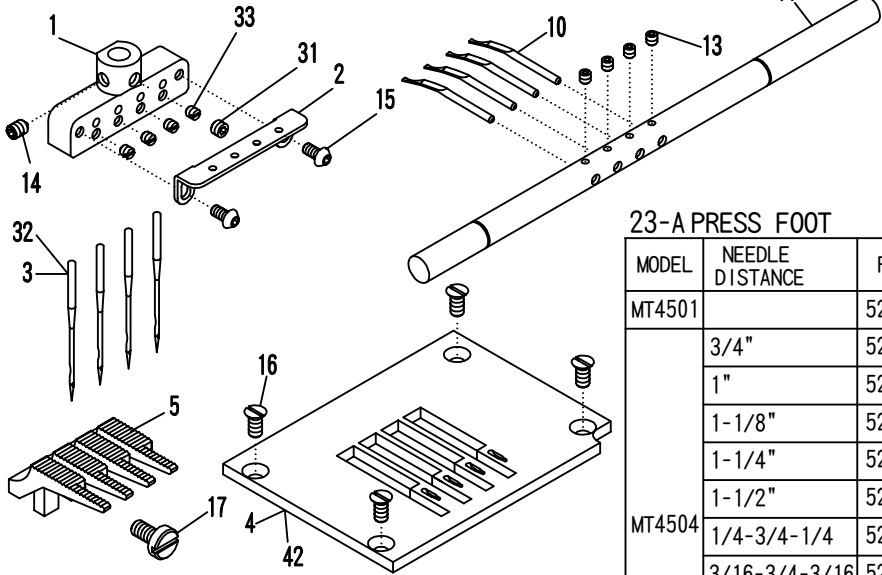
17-1. MT4506 鬆線機構 Tension Stand Mechanism For MT4506

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	2320001701	鬆線座 Tension Post Support-----	1
2	2320001702	活動片 Plate -----	1
3	2320001703	導線座 Tension Post Support-----	2
4	2320001704	鬆線板 Release Wedge-----	2
5	231A0001705	鬆線組 Thread Tension Mechanism -----	2
6	231A0001706	鬆線組 Thread Tension Mechanism -----	1
7	2310001905	軸 Shaft -----	1
8	8MC05321208A	螺絲 Screw (M5-0.8*12) (MT0332) -----	2
9	2310000310	彈簧 Spring -----	2
10	2310001910	隔環 Space -----	1
11	2310001911	螺樁 Stud -----	1
12	66441-2	貼紙Paster-----	1
13	8MK95301407A	螺絲 Srew-----	1
14	2100001121	張力調整螺帽 Tension Nut (Red) (See left Page)(SH1121) -----	6
15	2200000303	套管 Bushing (See left Page) (SH1122)-----	12
16	2100001123	彈簧 Spring (Red) (See left Page)(SH1123) -----	6
17	2200000305	彈簧座 Spring Seat (See left Page)(CT0305) -----	12
18	2100001127	羊毛氈 Felt (See left Page)(SH1127) -----	12
19	2100001126	張力控制盤 Tension Disc (See left Page)(SH1126) -----	24
20	22000003081	螺樁 Stud (See left Page) (CT03081)-----	12
21	22000003091	隔環 Spacer (See left Page) (CT03091)-----	12
22	2310000341	連桿 Link-----	1
23	2310000342	曲柄 Lever-----	1
24	2310000343	螺樁 Stud-----	1
25	2310000344	螺樁 Stud-----	1
26	2100001121B	張力調整螺帽 Tension Nut (Bule) (See left Page)(SH1121) -----	6
27	2100001132	彈簧 Spring (Bule)(See left Page)(SH1132) -----	6
28	231A0001922	張力控制組 Tension Set. (Red)-----	6
29	231A0001923	張力控制組 Tension Set. (Bule)-----	6

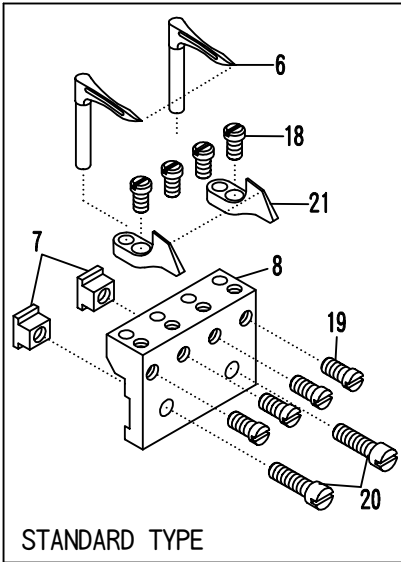
18. MT4500 定規零件 Gauge Parts For MT4500



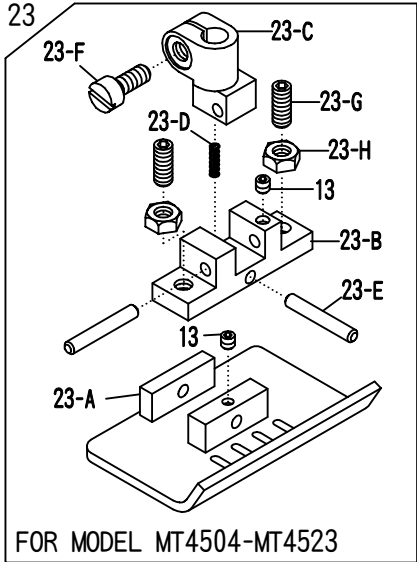
NARROW GAUGE TYPE (LESS THAN 5mm)



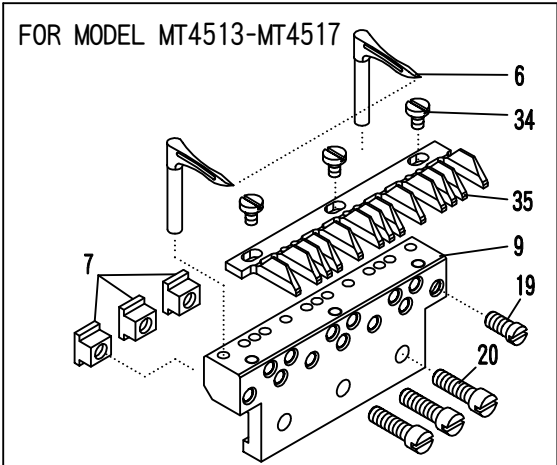
CUSTOM-MADE ITEM



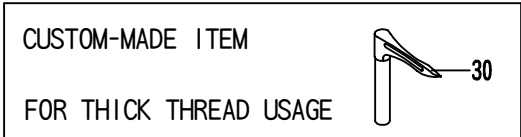
STANDARD TYPE



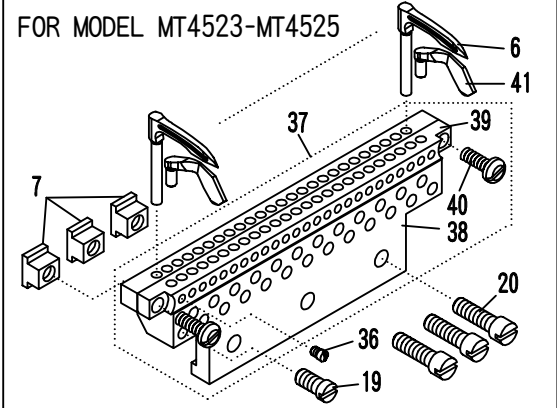
FOR MODEL MT4504-MT4523



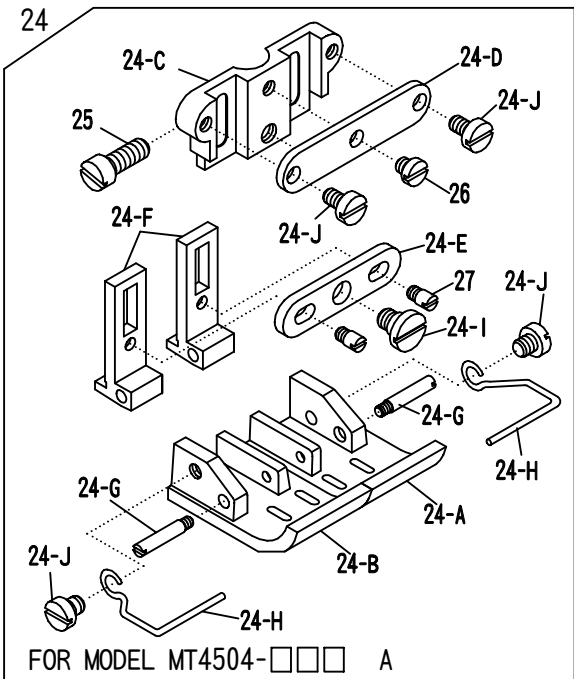
FOR MODEL MT4513-MT4517



CUSTOM-MADE ITEM
FOR THICK THREAD USAGE



FOR MODEL MT4523-MT4525



FOR MODEL MT4504-□□□ A

23-A PRESS FOOT

MODEL	NEEDLE DISTANCE	PARTS NO.
MT4501		5231PF0101A
MT4504	3/4"	5231PF0401A
	1"	5231PF0403A
	1-1/8"	5231PF0405A
	1-1/4"	5231PF0406A
	1-1/2"	5231PF0408A
	1/4-3/4-1/4	5231PF0411A
	3/16-3/4-3/16	5231PF0412A
	1/4-1-1/4	5231PF0413A
MT4506	3/16-1-3/16	5231PF0414A
	1/4-1/2-1/4	5231PF0415A
	1/4"	5231PF0601A
	3/8"	5231PF0602A
MT4509	1/3"	5231PF0603A
	064-119	5231PF0604A
MT4512	1/4"	5231PF0901A
	3/16"	5231PF1201A
	1/4"	5231PF1202A
MT4513	5mm	5231PF1203A
	1/4"	5231PF1301A
MT4517	MULTI-NEEDLE DISTANCE	5231PF1302A
	1/8"	5231PF1701A
MT4523	1/8"	5231PF2301A
	1/4"	5231PF2301A
MT4525	1/8"	5231PF2501A

24-A PRESS FOOT

MODEL	NEEDLE DISTANCE	PARTS NO.
MT4504	3/4"	5231PF0402A
	1"	5231PF0404A
	1-1/8"	5231PF0410A
	1-1/4"	5231PF0407A
	1-1/2"	5231PF0409A

24-B PRESS FOOT

MODEL	NEEDLE DISTANCE	PARTS NO.
MT4504	3/4"	5231PF0402B
	1"	5231PF0404B
	1-1/8"	5231PF0410B
	1-1/4"	5231PF0407B
	1-1/2"	5231PF0409B

3 NEEDLE REQ.

MODEL NO.	Q'TY	MODEL NO.	Q'TY
MT4501	1	MT4504	4
MT4506	6	MT4509	9
MT4512	12	MT4513	13
MT4517	17	MT4523	23
MT4525	25		

18. MT4500 定規零件 Gauge Parts For MT4500

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	-----	針留 Needle Clamp -----	1
2	-----	導線 Thread Guide -----	1
3	66729-14	針 UO113 #14 Needle -----	1
4	-----	針板 Needle Plate -----	1
5	-----	狗齒 Feed Dog -----	1
6	-----	結線鉤 Retainer Lopper -----	-
7	2310001807	承座 Bracker -----	-
8	-----	結線鉤座 Looper Holder -----	1
9	-----	結線鉤座 Looper Holder -----	1
10	5231UL0001	結線鉤 Looper -----	-
11	-----	撥線桿 Retainer Holder -----	1
◎12	8MC75180403E	螺絲 Screw (MT1812 M2.5-0.45*3.5) -----	-
13	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	-
14	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	1
15	8MP03200606A	螺絲 Screw (MT0142 M3-0.5*6) -----	2
16	8SE36400806A	螺絲 Screw (SH0530 9/64"-40*8) -----	4
17	8SC44400909S	螺絲 Screw (MT1817 11/64"-40*6) -----	1
18	8SB32440605A	螺絲 Screw (K07-08 1/8"-44*6) -----	-
19	8SC36400705K	螺絲 Screw (MT1819 9/64"-40*7) -----	-
20	8SB36401205K	螺絲 Screw (MT1820 9/64"-40*12) -----	-
21	5231NG0001	導針器 Needle Guide -----	-
22	5231NG0002	導針器 Needle Guide -----	-
23	-----	壓腳 Presser Foot -----	1
23-A	-----	壓腳底 Presser Foot Guide (See Left Page)-----	1
23-B	5231PF0401B	壓腳連桿 Presser Foot Link -----	1
23-C	5231PF0401C	壓腳柄 Presser Foot Arm -----	1
23-D	5231PF0401D	壓縮彈簧 Spring -----	1
23-E	5231PF0401E	固定銷 Pin -----	1
23-F	8MB04281007K	螺絲 Screw (CT1237 M4-0.7*10) -----	1
23-G	8MN04281000A	螺絲 Screw (CT0216 M4-0.7*10) -----	2
23-H	8MA04280307A	螺帽 Nut (CT0238 M4-0.7*3) -----	2
24	-----	壓腳 Presser Foot -----	1
24-A	-----	壓腳底(右) Presser Foot Guide (Right) (See Left Page)-----	-
24-B	-----	壓腳底(左) Presser Foot Guide (Left) (See Left Page)-----	-
24-C	5231PF0404C	壓腳座 Presser Foot Bracket -----	1
24-D	5231PF0404D	檔片 Plate -----	1
24-E	5231PF0404E	連桿 Link -----	1
24-F	5231PF0404F	滑塊 Bracket -----	2
24-G	5231PF0404G	銷 Pin -----	2
24-H	5231PF0404H	護指環 Safety Plate Holder -----	2
24-I	5231PF0404I	螺絲 Screw (M4.5-0.75*4) -----	1
24-J	8MB85240607K	螺絲 Screw (CT0637 M3.5-0.6*6) -----	4
25	8MB95301107A	螺絲 Screw (CT0706 M4.5-0.75*12) -----	1
26	8MB85240406K	螺絲 Screw (PMD010166 M3.5-0.6*4) -----	1
27	8MB03200304M	螺絲 Screw (MT1827 M3-0.5*3) -----	2
28	2310001828	結線鉤座 Looper Holder -----	1
29	8SN36400400E	螺絲 Screw (SH0222 9/64"-40*4) -----	-
30	5231LL0004	結線鉤 Retainer Lopper (For Thick Thread Usage)-----	1
31	8MN04280500C	螺絲 Screw (FT1222 M4-0.7*5) -----	1
**32	66729-18	針 UO113 #18 Needle -----	1
33	8SH32440300A	螺絲 Screw (S04-65 1/8"-44*2.5) -----	-
*34	8MB03200405A	螺絲Screw(FT0548 M3-0.5*4) -----	3
*35	-----	導針器 Needle Guide -----	1
△36	8MC75180303A	螺絲 Screw (MT1836 M2.5-0.45*2.5) -----	-
△37	231A00022801	結線鉤座組 Looper Holder Set. -----	1
△38	23100022801A	結線鉤座 Looper Holder -----	1
△39	23100022801B	導針器座 Needle Guide Holder -----	-
△40	8MB03200806A	螺絲 Screw (CT900623 M3-0.5*8) -----	2
△41	5231NG0006	導針器 Needle Guide -----	-
**42	5231TP0024	針板 Needle Plate -----	1
**43	5231LL0004	結線鉤 Retainer Lopper -----	1

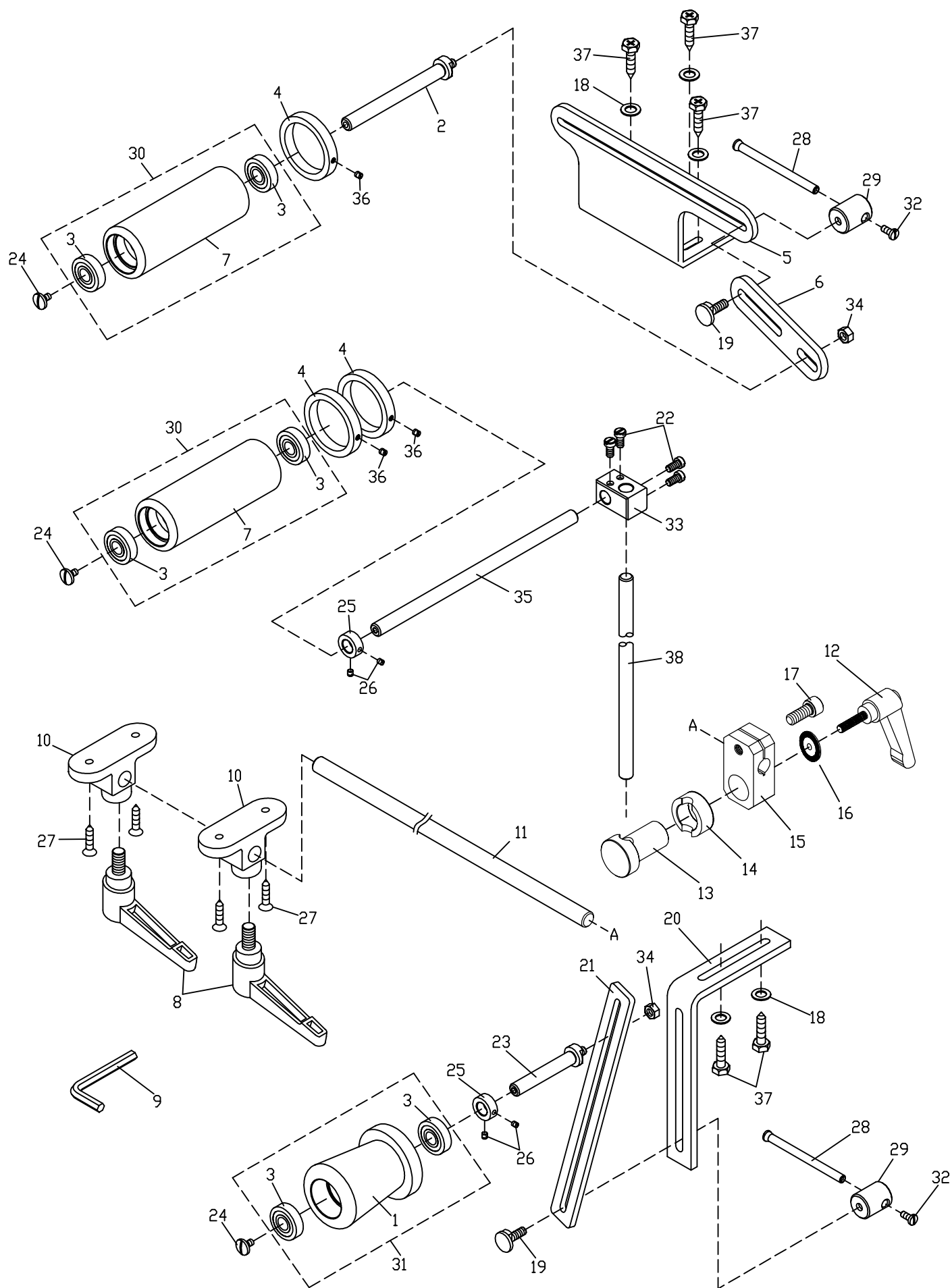
* For MT4513-MT4517 Use.

** For MT4512 Bigger Eyelet Hole

△ For MT4523-MT4525 Use.

◎ For MT4513-MT4525 Use.

19. TR02A 擴張滾輪組零件列表 Parts List For TR02A Roller Set



19. TR02A 擴張滾輪組零件列表 Part List For TR02A Roller Set

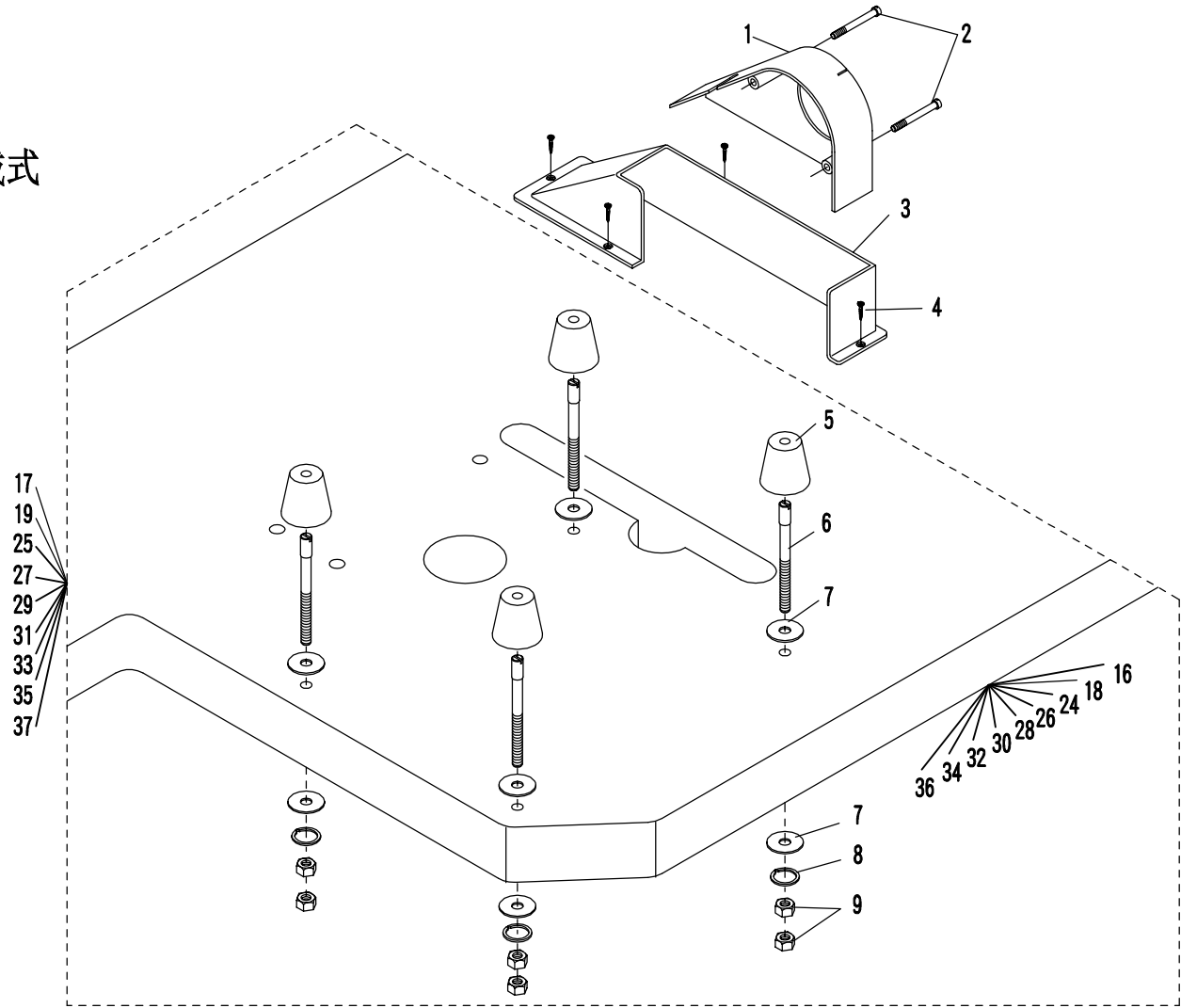
序號 Ref.No	物料編號 Parts No.	名稱 Description	單位用量 Amt.Req.
1	4TR00201011	滾輪 Roller -----	1
2	4TR00201021	軸 Shafe -----	1
3	90BB1026082	滾珠軸承 Ball Bearing -----	6
4	4TR0020104	鬆緊帶導模 Elastic Tape Guide -----	3
5	4TR0020105	滾輪座 Roller Seat -----	1
6	4TR0020106	滾輪臂 Roller Holder Arm -----	1
7	4TR00201071	滾輪 Roller -----	2
8	4TR0020108	固定鉸手 Lock Lever -----	2
9	66641	六角扳手 Spanner 6MM -----	1
10	4TR0020110	支架座 Holder Bracket Seat -----	2
11	4TR03A0111	支架 Holder Bracket -----	1
12	4TR03A0112	固定板手 Lock Lever -----	1
13	4TR03A0113	連接塊 Connecting Block -----	1
14	4TR03A0114	連接塊 Connecting Block -----	1
15	4TR03A0115	連接塊 Connecting Block -----	1
16	4TR03A0116	墊圈 Washing -----	1
17	8MM08502013A	螺絲 Screw (CT0106 M8-1.25*20) -----	1
18	2200000910	墊圈 Washing -----	5
19	4TR0020119	螺樁 Stud -----	2
20	4TR0020120	滾輪臂 Roller Holder Arm -----	1
21	4TR0020121	滾輪臂 Roller Holder Arm -----	1
22	8MB05321008K	螺絲 Screw (CT0233 M5-0.8*10) -----	4
23	4TR0020123	軸 Shafe -----	1
24	8SC44400812A	螺絲 Screw (CL450424 11/64"-40*8) -----	3
25	4TR0020125	定位環 Collar -----	2
26	8MH85240500A	螺絲 Screw (CT0923 M3.5-0.6*5) -----	4
27	8WE37002400A	木螺絲 Wood Screw (CL450427) -----	4
28	4TR0020128	柄 Handle -----	2
29	4TR0020129	止動塊 Tension Roller Slider Stop -----	2
30	4TR002A0130	滾輪組 Roller Asm.-----	2
31	4TR002A0131	滾輪 Roller Asm.-----	1
32	8SC44401008A	螺絲 Screw (SH1225 11/64"-40*10) -----	2
33	2200850421	連接塊 Connecting Block -----	1
34	8MA06400510A	螺帽 Nut (CT0533) -----	2
35	2270850423	支架 Holder Bracket -----	1
36	8MH04280400A	螺絲 Screw (CT1134 M4-0.7*4) -----	3
37	8WK45002900C	木螺絲 Wood Screw (CL450408) -----	5
38	4TR03A0105	支架 Holder Bracker -----	1

註:此裝置僅適用於MT4504/MTD4504機型

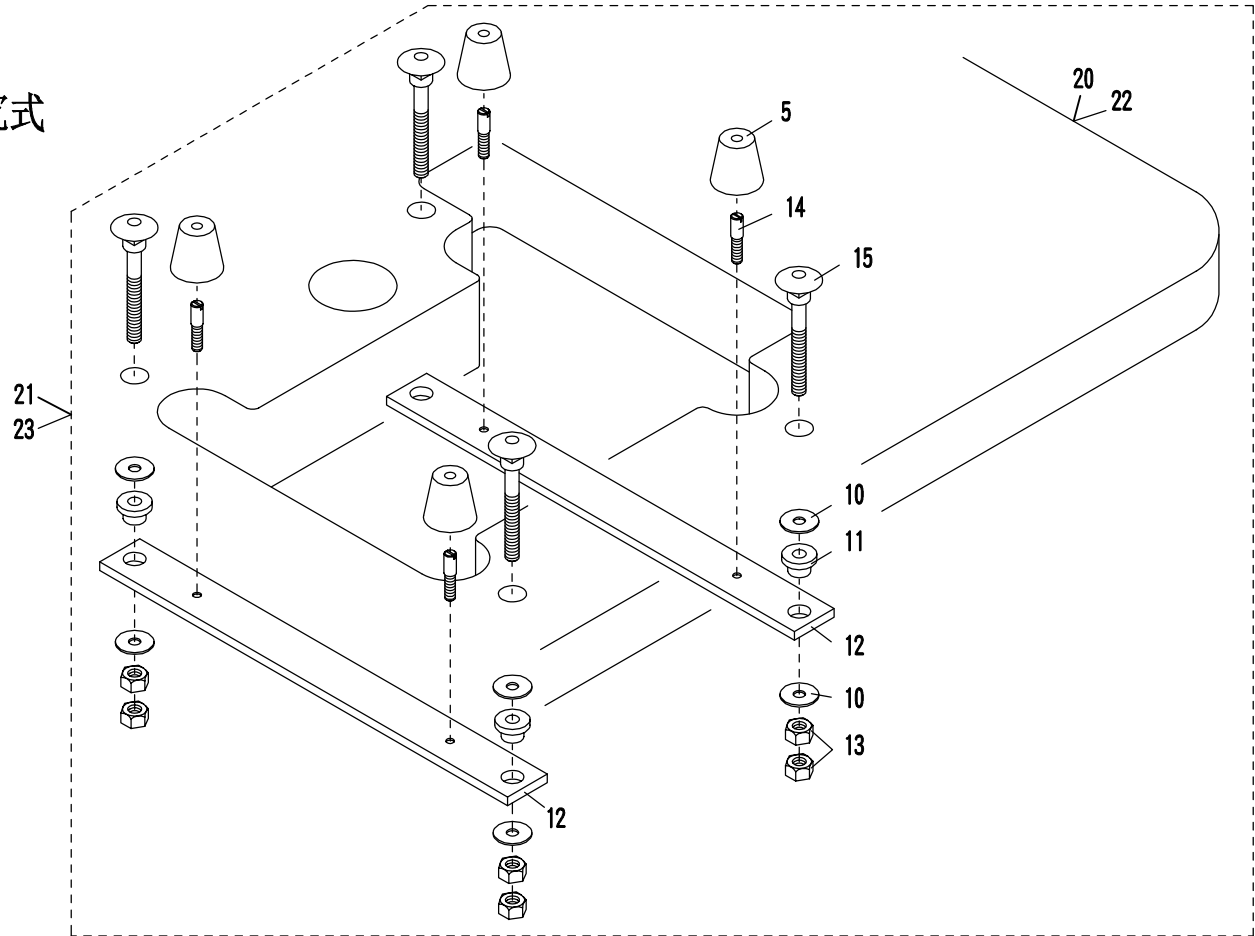
Note:This device is suitable for the model MT4504/MTD45004 only.

20. MT4000/MT4500/MTD4500 裝載附件 SUPPORTING BOARD

上載式



半沉式

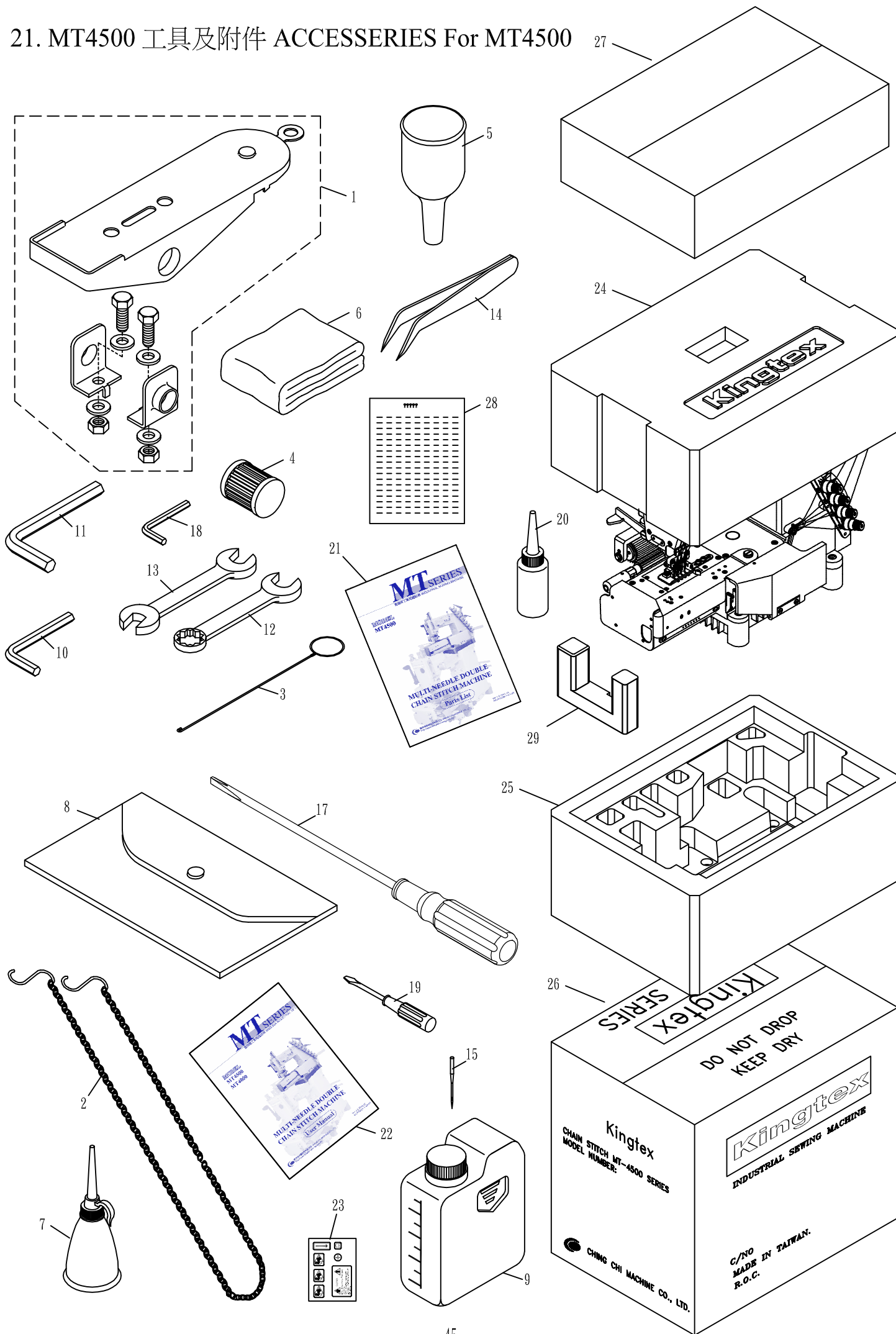


20. MT4000 / MT4500 / MTD4500 裝載附件 Supporting Board

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	2310002001	皮帶蓋 Belt Cover -----	1
2	8MB06405609S	螺絲 Screw (M6-1*56) (MT2002) -----	2
3	2310002003	皮帶蓋 Belt Cover -----	1
4	8WF03131706A	木螺絲 Screw (CT1516) -----	4
5	66944	減震橡膠 Rubber Cushion -----	4
6	8MB06406507B	螺樁 Bolt (CT1507 M6-1*65) -----	4
7	2200001504	墊圈 Washer (CT1504) -----	8
8	90SW070	彈簧墊圈 Spring Washer (CT1505) -----	4
9	8MA06400612A	螺帽 Nut (SH0242 M6-1*6) -----	8
10	2200001510	墊圈 Washer -----	8
11	2200001511	橡膠環 Rubber Washer -----	4
12	2310002012	車頭承板 Supporting Board -----	2
13	8SA79180613A	螺帽 Nut (CT1514 5/16"-18*6) -----	8
14	8MB06401607M	螺樁 Stud (CT1503 M6-1*16) -----	4
15	8SC79187827B	懸吊螺樁 Bolt -----	4
●16	66816-2	上載開口式長車板 Open-cut Long Table Top Type (12-25針)-----	-
●17	FS006	上載開口式長車板組 Open-cut Long Table Top Type Asm. (12-25針)-----	-
18	66816-3	上載開口式短車板 Open-cut Short Table Top Type (1-25針)-----	-
19	FS005	上載開口式短車板組 Open-cut Short Table Top Type Asm. (1-25針)-----	-
●20	66816-4	半沉式車板 Semi-Submerged Type (1-25針)-----	-
●21	FS004	半沉式車板組 Semi-Submerged Type Asm.(1-25針)-----	-
●22	66816-5	半沉式車板 Semi-Submerged Type With "PS001"Devic (含PS001) -----	-
●23	FS007	半沉式車板組 Semi-Submerged Type With "PS001"Devic Asm. (含PS001) -----	-
●24	66816-12	上載開口式長車板 (兩用板) Open-cut LongTable Top Type (12-25針)-----	-
●25	FS008	上載開口式長車板組 (兩用板) Open-cut Long Table Top Type Asm. -----	-
●26	66816-13	上載開口式短車板 (兩用板) Open-cut Short Table Top Type (1-25針)-----	-
●27	FS009	上載開口式短車板組 (兩用板) Open-cut Short Table Top Type Asm.-----	-
●28	66816-8	上載式車板 Table Top Type With "MP001+TC" Devic-----	-
●29	FS010	上載式車板 Table Top Type With "MP001+TC" Devic Asm. -----	-
30	66816-9	MTD上載開口式短車板 Open-cut Short Table Top Type -----	-
31	FS011	MTD上載開口式短車板組 Open-cut Short Table Top Type Asm. -----	-
●32	66816-10	MTD上載式短車板 Short Table Top Type -----	-
●33	FS012	MTD上載式短車板組 Short Table Top Type Asm. -----	-
●34	66816-11	MTD上載開口式短車板 (兩用板1200mm) Open-cut Short Table Top Type -----	-
●35	FS013	MTD上載開口式短車板組 (兩用板1200nn) Open-cut Short Table Top Type Asm. -----	-
●36	66816-14	MTD上載開口式車板 (兩用板1000mm) Open-cut Short Table Top Type -----	-
●37	FS014	MTD上載開口式車板組 (兩用板1000mm) Open-cut Short Table Top Type Asm. -----	-

● 特註品 Custom-made Item

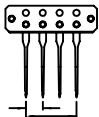
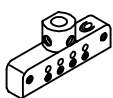
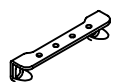
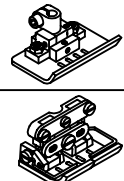
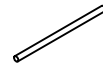
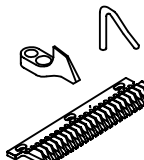
21. MT4500 工具及附件 ACCESSORIES For MT4500



21. MT4500 工具及附件 Accessories For MT4500

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	66700	踏板組 Pedel Complete -----	1
2	66695	鍊條組 Chain Set -----	1
3	66840	穿線鋼絲 Threading Bar -----	1
4	2100001521	過濾器 Oil Filter (SH1521)-----	1
5	66722	漏斗 Oil Funnel -----	1
6	66846-2	防塵罩 Mechine Cover -----	1
7	66721	油壺 Oiler -----	1
8	66831	工具袋 Bag (AM-6751)-----	1
9	66715	油罐 Oil Container -----	1
10	66636	六角扳手 Spanner 3MM -----	1
11	66637	六角扳手 Spanner 4MM -----	1
12	66612	梅花扳手 Wrench 10MM -----	1
13	66613	開口扳手 Wrench 7/8MM -----	1
14	66690	鑷子 Tweezer -----	1
15	66729-14-5	備用針 UO113 #12 Retainer Needle -----	1
16	-----	-----	-
17	66671	木柄一字起子 Wooden Handle Flat Screw Driver -----	1
18	66639	六角扳手 Spanner 1.5MM (UTB0439) -----	1
19	66667	小起子 Screw Driver (Small) -----	1
20	66720	矽油 Silicon Oil -----	1
21	6MT6306-1-03-05	零件冊 Parts List -----	1
22	6MT62E6-1-03-05	使用說明書 Instruction Manual -----	1
23	66452	貼紙 Paster -----	1
24	66746-1	保利龍 Styroform -----	1
25	66746-2	保利龍 Styroform -----	1
26	66411	紙箱 Carton -----	1
27	66411-1	附件盒紙箱 Carton -----	1
28	66200	保質保證書 Guarautee -----	1
29	66746-3	保利龍 Styroform -----	1

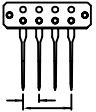
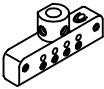
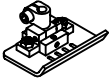
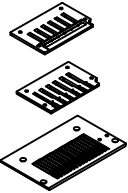
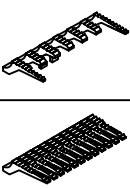
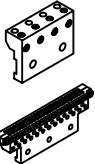
22. MT4500 GAUGE PARTS LIST

機 型 MODEL	針 距 GAUGE SIZE (INCH) (針距代碼)	針 留 NEEDLE HOLDER	導 線 THREAD GUIDE	壓 腳 組 PRESSER FOOT ASM.	針 板 NEEDLE PLATE	送 布 齒 FEED DOG	結 線 鉤 座 LOOPER HOLDER	撥 線 桿 RETAINER BAR	導 針 器 NEEDLE GUARD	結 線 鉤 RETAINER LOOPER	結 線 鉤 LOOPER
											
MT4501		5231NC00241		5231PF0101	5231TP0023	5231FD0023	2310001828	2310002241	5231NG0001	5231UL0001	5231LL0001
MT4504	3/4 (064)	5231NC00011	23100022011	5231PF0401	5231TP0001	5231FD0001	2310002221	2310002241			
				5231PF0402							
	1 (085)	5231NC00021		5231PF0403	5231TP0002	5231FD0002	2310002222	2310002242			
				5231PF0404							
	1-1/8 (095)	5231NC00031		5231PF0405	5231TP0003	5231FD0003	2310002223	2310002243			
				5231PF0410							
	1-1/4 (106)	5231NC00041	23100022021	5231PF0406	5231TP0004	5231FD0004	2310002224	2310002244			
				5231PF0407							
	1-1/2 (127)	5231NC00051		5231PF0408	5231TP0005	5231FD0005	2310002225	2310002245			
				5231PF0409							
	1/4-3/4-1/4 (064-191)	5231NC00071	23100022041	5231PF0411	5231TP0013	5231FD0013	2310002227	2310002247			
	3/16-3/4-3/16 (048-191)	5231NC00221	23100022021	5231PF0412	5231TP0014	5231FD0014	2310002226	2310002246	5231NG0002		
	1/4-1-1/4 (064-254)	5231NC00101	23100022051	5231PF0413	5231TP0015	5231FD0015	2310002230	2310002250	5231NG0001		
	3/16-1-3/16 (048-254)	5231NC00231	23100022031	5231PF0414	5231TP0016	5231FD0016	2310002234	2310002253			
	1/4-1/2-1/4 (064-127)	5231NC00101	23100022051	5231PF0415	5231TP0017	5231FD0017	2310002230	2310002250			
	1/4-1/8 MULTI-NEEDLE DISTANCE	5231NC00121	23100022071	5231PF1302	5231TP0012	5231FD0012	23100022321	2310002252			5231NG0003

22. MT4500 GAUGE PARTS LIST

機 型 MODEL	針 距 GAUGE SIZE (INCH) (針距代碼)	針 留 NEEDLE HOLDER	導 線 THREAD GUIDE	壓 腳 組 PRESSER FOOT ASM.	針 板 NEEDLE PLATE	送 布 齒 FEED DOG	結 線 鉤 座 LOOPER HOLDER	撥 線 桿 RETAINER BAR	導 針 器 NEEDLE GUARD	結 線 鉤 RETAINER LOOPER	結 線 鉤 LOOPER
MT4504 /UT04A	3/4 (064)	5231NC00011	23100022011	5231PF0401	5231TP001T	5231FD0001	2310002221	2310002241	5231NG0001	5231UL0001	5231LL0001
				5231PF0402							
MT4504 /UT04B	1 (085)	5231NC00021		5231PF0403	5231TP002T	5231FD0002	2310002222	2310002242			
				5231PF0404							
MT4504 /UT04B-P	1 (085)	5231NC00021		5231PF0403	5231TP002P	5231FD0002	2310002222	2310002242			
				5231PF0404							
MT4504 /UT04C	1-1/8 (095)	5231NC00031	5231PF0405	5231TP003T	5231FD0003	2310002223	2310002243				
			5231PF0410								
MT4504 /UT04S	1-1/2 (127)	5231NC00051	23100022021	5231PF0408	5231TP005T	5231FD0005	2310002225	2310002245			
				5231PF0409							
MT4504 /UT04S1	1/4-1-1/4 (064-254)	5231NC00101	23100022051	5231PF0413	5231TP015T	5231FD0015	2310002230	2310002250			
MT4506	1/4 (064)	5231NC00091	23100022021	5231PF0601	5231TP0009	5231FD0009	2310002229	2310002249			
	3/8 (095)	5231NC00201	23100022051	5231PF0602	5231TP0021	5231FD0021	2310002240	2310002260			
	1/3 (085)	5231NC00211	23100022031	5231PF0603	5231TP0022	5231FD0022	2310002233	2310002261			
	(064-119)	5231NC0026	23100022031	5231PF0604	5231TP0026	5231FD0026	2310001828	2310002263			
MT4506 /UT06A	1/4 (064)	5231NC00091	23100022021	5231PF0601	5231TP009T	5231FD0009	2310002229	2310002249			
MT4509	1/4 (064)	5231NC00101	23100022051	5231PF0901	5231TP0010	5231FD0010	2310002230	2310002250			
MT4509 /UT09A					5231TP010T						

22. MT4500 GAUGE PARTS LIST

機 型 MODEL	針 距 GAUGE SIZE (INCH) (針距代碼)	針 留 NEEDLE HOLDER	導 線 THREAD GUIDE	壓 腳 組 PRESSER FOOT ASM.	針 板 NEEDLE PLATE	送 布 齒 FEED DOG	結 線 鉤 座 LOOPER HOLDER	撥 線 桿 RETAINER BAR	導 針 器 NEEDLE GUARD	結 線 鉤 RETAINER LOOPER	結 線 鉤 LOOPER
											
MT4512	3/16 (048)	5231NC00061	23100022031	5231PF1201	5231TP0027	5231FD0027	2310002226	2310002246	5231NG0002	5231UL0001	5231LL0001
MT4512	1/4 (064)	5231NC00071	23100022041	5231PF1202	5231TP0007 5231TP0024 BIGGER EYELET HOLE	5231FD0007	2310002227	2310002247	5231NG0001		5231LL0004
	5mm (050)	5231NC00081	23100022031	5231PF1203	5231TP0008	5231FD0008	2310002228	2310002248	5231NG0002		5231LL0001
MT4512 /UT12A	1/4 (064)	5231NC00071	23100022041	5231PF1202	5231TP007T	5231FD0007	2310002227	2310002247	5231NG0001		
MT4512 /UT12A-P	1/4 (064)	5231NC00071	23100022041	5231PF1202	5231TP007P	5231FD0007	2310002227	2310002247	5231NG0001		
MT4513	1/4 (064)	5231NC00111	23100022061	5231PF1301	5231TP0011	5231FD0011	2310002231	2310002251	5231NG0001		
	MULTI-NEEDLE DISTANCE (064-032)	5231NC00121	23100022071	5231PF1302	5231TP0012	5231FD0012	23100022321	2310002252	5231NG0003		5231LL0003
MT4517	1/8 (032)	5231NC00191	23100022091	5231PF1701	5231TP0020	5231FD0020	23100022391	2310002259	5231NG0004		
MT4517 /UT17S					5231TP020T						
MT4525	1/8 (032)	5231NC0025	2310002210	5231PF2501	5231TP0025	5231FD0025	231A00022801	2310002262	5231NG0006		
MT4525 /UT25S-P	1/8 (032)	5231NC0025	2310002210	5231PF2501	5231TP025P	5231FD0025	2310002280	2310002262	5231NG0005		



NTD7701
4-Needle, 6-Thread Flat-Seamer,
Feed-Off-The-Arm Machine



MT4506P-064
6-Needle Double Chain Stitch Machine



UHU9304/TR025
Automatic chain cutter device direct-drive
cylinder bed top feed overlock fitted with
labor-saving rib folder



CXM2085-0-356M
Attaching Pre-Closed Flat Knit Elastic Band
Onto Waists Of Tubular Goods
(With Right Knife, Rear Puller & Chips Suction Pipe)



精機機械廠股份有限公司
CHING CHI MACHINE CO., LTD.

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