

UH SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

MODEL

UH9303

UH9304

UHD9303

UHD9304

UHD93A3

UHD93A4

&

BH

SS

CP

EG

EF

MN

TL

SE

TR

CV



SUPER HIGH SPEED CYLINDER BED OVERLOCK MACHINE

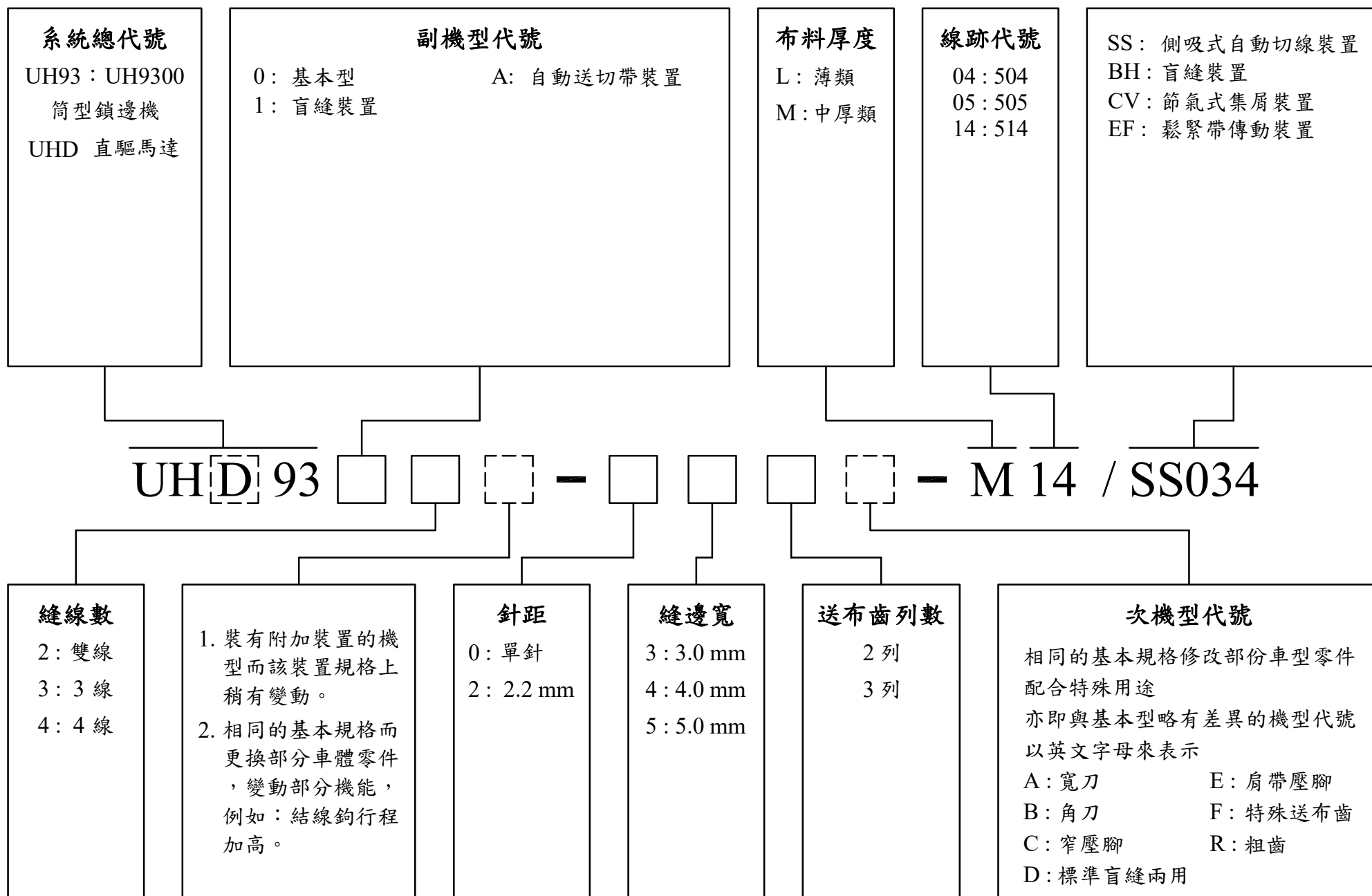
Parts List



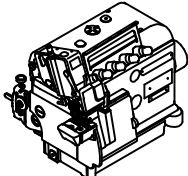
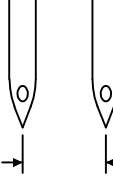
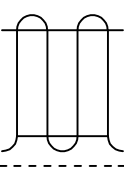
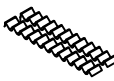
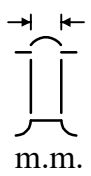
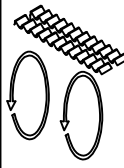
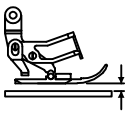
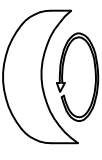
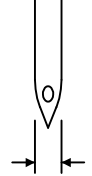
精機機械股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

Ver 1.0 2024.02
NO.UH8305-02-24-02

UH9300 系列機型車型編號系統 Description of the UH9300 series code



UH9300 系列機型規格表 UH9300 SUBCLASS SPECIFICATIONS

												
適用範圍 Application	機型 Subclass	縫針數 Number Of Needles	縫線數 Number Of Threads	針距 Needle Distance (mm)	包邊寬 Overedge Width (mm)	齒列數 Feed Dog Rows	縫距 Stitch Length Max (mm)	差動比 Diff. Feed Ratio	壓腳提昇 Presserfoot Lift	轉數 Max Speed (s.p.m)	縫針 Needle Size	標準配備
一般包縫 Plain Seaming	UH9303-032-M04	1	3	-	3	2	3.8	0.8~1.8	6	7000	DC*27#11	
	UH9303-053-M04	1	3	-	5	3	3.8	0.8~1.8	6	7000	DC*27#11	
盲縫 Blind Hemming	UH9313-032-L05	1	3	-	3	2	3.8	0.8~1.8	5	7000	DC*27#9	
一般包縫 Plain Seaming	UH9304-233-M14	2	4	2.2	3 5	3	3.8	0.8~1.8	5.5	7000	DC*27#11	
	UH9304-243-M14	2	4	2.2	4 6	3	3.8	0.8~1.8	5.5	7000	DC*27#11	
	UH9304-253-M14	2	4	2.2	5 7	3	3.8	0.8~1.8	5.5	7000	DC*27#11	
鬆緊帶包縫 Elastic Tape Attaching	UHD93A3-053-M04	1	3	-	5	3	3.8	0.8~1.8	6	7000	DC*27#11	
	UHD93A4-243-M14	2	4	2.2	4 6	3	3.8	0.8~1.8	5.5	7000	DC*27#11	
接合 Butt-End Sewing	UH9302-032-M03	1	2	-	3	2	3.8	0.8~1.8	6	7000	DC*27#11	
	UH9302-053-M03	1	2	-	5	3	3.8	0.8~1.8	6	7000	DC*27#11	

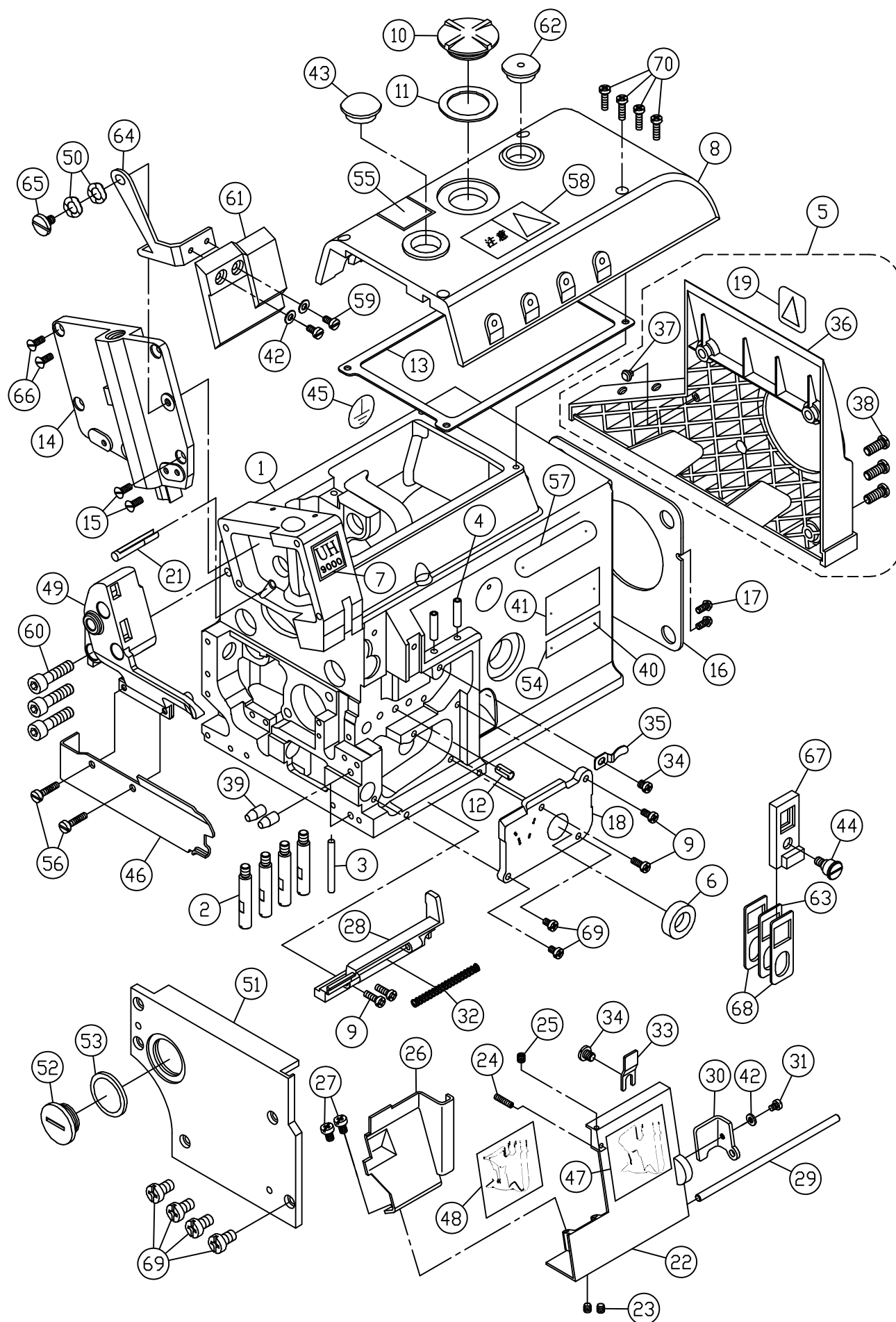
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1. 本體與外裝零件 FRAME AND COVER

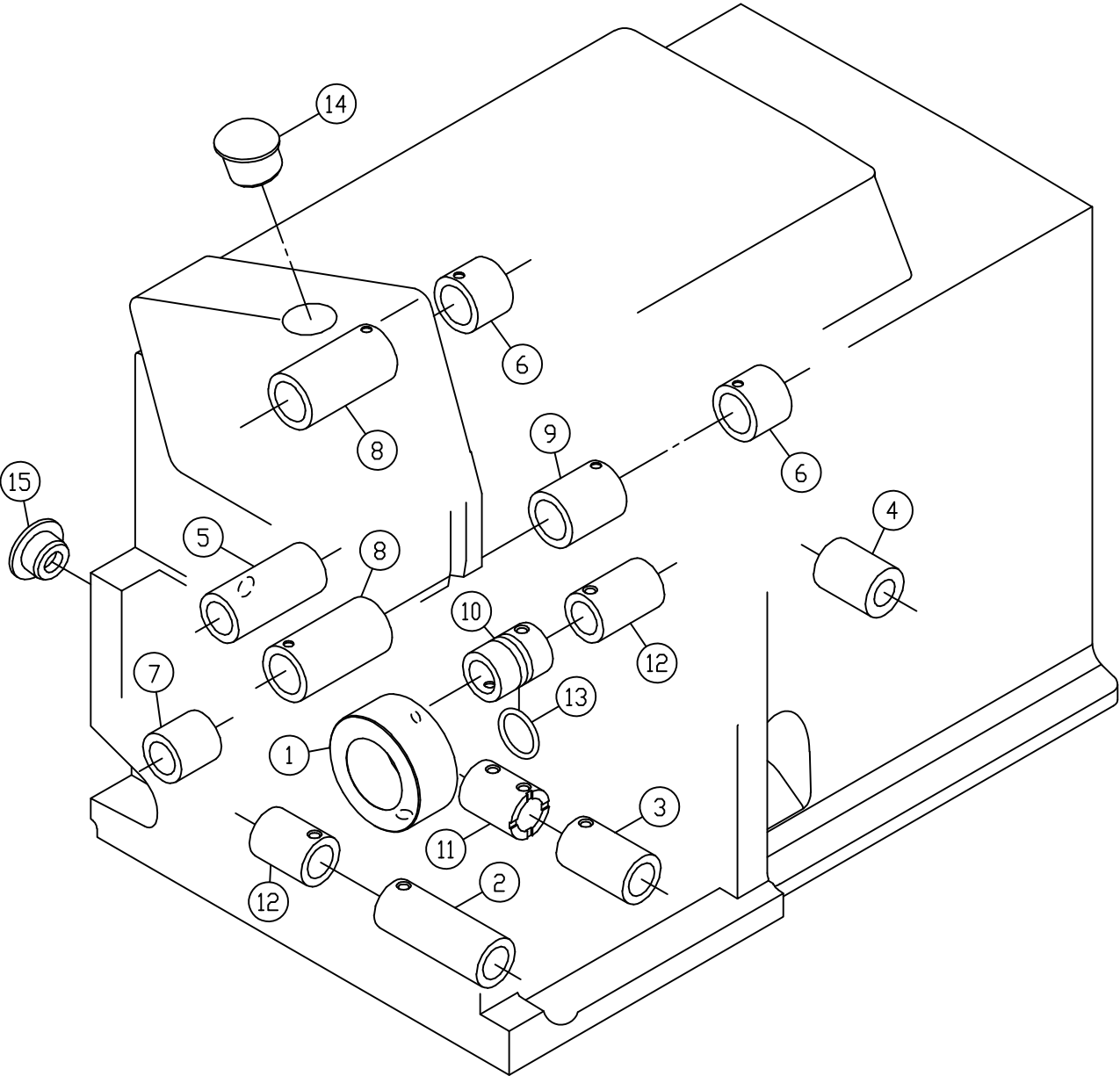


1. 本體與外裝零件

Frame And Cover

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2130000101	縫機本體	Framee	1
2	2130000102	支柱	Frame Support	4
3	2120000103	回油管	Pipe	1
4	2100000212	導線管	Thread Guide	2
5	212A00001361	皮帶護蓋組	Belt Cover Asm.	1
6	2120000106	油封	Oil Seal	1
7	66479-7	方型銘板	Name Plate	1
8	2130000108	上蓋	Top Cover	1
9	8MC04281207D	螺絲	Screw	4
10	2120000110	油窗	Oil Sight Window	1
11	2120000111	油封	Oil Seal	1
12	90SP0512	定位銷	Pin	1
13	2130000113	防漏墊片	Gasket	1
14	2130000114	針棒側蓋	Side Cover	1
15	8ME04281008A	螺絲	Screw	2
16	2120000116	風扇封蓋	Fan Cover	1
17	8MB04280705K	螺絲	Screw	2
18	2120000118	封蓋	Cover	1
19	66453-3	安全指示貼紙	Name Plate	1
20	8MC04281007D	螺絲	Screw	2
21	2130000121	油管	Oil Tube	1
22	2130000122	前蓋	Front Cover	1
23	8MN04280400A	螺絲	Screw	2
24	8MN03201200A	螺絲	Screw	1
25	8MN03200400A	螺絲	Screw	1
26	2130000126	導布屑	Chip Guard	1
27	8MC04280607D	螺絲	Screw	2
28	2130000128	鉸鏈	Hinge	1
29	2130000129	樞銷	Pin	1
30	2120000130	前蓋側檔	Front Cover Hook	1
31	8MB03200606A	螺絲	Screw	1
32	2120000132	彈簧	Spring	1
33	2130000133	扣緊掛鈎	Hook	1
34	8MC04280507D	螺絲	Screw	2
35	2120000135	鎖扣	Latch	1
36	21200001361	皮帶護蓋	Belt Cover	1
37	2120000137	孔塞	Plug	1
38	8MC05321209D	螺絲	Screw	3
39	2130000139	定位銷	Pin	2
40	66620	鉚釘	Rivet	6
41	66479-10	銘板-型號牌	Name Plate	1
42	90PW030	墊圈	Washer	3
43	21200001121	孔塞	Plug	1
44	2130000172	螺絲	Screw	1
45	66453-1	警示標示	Name Plate	1
46	2130000146	側檔	Guide	1
47	66442-3	穿線貼紙	Threading Diagram For UH9303	1
48	66442-4	穿線貼紙	Threading Diagram For UH9304	1
49	2130000149	刀組座	Bracket	1
50	2120000150	波形墊圈	Waved Washer	2
51	2130000151	側蓋	Cover	1
52	2130000152	調整蓋	Cover	1
53	21300001531	油封	Oil Seal	1
54	66479-9	銘板	Name Plate	1
55	66453-4	警示標示	Name Plate	1
56	8MC95300708A	螺絲	Screw	2
57	66479-11	銘板	Name Plate	1
58	66453-2	安全指示貼紙	Name Plate	1
59	8MB03200505K	螺絲	Screw	2
60	8MM06402510A	螺絲	Screw	3
61	2120000161	護目鏡	Eye Guard	1
62	2120000210	孔塞	Plug	1
63	2130000170	油封	Oil Seal	1
64	2120000164	支架	Bracket	1
65	8MB04280711E	螺絲	Screw	1
66	8ME04281408A	螺絲	Screw	2
67	2130000167	油封座	Seal Guide	1
68	2130000168	油封	Gasket	2
69	8MC04280807D	螺絲	Screw	6
70	8MC04281407D	螺絲	Screw	4

2. 軸襯及孔塞 BUSHING AND PLUG

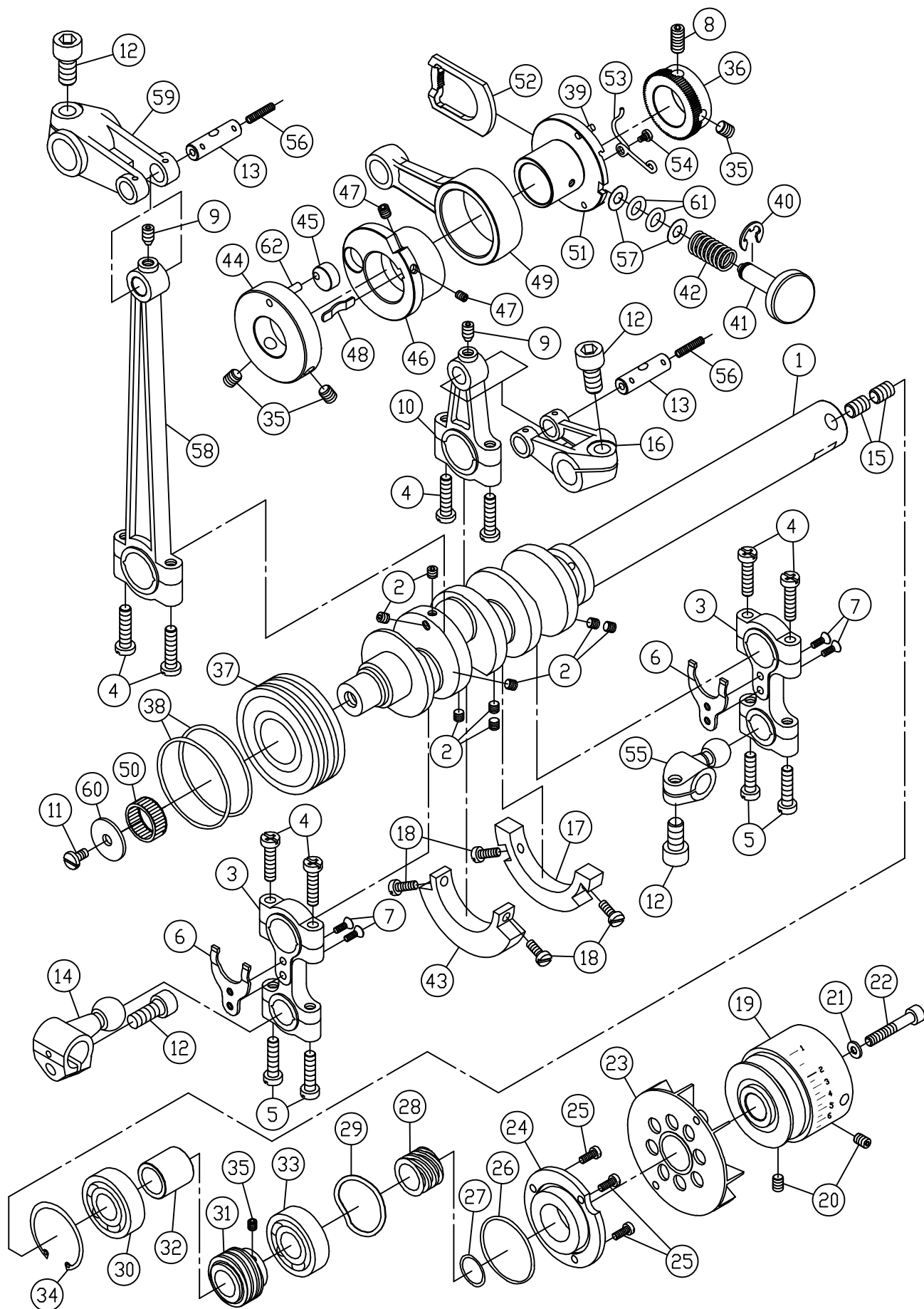


2. 軸襯及孔塞

Bushing And Plug

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2130000201	軸襯	Bushing	1
2	2130000202	軸襯	Bushing	1
3	2130000203	軸襯	Bushing	1
4	2130000204	軸襯	Bushing	1
5	2130000205	軸襯	Bushing	1
6	2130000206	軸襯	Bushing	2
7	21300002071	軸襯	Bushing	1
8	2120000204	軸襯	Bushing	2
9	2120000205	軸襯	Bushing	1
10	2122000109	軸襯	Bushing	1
11	2120000203	軸襯	Bushing	1
12	2120000212	軸襯	Bushing	2
13	2120000608	油環	O-Ring	1
14	2120000209	孔塞	Plug	1
15	240001031	孔塞	Plug	1

3. 主軸及嵌附零件 MAIN SHAFT COMPONENTS



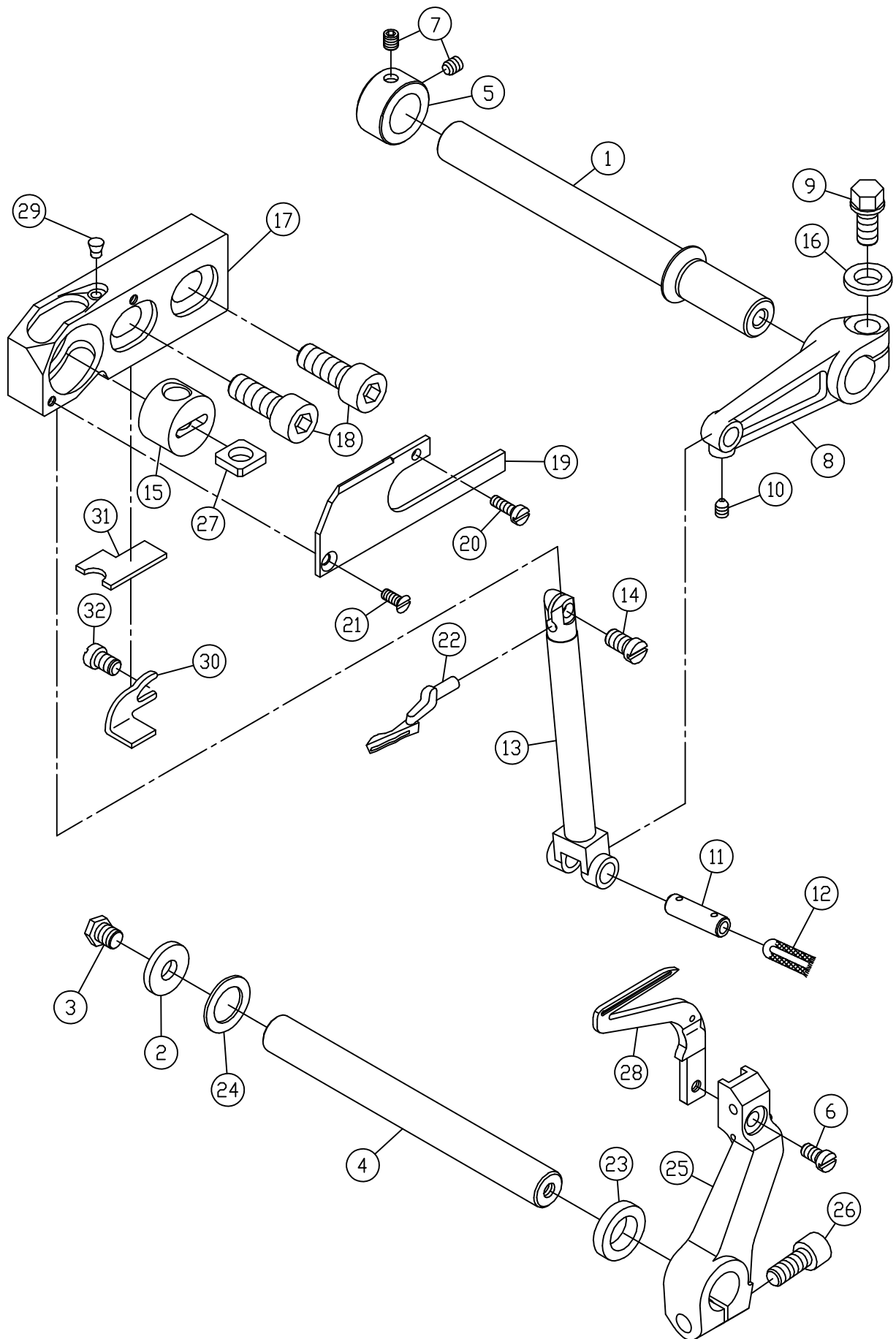
3. 主軸及嵌附零件

Main Shaft Components

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2130000301	主軸	Crankshafe	1
2	8MN85240300A	螺絲	Screw	8
3	2120000303	連桿	Looper Rod	2
4	8MB04281507B	螺絲	Screw	8
5	8MC04281407D	螺絲	Screw	4
6	2100000335	導軌	Guide	2
7	8MB03200505K	螺絲	Screw	4
8	8MN05321000A	螺絲	Screw	1
9	8MN04280600C	螺絲	Screw	2
10	2120000310	連桿	Upper Kniferod	1
11	8MB04280607D	螺絲	Screw	1
12	8MM06401210A	螺絲	Screw	4
13	2120000313	曲柄銷	Level Pin	2
14	2130000314	球頭曲柄	Crank	1
15	8MN06400500A	螺絲	Screw	2
16	2120000316	曲柄	Level	1
17	2130000317	配重	Balance Weight	1
18	8MB03200806K	螺絲	Screw	4
19	2120000319	手輪	Pulley	1
20	8MN06400800A	螺絲	Screw	2
21	2200000910	墊圈	Washer	1
22	8MM06403510B	螺絲	Screw	1
23	2120000323	風扇	Fan	1
24	2120000324	封蓋	Thrust Holder	1
25	8MC04281007D	螺絲	Screw	3
26	21200003261	油環	O-Ring	1
27	21200003271	O形油環	O-Ring	1
28	2120000328	聚油環	Position Lock Ring	1
29	2100000316	波型墊圈	Waved Washer	1
30	90BB174012	滾珠軸承	Ball Bearing	1
31	2120000331	蝸桿	Worm	1
32	2130000332	隔環	Collar	1
33	90BB1740121	滾珠軸承	Ball Bearing	1
34	2120000334	扣環	Ring	1
35	8MN05320500E	螺絲	Screw	4
36	2130000336	離合齒輪	Ratchat Gear	1
37	90BB1535112	滾珠軸承	Ball Bearing	1
38	2120000338	油環	O-Ring	2
39	90SP7510	彈簧銷	Spring Pin	2
40	90ER060	E形扣環	E-Ring	1
41	2130000341	止動按鈕	Puch Botton	1
42	2130000342	彈簧	Spring	1
43	2130000343	配重	Balance Weight	1
44	2130000344	基準定位輪	Regulator	1
45	2120000345	導環	Feed Pin	1
46	2130000346	變距偏心輪	Eccentric	1
47	8MN03200400A	螺絲	Screw	2
48	2130000348	簧片	Spring	1
49	2130000349	連桿	Connection	1
50	90NB101310	滾針軸承	Needle Bearing	1
51	2130000351	偏心輪	Eccentric	1
52	2130000352	離合板	Pawl	1
53	2130000353	彈簧	Spring	1
54	2120000354	螺樁	Stud	1
55	2120000315	球頭曲柄	Crank	1
56	66800	油線	Oil Wick	2
57	2130000357	墊圈	Washer	2
58	2120000375	連桿	Needle Bar Rod	1
59	2130000376	曲柄	Level	1
60	2130000360	平墊圈	Washer	1
61	2130000362	O型環	O-Ring	2
62	90ST0310	銷	Pin	1

4. 上, 下結線鉤傳動機構

UPPER & LOWER LOOPER DRIVING MECHANISM



4. 上,下結線鉤傳動機構

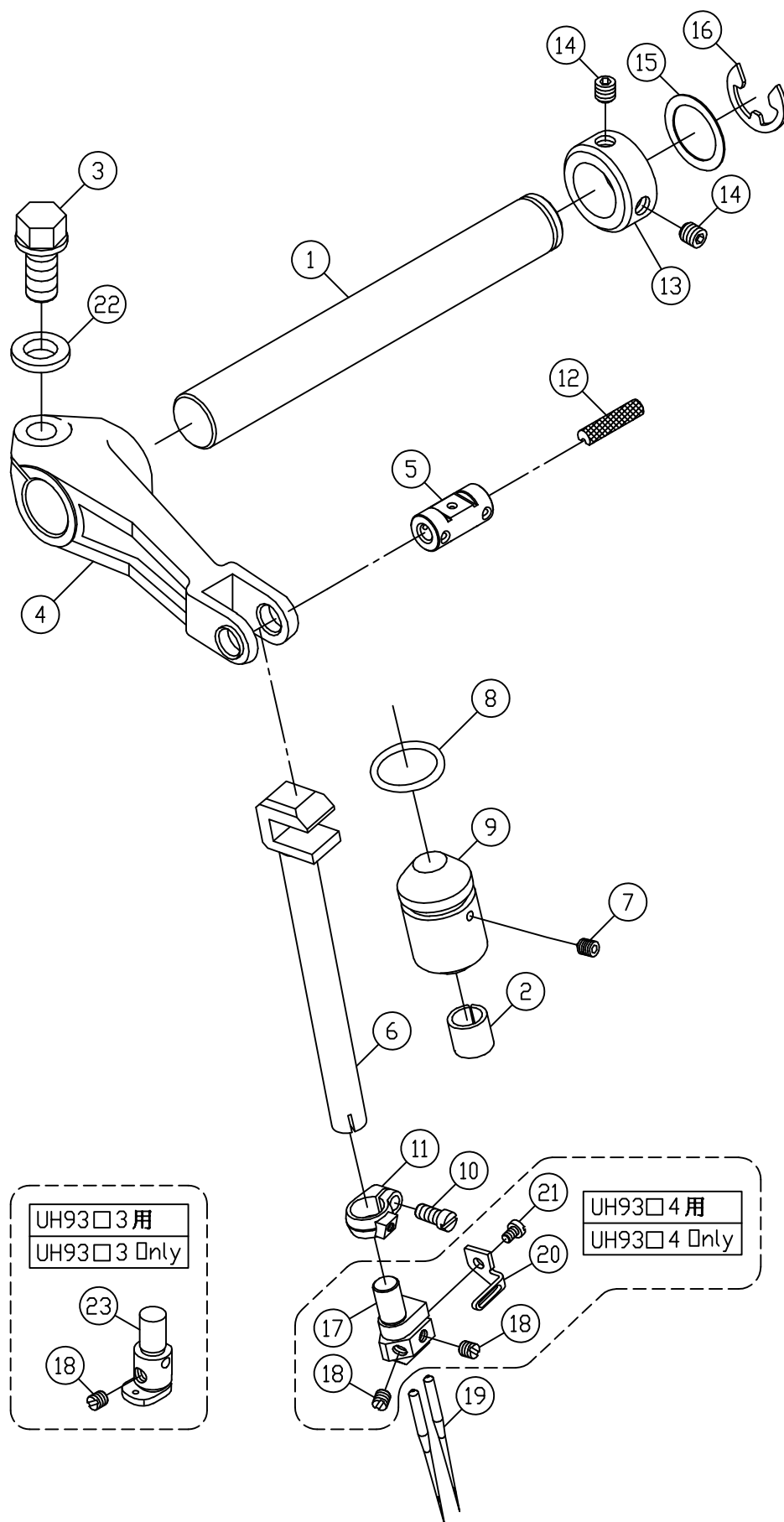
Upper & Lower Looper Driving Mechanism

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2130000401	軸	Shaft	1
2	2120000402	止推墊圈	Washer	1
3	8MK05320808A	螺絲	Screw	1
4	2130000404	軸	Shaft	1
5	2120000405	變距隔環	Spacer	1
6	8MB85240806A	螺絲	Screw	1
7	8MN04280400A	螺絲	Screw	2
8	21200004081	曲柄	Lever	1
9	8MK06301408J	螺絲	Screw	1
10	8MN03200400C	螺絲	Screw	1
11	2120000411	曲柄銷	Pin	1
12	2120000412	羊毛氈	Felt	1
13	2130000413	上結線鉤座	Upper Looper Holder	1
14	8MB85240705A	螺絲	Screw	1
15	21200004151	擺動軸承	Upper Looper Holder Guide	1
16	2120000440	墊圈	Washer	1
17	2130000417	軸承座	Upper Looper Holder Base	1
18	8MM06401610A	螺絲	Screw	2
19	2130000419	封蓋	Cover	1
20	8MB75180805A	螺絲	Screw	1
21	8ME75180605A	螺絲	Screw	1
22	*****	上結線鉤	Upper Looper	1
23	2120050502	油封	Oil Seal	1
24	2120000424	止推墊圈	Washer	1
25	2130000425	擺動臂	Lower Looper Arm	1
26	8MM05321409A	螺絲	Screw	1
27	2120000443	羊毛氈	Felt	1
28	*****	下結線鉤	Lower Looper	1
29	2120000436	孔塞	Plug	1
30	2120000430	壓板	Cover	1
31	2120000431	羊毛氈	Felt	1
32	8MB03200406A	螺絲	Screw	1

***** 詳細資料請參照附件

***** is one of the gauge parts

5. 針棒傳動機構 NEEDLE BAR COMPONENTS



5. 針棒傳動機構

Needle Bar Components

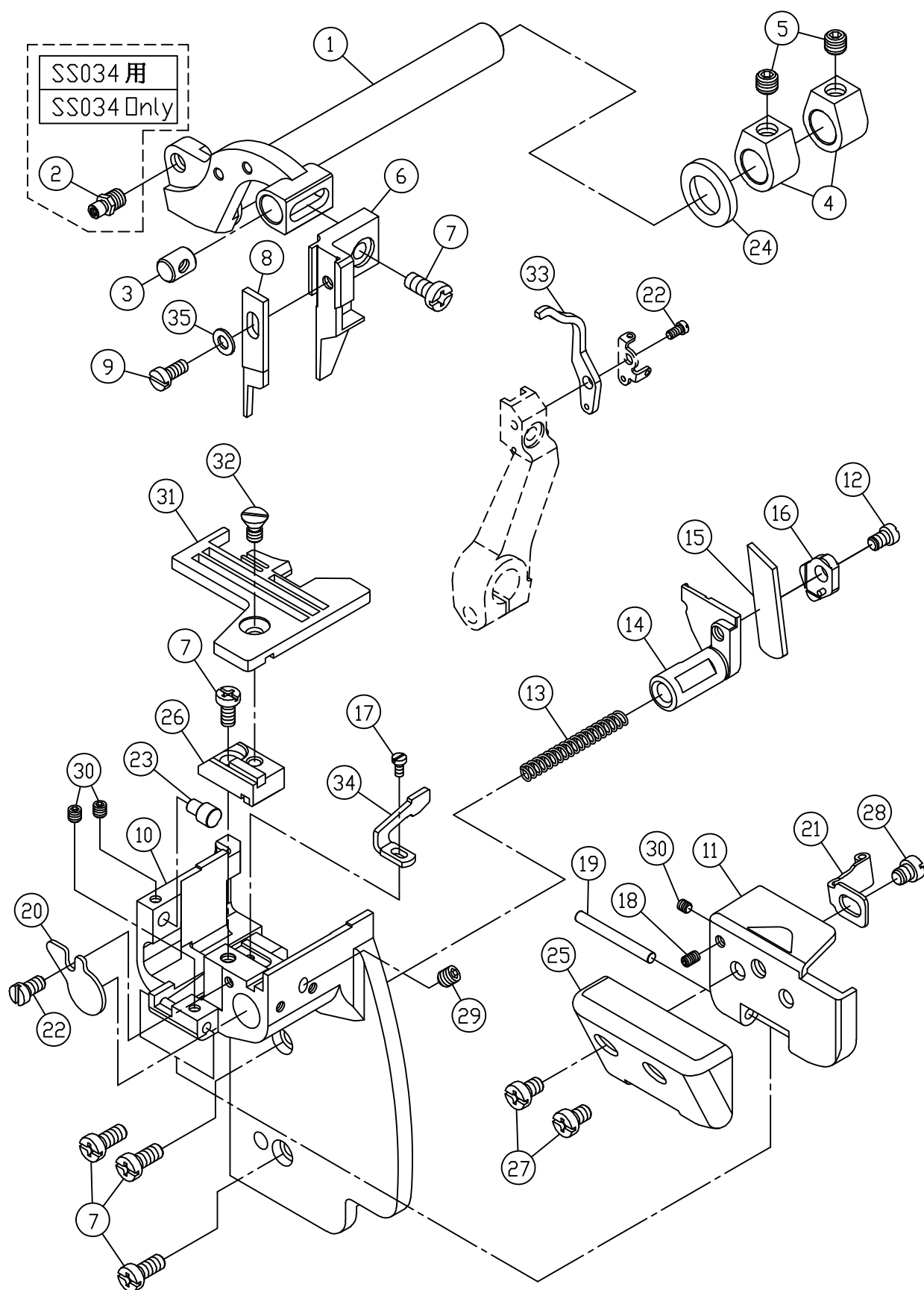
序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2130000601	軸	Shaft	1
2	2120000630	羊毛氈	Felt	1
3	8MK06301408J	螺絲	Screw	1
4	2120000625	針棒驅動臂	Lever	1
5	2120000626	連結銷	Pin	1
6	2120000627	針棒	Needle Bar	1
7	8MN04280500C	螺絲	Screw	1
8	21200006083	油環	O-Ring	1
9	2120000628	軸襯	Bushing	1
10	8MB03200604A	螺絲	Screw	1
11	2120000629	束圈	Clamp	1
12	2120000612	羊毛氈	Felt	1
13	2130000613	定位環	Collar	1
14	8MN03200300A	螺絲	Screw	2
15	2120000615	止推墊圈	Washer	1
16	90ER080	E形扣環	E-Ring	1
17	*****	針留	Needle Holder	
18	8SH32440300A	螺絲	Screw	1(3) 2(4)
19	*****	針	Needle	
20	2120040620	導線	Thread Guide	1
21	8MB02160304A	螺絲	Screw	1
22	2120000440	墊圈	Washer	1
23	*****	針留	Needle Holder	

***** 詳細資料請參照附件

***** is one of the gauge parts

6. 上, 下刀修邊機構

UPPER AND LOWER KNIFE COMPONENTS



6. 上,下刀修邊機構

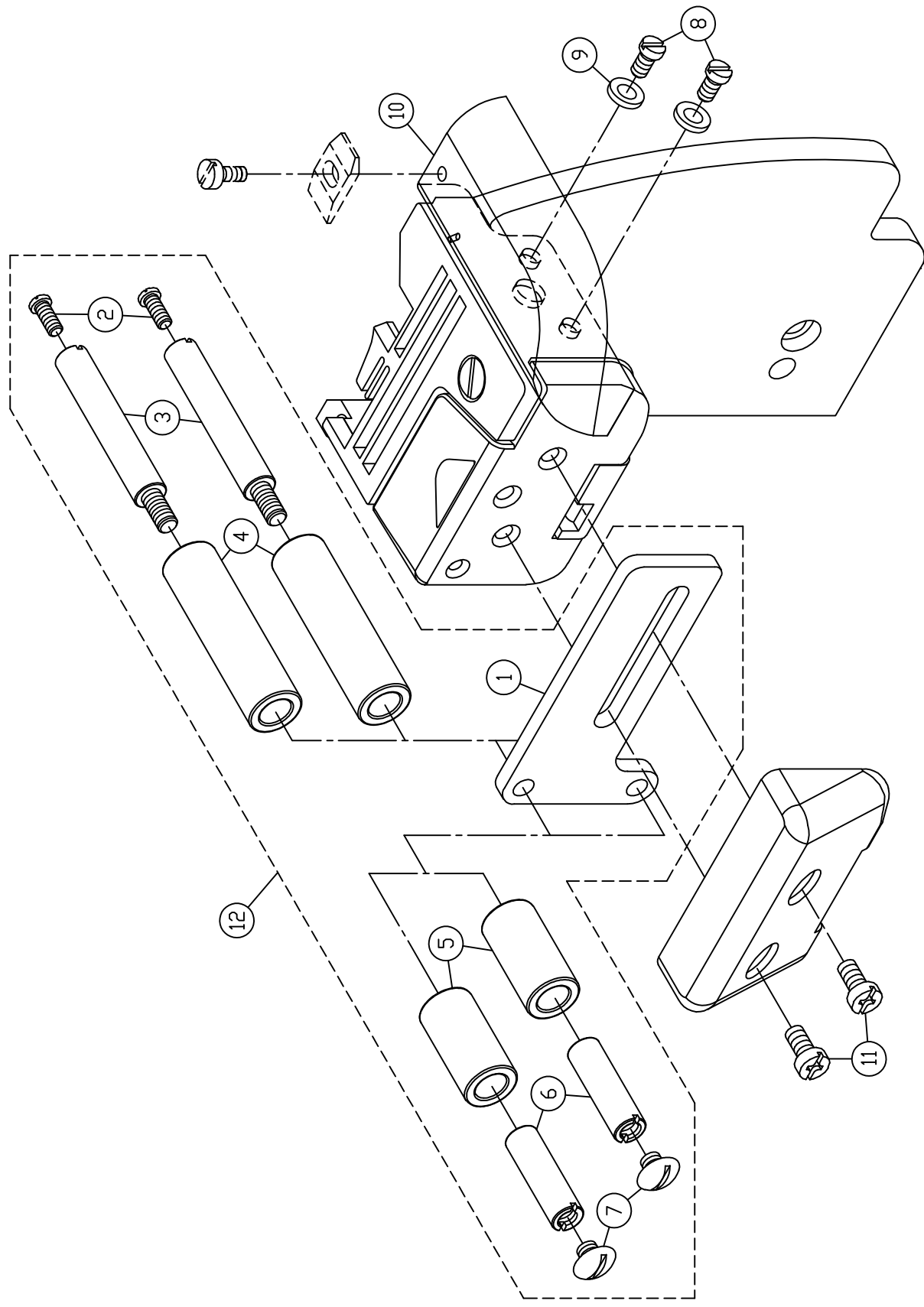
Upper And Lower Knife Components

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2130000701	上刀軸	Upper Knife Shaft	1
2	2120000702	驅動銷	Pin	1
3	2120000703	固定銷	Pin	1
4	2120000704	定位環	Collar	2
5	8MN06400500A	螺絲	Screw	2
6	21200307061-1	上刀座	Upper Knife Clamp	1
7	8MC04280807D	螺絲	Screw	5
8	2120000708	上刀	Upper Knife	1
9	8MB85240806A	螺絲	Screw	1
10	2130000710	下刀座	Bracket	1
11	2130000711	側蓋	Cover	1
12	8MB04280807K	螺絲	Screw	1
13	2130000713	緊迫彈簧	Spring	1
14	2130000714	下刀架	Lower Knife Holder	1
15	*****	下刀	Lower Knife/Thick	1
16	2130000716	壓板	Lower Knife Clamp	1
17	8MB75180505A	螺絲	Screw	1
18	8MN03200500A	螺絲	Screw	1
19	2130000719	軸	Shaft	1
20	2130000720	封蓋	Plate	1
21	2130000721	鎖扣	Latch	1
22	8MB03200606A	螺絲	Screw	2
23	2130000723	止動軸	Shaft	1
24	2120050502	油封	Oil Seal	1
25	2130000725	護蓋	Feed Mechanish Cover	1
26	2130000726	針板座	Suppopt	1
27	8MC04280507D	螺絲	Screw	2
28	8MB04280407A	螺絲	Screw	1
29	8MN05320400A	螺絲	Screw	1
30	8MN03200300A	螺絲	Screw	3
31	*****	針板	Needle Plate	1
32	8MF04280807C	螺絲	Screw	1
33	*****	活動導針器	Traveling Needle Guide	1
34	*****	前導針器	Needle Guard (Front)	1
35	2100000223	墊圈	Washer	1

***** 詳細資料請參照附件

***** is one of the gauge parts

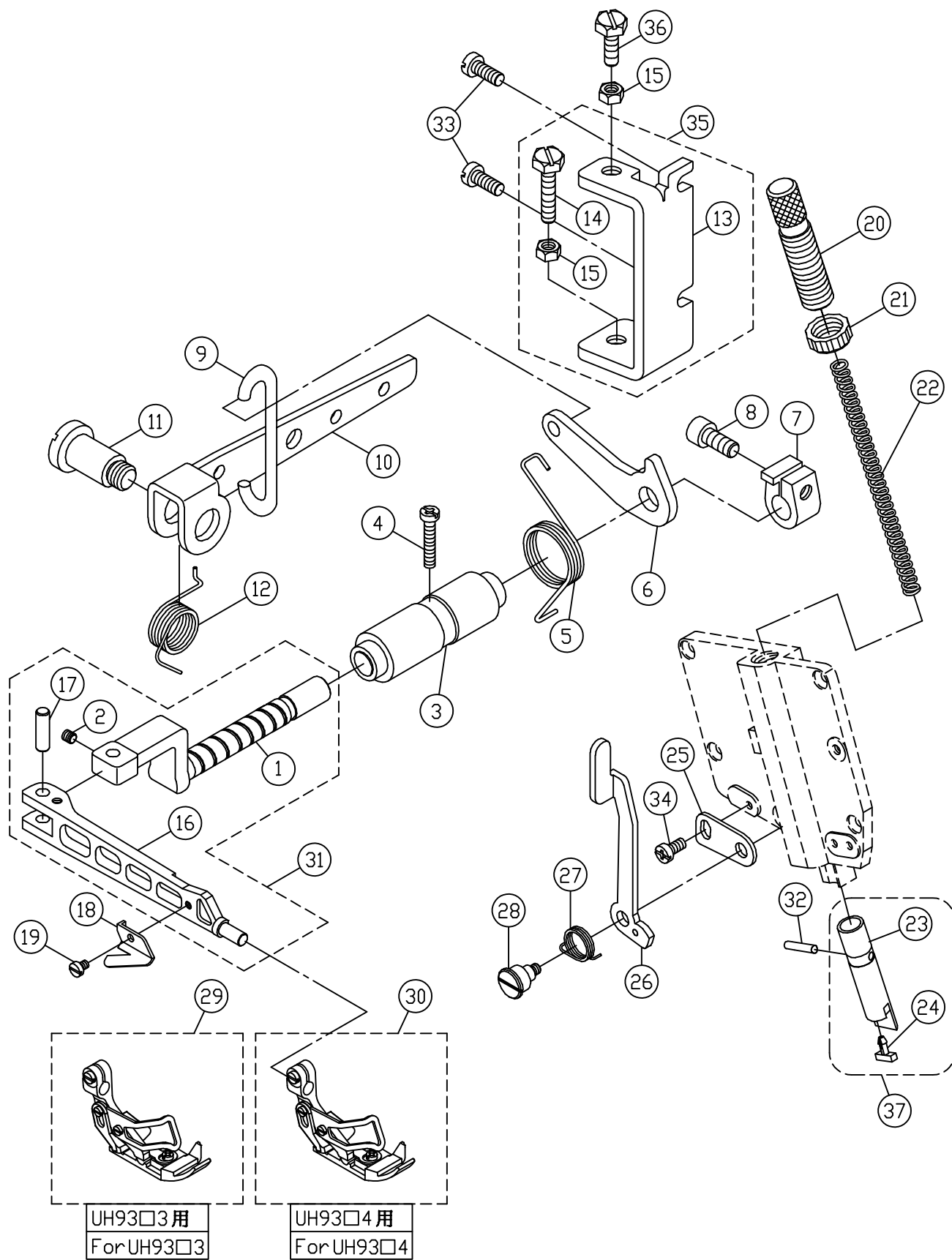
6-1 TR013 擴張滾輪組零件列表 PARTS LIST FOR TR013 ROLLER SET



6-1 TR013 擴張滾輪組零件列表 Parts List For TR013 Roller Set

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4TR0130101	支架	Bracket	1
2	8SC36400707D	螺絲	Screw	2
3	4TR0130103	右側軸	Shaft (R)	2
4	4TR0130104	右滾輪	Roller (R)	2
5	4TR0130105	左滾輪	Roller (L)	2
6	4TR0130106	左側軸	Shaft (L)	2
7	8SD36400508A	螺絲	Screw	2
8	8MB03200506K	螺絲	Screw	2
9	90PW030	墊圈	Washer	2
10	4TR01301101	前蓋	Front Cover	1
11	8MC04280807D	螺絲	Screw	2
12	4TR013A0101	滾輪組	Roller Asm.	1

7. 壓腳提昇機構 PRESSER FOOT COMPONENTS



7. 壓腳提昇機構

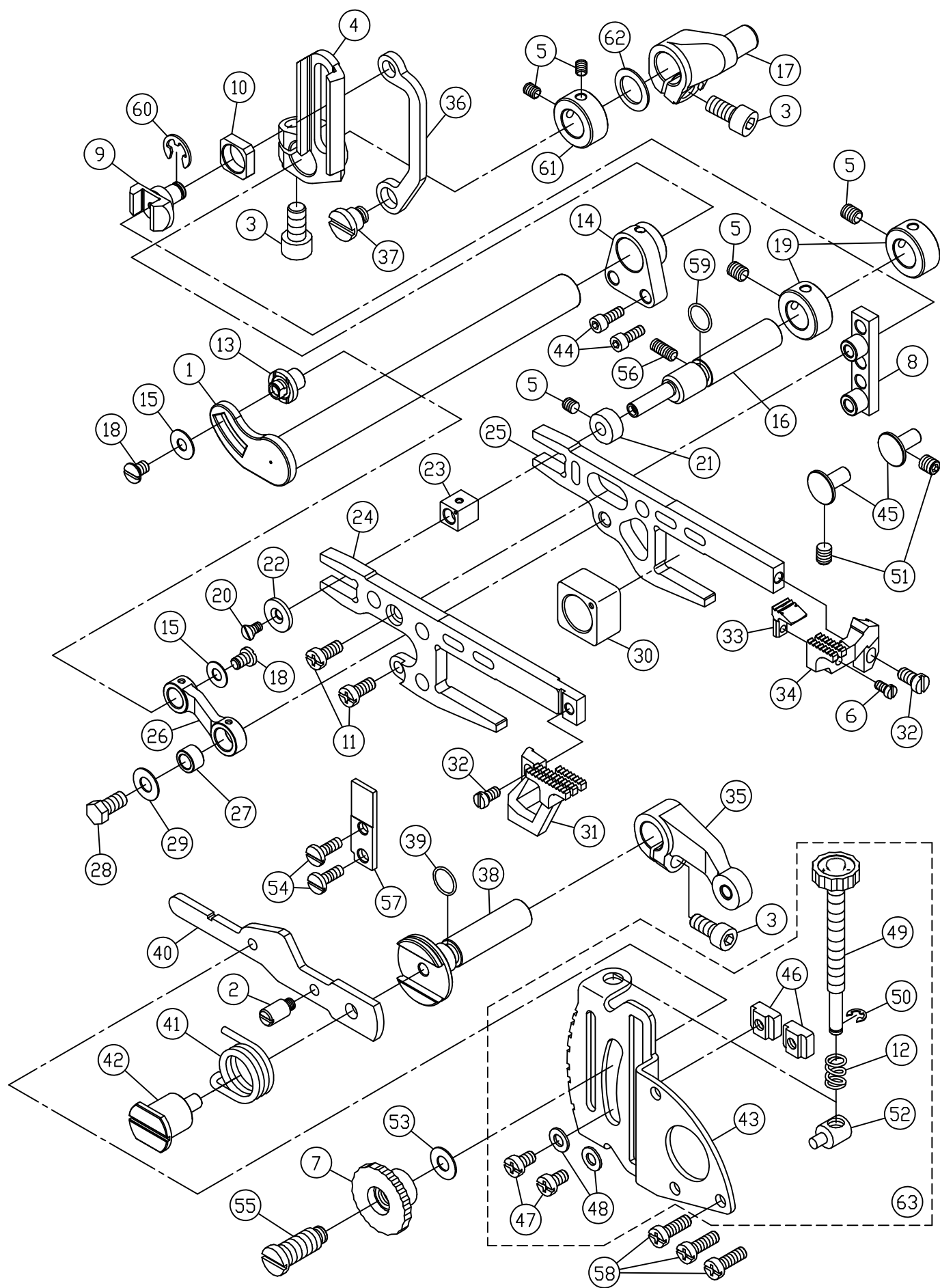
Presser Foot Components

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120000801	軸	Shaft	1
2	8MN04280400A	螺絲	Screw	1
3	2120000803	軸襯	Bushing	1
4	8MC04281607D	螺絲	Screw	1
5	2130000805	回復彈簧	Spring	1
6	2120000806	拉桿	Level	1
7	21200008071	定位環	Collar	1
8	8MM06301210A	螺絲	Screw	1
9	2120000809	掛鉤	Lifting Hook	1
10	2120000810	拉桿	Level	1
11	2120000811	螺樁	Stud	1
12	2120000812	回復彈簧	Spring	1
13	21200008361	限位片	Stopper	1
14	8MK05322710A	螺絲	Screw	1
15	8MA05320408A	螺帽	Nut	2
16	2120000816	壓腳臂	Presser Arm	1
17	2100001004	樞銷	Pin	1
18	2120000818	割線刀	Chain Cutter	1
19	8MB03200406A	螺絲	Screw	1
20	2120000820	調節螺樁	Adjusting Screw	1
21	2120000821	螺帽	Nut	1
22	2120000822	彈簧	Spring	1
23	2120000823	壓桿	Presser Bar	1
24	2120000824	壓子	Plunger	1
25	2120000825	止動片	Stopper	1
26	2120000826	搬手	Lever	1
27	2120000827	彈簧	Spring	1
28	8MB04281412R	螺樁	Stud	1
29	*****	壓腳組	Presser Foot Asm.	
30	*****	壓腳組	Presser Foot Asm.	
31	212A0000816	壓腳臂組	Presser Arm Asm.	1
32	90SP0316	彈簧銷	Spring Pin	1
33	8MC04280807D	螺絲	Screw	2
34	8MC04280607D	螺絲	Screw	1
35	212A00008371	調節螺樁組	Adjusting Screw Asm.	1
36	8MK05321408A	螺絲	Screw	1
37	212A0000823	壓桿組	Presser Bar Asm.	1

***** 詳細資料請參照附件

***** is one of the gauge parts

8. 進給驅動機構 FEED MECHANISM COMPONENTS



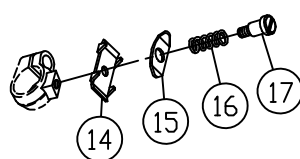
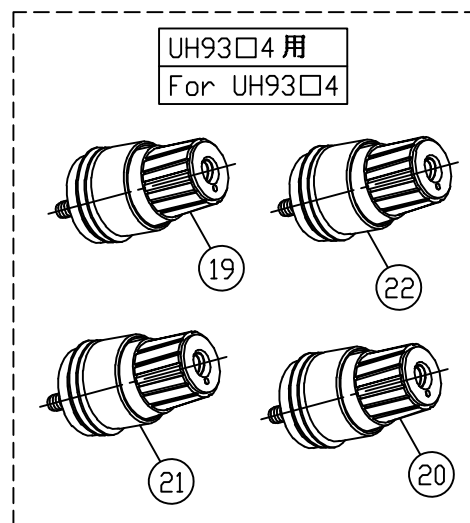
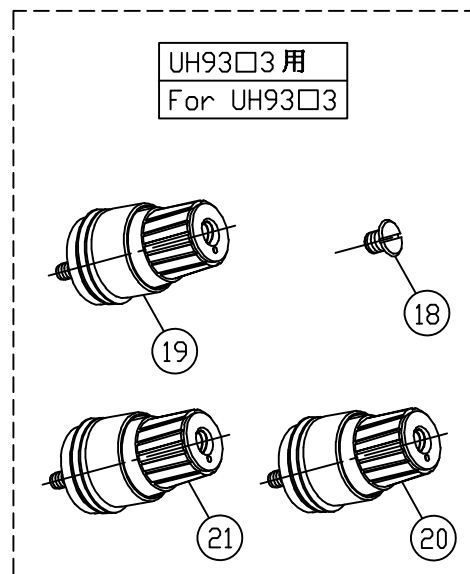
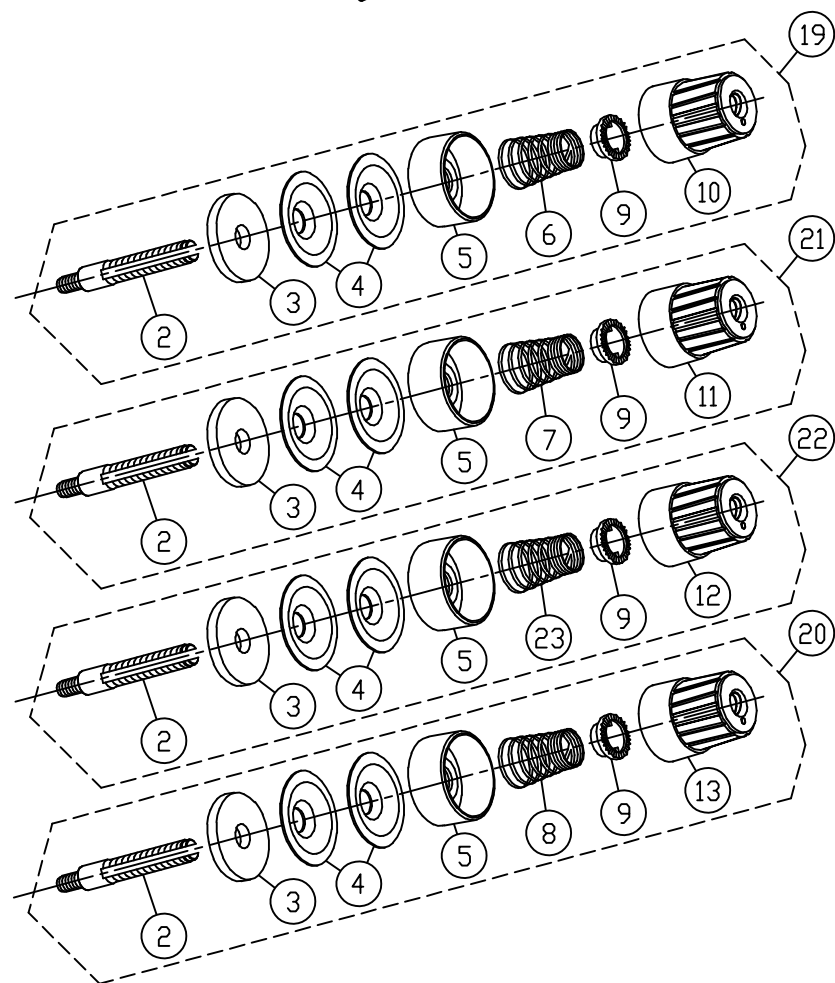
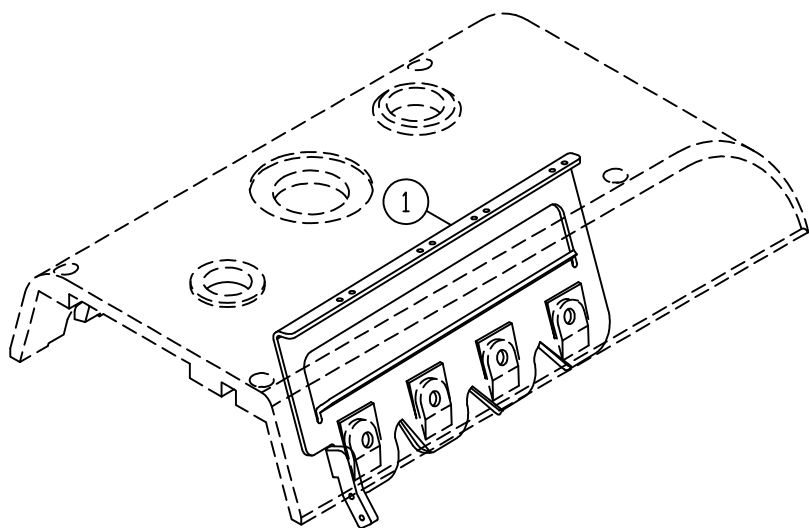
8. 進給驅動機構

Feed Mechanism Components

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2130000901	曲柄	Crank	1
2	2130000902	螺樁	Stud	1
3	8MM06401210A	螺絲	Screw	3
4	2130000904	變距滑軌	Differential Feed Roker	1
5	8MN04280400A	螺絲	Screw	5
6	8MC75180605A	螺絲	Screw	1
7	2120000954	螺帽	Nut	1
8	2130000908	導軌	Guide	1
9	2130000909	滑塊	Slider	1
10	2130000910	滑塊	Block	1
11	8MC04281007D	螺絲	Screw	2
12	2120000951	彈簧	Spring	1
13	2130000913	變距連結銷	Pin	1
14	2130000914	固定座	Hing Seat	1
15	2130000915	平墊圈	Washer	2
16	2130000916	懸臂軸	Shaft	1
17	2130000917	曲柄	Crank	1
18	8MB04280607G	螺絲	Screw	2
19	2130000919	定位環	Collar	2
20	8ME03200606A	螺絲	Screw	1
21	2120000921	定位環	Collar	1
22	2130000967	平墊圈	Washer	1
23	2130000923	滑塊	Block	1
24	2130000924	差動送布齒台架	Differential Feed Bar	1
25	2130000925	主動送布齒台架	Main Feed Bar	1
26	2130000926	連桿	Link	1
27	2130000927	隔環	Bushing	1
28	8MK05201007G	螺絲	Screw	1
29	2130000929	平墊圈	Washer	1
30	2130000930	滑塊	Block	1
31	*****	差動送布齒	Differential Feed Dog	1
32	8MB85240806A	螺絲	Screw	2
33	*****	輔助送布齒	Auxiliary Feed Dog	1
34	*****	主送布齒	Main Feed Dog	1
35	2130000935	拉桿	Lever	1
36	2130000936	吊桿	Link	1
37	8MB05320711G	螺絲	Screw	1
38	2130000938	樞軸	Shaft	1
39	90OR070	O形環	O-Ring	1
40	2130000940	搬手	Lever	1
41	2130000941	彈簧	Spring	1
42	2120000942	螺樁	Stud	1
43	2130000943	指示板	Regulator Plate	1
44	8MM04281207A	螺絲	Screw	2
45	2130000945	定位銷	Pin	2
46	2120000946	限位環	Spacer	2
47	8MC04280607D	螺絲	Screw	2
48	2100000223	墊圈	Washer	2
49	2120000949	調節螺樁	Stud	1
50	90ER030	E形扣環	E-Ring	1
51	8MN04280600A	螺絲	Screw	2
52	2120000952	微調定位銷	Pin	1
53	2120000953	墊圈	Washer	1
54	8MB04280807A	螺絲	Screw	2
55	8MB06301608Q	螺絲	Screw	1
56	8MN04281000A	螺絲	Screw	1
57	2130000957	固定板	Setting Plate	1
58	8MC04280807D	螺絲	Screw	3
59	90OR060	O形環	O-Ring	1
60	90ER050	E形扣環	E-Ring	1
61	2120000613	定位環	Collar	1
62	2120000615	止推墊圈	Washer	1
63	213A0000949	調節螺樁組	Adjusting Screw Asm.	1

***** 詳細資料請參照附件
 ***** is one of the gauge parts

9. 縫線張力調節機構 (UH93□3 UH93□4 用)
 THREAD TENSION COMPONENTS (FOR UH93□3 UH93□4)

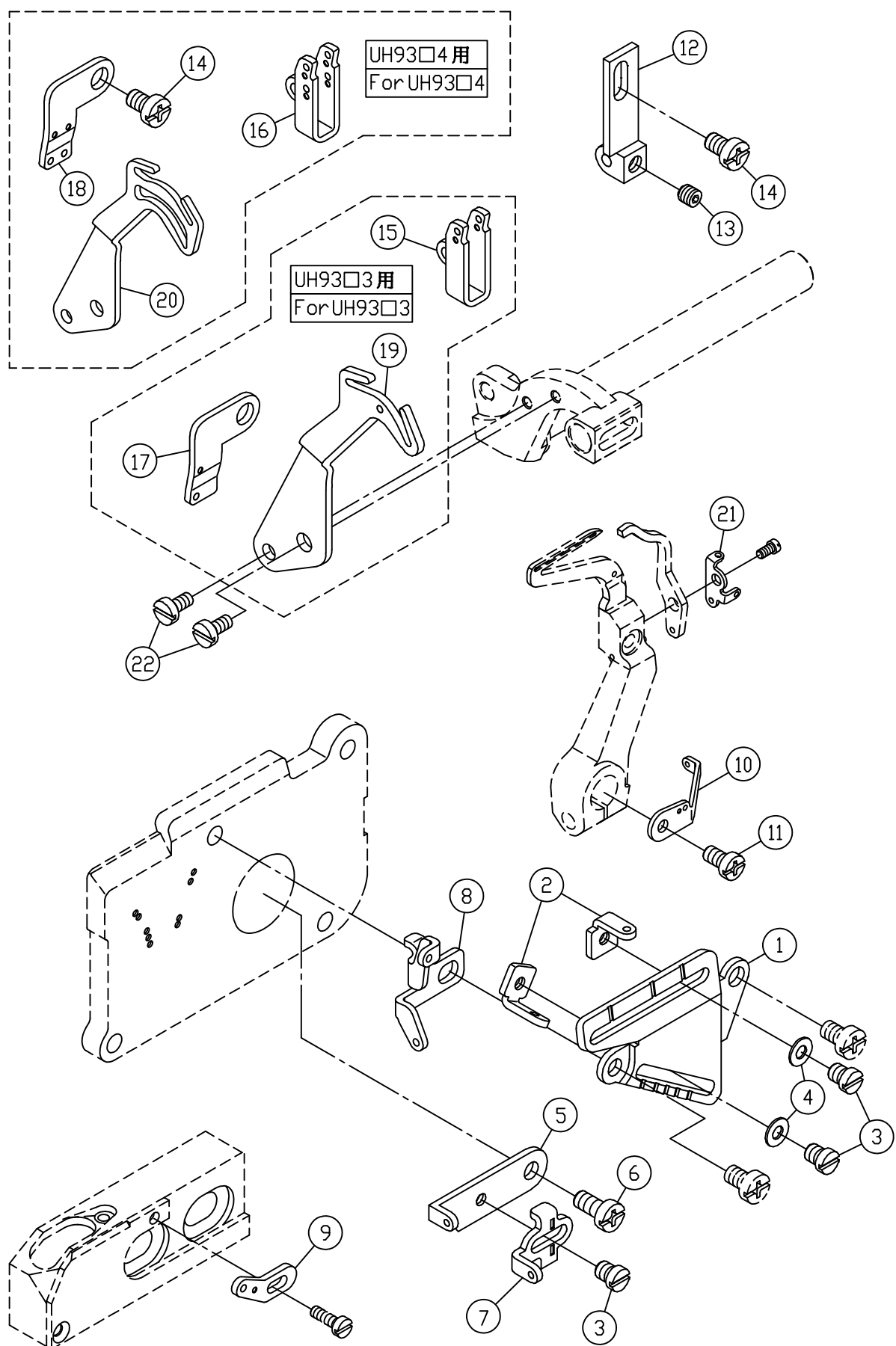


9. 縫線張力調節機構(UH93□3 UH93□4用)

Thread Tension Components(For UH93□3 UH93□4)

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120001059	導線板	Thread Guide Plate	1
2	2100001120	螺樁	Stud	3(3) 4(4)
3	2100001127	羊毛氈	Felt	3(3) 4(4)
4	2100001126	張力控制盤	Tension Disc	6(3) 8(4)
5	2100001125	彈簧座	Tension Spring Retainer	3(3) 4(4)
6	2100001132	錐型彈簧(藍)	Spring (Blue)	1(3、4)
7	2100041131	錐型彈簧(黃)	Spring (Yellow)	1(3、4)
8	2100001123	錐型彈簧(紅)	Spring (Red)	1(3、4)
9	2100001122	止滑齒輪	Thread Guide	3(3) 4(4)
10	2100001121	張力調整螺帽(藍)	Tension Nut (Blue)	1(3、4)
11	2100001121	張力調整螺帽(黃)	Tension Nut (Yellow)	1(3、4)
12	2100001121	張力調整螺帽(綠)	Tension Nut (Green)	1(4)
13	2100001121	張力調整螺帽(紅)	Tension Nut (Red)	1(3、4)
14	2120031045	穩線壓板	Tension Control Plate	1(3、4)
15	2120001047	穩線壓板	Tension Control Plate	1(3、4)
16	2120001048	彈簧	Spring	1(3、4)
17	2120001049	螺樁	Stud	1(3、4)
18	8SB44400608K	螺絲	Screw	1(3)
19	212A0001052	張力控制組(藍)	Tension Controlle Asm.	1(3、4)
20	212A0001055	張力控制組(紅)	Tension Controlle Asm.	1(3、4)
21	212A0001056	張力控制組(黃)	Tension Controlle Asm.	1(3、4)
22	212A0041054	張力控制組(綠)	Tension Controlle Asm.	1(4)
23	2100001124	錐型彈簧(綠)	Spring (Green)	1(4)

10. 導線揚線機構 THREAD GUIDE AND THREAD TAKEUP

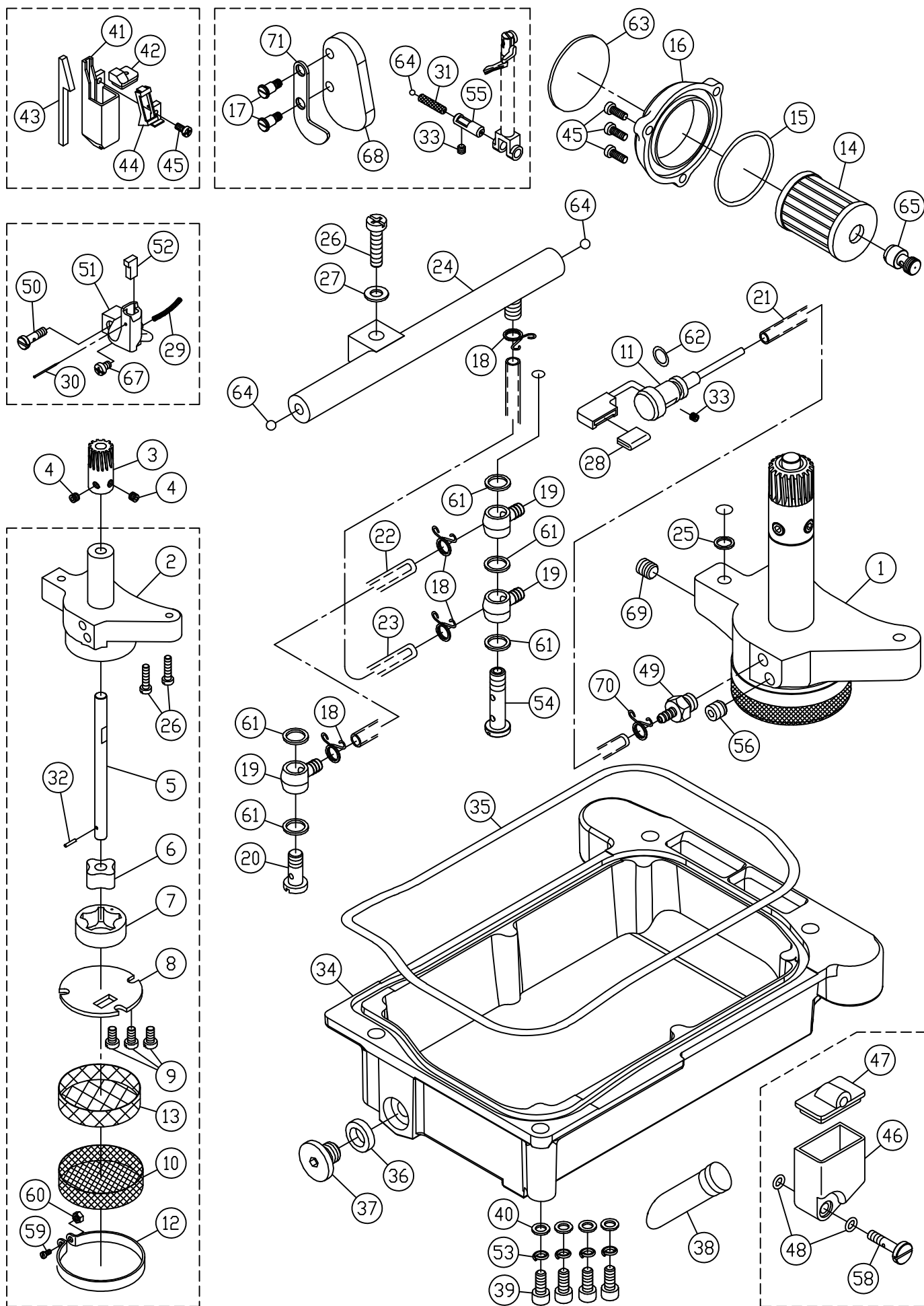


10. 導線揚線機構

Thread Guide And Thread Takeup

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120001101	導線座	Bracket	1
2	2120001102	導線	Thread Guide	2
3	8MB03200406A	螺絲	Screw	3
4	90PW030	墊圈	Washer	2
5	2120001105	導線	Thread Guide	1
6	8MC04280807D	螺絲	Screw	1
7	2120001107	導線	Thread Guide	1
8	2130001108	導線	Thread Guide	1
9	2130001109	導線	Thread Guide	1
10	2130001110	導線	Thread Guide	1
11	8MC04280608D	螺絲	Screw	1
12	21200311121	導線座	Bracket	1
13	8MN04280400A	螺絲	Screw	1
14	8MC04280607D	螺絲	Screw	2
15	2120031115	導線	Thread Guide	1
16	2122000352	導線	Thread Guide	1
17	2120031117	導線	Thread Guide	1
18	2120041118	導線	Thread Guide	1
19	2130001119	揚線環	Thread Takeup	1
20	2130001120	揚線環	Thread Takeup	1
21	2130001121	導線	Thread Guide	1
22	8MB03200606A	螺絲	Screw	2

11. 潤滑冷卻機構 LUBRICATION AND COOLING MECHANISM

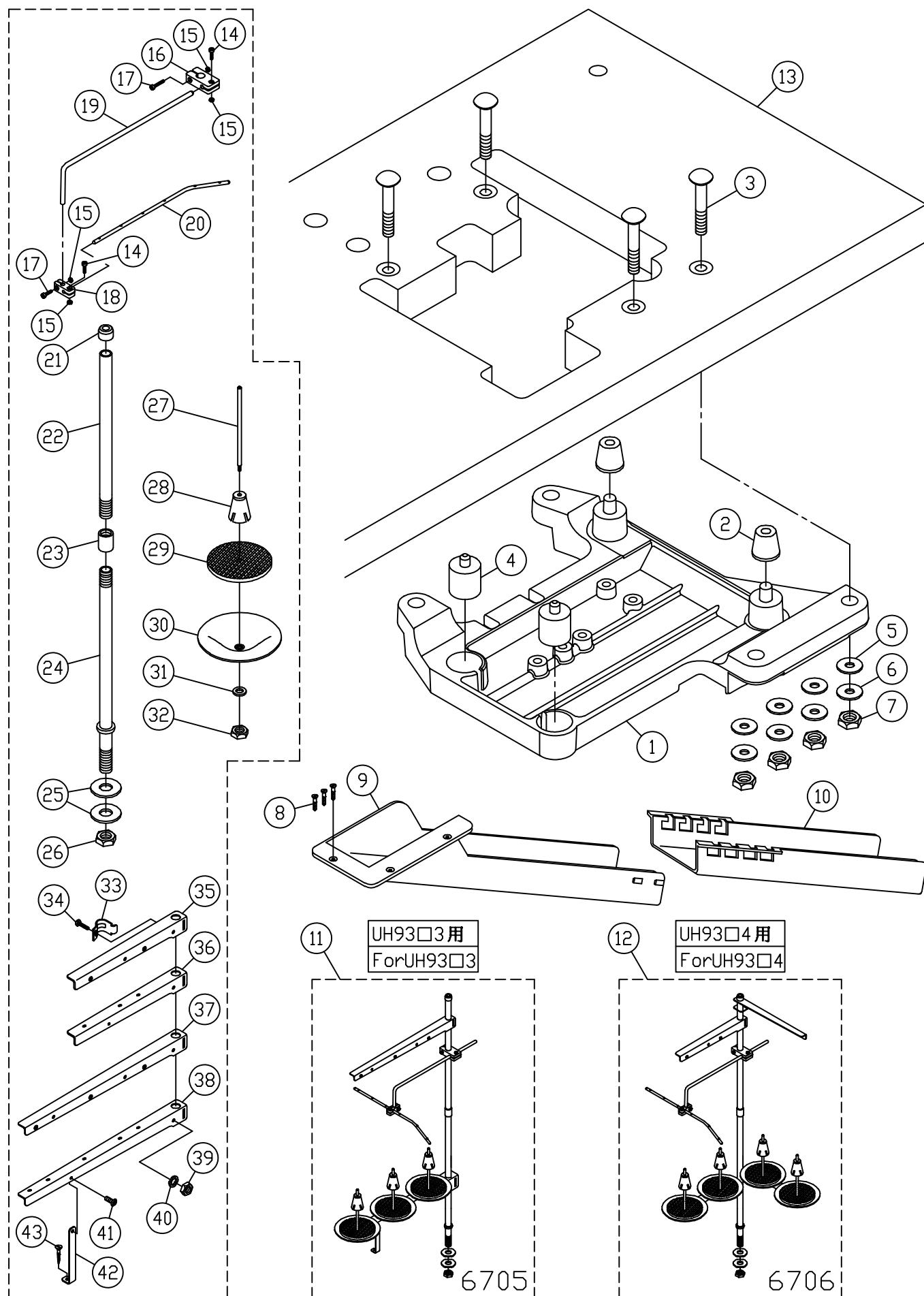


11. 潤滑冷卻機構

Lubrication And Cooling Mechanism

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	213A00012022	泵浦組	Pump Asm.	1
2	21300012022	泵浦座	Pump Seat	1
3	2120001203	蝸母	Worm Gear	1
4	8MN05320400A	螺絲	Screw	2
5	2120001205	軸	Shaft	1
6	2120001206	內轉子	Inside Rotor	1
7	2120001207	外轉子	Outside Rotor	1
8	2130001208	封蓋	Cover	1
9	8MC04280807D	螺絲	Screw	3
10	21300012101	濾網	Filter	1
11	2122000428	聚油環	Felt Housing	1
12	2130001212	夾簧	Latch	1
13	21300012131	油網	Oil Grid	1
14	2100001521	紙質過濾器	Cartridge Filter	1
15	2200001313	O形油環	O-Ring	1
16	2200001311	封蓋	Cover	1
17	8MB04281007G	螺絲	Screw	2
18	2100001536	管夾	Snap Ring	4
19	2100001535	接頭	Oil Tube Joint	3
20	2120001220	迴路螺絲	Screw	1
21	2130001221	油管	Oil Tube	1
22	2130001222	油管	Oil Tube	1
23	2130001223	油管	Oil Tube	1
24	2130001224	分油管	Oil Distributor	1
25	90OR060	O形環	O-Ring	1
26	8MC04281607D	螺絲	Screw	3
27	2100000223	墊圈	Washer	1
28	2120001270	羊毛氈	Felt	1
29	66800	油線	Oil Wick	1
30	2120001253	大頭針	Pin	1
31	2120000612	羊毛氈	Felt	1
32	90SP0210	彈簧銷	Spring Pin	1
33	8MN04280400A	螺絲	Screw	2
34	2130001234	油盤	Oil Reservoir	1
35	2130001235	油封	Gasket	1
36	2100000244	油封	Gasket	1
37	8SM95281017A	螺樁	Stud	1
38	2130001238	油面鏡	Oil Sight Window	1
39	8MM05321209A	螺絲	Screw	4
40	2120001240	墊圈	Washer	4
41	2130001241	油壺	Silicone Oil Reservoir (Upper)	1
42	2120001242	矽油壺蓋	Cover	1
43	2120001243	羊毛氈	Felt	1
44	2120001244	護蓋	Feed Mechanish Cover	1
45	8MC04281007D	螺絲	Screw	4
46	2130001246	油壺	Silicone Oil Reservoir (Lower)	1
47	2130001247	油壺蓋	Cover	1
48	90OR040	O形環	O-Ring	2
49	2130001249	油嘴	Oil Tube Joint	1
50	2130001250	迴路螺樁	Stud	1
51	2130001251	針冷卻器	Needle Thread Lubricator	1
52	2130001252	羊毛氈	Felt	1
53	90SW050	彈簧墊圈	Spring Washer	4
54	2130001254	迴路螺樁	Stud	1
55	2120001255	黃銅管	Oil Tube	1
56	8MN06400600A	螺絲	Screw	1
58	2130001258	螺絲	Screw	1
59	8MM03200806A	螺絲	Screw	1
60	8MA03200306A	螺帽	Nut	1
61	2100001534	墊圈	Washer	5
62	90OR070	O形環	O-Ring	1
63	66453-6	安全指示貼紙	Name Plate	1
64	2120001264	孔塞	Plug	3
65	2130001265	油嘴	Oil Tube Joint	1
67	8MC04280507D	螺絲	Screw	1
68	2122000436	羊毛氈	Felt	1
69	8MN06400800A	螺絲	Screw	1
70	2260001320	夾簧	Snap Ring	1
71	2122000437	定位片	Spacer	1

12. 半沈式車板装置 PARTS FOR SEMI-SUBMERGED INSTALLATION

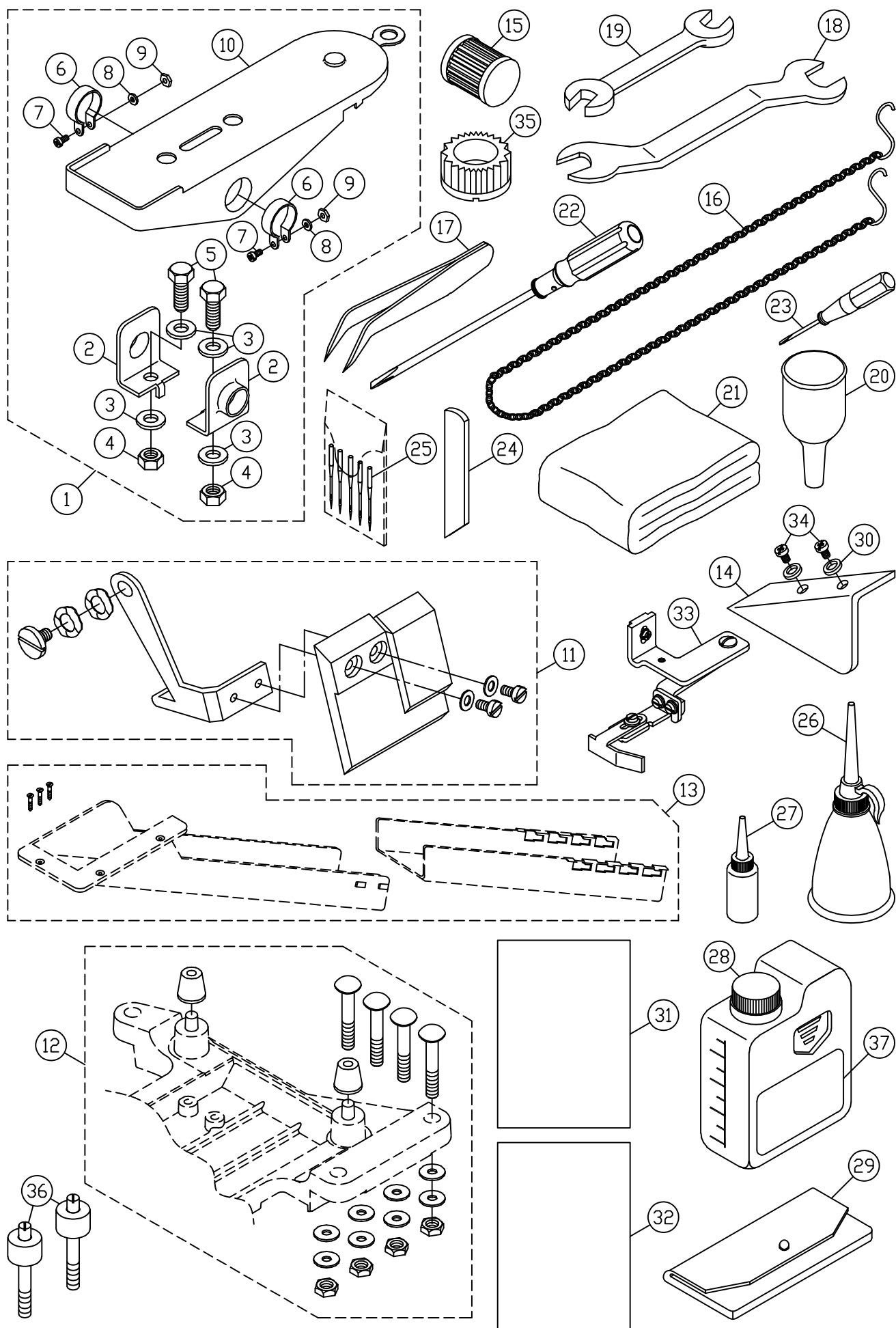


12. 半沉式車板裝置

Parts For Semi-Submerged Installation

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	66921	托底板	Frame Support Plate	1
2	66941	防震墊	Rubber	2
3	66956	懸吊螺樁	Stud	4
4	66947	防震墊	Rubber	2
5	90PW100	墊圈	Washer	4
6	90PW1001	墊圈	Washer	4
7	8MA10800714A	螺帽	Nut	4
8	8WF03131706A	木螺絲	Wood Screw	3
9	66820-1	上導布屑	Waste Chute	1
10	66820-2	下導布屑	Waste Chute	1
11	66705	3線線架組	Thread Stand Asm.	1
12	66706	4線線架組	Thread Stand Asm.	1
13	66814-4	U3車板半沉式	Table	1
14	667058	螺絲	Screw	2
15	667059	螺帽	Nut	4
16	667057	接頭	Joint	1
17	6670510	螺絲	Screw	2
18	6670512	接頭	Joint	1
19	6670511	旋臂	Arm	1
20	6670513	導線桿	Thread Guide	1
21	667051	柱帽	Rod Cup	1
22	667052	上柱	Upper Thread Stand Rod	1
23	667053	接頭	Joint	1
24	667054	下柱	Lower Thread Stand Rod	1
25	667055	墊圈	Washer	2
26	667056	螺帽	Nut	1
27	6670515	線盤軸	Spool Pin	1
28	6670516	定心錐	Spool Retaining Fig	1
29	6670517	緩衝墊	Seat	1
30	6670518	線盤	Spool Tray	1
31	6670519	彈簧墊圈	Spring Washer	1
32	6670520	螺帽	Nut	1
33	6670523	夾板	Clamp	1
34	6670524	螺絲	Screw	1
35	6670531	導線	Thread Guide	2(4)
36	667061	線盤座	Spool Set Bracket	2(4)
37	6670521	導線臂	Thread Guide	1(3)
38	6670522	線盤座	Thread Guide	1(3)
39	6670526	螺帽	Nut	1
40	6670525	彈簧墊圈	Spring Washer	1
41	6670528	螺絲	Screw	1(3)
42	6670527	撐桿	Support Rod	1(3)
43	6670530	木螺絲	Wood Screw	1(3)

13. 備品 工具及隨車附件 ACCESSORIES



13. 備品 工具及隨車附件

Accessories

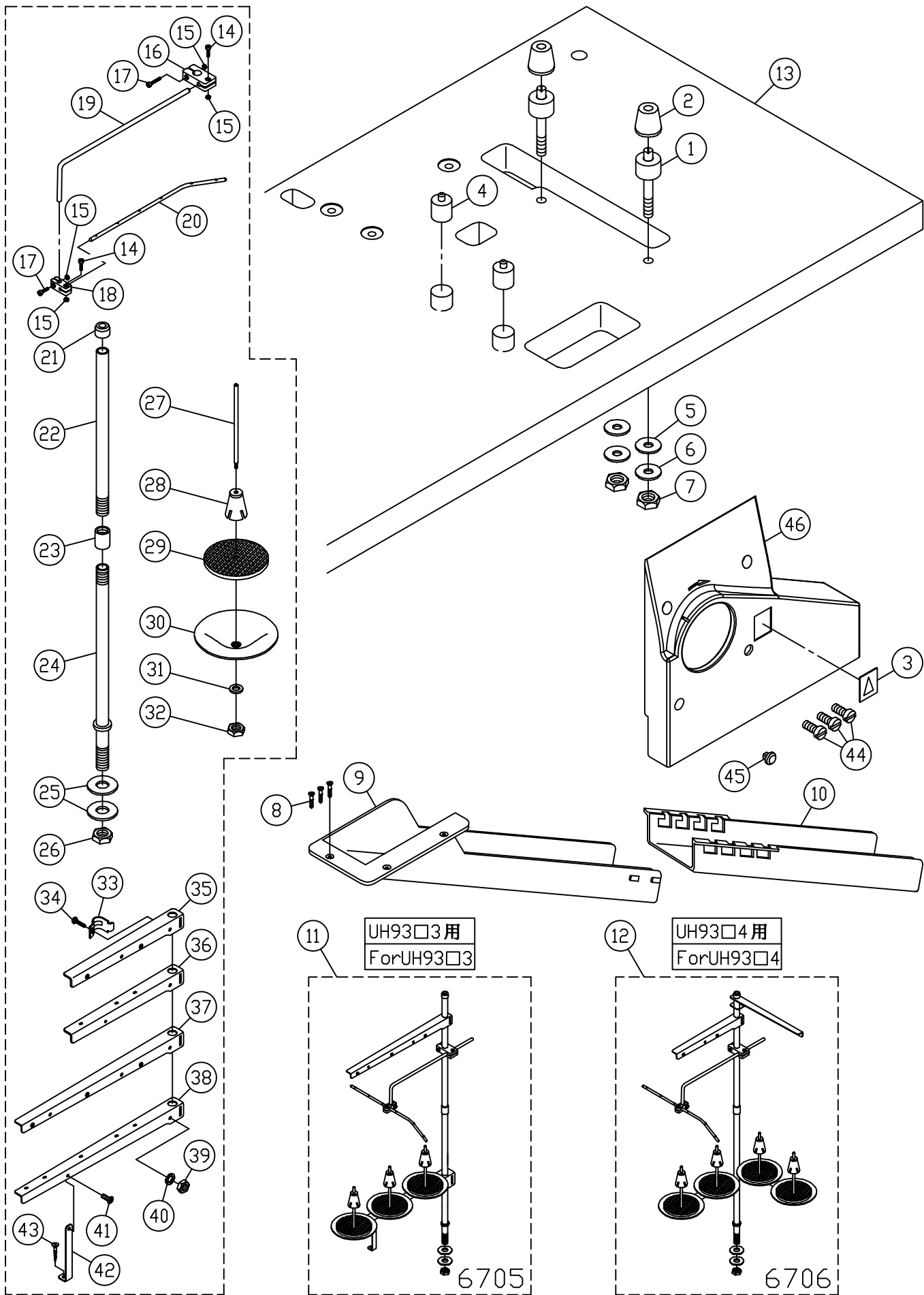
序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	66700	踏板組	Pedal Set	1
2	667002	樞軸	Bearing	2
3	667003	墊圈	Washer	4
4	667004	螺帽	Nut	2
5	667005	螺絲	Screw	2
6	667006	扣環	Snap Ring	2
7	667007	螺絲	Screw	2
8	667008	墊圈	Washer	2
9	667009	螺帽	Nut	2
10	667001	踏板	Pedal	1
11	212A0000161	護目鏡組	See Page II	1
12	*****	托底板	See Page Installation	1
13	66820	半沉式導布屑組	See Page Installation	1
14	2120000199	護蓋	Feed Mechanish Cover	1
15	2100001521	紙質過濾器	Cartrige Filter	1
16	66695	鍊條組	Chain	1
17	66690	鑷子	Tweezers	1
18	66625	開口扳手12*14MM	Wrench	1
19	66613	開口扳手	Wrench	1
20	66722	漏斗	Oil Funnel	1
21	66845-2	防塵罩	Cover	1
22	66671	木柄一字起子	Screwdriver	1
23	66667	小平口起子	Screwdriver	1
24	***	下刀	Lower Knife	1
25	***	針	Needle	1
26	66721	油壺	Container	1
27	66720	油壺	Oiler	1
28	66715	針車油	Oil Container	1
29	66831	工具袋	Accessories Bag	1
30	2100000223	墊圈	Washer	2
31	6UH9300-2	使用說明書	Instruction Manual	1
32	6UH9300-1	零件冊	Parts List	1
33	/EG006	導邊器組	Edge Guide Set	1
34	8MC04280608D	螺絲	Screw	2
35	66685	油鏡裝配工具	Oil Sight Window Wrench	1
36	4TR0130102	螺樁	Stud	2
37	66453-9	油罐貼紙	Label	1

*** 詳細資料請參照附件

*** is one of the gauge parts

***** 資料參照 半沉式車板裝置

14. 上載式車板裝置 PARTS FOR TABLE TOP TYPE INSTALLATION

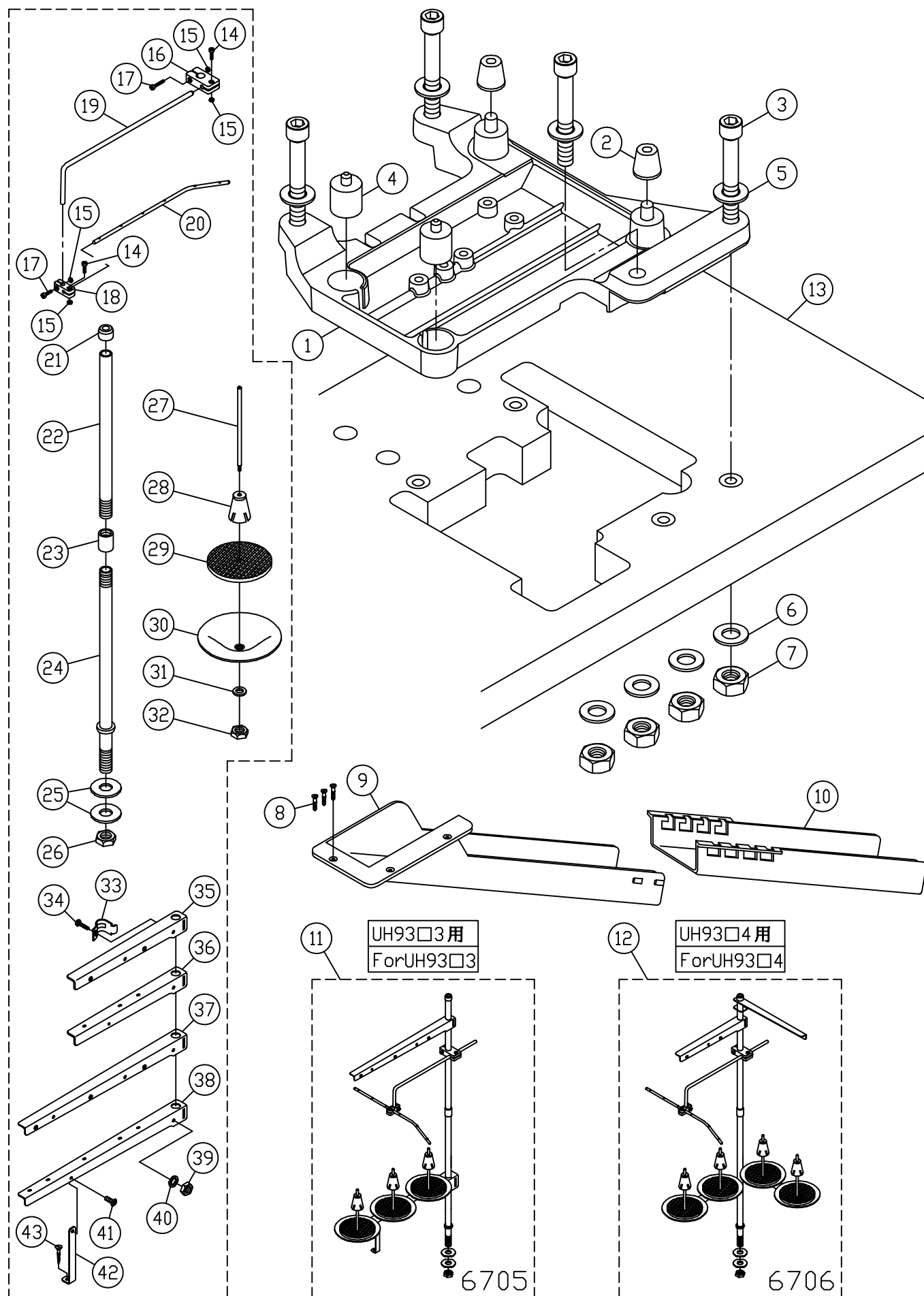


14. 上載式車板裝置

Parts For Table Top Type Installation

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4TR0130102	螺樁	Stud	2
2	66941	防震墊	Rubber	2
3	66453-3	安全指示貼紙	Name Plate	1
4	66947	防震墊	Rubber	2
5	90PW100	墊圈	Washer	2
6	90PW1001	墊圈	Washer	2
7	8MA10800714A	螺帽	Nut	2
8	8WF03131706A	木螺絲	Wood Screw	3
9	66820-1	上導布屑	Waste Chute	1
10	66820-2	下導布屑	Waste Chute	1
11	66705	3線線架組	Thread Stand Asm.	1
12	66706	4線線架組	Thread Stand Asm.	1
13	66814-6	U3車板上載式	Table	1
14	667058	螺絲	Screw	2
15	667059	螺帽	Nut	4
16	667057	接頭	Joint	1
17	6670510	螺絲	Screw	2
18	6670512	接頭	Joint	1
19	6670511	旋臂	Arm	1
20	6670513	導線桿	Thread Guide	1
21	667051	柱帽	Rod Cup	1
22	667052	上柱	Upper Thread Stand Rod	1
23	667053	接頭	Joint	1
24	667054	下柱	Lower Thread Stand Rod	1
25	667055	墊圈	Washer	2
26	667056	螺帽	Nut	1
27	6670515	線盤軸	Spool Pin	1
28	6670516	定心錐	Spool Retaining Fig	1
29	6670517	緩衝墊	Seat	1
30	6670518	線盤	Spool Tray	1
31	6670519	彈簧墊圈	Spring Washer	1
32	6670520	螺帽	Nut	1
33	6670523	夾板	Clamp	1
34	6670524	螺絲	Screw	1
35	6670531	導線	Thread Guide	2(4)
36	667061	線盤座	Spool Set Bracket	2(4)
37	6670521	導線臂	Thread Guide	1(3)
38	6670522	線盤座	Thread Guide	1(3)
39	6670526	螺帽	Nut	1
40	6670525	彈簧墊圈	Spring Washer	1
41	6670528	螺絲	Screw	1(3)
42	6670527	撐桿	Support Rod	1(3)
43	6670530	木螺絲	Wood Screw	1(3)
44	8MC05321209D	螺絲	Screw	3
45	2120000137	孔塞	Plug	1
46	4TR0130116	皮帶護蓋	Belt Cover	1

15. 托底板上半沉式車板裝置 PARTS FOR SEMI-SUBMERGED INSTALLATION

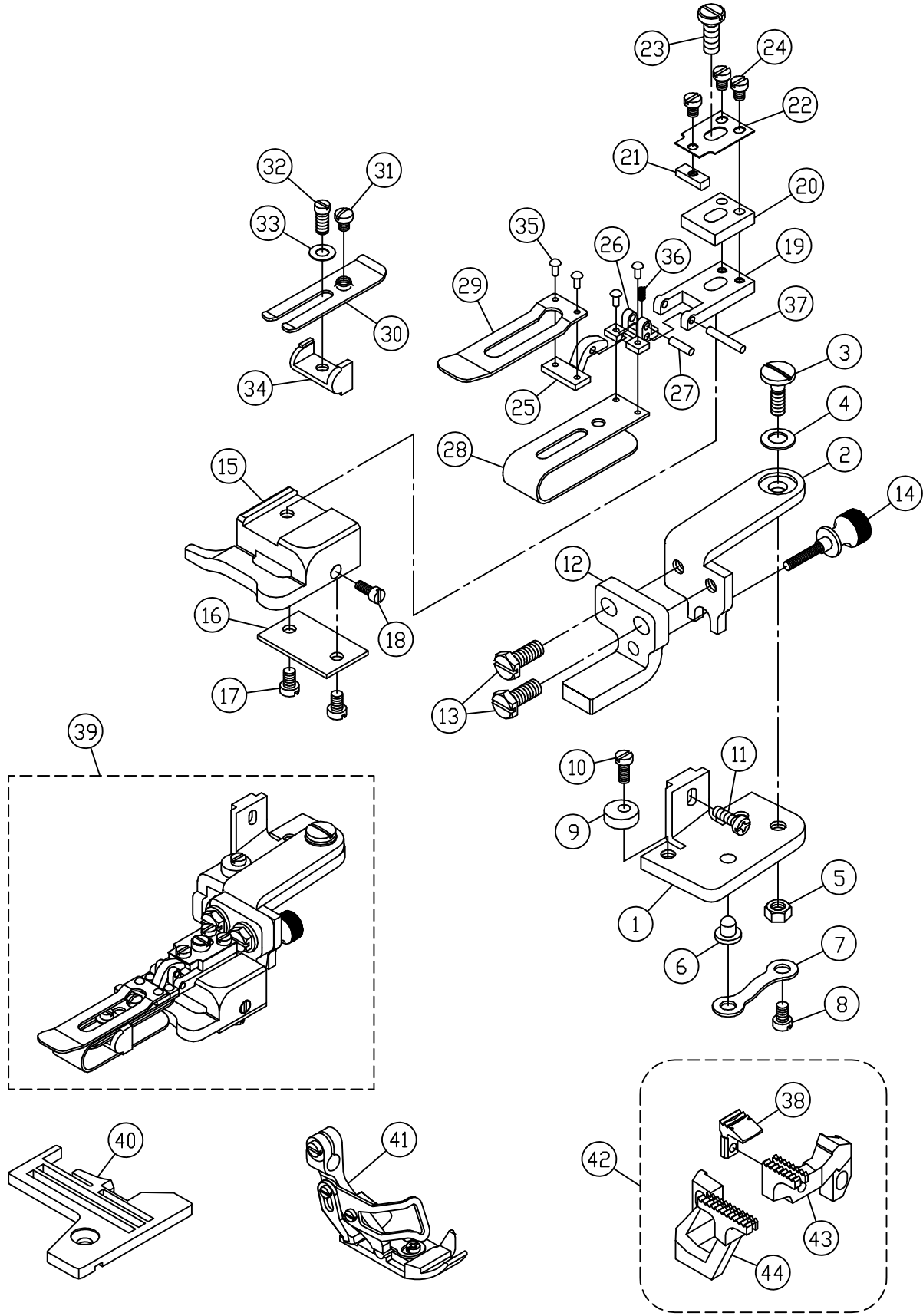


15. 托底板上半沉式車板裝置

Parts For Semi-Submerged Installation

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位 Amt.	用量 Req.
1	66921	托底板	Frame Support Plate	1	
2	66941	防震墊	Rubber	2	
3	8MM12709918A	螺絲	Screw	4	
4	66947	防震墊	Rubber	2	
5	4TC0100171	墊圈	Washer	4	
6	4TC0100171	墊圈	Washer	4	
7	8MA12701019A	螺帽	Nut	4	
8	8WF03131706A	木螺絲	Wood Screw	3	
9	66820-1	上導布屑	Waste Chute	1	
10	66820-2	下導布屑	Waste Chute	1	
11	66705	3線線架組	Thread Stand Asm.	1	
12	66706	4線線架組	Thread Stand Asm.	1	
13	66814-10	UHD9300車板半沉式	Table	1	
14	667058	螺絲	Screw	2	
15	667059	螺帽	Nut	4	
16	667057	接頭	Joint	1	
17	6670510	螺絲	Screw	2	
18	6670512	接頭	Joint	1	
19	6670511	旋臂	Arm	1	
20	6670513	導線桿	Thread Guide	1	
21	667051	柱帽	Rod Cup	1	
22	667052	上柱	Upper Thread Stand Rod	1	
23	667053	接頭	Joint	1	
24	667054	下柱	Lower Thread Stand Rod	1	
25	667055	墊圈	Washer	2	
26	667056	螺帽	Nut	1	
27	6670515	線盤軸	Spool Pin	1	
28	6670516	定心錐	Spool Retaining Fig	1	
29	6670517	緩衝墊	Seat	1	
30	6670518	線盤	Spool Tray	1	
31	6670519	彈簧墊圈	Spring Washer	1	
32	6670520	螺帽	Nut	1	
33	6670523	夾板	Clamp	1	
34	6670524	螺絲	Screw	1	
35	6670531	導線	Thread Guide	2(4)	
36	667061	線盤座	Spool Set Bracket	2(4)	
37	6670521	導線臂	Thread Guide	1(3)	
38	6670522	線盤座	Thread Guide	1(3)	
39	6670526	螺帽	Nut	1	
40	6670525	彈簧墊圈	Spring Washer	1	
41	6670528	螺絲	Screw	1(3)	
42	6670527	撐桿	Support Rod	1(3)	
43	6670530	木螺絲	Wood Screw	1(3)	

BH003 盲縫導模 BLIND HEMMING



機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog
UH9313-032-L05		5213TP0032	5212PF0101	5213FD0032	5213DF0032	5213AF0243

BH003 盲縫導模 Blind Hemming

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4BH0030101	承座	Bracket	1
2	4BH0020102	活動臂	Arm	1
3	8SC44401109E	樞銷螺栓	Screw	1
4	4BH0020104	波形墊圈	Washer	1
5	8SA44400307A	螺帽	Nut	1
6	4BH0020106	定位銷	Pin	1
7	4BH0020107	簧片	Spring	1
8	8SC32440406A	螺絲	Screw	1
9	4BH0020109	定位凸輪	Cam	1
10	8SB32440705A	螺絲	Screw	1
11	8MC04281207D	螺絲	Screw	1
12	4BH0020112	導軌	Guide	1
13	8SK44400907D	螺絲	Screw	2
14	4BH0020114	調整螺樁	Stud	1
15	4BH0030115	捲板舌	Glota Guide	1
16	4BH0030116	托底板	Plate	1
17	8SB32440505A	螺絲	Screw	2
18	8SB24560504A	固定螺絲	Screw	1
19	4BH0020119	固定座	Hing Seat	1
20	4BH0020120	墊片	Spacer	1
21	4BH0020121	鎖扣塊	Stopper	1
22	4BH0020122	簧片	Spring	1
23	8SC36401307D	螺絲	Screw	1
24	8SB24560604B	螺絲	Screw	3
25	4BH0020125	活頁座	Hook	1
26	4BH0020126	活動座	Hing	1
27	4BH0020127	樞銷	Pin	1
28	4BH0020128	卷板	Folder	1
29	4BH0020129	活頁	Lever	1
* 30	4BH0020130	隔片	Spacer	1
* 31	8SB32440305A	螺絲	Screw	1
* 32	8SB32440704A	螺絲	Screw	1
* 33	4BH0020133	墊圈	Washer	1
* 34	4BH0020134	滑塊	Regulator	1
35	4BH0020135	鉚釘	Rivet	4
36	4BH0020136	彈簧	Spring	1
37	4BH0020137	樞銷	Pin	1
38	* * * * *	輔助送布齒	Auxiliary Feed Dog	
* * 39	4BH0030139	捲板組合	Folder Asm.	1
40	* * * * *	針板	Needle Plate	
41	* * * * *	壓腳組	Presser Foot Asm.	
42	5213DG0032	送布齒組	Feed Dog Asm.	1
43	* * * * *	主送布齒	Main Feed Dog	
44	* * * * *	差動送布齒	Differential Feed Dog	

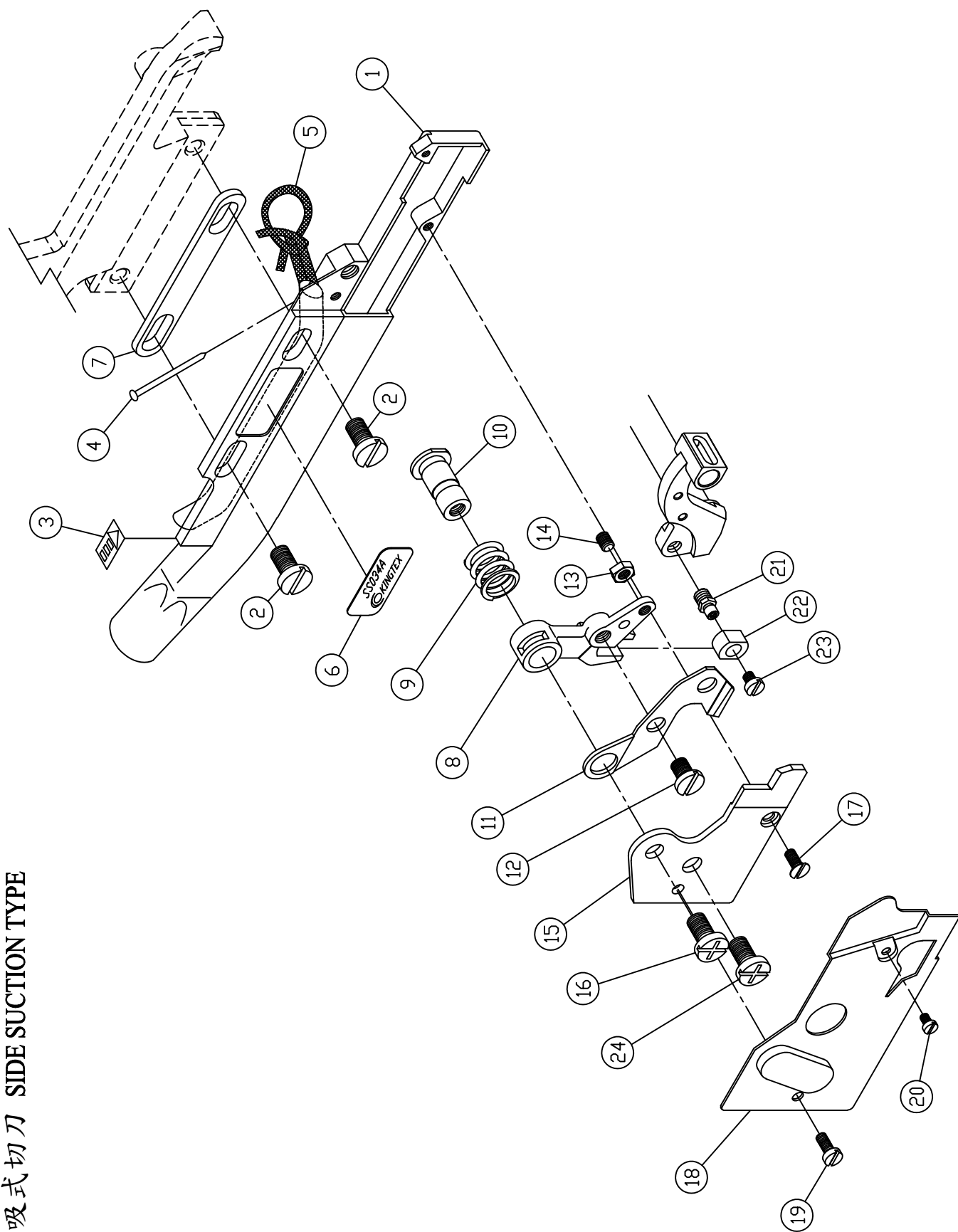
* 薄物用

* * 整組套件

* * * * * 詳細資料請參照左圖

* * * * * See Left Page

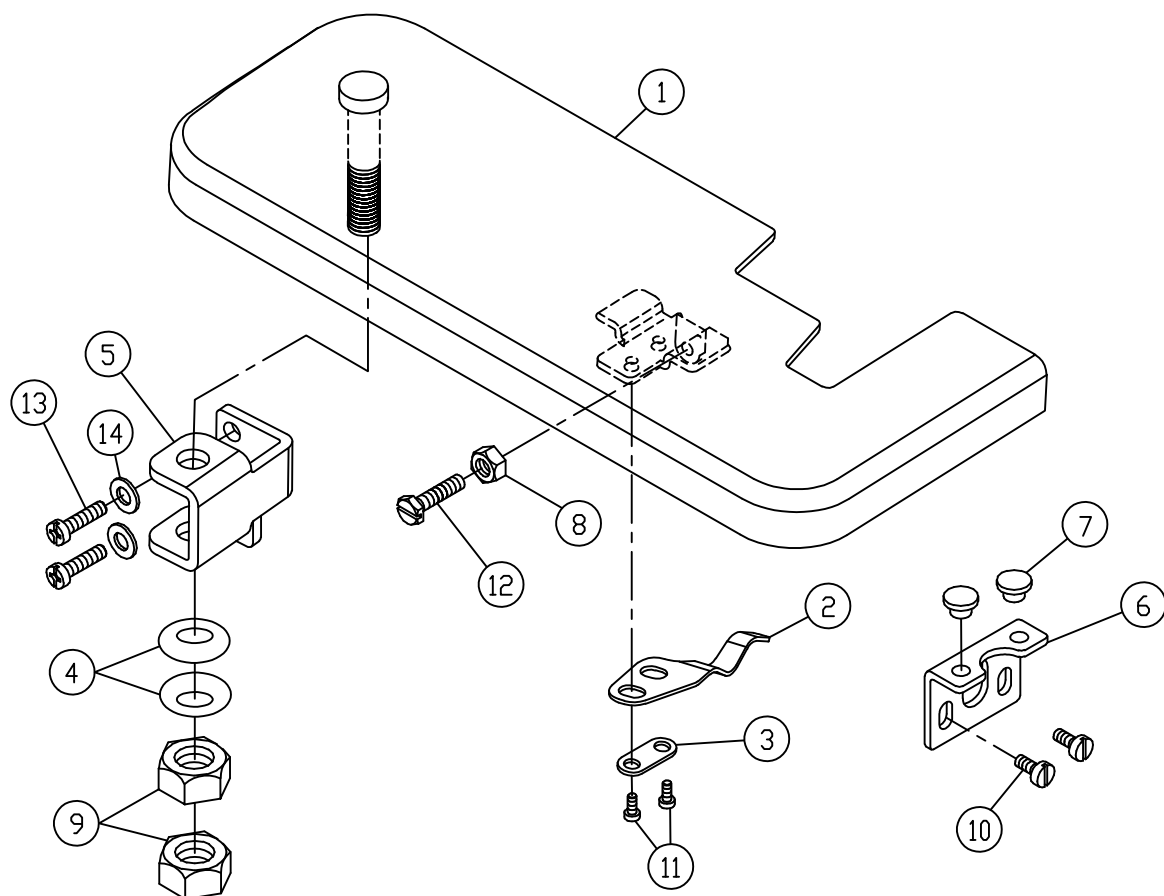
SS034 側吸式切刀 SIDE SUCTION TYPE



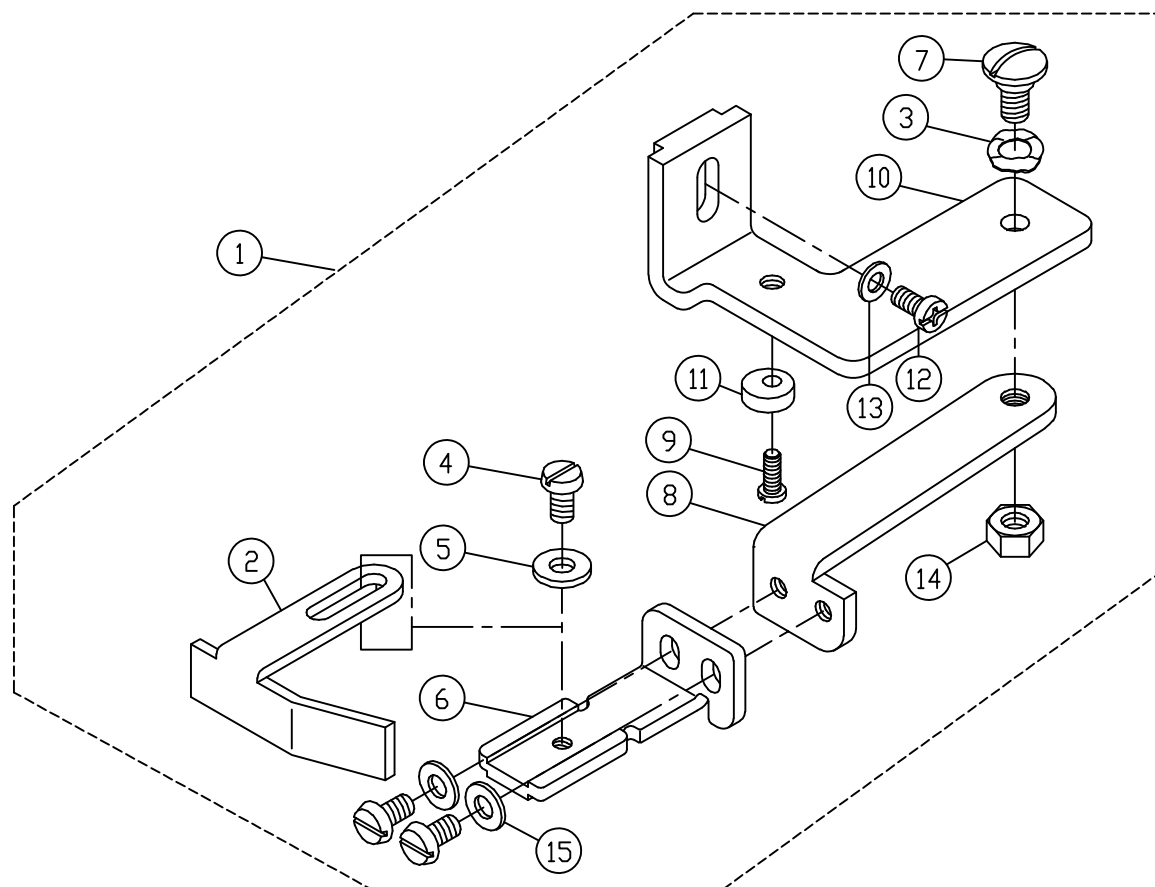
SS034 側吸式切刀 Side Suction Type

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4SS0340101	刀座	Knife Mounting Base	1
2	8MC95300808E	螺絲	Screw	2
3	66453-8	潤滑指示貼紙	Label	1
4	4SS0330104	固定銷	Pin	1
5	4SS0330105	油線	Oil Wick	1
6	4SS0340102	商標貼紙	Name Plate	1
7	4SS0340104	墊片	Stopper	1
8	4SS0330108	驅動叉	Driving Lever	1
9	4SS0330109	彈簧	Spring	1
10	4SS0330110	螺樁	Stud	1
11	4SS0330111	活動刀片	Movable Knife	1
12	8MB04280607D	螺絲	Screw	1
13	8MA03200206A	螺帽	Nut	1
14	8MN03200400A	螺絲	Screw	1
15	4SS0330115	固定刀片	Fixed Knife	1
16	8MB95301008A	螺絲	Screw	1
17	8ME75180504A	螺絲	Screw	1
18	4SS0340103	護蓋	Cover	1
19	8MB75180605A	螺絲	Screw	1
20	8MB02160304A	螺絲	Screw	1
21	2120000702	驅動銷	Pin	1
22	4SS0330122	滑塊	Slide Block	1
23	8MB75180305K	螺絲	Screw	1
24	8MB95401008A	螺絲	Screw	1

CP001 布鈑組 CLOTH PLATE ASM.



EG006 導邊器 EDGE GUIDE DEVICE



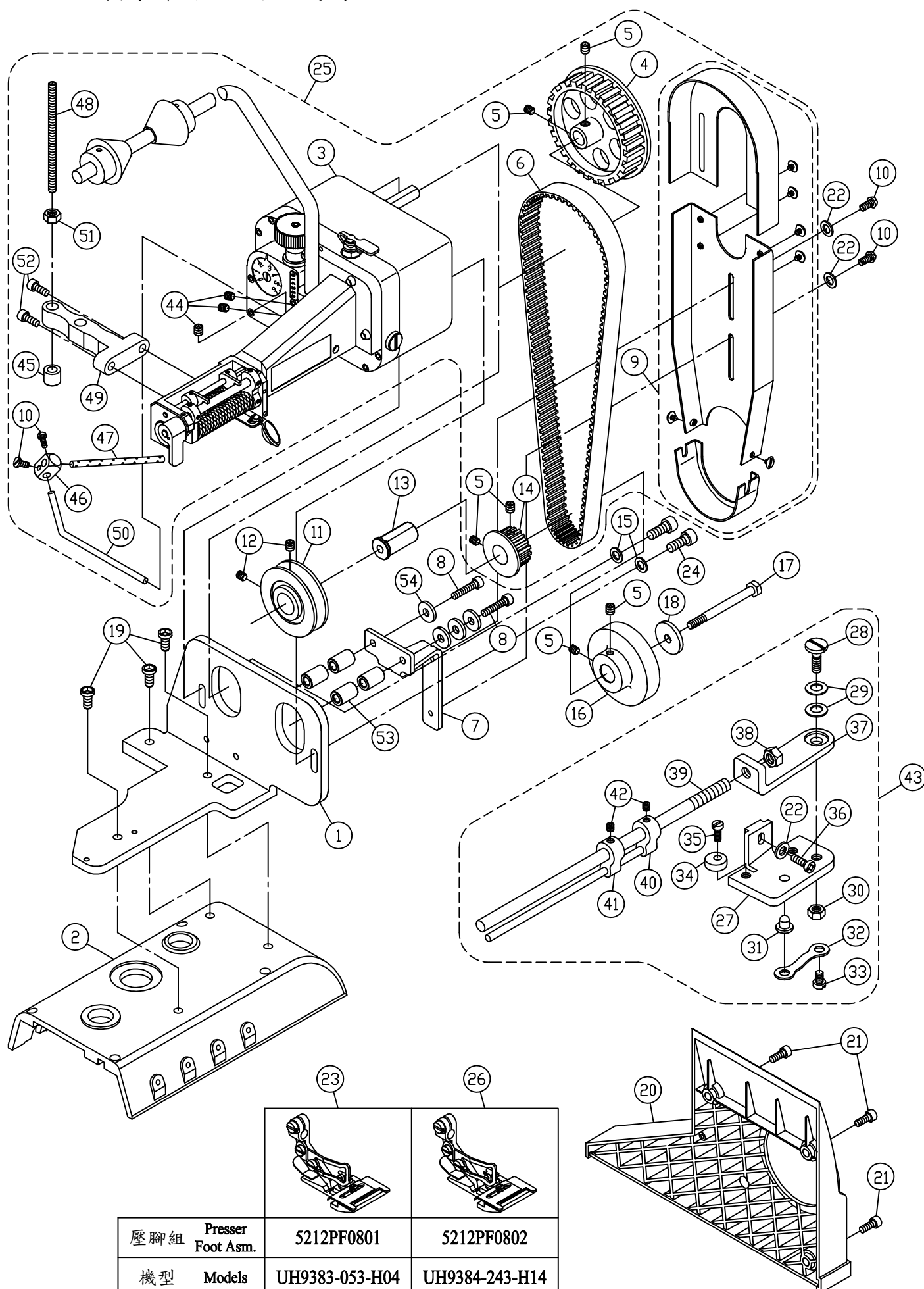
CP001 布鈑組 Cloth Plate Asm.

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4CP0010101	布鈑	Cloth Plate	1
2	4CP0010102	簧片	Flat Spring	1
3	4CP0010103	鎖扣	Hook	1
4	4CP0010104	皿型墊圈	Washer	2
5	4CP0010105	支架	Bracket	1
6	4CP0010106	支撐板	Bracket	1
7	2120000137	孔塞	Plug	2
8	8MA85240306B	螺帽	Nut	1
9	8MA08500513A	螺帽	Nut	2
10	8MB03200406A	螺絲	Screw	2
11	8MB85240505D	螺絲	Screw	2
12	8MK85241605A	螺絲	Screw	1
13	8MC04281407D	螺絲	Screw	2
14	2100000223	墊圈	Washer	2

EG006 導邊器 Edge Guide Device

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	/EG006	導邊器組	Edge Guide Set	1
2	4EG0060103	導邊	Edge Guide	1
3	2120000150	波形墊圈	Waved Washer	1
4	8SC36400707D	螺絲	Screw	3
5	4EG0010107	墊圈	Washer	1
6	4EG0060108	導邊座	Edge Guide Bracket	1
7	8SC44400908E	螺絲	Screw	1
8	4EG0060109	活頁	Hinge	1
9	8SB32440605K	螺絲	Screw	1
10	4EG0060112	支架	Bracket	1
11	4BH0020109	定位凸輪	Cam	1
12	8MC04281207D	螺絲	Screw	1
13	2100000223	墊圈	Washer	1
14	8SA44400307A	螺帽	Nut	1
15	4EG0060117	墊圈	Washer	2

EF016 鬆緊帶張力調整機構 ELASTIC TAPE ATTACHING



壓腳組	Presser Foot Asm.	5212PF0801	5212PF0802
機型	Models	UH9383-053-H04	UH9384-243-H14

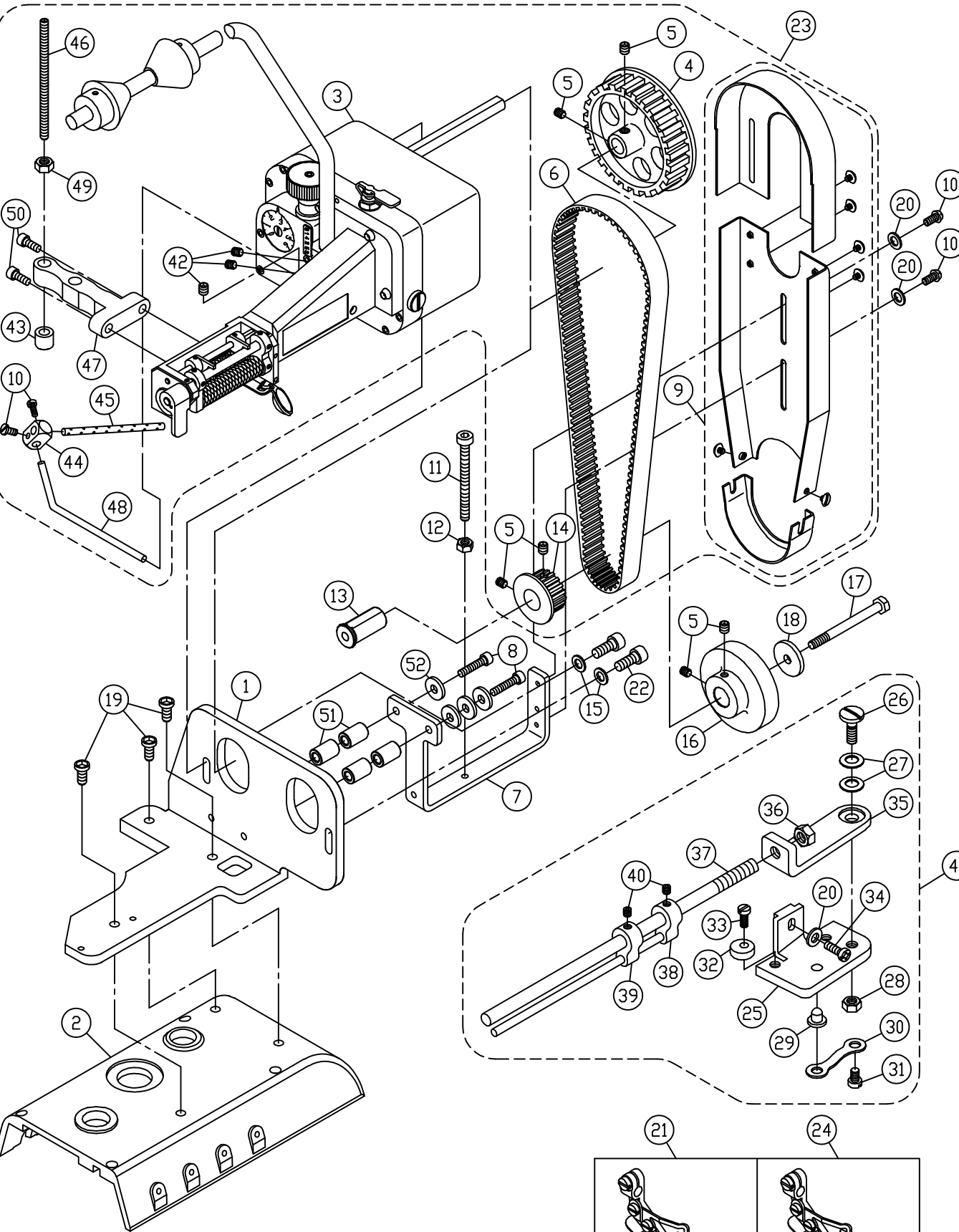
EF016 鬆緊帶張力調整機構 Elastic Tape Attaching

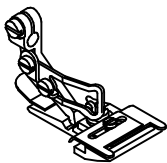
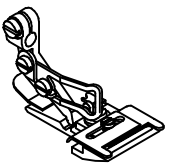
序號 Ref. No.	物料編號 Parts.No.	名稱 Description	單位 Amt.	用量 Req.
1	4EF0160101	變速機座	Transmission	1
2	4EF0160102	上蓋	Cover	1
3	4EF0060103	鬆緊帶傳送滾輪組	Elastic Asm.	1
4	4EF0060104	齒形皮帶輪	Timing Gear	1
5	8MN05320500E	螺絲	Screw	6
6	4EF0060106	齒形皮帶	Timing Gear (228XL * 12mm)	1
7	4EF0060107	支架	Bracket	1
8	8MM05324507A	螺絲	Screw	2
9	4EF0060109	皮帶護蓋	Belt Cover	1
10	8MC04280507D	螺絲	Screw	4
11	4EF0060111	皮帶輪	Pully	1
12	8MN06400800C	螺絲	Screw	2
13	4EF0060113	連結軸	Shaft	1
14	4EF0060114	齒形皮帶輪	Timing Gear	1
15	2200001025	墊圈	Washer	2
16	4EF0060116	手輪	Hand Wheel	1
17	8MM06404310B	螺絲	Screw	1
18	4EF0040107	墊圈	Washer	1
19	8MM06401210A	螺絲	Screw	3
20	4EF0060126	皮帶蓋	Belt Cover	1
21	8MC05321209D	螺絲	Screw	3
22	90PW040	墊圈	Washer	3
23	*****	壓腳組	Presser Foot Asm.	1
24	8MM05321609A	螺絲	Screw	2
25	4EF006A0106	鬆緊帶組	Elastic Asm.	1
26	*****	壓腳組	Presser Foot Asm.	1
27	4BH0030101	承座	Bracket	1
28	8SC44401109E	框鎖螺栓	Screw	1
29	4BH0020104	波形墊圈	Waved Washer	2
30	8SA44400307A	螺帽	Nut	1
31	4BH0020106	定位銷	Pin	1
32	4BH0020107	簧片	Spring	1
33	8SC32440406A	螺絲	Screw	1
34	4BH0020109	定位凸輪	Cam	1
35	8SB32440505A	螺絲	Screw	1
36	8MC04281207D	螺絲	Screw	1
37	4EF0060146	活動臂	Arm	1
38	8MA05320408A	螺帽	Nut	1
39	4EF0060148	連桿	Connection	1
40	2210090314	右導模	Tape Guide (R)	1
41	4EF0060150	導模滑桿	Tape Guide Bar	1
42	8MN03200300A	螺絲	Screw	2
43	4EF006A0146	導帶組	Thread Gear Set	1
44	8MN06400800A	螺絲	Screw	3
45	4EF0060155	螺帽	Nut	1
46	4EF0060156	調整架	Bracket	1
47	4EF0060157	導線桿	Thread Guide	1
48	4EF0060158	螺絲	Screw	1
49	4EF0060159	支撐架	Bracket	1
50	4EF0060154	支架	Bracket	1
51	8MA06400510A	螺帽	Nut	1
52	8MM04281207A	螺絲	Screw	2
53	4GC0600132	套管	Thread Guide	4
54	2120001240	墊圈	Washer	4

***** 詳細資料請參照左圖

***** See Left Page

EF017 鬆緊帶張力調整機構 ELASTIC TAPE ATTACHING (FOR UHD9383 UHD9384)



			
壓腳組	Presser Foot Asm.	5212PF0801	5212PF0802
機型	Models	UHD9383-053-H04	UHD9384-243-H14

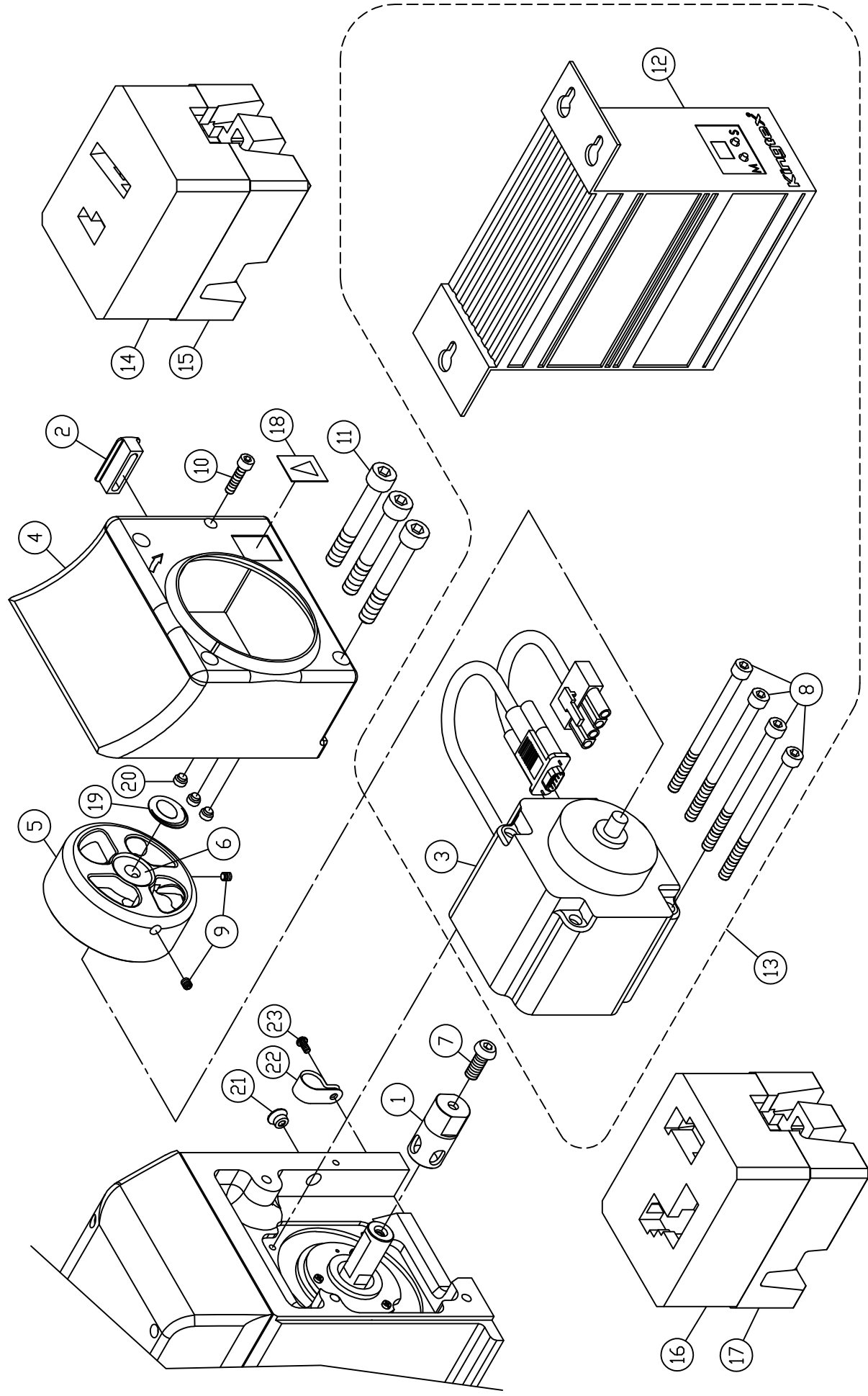
EF017 鬆緊帶張力調整機構 Elastic Tape Attaching (For UHD9383 UHD9384)

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4EF0160101	變速機座	Transmission	1
2	4EF0160102	上蓋	Cover	1
3	4EF0060103	鬆緊帶傳送滾輪組	Elastic Asm.	1
4	4EF0060104	齒形皮帶輪	Timing Gear	1
5	8MN05320500E	螺絲	Screw	6
6	4EF0060106	齒形皮帶	Timing Gear (228XL * 12mm)	1
7	4EF0070101	支架	Bracket	1
8	8MM05324507A	螺絲	Screw	2
9	4EF0060109	皮帶護蓋	Belt Cover	1
10	8MC04280507D	螺絲	Screw	4
11	8MM05324507A	螺絲	Screw	1
12	8MA05320408A	螺帽	Nut	1
13	4EF0060113	連結軸	Shaft	1
14	4EF0060114	齒形皮帶輪	Timing Gear	1
15	2200001025	墊圈	Washer	2
16	4EF0060116	手輪	Hand Wheel	1
17	8MM06404310B	螺絲	Screw	1
18	4EF0040107	墊圈	Washer	1
19	8MM06401210A	螺絲	Screw	3
20	90PW040	墊圈	Washer	3
21	*****	壓腳組	Presser Foot Asm.	1
22	8MM05321609A	螺絲	Screw	2
23	4EF007A0106	鬆緊帶組	Elastic Asm.	1
24	*****	壓腳組	Presser Foot Asm.	1
25	4BH0030101	承座	Bracket	1
26	8SC44401109E	樞銷螺栓	Screw	1
27	4BH0020104	波形墊圈	Waved Washer	2
28	8SA44400307A	螺帽	Nut	1
29	4BH0020106	定位銷	Pin	1
30	4BH0020107	簧片	Spring	1
31	8SC32440406A	螺絲	Screw	1
32	4BH0020109	定位凸輪	Cam	1
33	8SB32440505A	螺絲	Screw	1
34	8MC04281207D	螺絲	Screw	1
35	4EF0060146	活動臂	Arm	1
36	8MA05320408A	螺帽	Nut	1
37	4EF0060148	連桿	Connection	1
38	2210090314	右導模	Tape Guide (R)	1
39	4EF0060150	導模滑桿	Tape Guide Bar	1
40	8MN03200300A	螺絲	Screw	2
41	4EF006A0146	導帶組	Thread Gear Set	1
42	8MN06400800A	螺絲	Screw	3
43	4EF0060155	螺帽	Nut	1
44	4EF0060156	調整架	Bracket	1
45	4EF0060157	導線桿	Thread Guide	1
46	4EF0060158	螺絲	Screw	1
47	4EF0060159	支撐架	Bracket	1
48	4EF0060154	支架	Bracket	1
49	8MA06400510A	螺帽	Nut	1
50	8MM04281207A	螺絲	Screw	2
51	4GC0600132	套管	Thread Guide	4
52	2120001240	墊圈	Washer	4

***** 詳細資料請參照左圖

***** See Left Page

MN022 直驅馬達 LINER - MOTOR

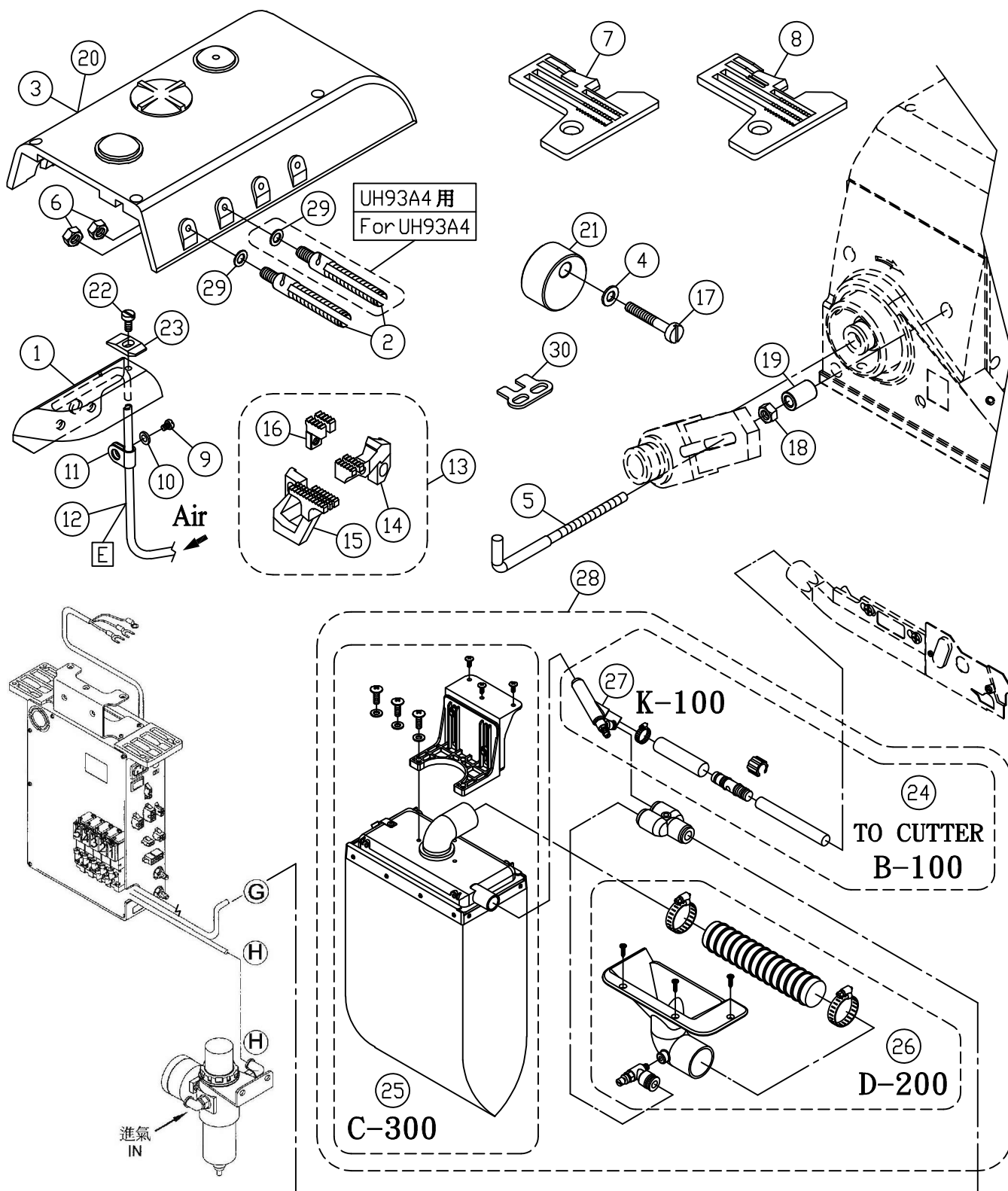


MN022 直驅馬達 Liner - Motor

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4MN0220101	套筒	Collar	1
2	4MN0210102	孔塞	Plug	1
3	4MN0220103	小型馬達 (2VP3421209C0G)	Mini - Motor	1
4	4MN0220124	馬達護蓋	Cover	1
5	4MN0220105	手輪	Pulley	1
6	4MN0220106	手輪套筒	Pulley Collar	1
7	8MP06401611A	螺絲	Screw	1
8	8MM05327509B	螺絲	Screw	4
9	8MN06400800A	螺絲	Screw	2
10	8MM04283407B	螺絲	Screw	1
11	8MM05326509B	螺絲	Screw	3
12	4MN0220107	控制箱 (GD40-4-K1-220)	Control Box	1
13	/SC701	UHD直驅馬達組 (1G4M54K112303)	Liner - Motor Asm.	1
14	66745-4	UHD9000 保麗龍(上)	EPS (Top)	1
15	66745-5	UHD9000 保麗龍(下)	EPS (Down)	1
16	66745-6	UHD9300 保麗龍(上)	EPS (Top)	1
17	66745-7	UHD9300 保麗龍(下)	EPS (Down)	1
18	66453-3	安全指示貼紙	Name Plate	1
19	66485-10	手輪銘板	Plate	1
20	2120000137	孔塞	Plug	3
21	22100002271	灰色孔塞	Plug	1
22	4MN0210108	管夾 (9/16)	Holder	1
23	8MC04280807D	螺絲	Screw	1

UH93A3 UH93A4 自動切帶及送帶專用零件

UH93A3-053-M04 UH93A4-243-M14 AUTO-CUTTING AND RE-INSERT SPARE PARTS



機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	送布齒組 Feed Dog Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog
UH93A3-053-M04		5213TP3053	5213PF0003	5213DG3053	5213FD3053	5213DF3053	5213AF3053
UH93A4-243-M14		5213TP3243	5213PF0004	5213DG3053	5213FD3053	5213DF3053	5213AF3053

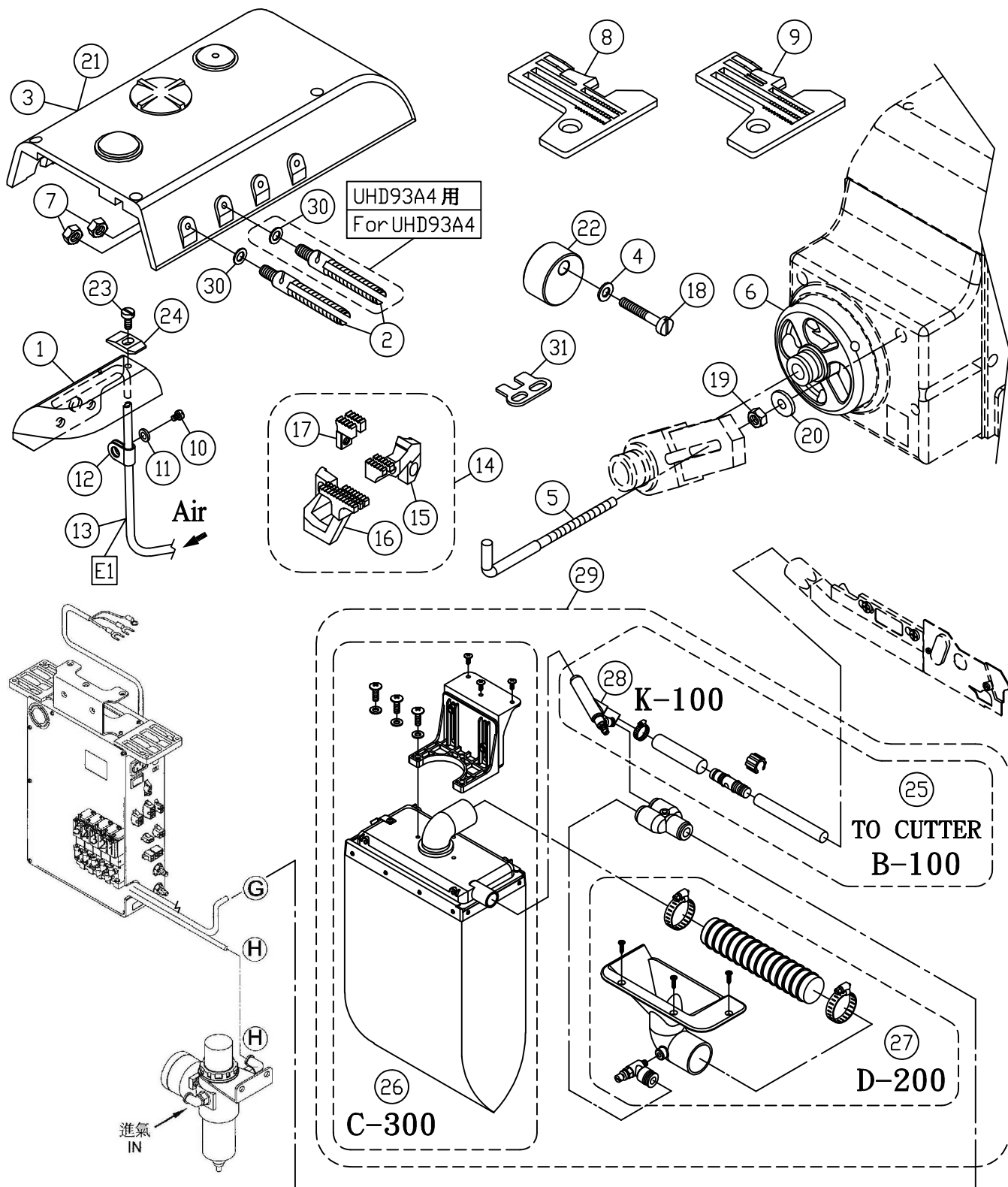
UH93A3 UH93A4 自動切帶及送帶專用零件

UH93A3-053-M04 UH93A4-243-M14 Auto-Cutting And Re-Insert Spare Parts

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.	
				UH93A3	UH93A4
1	2130001401	前蓋	Front Cover	1	1
2	2130001402	螺椿	Stud	1	2
3	2130001403	上蓋	Top Cover	1	---
4	2100000526	墊圈	Washer	1	1
5	2130001408	定位棒	Fixing Position Shaft	1	1
6	8MA85240306B	螺帽	Nut	1	2
7	5213TP3053	針板	Needle Plate	1	---
8	5213TP3243	針板	Needle Plate	---	1
9	8MB03200806K	螺絲	Screw	1	1
10	90PW030	墊圈	Washer	1	1
11	4TR0130111	線夾	Cord Clamp (1/8")	1	1
12	4TR0130112	空氣管	Air Tube (ϕ 4 * ϕ 2.5 * 330)	1	1
13	5213DG3053	送布齒組	Feed Dog Asm.	1	1
14	5213FD3053	主送布齒	Main Feed Dog	1	1
15	5213DF3053	差動送布齒	Differential Feed Dog	1	1
16	5213AF3053	輔助送布齒	Auxiliary Feed Dog	1	1
17	8MB05323009B	螺絲	Screw	1	1
18	8MA05320408A	螺帽	Nut	1	1
19	4GC0600132	套筒	Collar	1	1
20	2130001409	上蓋	Top Cover	---	1
21	2130001412	套筒	Collar	1	1
22	8MB03200506K	螺絲	Screw	1	1
23	4TR0130109	定位塊	Stopper	1	1
24	B-100	真空送氣組	Vacuun Chain Removal	1	1
25	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1	1
26	D-200	吸線屑&吸布屑主座	Waste & Lint Remover Funnel	1	1
27	K-100	真空送氣管	Venturi Tube	1	1
28	CV28B-1	真空吸風切線線屑集塵組&廢布收集組	Chain & Waste Removal Assembly	1	1
29	2120001240	墊圈	Washer	1	2
30	2130001411	簧片	Spring	1	1

UHD93A3 UHD93A4 自動切帶及送帶專用零件

UHD93A3-053-M04 UHD93A4-243-M14 AUTO-CUTTING AND RE-INSERT SPARE PARTS



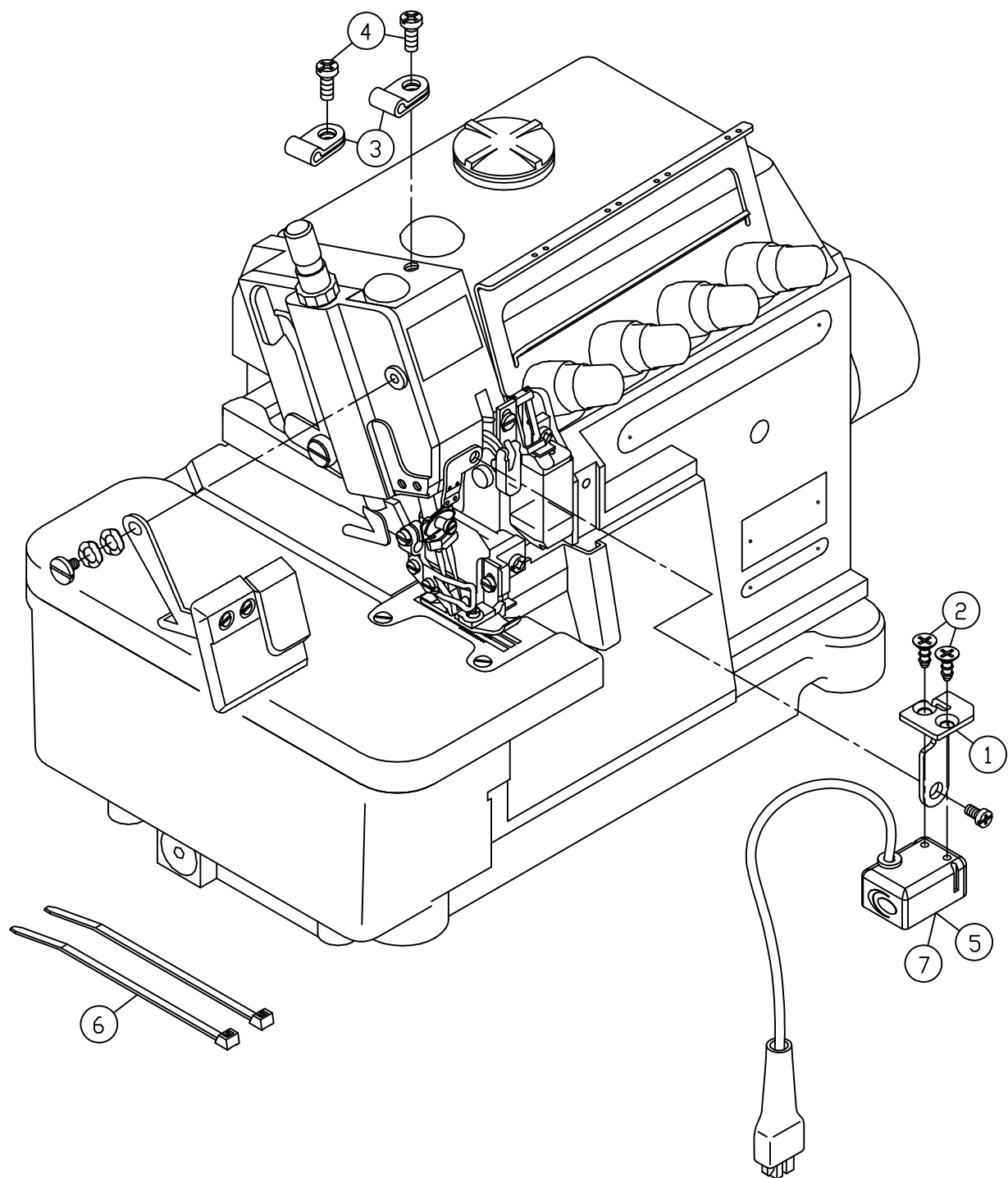
機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	送布齒組 Feed Dog Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog
UHD93A3-053-M04		5213TP3053	5213PF0003	5213DG3053	5213FD3053	5213DF3053	5213AF3053
UHD93A4-243-M14		5213TP3243	5213PF0004	5213DG3053	5213FD3053	5213DF3053	5213AF3053

UHD93A3 UHD93A4 自動切帶及送帶專用零件

UHD93A3-053-M04 UHD93A4-243-M14 Auto-Cutting And Re-Insert Spare Parts

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.	
				UHD93A3	UHD93A4
1	2130001401	前蓋	Front Cover	1	1
2	2130001402	螺椿	Stud	1	2
3	2130001403	上蓋	Top Cover	1	---
4	2100000526	墊圈	Washer	1	1
5	2130001405	定位棒	Fixing Position Shaft	1	1
6	21300014071	手輪	Pulley	1	1
7	8MA85240306B	螺帽	Nut	1	2
8	5213TP3053	針板	Needle Plate	1	---
9	5213TP3243	針板	Needle Plate	---	1
10	8MB03200806K	螺絲	Screw	1	1
11	90PW030	墊圈	Washer	1	1
12	4TR0130111	線夾	Cord Clamp (1/8")	1	1
13	4TR0130112	空氣管	Air Tube (ϕ 4 * ϕ 2.5 * 330)	1	1
14	5213DG3053	送布齒組	Feed Dog Asm.	1	1
15	5213FD3053	主送布齒	Main Feed Dog	1	1
16	5213DF3053	差動送布齒	Differential Feed Dog	1	1
17	5213AF3053	輔助送布齒	Auxiliary Feed Dog	1	1
18	8MB05323009B	螺絲	Screw	1	1
19	8MA05320408A	螺帽	Nut	1	1
20	2310001309	墊圈	Washer	1	1
21	2130001409	上蓋	Top Cover	---	1
22	2130001412	套筒	Collar	1	1
23	8MB03200506K	螺絲	Screw	1	1
24	4TR0130109	定位塊	Stopper	1	1
25	B-100	真空送氣組	Vacuun Chain Removal	1	1
26	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1	1
27	D-200	吸線屑&吸布屑主座	Waste & Lint Remover Funnel	1	1
28	K-100	真空送氣管	Venturi Tube	1	1
29	CV28B-1	真空吸風切線線屑集塵組&廢布收集組	Chain & Waste Removal Assembly	1	1
30	2120001240	墊圈	Washer	1	2
31	2130001411	簧片	Spring	1	1

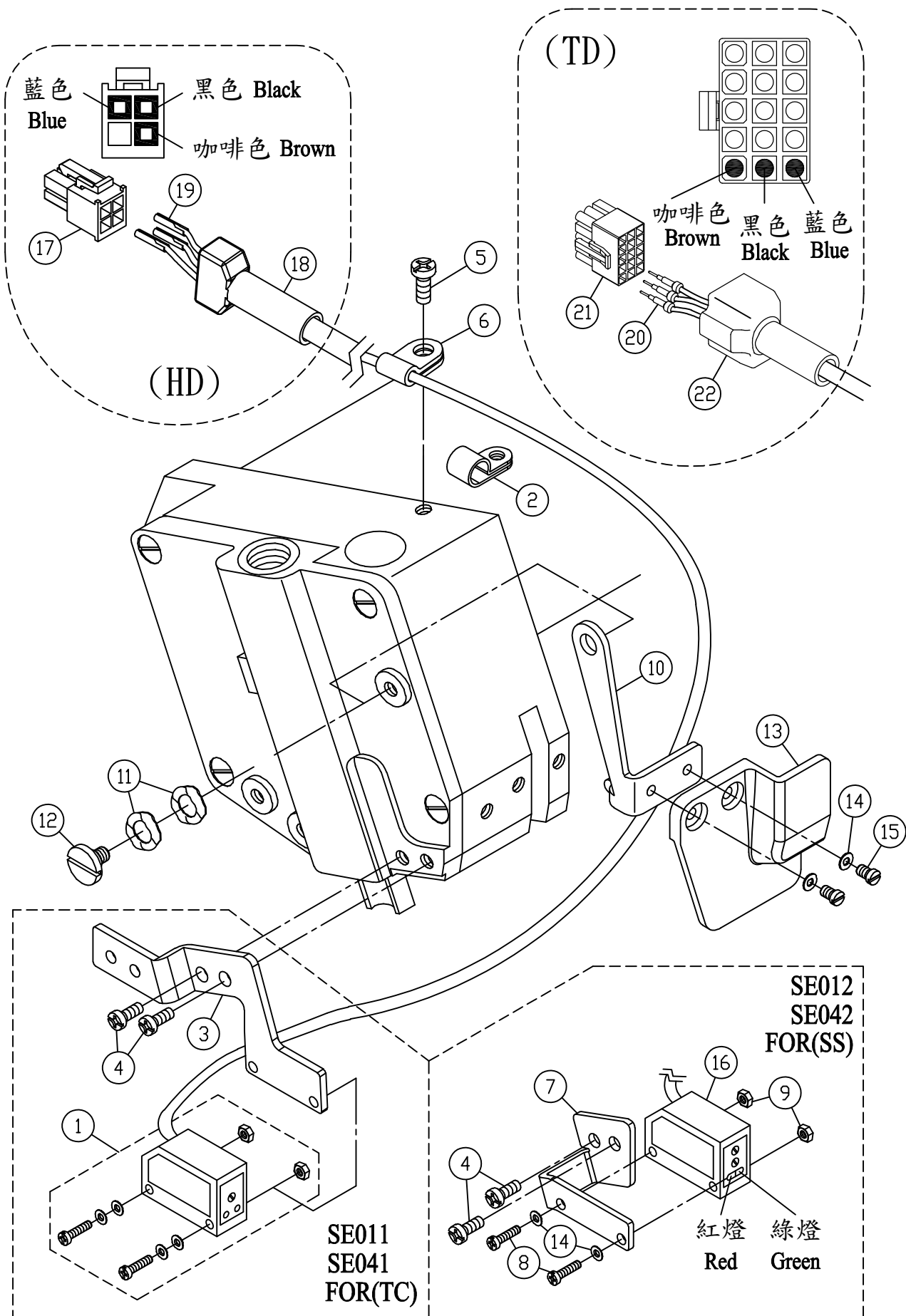
TL004 TL504 燈組 LED LIGHT ASM. (FOR 3、4 THREAD)



TL004 TL504 燈組 LED Light Asm. (For 3 、 4 Thread)

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.	
				TL004	TL504
1	4TL0040101	支架	Holder Bracket	1	1
2	8TE03440806A	螺絲	Screw	2	2
3	4TR0130111	線夾	Cord Clamp (1/8")	2	2
4	8MC04280807D	螺絲	Screw	2	2
5	224A0001605	燈組	Light Asm. (DC 12V)	1	----
6	4UTB020306	束線	Plastic Binding Wire	2	2
7	4TL0040102	燈組	Light Asm. (DC 5V)	----	1

SE011 SE012 (HD) 反射式電眼開關組 相關零件
 SE041 SE042 (TD) REFLECTIVE TYPE EDGE SENSOR SET.



SE011 SE012 (HD) 反射式電眼開關組 相關零件
Reflective Type Edge Sensor Set.

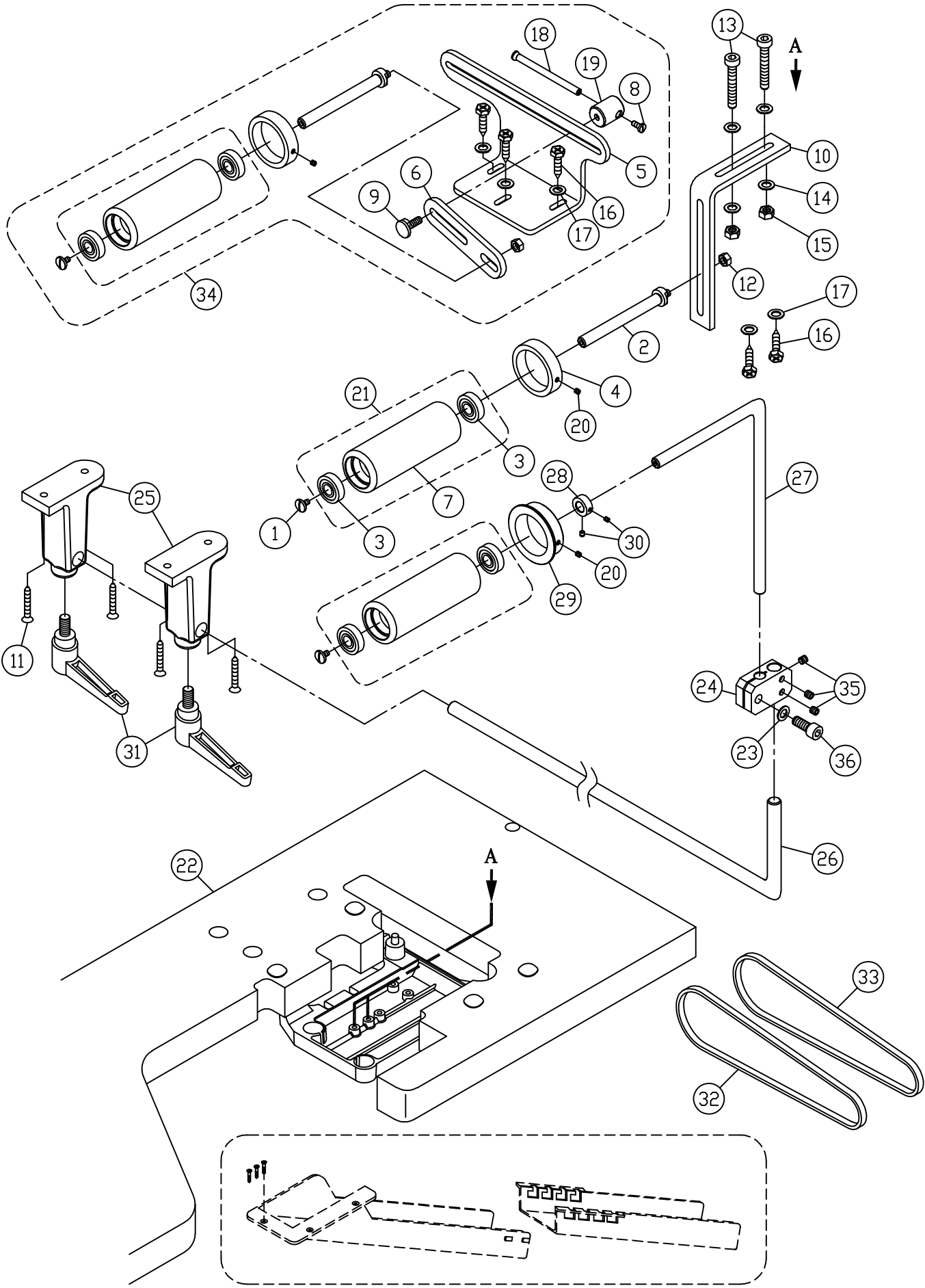
				單位用量		
序號	物料編號	名	稱	Amt. Req.		
Ref. No.	Parts.No.	Description		SE011	SE012	
	1	4SE0010101	電眼	Photosensor (for TC:Type Tape Cutter)	1	----
*	2	4PFE050113	管夾 (1/4")	Thread Pipe Stay	1	1
	3	4SE0110101	支架	Bracket	1	----
	4	8MC04280607D	螺絲	Screw (UH01-27)	2	2
	5	8MC04280807D	螺絲	Screw (C01-30)	1	1
	6	4PFE040103	管夾 (3/16")	Thread Pipe Stay	1	1
	7	4SE0110105	支架	Bracket	----	1
	8	8MC03201606D	螺絲	Screw (UTB1-03-35)	----	2
	9	8MA03200306A	螺帽	Nut (FTB-01-11)	----	2
	10	4BL1240608	支架	Bracket	1	1
	11	2120000150	波形墊圈	Waved Washer	2	2
	12	8MB04280711E	螺絲	Screw (UH01-65)	1	1
	13	4BL1240607	護目鏡	Finder Guard	1	1
	14	90PW030	墊圈	Washer	2	4
	15	8MB03200505K	螺絲	Screw (S03-38-01)	2	2
	16	4SE0120101	電眼	Photosensor (for SS:Side Suction Type)	----	1
	17	4SE0110102	4P公扣連接器	Power Cord	1	1
	18	4SE0110103	連接器套頭4P	Power Cord Cap	1	1
	19	4SE0110104	4P母端子	Power Cord	3	3

SE041 SE042 (TD) 反射式電眼開關組 相關零件
Reflective Type Edge Sensor Set.

序號	物料編號	名	稱	單位用量		
				Amt. Req.		
Ref. No.	Parts.No.	Description		SE041	SE042	
	1	4SE0010101	電眼	Photosensor (for TC:Type Tape Cutter)	1	----
*	2	4PFE050113	管夾 (1/4")	Thread Pipe Stay	1	1
	3	4SE0110101	支架	Bracket	1	----
	4	8MC04280607D	螺絲	Screw (UH01-27)	2	2
	5	8MC04280807D	螺絲	Screw (C01-30)	1	1
	6	4PFE040103	管夾 (3/16")	Thread Pipe Stay	1	1
	7	4SE0110105	支架	Bracket	----	1
	8	8MC03201606D	螺絲	Screw (UTB1-03-35)	----	2
	9	8MA03200306A	螺帽	Nut (FTB-01-11)	----	2
	10	4BL1240608	支架	Bracket	1	1
	11	2120000150	波形墊圈	Waved Washer	2	2
	12	8MB04280711E	螺絲	Screw (UH01-65)	1	1
	13	4BL1240607	護目鏡	Finder Guard	1	1
	14	90PW030	墊圈	Washer	2	4
	15	8MB03200505K	螺絲	Screw (S03-38-01)	2	2
	16	4SE0120101	電眼	Photosensor (for SS:Side Suction Type)	----	1
	20	4AL013014	公端子	Power Cord	3	3
	21	4AL013016	15P公扣連接器	Power Cord	1	1
	22	4AL013012	連接器套頭15P	Power Cord Cap	1	1

* For TL004 TL005

TR011 擴張滾輪組零件列表 PARTS LIST FOR TR011 ROLLER SET

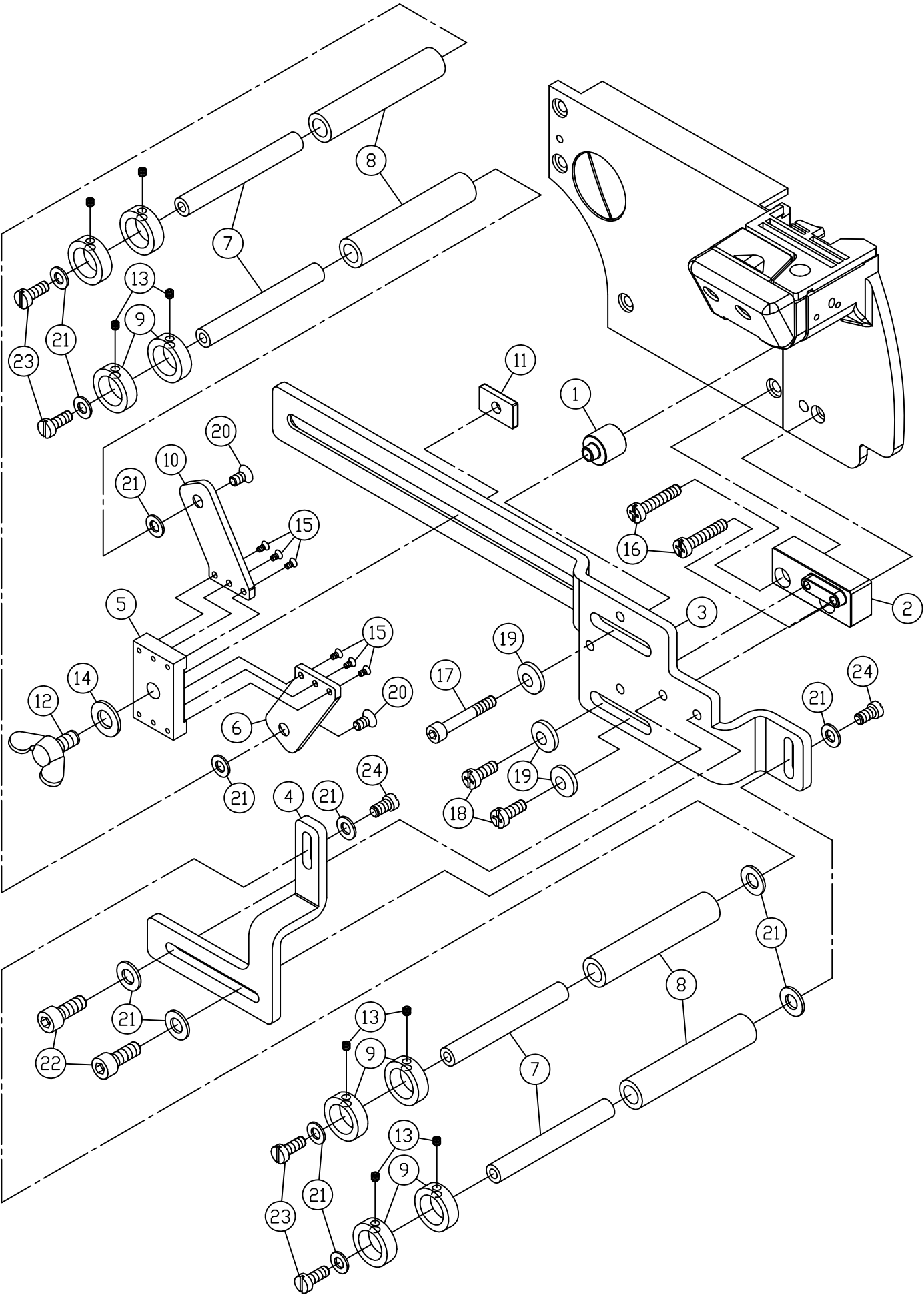


TR011 擴張滾輪組零件列表 Parts List For TR011 Roller Set

序號	物料編號	名	稱	單位用量	
Ref. No.	Parts.No.	Description		Amt. Req.	
1	8SC44400812A	螺絲	Screw	3	
2	4TR00201021	軸	Shaft	2	
3	90BB1026082	滾珠軸承	Ball Bearing	6	
4	4TR0020104	鬆緊帶導模	Elastic Tape Guide	2	
5	4TR0020105	滾輪座	Roller Seat	1	
6	4TR0020106	滾輪臂	Roller Holder Arm	1	
7	4TR00201071	滾輪	Roller	3	
8	8SC44401008A	螺絲	Screw	1	
9	4TR0020119	螺樁	Stud	1	
10	4TR0020120	滾輪臂	Roller Holder Arm	1	
11	8WE37002400A	木螺絲	Wood Screw	4	
12	8MA06400510A	螺帽	Nut	2	
13	8MM05323509A	螺絲	Screw	2	
14	2120001240	墊圈	Washer	4	
15	8MA05320408A	螺帽	Nut	2	
16	8WK45002900C	木螺絲	Wood Screw	5	
17	2200000910	墊圈	Washer	5	
18	4TR0020128	柄	Handle	1	
19	4TR0020129	止動塊	Tension Roller Slider Stop	1	
20	8MH04280400A	螺絲	Screw	3	
21	4TR002A0130	滾輪組	Roller Asm.	3	
22	66814-3	U3車板半沉式開口	Table	1	
23	90PW080	墊圈	Washer	1	
24	4TR0020115	連接塊	Connecting Block	1	
25	4TR0110102	支架座	Holder Bracket Seat	2	
26	4TR0020111	支架	Holder Bracket	1	
27	4TR00201171	支架	Holder Bracket	1	
28	4TR0020125	定位環	Collar	1	
29	2270850418	鬆緊帶導模	Elastic Tape Guide	1	
30	8MH85240500A	螺絲	Screw	2	
31	4TR0020108	固定板手	Lock Lever	2	
*	32	4TR0110140	伺服馬達三角皮帶(36")	AC Servo Motor Belt	1
*	33	4TR0110141	離合器馬達三角皮帶(39")	Clutch Motor Belt	1
	34	4TR011A0105	擴張滾輪組	Roller Set	1
	35	8MN06400600A	螺絲	Screw	3
	36	8MM08502013A	螺絲	Screw	1

* 選配件 Option Device

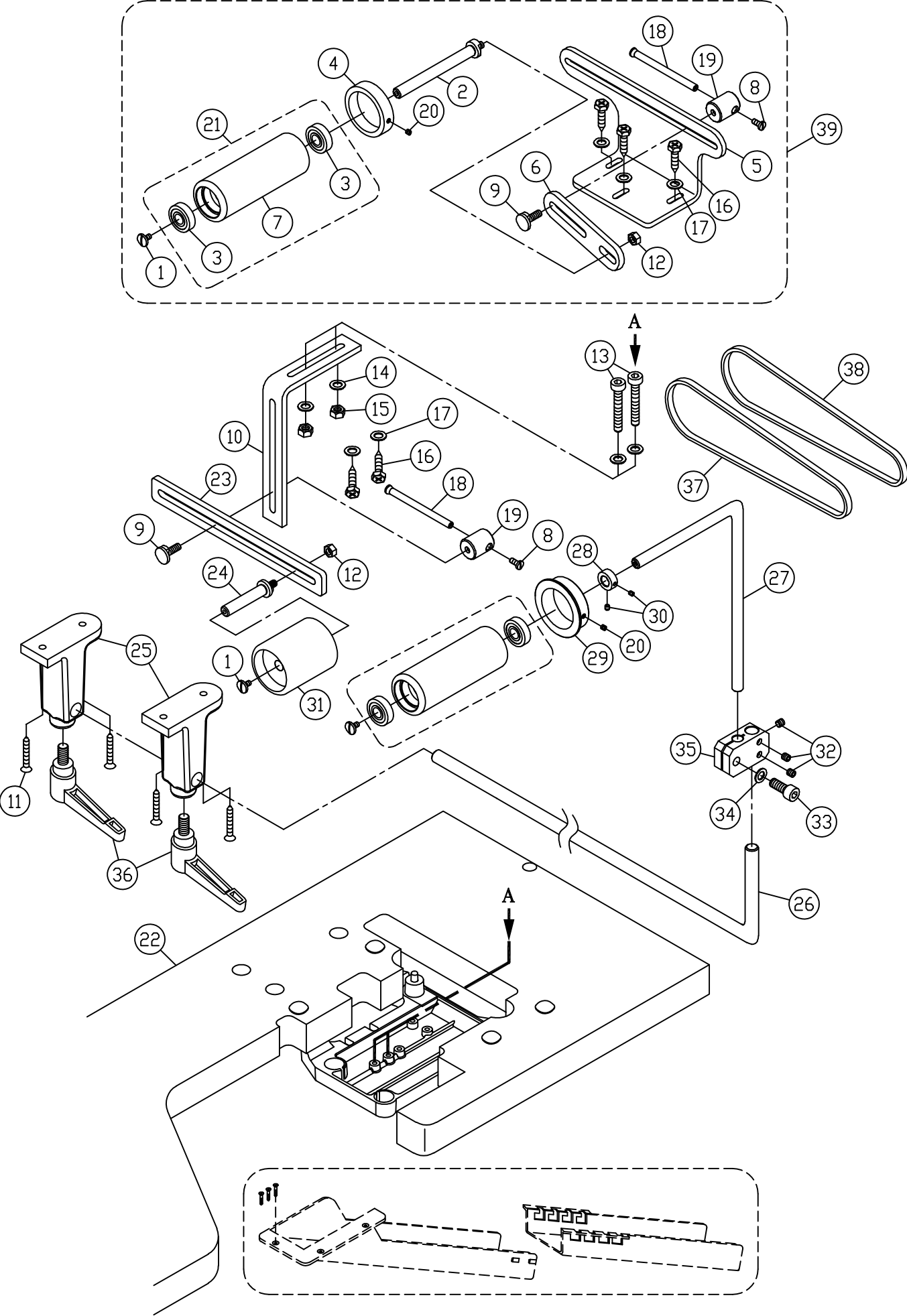
TR012 擴張滾輪組零件列表 PARTS LIST FOR TR012 ROLLER SET



TR012 擴張滾輪組零件列表 Parts List For TR012 Roller Set

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4TR0120101	套筒	Collar	1
2	4TR0120102	定位塊	Setting Block	1
3	4TR0120103	滾輪座	Roller Seat	1
4	4TR0120104	前滾輪臂	Roller Holder Arm	1
5	4TR0120105	止動塊	Setting Block	1
6	4TR0120106	下滾輪臂	Roller Holder Arm	1
7	4TR0120107	軸	Shaft	4
8	4TR0120108	滾輪	Roller	4
9	4TR0120109	定位環	Collar	8
10	4TR0120110	上滾輪臂	Roller Holder Arm	1
11	4TR0120111	滑塊	Slider	1
12	4TR0120112	翼形螺絲	Screw	1
13	8MN03200300A	螺絲	Screw	8
14	2100000323	墊圈	Washer	1
15	8ME75180605A	螺絲	Screw	6
16	8MC04282007D	螺絲	Screw	2
17	8MM04283007B	螺絲	Screw	1
18	8MC04281007D	螺絲	Screw	2
19	2120000151	墊圈	Washer	3
20	8ME05321010A	螺絲	Screw	2
21	2120000527	平墊圈	Washer	12
22	8MM05321009A	螺絲	Screw	2
23	8MC05320809A	螺絲	Screw	4
24	8MC05321209D	螺絲	Screw	2

TR017 擴張滾輪組零件列表 PARTS LIST FOR TR017 ROLLER SET

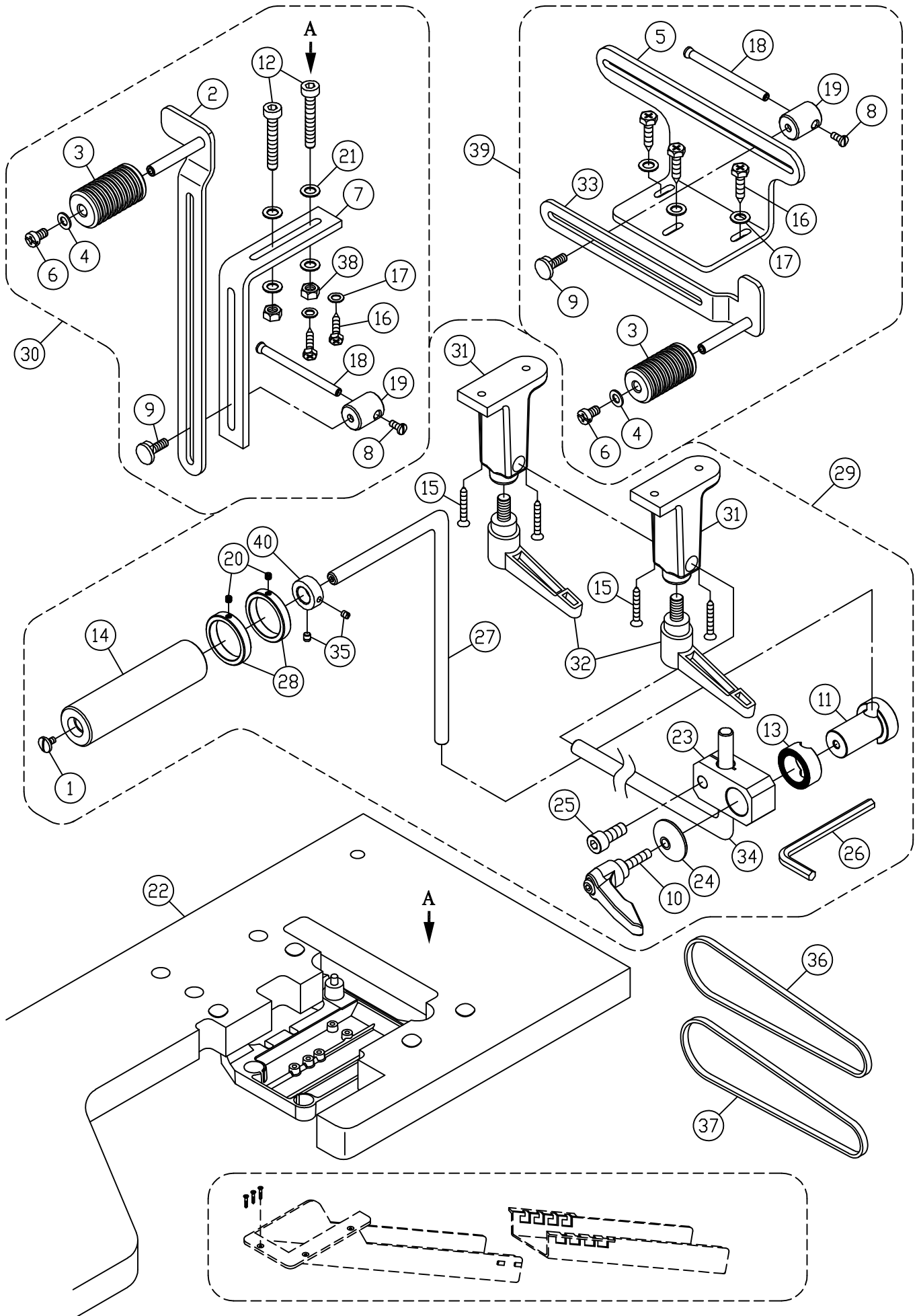


TR017 擴張滾輪組零件列表 Parts List For TR017 Roller Set

序號	物料編號	名	稱	單位用量	
Ref. No.	Parts.No.	Description		Amt. Req.	
1	8SC44400812A	螺絲	Screw	3	
2	4TR00201021	軸	Shaft	1	
3	90BB1026082	滾珠軸承	Ball Bearing	4	
4	4TR0020104	鬆緊帶導模	Elastic Tape Guide	1	
5	4TR0020105	滾輪座	Roller Seat	1	
6	4TR0020106	滾輪臂	Roller Holder Arm	1	
7	4TR00201071	滾輪	Roller	2	
8	8SC44401008A	螺絲	Screw	2	
9	4TR0020119	螺樁	Stud	2	
10	4TR0020120	滾輪臂	Roller Holder Arm	1	
11	8WE37002400A	木螺絲	Wood Screw	4	
12	8MA06400510A	螺帽	Nut	2	
13	8MM05323509A	螺絲	Screw	2	
14	2120001240	墊圈	Washer	4	
15	8MA05320408A	螺帽	Nut	2	
16	8WK45002900C	木螺絲	Wood Screw	5	
17	2200000910	墊圈	Washer	5	
18	4TR0020128	柄	Handle	2	
19	4TR0020129	止動塊	Tension Roller Slider Stop	2	
20	8MH04280400A	螺絲	Screw	2	
21	4TR002A0130	滾輪組	Roller Asm.	2	
22	66814-3	U3車板半沉式開口	Table	1	
23	4TR0020121	滾輪臂	Roller Holder Arm	1	
24	4TR0060123	軸	Shaft	1	
25	4TR0110102	支架座	Holder Bracket Seat	2	
26	4TR0020111	支架	Holder Bracket	1	
27	4TR00201171	支架	Holder Bracket	1	
28	4TR0020125	定位環	Collar	1	
29	2270850418	鬆緊帶導模	Elastic Tape Guide	1	
30	8MH85240500A	螺絲	Screw	2	
31	2200850420	滾輪	Roller	1	
32	8MN06400600A	螺絲	Screw	3	
33	8MM08502013A	螺絲	Screw	1	
34	90PW080	墊圈	Washer	1	
35	4TR0020115	連接塊	Connecting Block	1	
36	4TR0020108	固定板手	Lock Lever	2	
*	37	4TR0110140	伺服馬達三角皮帶(36")	AC Servo Motor Belt	1
*	38	4TR0110141	離合器馬達三角皮帶(39")	Clutch Motor Belt	1
	39	4TR011A0105	擴張滾輪組	Roller Set	1

* 選配件 Option Device

TR019 擴張滾輪組零件列表 PARTS LIST FOR TR019 ROLLER SET

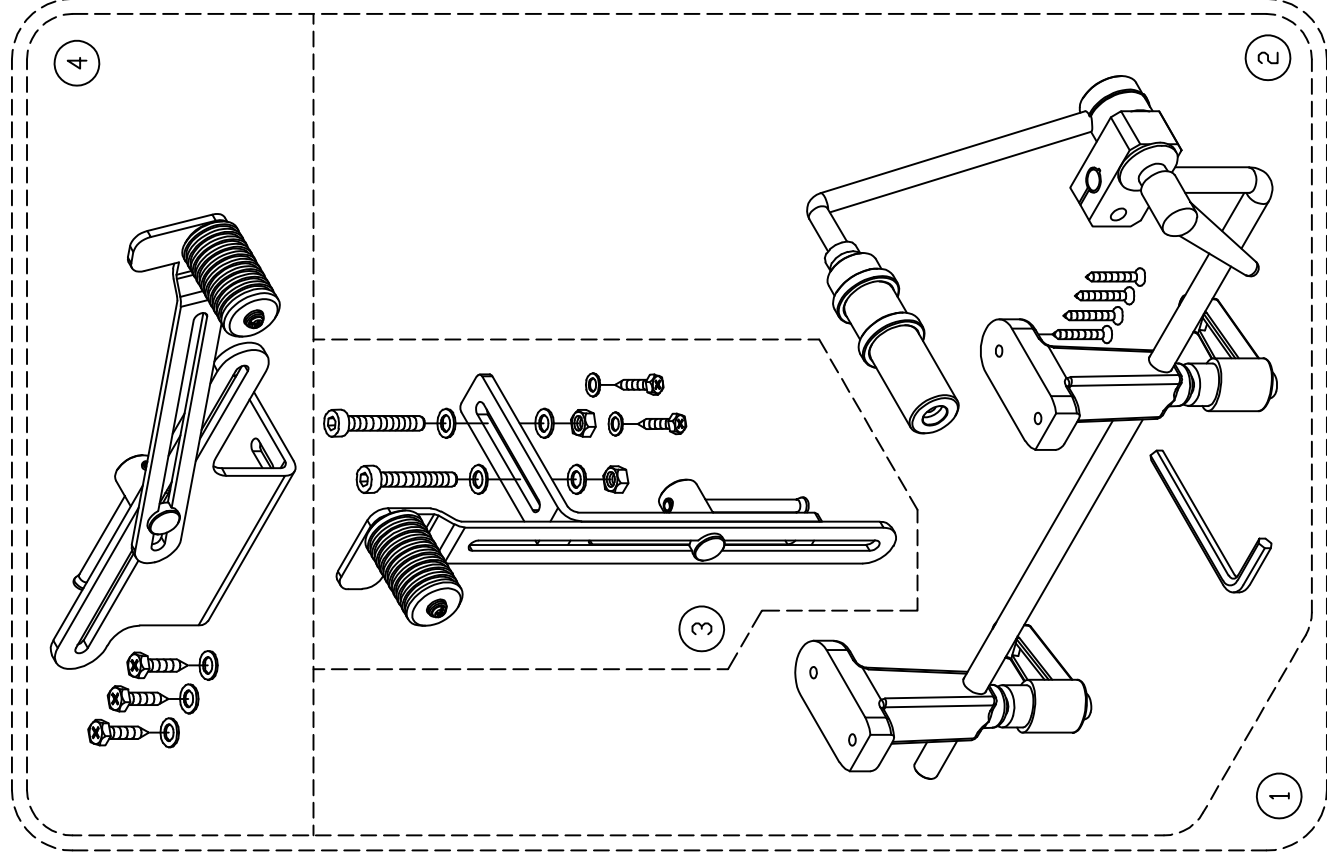
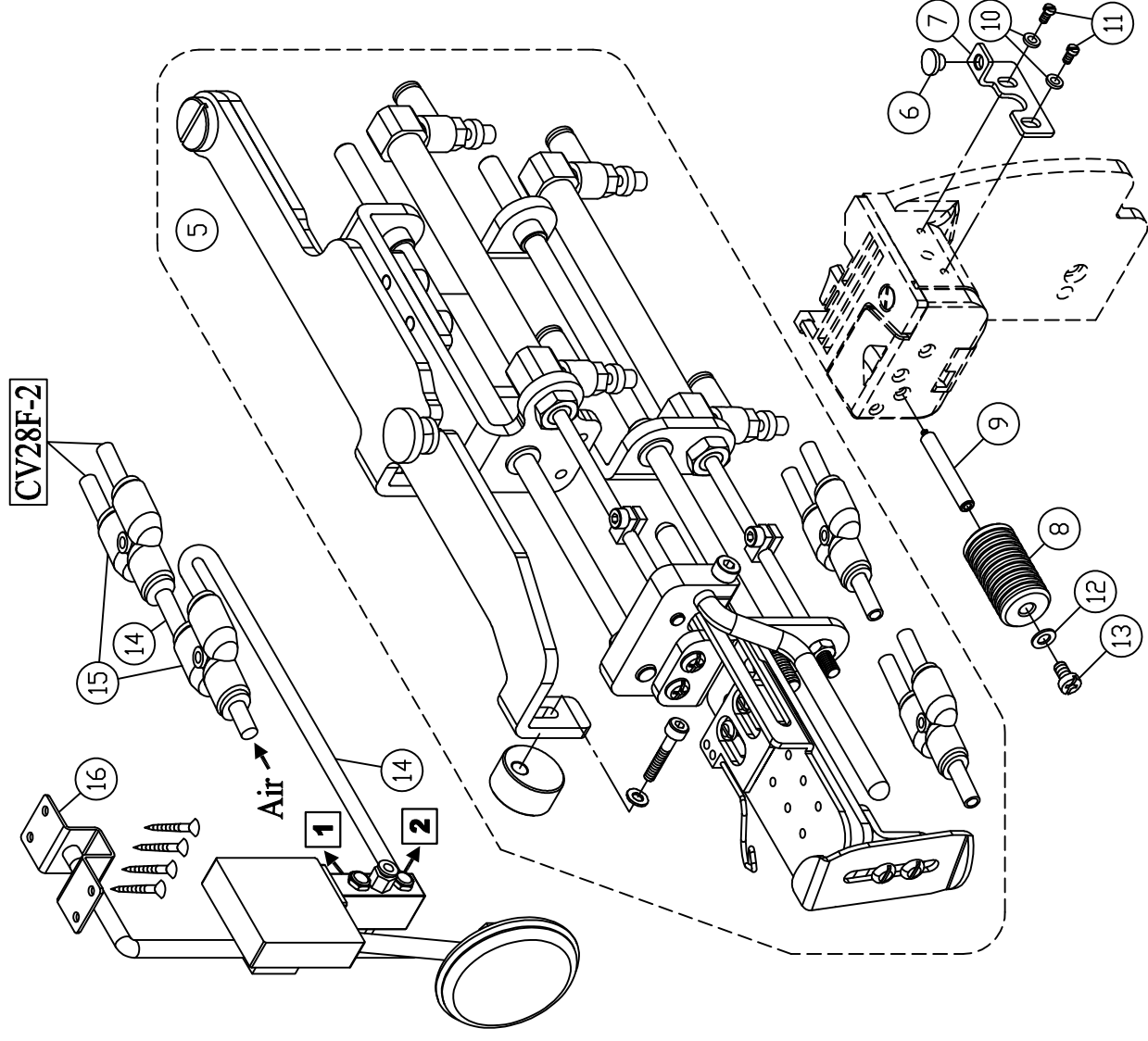


TR019 擴張滾輪組零件列表 Parts List For TR019 Roller Set

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	8SC44400812A	螺絲	Screw	1
2	4TR0170101	滑軌	Guide	1
3	4TR0170103	滾輪	Roller	2
4	2130000360	平墊圈	Washer	2
5	4TR0020105	滾輪座	Roller Seat	1
6	8MC04280607D	螺絲	Screw	2
7	4TR0020120	滾輪臂	Roller Holder Arm	1
8	8SC44401008A	螺絲	Screw	2
9	4TR0020119	螺樁	Stud	2
10	4TR03A0112	固定板手	Lock Lever	1
11	4TR03A0113	連接塊	Connecting Block	1
12	8MM05323509A	螺絲	Screw	2
13	4TR03A0114	連接塊	Connecting Block	1
14	4TR0190101	滾輪	Roller	1
15	8WE37002400A	木螺絲	Wood Screw	4
16	8WK45002900C	木螺絲	Wood Screw	5
17	2200000910	墊圈	Washer	5
18	4TR0020128	柄	Handle	2
19	4TR0020129	止動塊	Tension Roller Slider Stop	2
20	8MN03200300A	螺絲	Screw	2
21	2120001240	墊圈	Washer	4
22	66814-3	U3車板半沉式開口	Table	1
23	4TR03A0115	連接塊	Connecting Block	1
24	4TR03A0116	墊圈	Washer	1
25	8MM08502013A	螺絲	Screw	1
26	66641	六角扳手	Spanner 6MM	1
27	4TR00201171	支架	Holder Bracket	1
28	4TR0190102	定位環	Collar	2
29	4TR019A0104	滾輪組	Roller Asm.	1
30	4TR019A0102	滾輪組	Roller Asm.	1
31	4TR0110102	支架座	Holder Bracket Seat	2
32	4TR0020108	固定板手	Lock Lever	2
33	4TR0170102	滑軌	Guide	1
34	4TR0020111	支架	Holder Bracket	1
35	8MH85240500A	螺絲	Screw	2
* 36	4TR0110140	伺服馬達三角皮帶(36")	AC Servo Motor Belt	1
* 37	4TR0110141	離合器馬達三角皮帶(39")	Clutch Motor Belt	1
38	8MA05320408A	螺帽	Nut	2
39	4TR019A0103	滾輪組	Roller Asm.	1
40	4TR0020125	定位環	Collar	1

* 選配件 Option Device

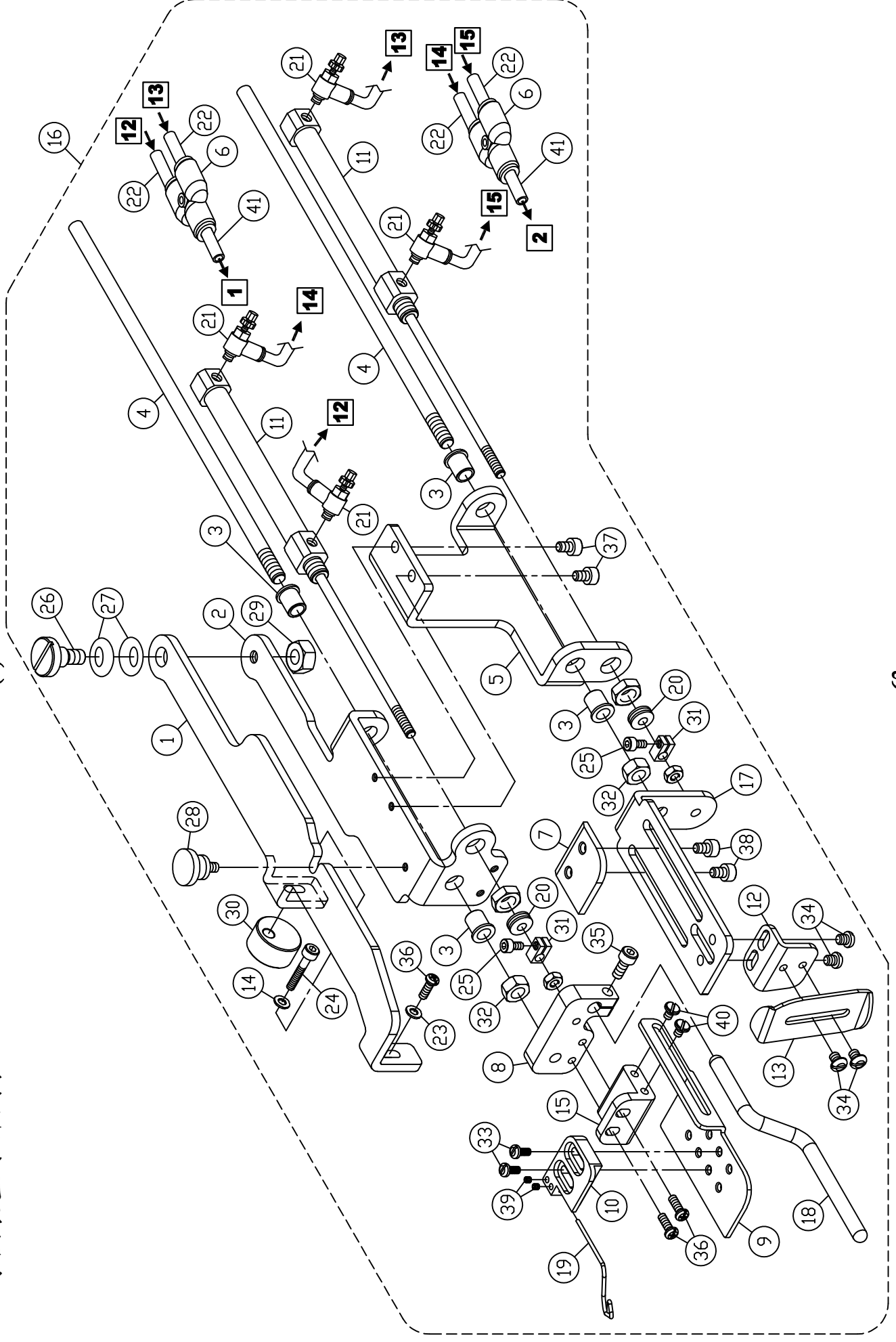
TR025 導模裝置零件列表 PARTS LIST FOR FOLDER DEVICE (1)



TR025 導模裝置零件列表 Parts List For Folder Device(1)

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	/TR019	滾輪組	Roller Asm.	1
2	4TR019A0104	滾輪組	Roller Asm.	1
3	4TR019A0102	滾輪組	Roller Asm.	1
4	4TR019A0103	滾輪組	Roller Asm.	1
5	4TR025A0101	導模組	Folder Asm.	1
6	2120000137	孔塞	Plug	1
7	4TR0200117	支撐板	Bracket	1
8	4TR0200120	滾輪	Roller	1
9	4TR0210121	螺樁	Stud	1
10	90PW030	墊圈	Washer	2
11	8MB03200506K	螺絲	Screw	2
12	2130000360	平墊圈	Washer	1
13	8MC04280607D	螺絲	Screw	1
14	4TR0240151	空氣管	Air Tube ($\phi 4 * \phi 6 * 400$)	2
15	4TC012016	Y型三通接頭	Y Connector	2
16	4TR0200116	氣動開關	Air-Controlled Switch	1

TR025 導模裝置零件列表 PARTS LIST FOR FOLDER DEVICE (2)

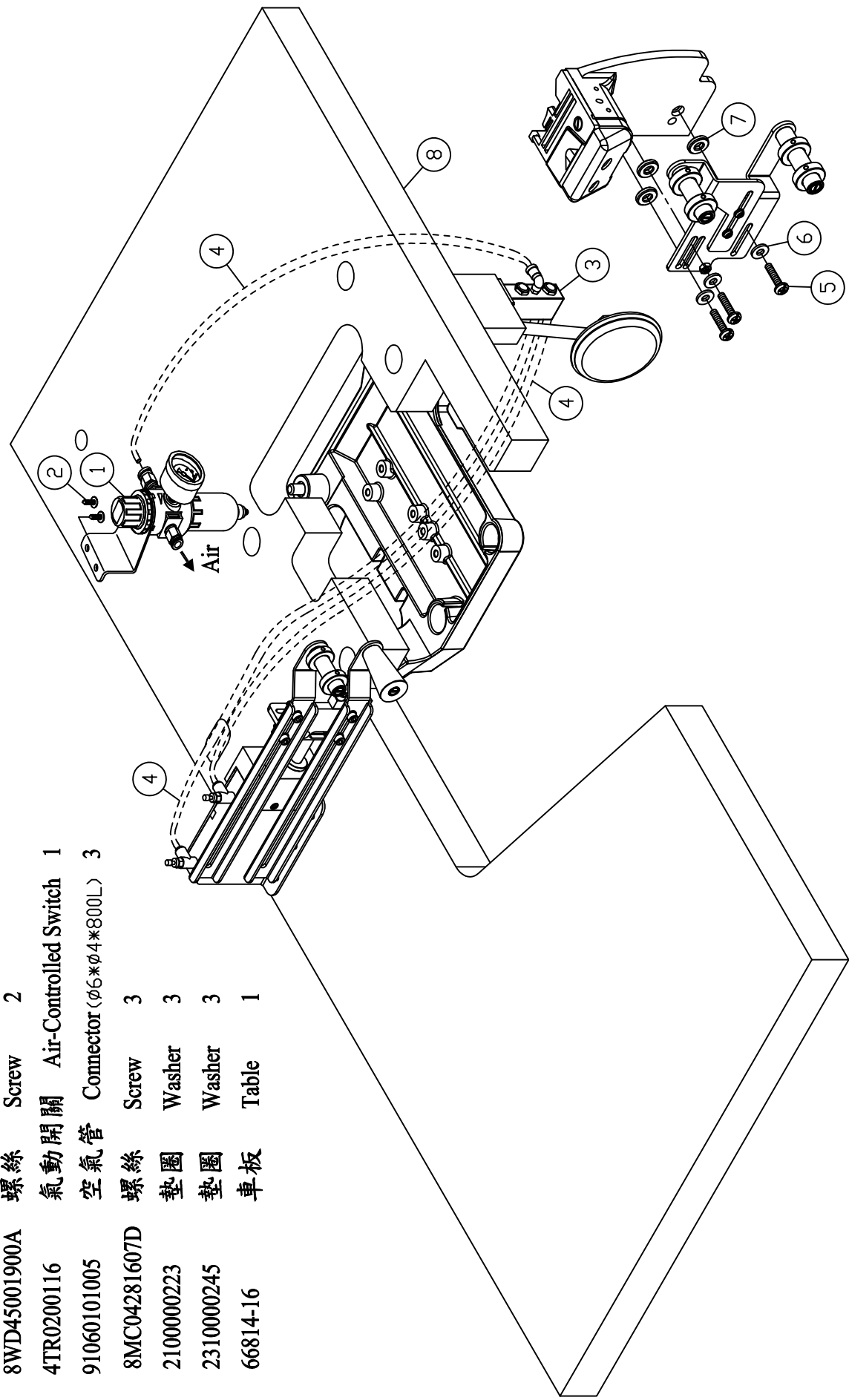


TR025 導模裝置零件列表 Parts List For Folder Device(2)

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4TR0200101	支架	Bracket	1
2	4TR0200102	支架	Bracket	1
3	4TR0210103	軸襯	Bushing	4
4	4TR0200104	軸	Shaft	2
5	4TR0210127	支架	Bracket	1
6	4UN0010107	Y型管接頭	Y Connector	2
7	4TR02001071	支架	Bracket	1
8	4TR02001081	支架	Bracket	1
9	4TR02001091	支架	Bracket	1
10	4TR02001101	支架	Bracket	1
11	4TR0200111	氣壓缸	Air Cylinder	2
12	4TR02001121	支架	Bracket	1
13	4TR0200113	支架	Bracket	1
14	2100000526	墊圈	Washer	1
15	4TR0200115	支架	Bracket	1
16	4TR025A0101	導模組	Folder Asm.	1
17	4TR0210126	支架	Bracket	1
18	4TR0210118	支架	Bracket	1
19	4TR0200119	支撐彈簧	Spring	1
20	4NC0160242	孔塞	Plug	2
21	90QC0004	調速接頭	Speed Controller	4
22	4TR0200144	空氣管	Air Tube ($\phi 2.5 * \phi 4 * 400$)	4
23	2100000223	墊圈	Washer	1
24	8MM05322509A	螺絲	Screw	1
25	8MM03200606A	螺絲	Screw	2
26	8MB06401616G	螺絲	Screw	1
27	4CP0010104	皿型墊圈	Washer	2
28	2207111701	螺樁	Stud	1
29	8MA06400612A	螺帽	Nut	1
30	4TR0200130	套筒	Collar	1
31	4EG0090119	固定塊	Bracket	2
32	8MA06400510A	螺帽	Nut	2
33	8MB03200606A	螺絲	Screw	2
34	8MB04280507K	螺絲	Screw	4
35	8MM04281007A	螺絲	Screw	1
36	8MC04281207D	螺絲	Screw	3
37	8MM04280807A	螺絲	Screw	2
38	8MM04280607A	螺絲	Screw	2
39	8MN03200300A	螺絲	Screw	2
40	8MB04280608A	螺絲	Screw	2
41	4TR0240151	空氣管	Air Tube ($\phi 4 * \phi 6 * 400$)	2

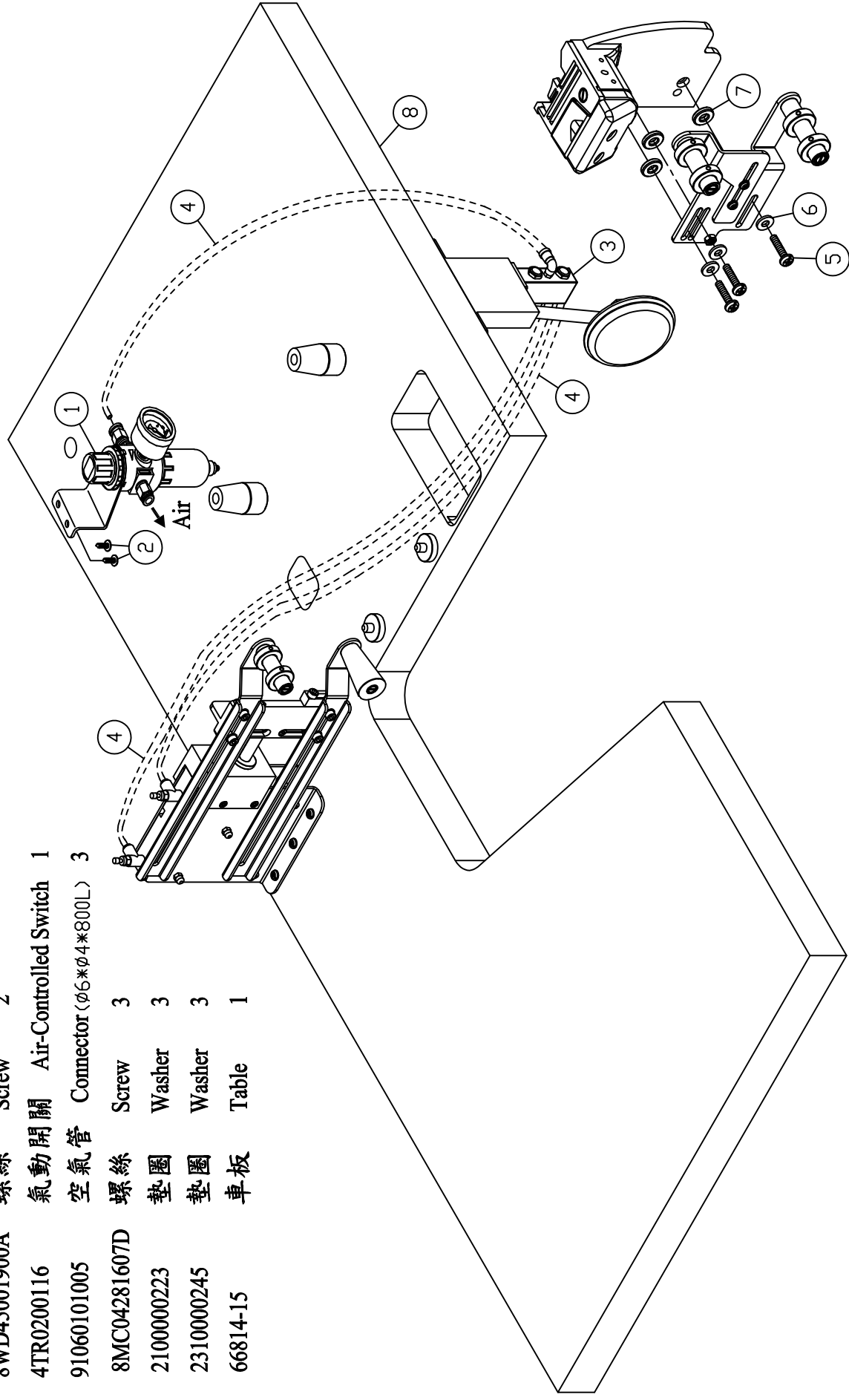
TR033 擴張滾輪組零件列表(半沉開口車板用) PARTS LIST FOR TR033 ROLLER SET (For Semi-Submerged Installation)

1	4CV0060126	調壓閥組	Filter/Regulator	1
2	8WD45001900A	螺絲	Screw	2
3	4TR0200116	氣動開關	Air-Controlled Switch	1
4	91060101005	空氣管	Connector (ø6*ø4*800L)	3
5	8MC04281607D	螺絲	Screw	3
6	2100000223	墊圈	Washer	3
7	23100000245	墊圈	Washer	3
8	66814-16	車板	Table	1

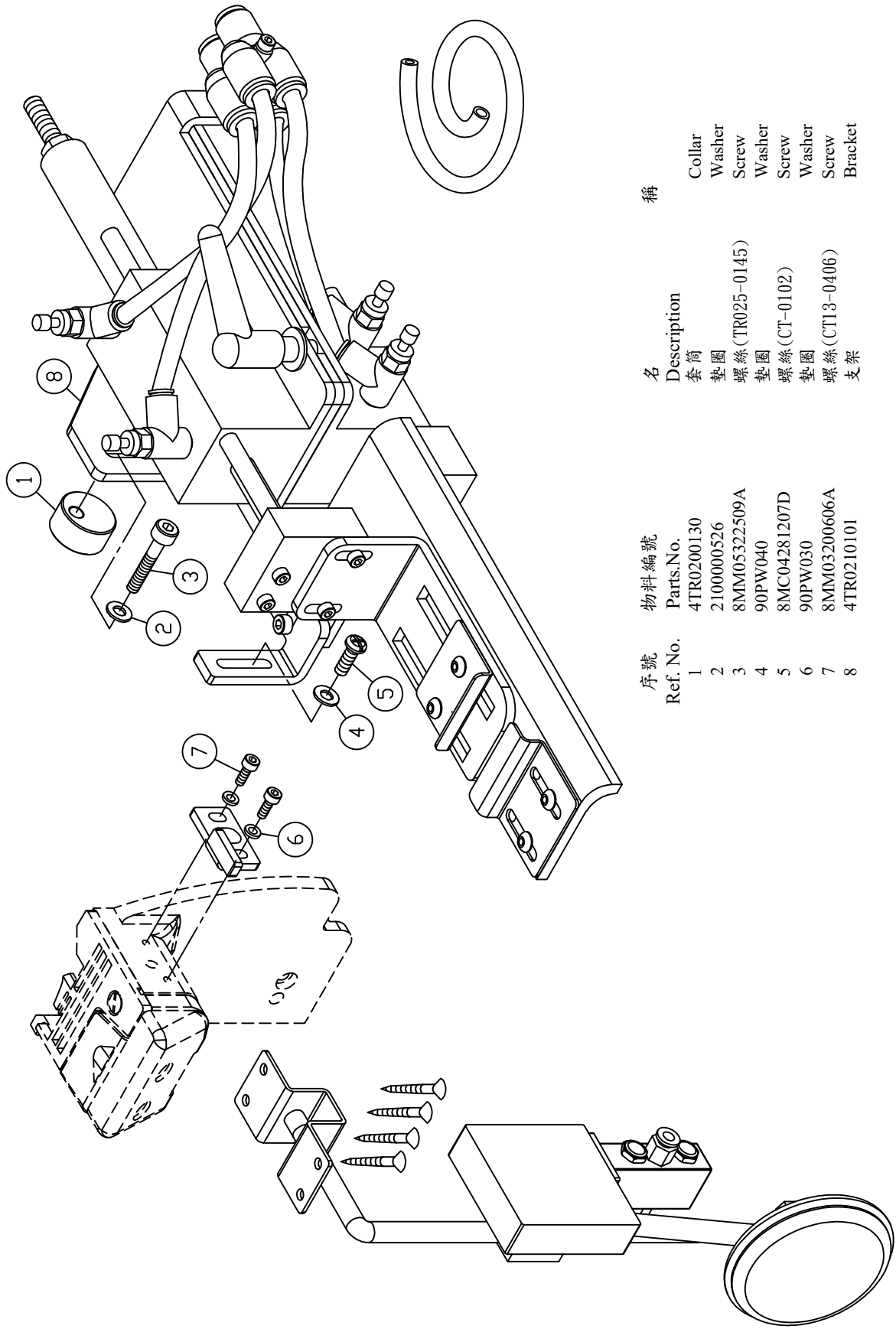


TR034 擴張滾輪組零件列表(上載開口車版用) PARTS LIST FOR TR034 ROLLER SET (For Opening Table Top Type)

1	4CV0060126	調壓閥組	Filter/Regulator	1
2	8WD45001900A	螺絲	Screw	2
3	4TR0200116	氣動開關	Air-Controlled Switch	1
4	91060101005	空氣管	Connector (φ6*φ4*800L)	3
5	8MC04281607D	螺絲	Screw	3
6	2100000223	墊圈	Washer	3
7	23100000245	墊圈	Washer	3
8	66814-15	車板	Table	1

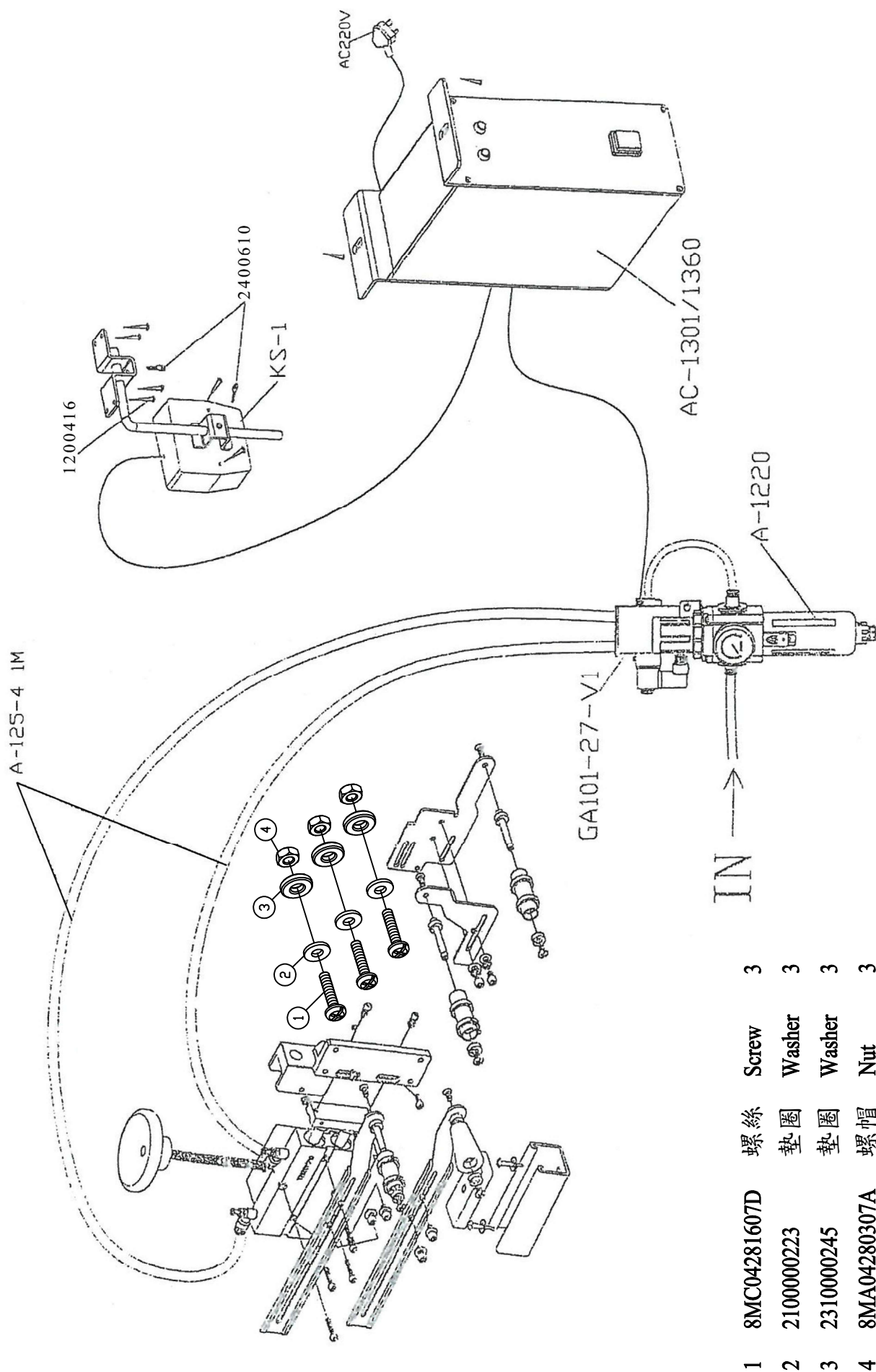


TR021 導模裝置零件列表 PARTS LIST FOR FOLDER DEVICE



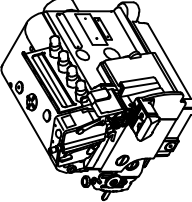
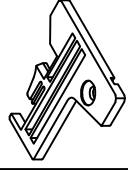
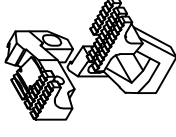
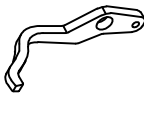
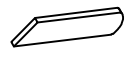
序號	物料編號	名稱	單位用量
Ref. No.	Parts.No.	Description	Amt. Req.
1	4TR0200130	套筒	1
2	2100000526	墊圈	1
3	8MM05322509A	螺絲 (TR025-0145)	1
4	90PW040	墊圈	1
5	8MC04281207D	螺絲 (CT-0102)	1
6	90PW030	墊圈	2
7	8MM03200606A	螺絲 (CT13-0406)	2
8	4TR0210101	支架	1

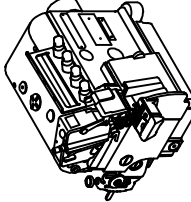
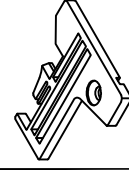
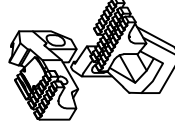
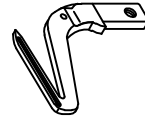
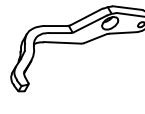
TR027 擴張滾輪組零件列表 PARTS LIST FOR TR027 ROLLER SET

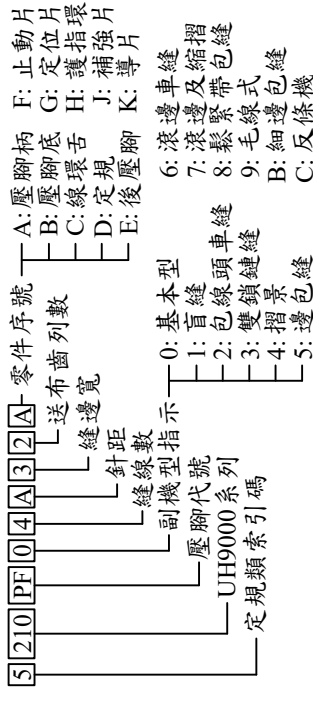


1	8MC04281607D	螺絲	Screw	3
2	2100000223	墊圈	Washer	3
3	2310000245	墊圈	Washer	3
4	8MA04280307A	螺帽	Nut	3

UH9300 系列車型零件一覽表 Series Gauge Parts List

										
機型 Machine type	針板 Needle Plate	壓腳組 Presser Foot Asm.	送布齒組 Feed Dog Asm.	縫針座 Needle Holder	上結線鉤 Upper Looper	下結線鉤 Lower Looper	活動導針 Rear Needle Guard	前導針 Front Needle Guard	縫針 Needle	下刀 Lower Knife
UH9303-032-M04	5213TP0032	5213PF0002	5213DG0032	5212NC0003	5213UL0001	5213LL0001	5213NG0002	5213NG0001	66732-11	5213LK0002
UH9303-053-M04	5213TP0053	5213PF0003	5213DG0243	5212NC0003	5213UL0001	5213LL0001	5213NG0002	5213NG0001	66732-11	5213LK0002
UH9313-032-L05	5213TP0032	5212PF0101	5213DG0032	5212NC0003	5213UL0001	5213LL0001	5213NG0002	5213NG0001	66732-9	5213LK0002
UH9304-233-M14	5213TP0233	5213PF0005	5213DG0243	5212NC0001-1	5213UL0002	5213LL0001	5213NG0002	5213NG0001	66732-11	5213LK0001
UH9304-243-M14	5213TP0243	5213PF0004	5213DG0243	5212NC0001-1	5213UL0002	5213LL0001	5213NG0002	5213NG0001	66732-11	5213LK0001
UH9304-253-M14	5213TP0253	5213PF0004	5213DG0243	5212NC0001-1	5213UL0002	5213LL0001	5213NG0002	5213NG0001	66732-11	5213LK0001
UHD93A3-053-M04	5213TP3053	5213PF0003	5213DG3053	5212NC0003	5213UL0001	5213LL0001	5213NG0002	5213NG0001	66732-11	5213LK0002
UHD93A4-243-M14	5213TP3243	5213PF0004	5213DG3053	5212NC0001-1	5213UL0002	5213LL0001	5213NG0002	5213NG0001	66732-11	5213LK0001

										
機型 Machine type	針板 Needle Plate	壓腳組 Presser Foot Asm.	送布齒組 Feed Dog Asm.	縫針座 Needle Holder	上結線鉤 Upper Looper	下結線鉤 Lower Looper	活動導針 Rear Needle Guard	前導針 Front Needle Guard	縫針 Needle	下刀 Lower Knife
UH9302-032-M03	5213TP0032	5213PF0002	5213DG0032	5212NC0003	5213UL0003	5213LL0001	5213NG0002	5213NG0001	66732-11	5213LK0002
UH9302-053-M03	5213TP0053	5213PF0003	5213DG0243	5212NC0003	5213UL0003	5213LL0001	5213NG0002	5213NG0001	66732-11	5213LK0002

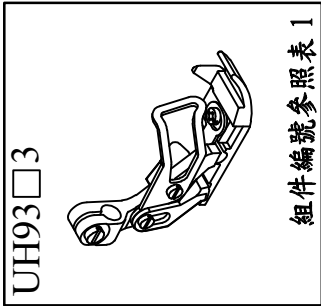


送布齒組編碼	5213DG3053
1 主送布齒	5213FD3053
2 差動送布齒	5213DF3053
3 輔助送布齒	5213AF3053

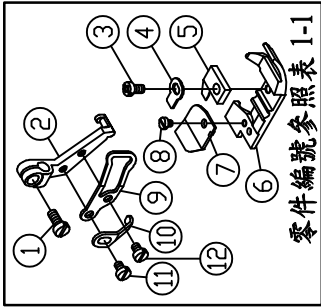
送布齒組編碼	5213DG0243
1 主送布齒	5213FD0243
2 差動送布齒	5213DF0243
3 輔助送布齒	5213AF0243

送布齒組編碼	5213DG0032
1 主送布齒	5213FD0032
2 差動送布齒	5213DF0032
3 輔助送布齒	5213AF0243

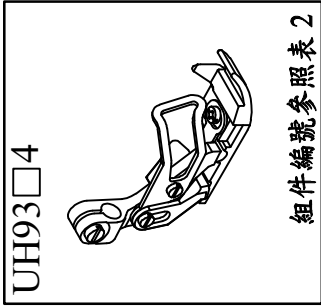
UH93□□3 UH93□□4 系列壓腳組件(零件)一覽表



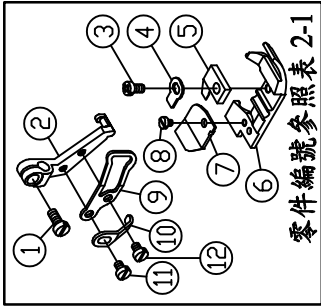
組件編號參照表 1



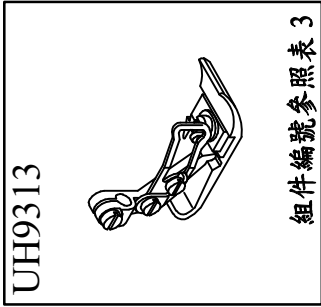
零件編號參照表 1-1



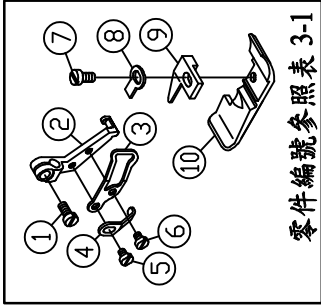
組件編號參照表 2



零件編號參照表 2-1



組件編號參照表 3



零件編號參照表 3-1

表 1

機	型	壓腳組件編號
UH9302-032-M03		5213PF0002
UH9302-053-M03		5213PF0003
UH9303-032-M04		5213PF0002
UH9303-053-M04		5213PF0003
UHD93A3-053-M04		5213PF0003

表 1-1

序號	零件編號	序號	零件編號
1	8MB85240806P	7	5213PF0001E
2	5212PF0002C	8	8SB24560305P
3	8SB32440606A	9	5212PF0002G
4	5212PF0002H	10	5212PF0002F
5	參照表 1-2	11	8MB03200506A
6	5213PF0001A	12	8MB03200406K

表 1-2

組件編號	序號	5
5213PF0002		5212PF0005B
5213PF0003		5212PF0002B

表 2

機	型	壓腳組件編號
UH9304-233-M14		5213PF0005
UH9304-243-M14		5213PF0004
UH9304-253-M14		5213PF0004
UHD93A4-243-M14		5213PF0004

表 2-1

序號	零件編號	序號	零件編號
1	8MB85240806P	7	5213PF0001E
2	5212PF0002C	8	8SB24560305P
3	8SB32440606A	9	5212PF0002G
4	5212PF0002H	10	5212PF0002F
5	參照表 2-2	11	8MB03200506A
6	5213PF0001A	12	8MB03200406K

表 2-2

組件編號	序號	5
5213PF0004		5212PF0004B
5213PF0005		5212PF0003B

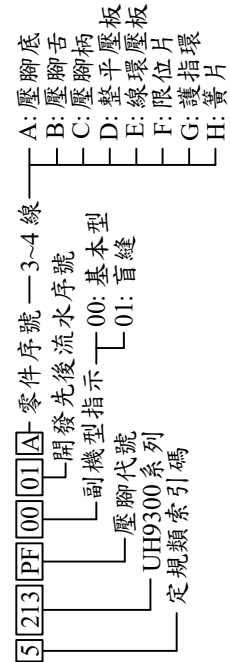
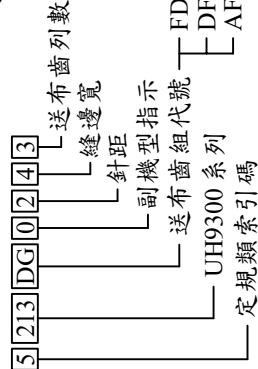
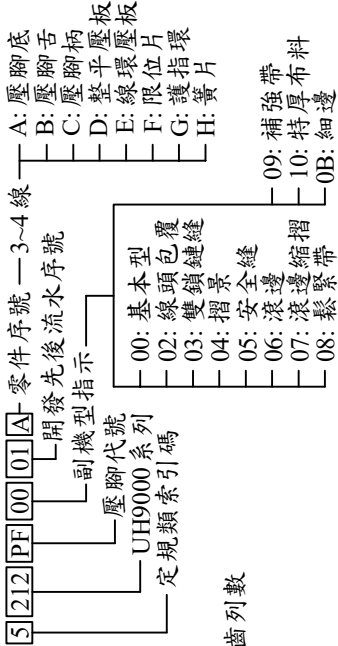


表 3

機	型	壓腳組件編號
UH9313-032-L05		5212PF0101

表 3-1

序號	零件編號	序號	零件編號
1	8MB85240806P	6	8MB03200406K
2	5212PF0002C	7	8SB32440505A
3	5212PF0002G	8	5212PF0002H
4	5212PF0002F	9	5210PF13032C
5	8MB03200506A	10	5210PF13032B



UH9300 零件冊索引表 INDEX

物料編號 Parts NO.	組 Group	序號 Rer.No.	單位用量 Amt. Req.	物料編號 Parts NO.	組 Group	序號 Rer.No.	單位用量 Amt. Req.	物料編號 Parts NO.	組 Group	序號 Rer.No.	單位用量 Amt. Req.
66613	13	19	1	667057	12	16	1	6670527	12	42	1(3)
66620	1	40	6	667057	14	16	1	6670527	14	42	1(3)
66625	13	18	1	667057	15	16	1	6670527	15	42	1(3)
66641	TR019	26	1	667058	12	14	2	6670528	12	41	1(3)
66667	13	23	1	667058	14	14	2	6670528	14	41	1(3)
66671	13	22	1	667058	15	14	2	6670528	15	41	1(3)
66685	13	35	1	667059	12	15	4	6670530	12	43	1(3)
66690	13	17	1	667059	14	15	4	6670530	14	43	1(3)
66695	13	16	1	667059	15	15	4	6670530	15	43	1(3)
66700	13	1	1	667061	12	36	2(4)	6670531	12	35	2(4)
66705	12	11	1	667061	14	36	2(4)	6670531	14	35	2(4)
66705	14	11	1	667061	15	36	2(4)	6670531	15	35	2(4)
66705	15	11	1	6670510	12	17	2	240001031	2	15	1
66706	12	12	1	6670510	14	17	2	2100000212	1	4	2
66706	14	12	1	6670510	15	17	2	2100000223	6	35	1
66706	15	12	1	6670511	12	19	1	2100000223	8	48	2
66715	13	28	1	6670511	14	19	1	2100000223	11	27	1
66720	13	27	1	6670511	15	19	1	2100000223	13	30	2
66721	13	26	1	6670512	12	18	1	2100000223	CP001	14	2
66722	13	20	1	6670512	14	18	1	2100000223	EG006	13	1
66800	3	56	2	6670512	15	18	1	2100000223	TR025	44	1
66800	11	29	1	6670513	12	20	1	2100000223	TR027	2	3
66820	13	13	1	6670513	14	20	1	2100000223	TR033	6	3
66831	13	29	1	6670513	15	20	1	2100000223	TR034	6	3
66921	12	1	1	6670515	12	27	1	2100000244	11	36	1
66921	15	1	1	6670515	14	27	1	2100000316	3	29	1
66941	12	2	2	6670515	15	27	1	2100000323	TR012	14	1
66941	14	2	2	6670516	12	28	1	2100000335	3	6	2
66941	15	2	2	6670516	14	28	1	2100000526	UH93A3	4	1
66947	12	4	2	6670516	15	28	1	2100000526	UH93A4	4	1
66947	14	4	2	6670517	12	29	1	2100000526	UHD93A3	4	1
66947	15	4	2	6670517	14	29	1	2100000526	UHD93A4	4	1
66956	12	3	4	6670517	15	29	1	2100000526	TR025	50	1
667001	13	10	1	6670518	12	30	1	2100000526	TR021	2	1
667002	13	2	2	6670518	14	30	1	2100001004	7	17	1
667003	13	3	4	6670518	15	30	1	2100001120	9	2	3(3) 4(4)
667004	13	4	2	6670519	12	31	1	2100001121	9	10	1(3 、4)
667005	13	5	2	6670519	14	31	1	2100001121	9	11	1(3 、4)
667006	13	6	2	6670519	15	31	1	2100001121	9	12	1(4)
667007	13	7	2	6670520	12	32	1	2100001121	9	13	1(3 、4)
667008	13	8	2	6670520	14	32	1	2100001122	9	9	3(3) 4(4)
667009	13	9	2	6670520	15	32	1	2100001123	9	8	1(3 、4)
667051	12	21	1	6670521	12	37	1(3)	2100001124	9	23	1(4)
667051	14	21	1	6670521	14	37	1(3)	2100001125	9	5	3(3) 4(4)
667051	15	21	1	6670521	15	37	1(3)	2100001126	9	4	6(3) 8(4)
667052	12	22	1	6670522	12	38	1(3)	2100001127	9	3	3(3) 4(4)
667052	14	22	1	6670522	14	38	1(3)	2100001132	9	6	1(3 、4)
667052	15	22	1	6670522	15	38	1(3)	2100001521	11	14	1
667053	12	23	1	6670523	12	33	1	2100001521	13	15	1
667053	14	23	1	6670523	14	33	1	2100001534	11	61	5
667053	15	23	1	6670523	15	33	1	2100001535	11	19	3
667054	12	24	1	6670524	12	34	1	2100001536	11	18	4
667054	14	24	1	6670524	14	34	1	2100041131	9	7	1(3 、4)
667054	15	24	1	6670524	15	34	1	2120000103	1	3	1
667055	12	25	2	6670525	12	40	1	2120000106	1	6	1
667055	14	25	2	6670525	14	40	1	2120000110	1	10	1
667055	15	25	2	6670525	15	40	1	2120000111	1	11	1
667056	12	26	1	6670526	12	39	1	2120000116	1	16	1
667056	14	26	1	6670526	14	39	1	2120000118	1	18	1
667056	15	26	1	6670526	15	39	1	2120000130	1	30	1

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Parts NO.	Group	Rer.No.	Amt. Req.	Parts NO.	Group	Rer.No.	Amt. Req.	Parts NO.	Group	Rer.No.	Amt. Req.
2120000132	1	32	1	2120000629	5	11	1	2120001264	11	64	3
2120000135	1	35	1	2120000630	5	2	1	2120001270	11	73	1
2120000137	1	37	1	2120000702	6	2	1	2120031045	9	14	1(3、4)
2120000137	14	45	1	2120000702	SS034	21	1	2120031115	10	15	1
2120000137	CP001	7	2	2120000703	6	3	1	2120031117	10	17	1
2120000137	MN022	20	3	2120000704	6	4	2	2120040620	5	20	1
2120000137	TR025	14	1	2120000708	6	8	1	2120041118	10	18	1
2120000150	1	50	2	2120000801	7	1	1	2120050502	4	23	1
2120000150	EG006	3	1	2120000803	7	3	1	2120050502	6	24	1
2120000150	SE011	11	2	2120000806	7	6	1	2122000109	2	10	1
2120000150	SE012	11	2	2120000809	7	9	1	2122000352	10	16	1
2120000150	SE041	11	2	2120000810	7	10	1	2122000428	11	72	1
2120000150	SE042	11	2	2120000811	7	11	1	2122000436	11	74	1
2120000151	TR012	19	3	2120000812	7	12	1	2122000437	11	75	1
2120000161	1	61	1	2120000816	7	16	1	2122000449	11	70	1
2120000164	1	64	1	2120000818	7	18	1	2130000101	1	1	1
2120000199	13	14	1	2120000820	7	20	1	2130000102	1	2	4
2120000203	2	11	1	2120000821	7	21	1	2130000108	1	8	1
2120000204	2	8	2	2120000822	7	22	1	2130000113	1	13	1
2120000205	2	9	1	2120000823	7	23	1	2130000114	1	14	1
2120000209	2	14	1	2120000824	7	24	1	2130000121	1	21	1
2120000210	1	62	1	2120000825	7	25	1	2130000122	1	22	1
2120000212	2	12	2	2120000826	7	26	1	2130000126	1	26	1
2120000303	3	3	2	2120000827	7	27	1	2130000128	1	28	1
2120000310	3	10	1	2120000921	8	21	1	2130000129	1	29	1
2120000313	3	13	2	2120000942	8	42	1	2130000133	1	33	1
2120000315	3	55	1	2120000946	8	46	2	2130000139	1	39	2
2120000316	3	16	1	2120000949	8	49	1	2130000146	1	46	1
2120000319	3	19	1	2120000951	8	12	1	2130000149	1	49	1
2120000323	3	23	1	2120000952	8	52	1	2130000151	1	51	1
2120000324	3	24	1	2120000953	8	53	1	2130000152	1	52	1
2120000328	3	28	1	2120000954	8	7	1	2130000167	1	67	1
2120000331	3	31	1	2120001047	9	15	1(3、4)	2130000168	1	68	2
2120000334	3	34	1	2120001048	9	16	1(3、4)	2130000170	1	63	1
2120000338	3	38	2	2120001049	9	17	1(3、4)	2130000172	1	44	1
2120000345	3	45	1	2120001059	9	1	1	2130000201	2	1	1
2120000354	3	54	1	2120001101	10	1	1	2130000202	2	2	1
2120000375	3	58	1	2120001102	10	2	2	2130000203	2	3	1
2120000402	4	2	1	2120001105	10	5	1	2130000204	2	4	1
2120000405	4	5	1	2120001107	10	7	1	2130000205	2	5	1
2120000411	4	11	1	2120001203	11	3	1	2130000206	2	6	2
2120000412	4	12	1	2120001205	11	5	1	2130000301	3	1	1
2120000424	4	24	1	2120001206	11	6	1	2130000314	3	14	1
2120000430	4	30	1	2120001207	11	7	1	2130000317	3	17	1
2120000431	4	31	1	2120001220	11	20	1	2130000332	3	32	1
2120000436	4	29	1	2120001240	11	40	4	2130000336	3	36	1
2120000440	4	16	1	2120001240	EF016	54	4	2130000341	3	41	1
2120000440	5	22	1	2120001240	EF017	52	4	2130000342	3	42	1
2120000443	4	27	1	2120001240	UH93A3	29	1	2130000343	3	43	1
2120000527	TR012	21	12	2120001240	UH93A4	29	2	2130000344	3	44	1
2120000608	2	13	1	2120001240	UHD93A3	30	1	2130000346	3	46	1
2120000612	5	12	1	2120001240	UHD93A4	30	2	2130000348	3	48	1
2120000612	11	31	1	2120001240	TR011	14	4	2130000349	3	49	1
2120000613	8	61	1	2120001240	TR017	14	4	2130000351	3	51	1
2120000615	5	15	1	2120001240	TR019	21	4	2130000352	3	52	1
2120000615	8	62	1	2120001242	11	42	1	2130000353	3	53	1
2120000625	5	4	1	2120001243	11	43	1	2130000357	3	57	2
2120000626	5	5	1	2120001244	11	44	1	2130000360	3	60	1
2120000627	5	6	1	2120001253	11	30	1	2130000360	TR019	4	2
2120000628	5	9	1	2120001255	11	55	1	2130000360	TR025	24	1

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2130000362	3	61	2	2130001222	11	22	1	21200001361	1	36	1
2130000376	3	59	1	2130001223	11	23	1	21200003261	3	26	1
2130000401	4	1	1	2130001224	11	24	1	21200003271	3	27	1
2130000404	4	4	1	2130001234	11	34	1	21200004081	4	8	1
2130000413	4	13	1	2130001235	11	35	1	21200004151	4	15	1
2130000417	4	17	1	2130001238	11	38	1	21200006083	5	8	1
2130000419	4	19	1	2130001241	11	41	1	21200008071	7	7	1
2130000425	4	25	1	2130001246	11	46	1	21200008361	7	13	1
2130000601	5	1	1	2130001247	11	47	1	21200311121	10	12	1
2130000613	5	13	1	2130001249	11	49	1	21300001531	1	53	1
2130000701	6	1	1	2130001250	11	50	1	21300002071	2	7	1
2130000710	6	10	1	2130001251	11	51	1	21300012022	11	2	1
2130000711	6	11	1	2130001252	11	52	1	21300012101	11	10	1
2130000713	6	13	1	2130001254	11	54	1	21300012131	11	13	1
2130000714	6	14	1	2130001258	11	58	1	21300014071	UHD93A3	6	1
2130000716	6	16	1	2130001265	11	65	1	21300014071	UHD93A4	6	1
2130000719	6	19	1	2130001401	UH93A3	1	1	22100002271	MN022	21	1
2130000720	6	20	1	2130001401	UH93A4	1	1	91060101005	TR033	4	3
2130000721	6	21	1	2130001401	UHD93A3	1	1	91060101005	TR034	4	3
2130000723	6	23	1	2130001401	UHD93A4	1	1	/EG006	13	33	1
2130000725	6	25	1	2130001402	UH93A3	2	1	/EG006	EG006	1	1
2130000726	6	26	1	2130001402	UH93A4	2	2	/SC701	MN022	13	1
2130000805	7	5	1	2130001402	UHD93A3	2	1	21200307061-1	6	6	1
2130000901	8	1	1	2130001402	UHD93A4	2	2	212A00001361	1	71	1
2130000902	8	2	1	2130001403	UH93A3	3	1	212A0000161	13	11	1
2130000904	8	4	1	2130001403	UHD93A3	3	1	212A0000816	7	31	1
2130000908	8	8	1	2130001405	UHD93A3	5	1	212A0000823	7	37	1
2130000909	8	9	1	2130001405	UHD93A4	5	1	212A00008371	7	35	1
2130000910	8	10	1	2130001408	UH93A3	5	1	212A0001052	9	19	1(3、4)
2130000913	8	13	1	2130001408	UH93A4	5	1	212A0001055	9	20	1(3、4)
2130000914	8	14	1	2130001409	UH93A4	20	1	212A0001056	9	21	1(3、4)
2130000915	8	15	2	2130001409	UHD93A4	21	1	212A0041054	9	22	1(4)
2130000916	8	16	1	2130001411	UH93A3	30	1	213A0000949	8	63	1
2130000917	8	17	1	2130001411	UH93A4	30	1	213A00012022	11	1	1
2130000919	8	19	2	2130001411	UHD93A3	31	1	224A0001605	TL004	5	1
2130000923	8	23	1	2130001411	UHD93A4	31	1	4AL013012	SE041	22	1
2130000924	8	24	1	2130001412	UH93A3	21	1	4AL013012	SE042	22	1
2130000925	8	25	1	2130001412	UH93A4	21	1	4AL013014	SE041	20	3
2130000926	8	26	1	2130001412	UHD93A3	22	1	4AL013014	SE042	20	3
2130000927	8	27	1	2130001412	UHD93A4	22	1	4AL013016	SE041	21	1
2130000929	8	29	1	2200000910	3	21	1	4AL013016	SE042	21	1
2130000930	8	30	1	2200000910	TR011	17	5	4BH0020102	BH003	2	1
2130000935	8	35	1	2200000910	TR017	17	5	4BH0020104	BH003	4	1
2130000936	8	36	1	2200000910	TR019	17	5	4BH0020104	EF016	29	2
2130000938	8	38	1	2200001025	EF016	15	2	4BH0020104	EF017	27	2
2130000940	8	40	1	2200001025	EF017	15	2	4BH0020106	BH003	6	1
2130000941	8	41	1	2200001311	11	16	1	4BH0020106	EF016	31	1
2130000943	8	43	1	2200001313	11	15	1	4BH0020106	EF017	29	1
2130000945	8	45	2	2200850420	TR017	31	1	4BH0020107	BH003	7	1
2130000957	8	57	1	2207111701	TR025	28	1	4BH0020107	EF016	32	1
2130000967	8	22	1	2210090314	EF016	40	1	4BH0020107	EF017	30	1
2130001108	10	8	1	2210090314	EF017	38	1	4BH0020109	BH003	9	1
2130001109	10	9	1	2270850418	TR011	29	1	4BH0020109	EG006	11	1
2130001110	10	10	1	2270850418	TR017	29	1	4BH0020109	EF016	34	1
2130001119	10	19	1	2310000245	TR027	3	3	4BH0020109	EF017	32	1
2130001120	10	20	1	2310000245	TR033	7	3	4BH0020112	BH003	12	1
2130001121	10	21	1	2310000245	TR034	7	3	4BH0020114	BH003	14	1
2130001208	11	8	1	2310001309	UHD93A3	20	1	4BH0020119	BH003	19	1
2130001212	11	12	1	2310001309	UHD93A4	20	1	4BH0020120	BH003	20	1
2130001221	11	21	1	21200001121	1	43	1	4BH0020121	BH003	21	1

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物料編號	組	序號	單位用量	物料編號	組	序號	單位用量	物料編號	組	序號	單位用量
Parts NO.	Group	Rer.No.	Amt. Req.	Parts NO.	Group	Rer.No.	Amt. Req.	Parts NO.	Group	Rer.No.	Amt. Req.
4BH0020122	BH003	22	1	4EF0060154	EF016	50	1	4SE0110105	SE042	7	1
4BH0020125	BH003	25	1	4EF0060154	EF017	48	1	4SE0120101	SE012	16	1
4BH0020126	BH003	26	1	4EF0060155	EF016	45	1	4SE0120101	SE042	16	1
4BH0020127	BH003	27	1	4EF0060155	EF017	43	1	4SS0330104	SS034	4	1
4BH0020128	BH003	28	1	4EF0060156	EF016	46	1	4SS0330105	SS034	5	1
4BH0020129	BH003	29	1	4EF0060156	EF017	44	1	4SS0330108	SS034	8	1
4BH0020130	BH003	30	1	4EF0060157	EF016	47	1	4SS0330109	SS034	9	1
4BH0020133	BH003	33	1	4EF0060157	EF017	45	1	4SS0330110	SS034	10	1
4BH0020134	BH003	34	1	4EF0060158	EF016	48	1	4SS0330111	SS034	11	1
4BH0020135	BH003	35	4	4EF0060158	EF017	46	1	4SS0330115	SS034	15	1
4BH0020136	BH003	36	1	4EF0060159	EF016	49	1	4SS0330122	SS034	22	1
4BH0020137	BH003	37	1	4EF0060159	EF017	47	1	4SS0340101	SS034	1	1
4BH0030101	BH003	1	1	4EF006A0106	EF016	25	1	4SS0340102	SS034	6	1
4BH0030101	EF016	27	1	4EF006A0146	EF016	43	1	4SS0340103	SS034	18	1
4BH0030101	EF017	25	1	4EF006A0146	EF017	41	1	4SS0340104	SS034	7	1
4BH0030115	BH003	15	1	4EF0070101	EF017	7	1	4TC0100171	15	5	4
4BH0030116	BH003	16	1	4EF007A0106	EF017	23	1	4TC0100171	15	6	4
4BH0030139	BH003	39	1	4EF0160101	EF016	1	1	4TC012016	TR025	51	2
4BL1240607	SE011	13	1	4EF0160101	EF017	1	1	4TL0040101	TL004	1	1
4BL1240607	SE012	13	1	4EF0160102	EF016	2	1	4TL0040101	TL504	1	1
4BL1240607	SE041	13	1	4EF0160102	EF017	2	1	4TL0040102	TL504	7	1
4BL1240607	SE042	13	1	4EG0010107	EG006	5	1	4TR00201021	TR011	2	2
4BL1240608	SE011	10	1	4EG0060103	EG006	2	1	4TR00201021	TR017	2	1
4BL1240608	SE012	10	1	4EG0060108	EG006	6	1	4TR0020104	TR011	4	2
4BL1240608	SE041	10	1	4EG0060109	EG006	8	1	4TR0020104	TR017	4	1
4BL1240608	SE042	10	1	4EG0060112	EG006	10	1	4TR0020105	TR011	5	1
4CP0010101	CP001	1	1	4EG0060117	EG006	15	2	4TR0020105	TR017	5	1
4CP0010102	CP001	2	1	4EG0090119	TR025	31	2	4TR0020105	TR019	5	1
4CP0010103	CP001	3	1	4GC0600132	EF016	53	4	4TR0020106	TR011	6	1
4CP0010104	CP001	4	2	4GC0600132	EF017	51	4	4TR0020106	TR017	6	1
4CP0010104	TR025	27	2	4GC0600132	UH93A3	19	1	4TR00201071	TR011	7	3
4CP0010105	CP001	5	1	4GC0600132	UH93A4	19	1	4TR00201071	TR017	7	2
4CP0010106	CP001	6	1	4MN0210102	MN022	2	1	4TR0020108	TR011	31	2
4CV0060126	TR033	1	1	4MN0210108	MN022	22	1	4TR0020108	TR017	36	2
4CV0060126	TR034	1	1	4MN0220101	MN022	1	1	4TR0020108	TR019	32	2
4EF0040107	EF016	18	1	4MN0220103	MN022	3	1	4TR0020111	TR011	26	1
4EF0040107	EF017	18	1	4MN0220105	MN022	5	1	4TR0020111	TR017	26	1
4EF0060103	EF016	3	1	4MN0220106	MN022	6	1	4TR0020111	TR019	34	1
4EF0060103	EF017	3	1	4MN0220107	MN022	12	1	4TR0020115	TR011	24	1
4EF0060104	EF016	4	1	4MN0220124	MN022	4	1	4TR0020115	TR017	35	1
4EF0060104	EF017	4	1	4NC0160242	TR025	41	2	4TR00201171	TR011	27	1
4EF0060106	EF016	6	1	4PFE040103	SE011	6	1	4TR00201171	TR017	27	1
4EF0060106	EF017	6	1	4PFE040103	SE012	6	1	4TR00201171	TR019	27	1
4EF0060107	EF016	7	1	4PFE040103	SE041	6	1	4TR0020119	TR011	9	1
4EF0060109	EF016	9	1	4PFE040103	SE042	6	1	4TR0020119	TR017	9	2
4EF0060109	EF017	9	1	4PFE050113	SE011	2	1	4TR0020119	TR019	9	2
4EF0060111	EF016	11	1	4PFE050113	SE012	2	1	4TR0020120	TR011	10	1
4EF0060113	EF016	13	1	4PFE050113	SE041	2	1	4TR0020120	TR017	10	1
4EF0060113	EF017	13	1	4PFE050113	SE042	2	1	4TR0020120	TR019	7	1
4EF0060114	EF016	14	1	4SE0010101	SE011	1	1	4TR0020121	TR017	23	1
4EF0060114	EF017	14	1	4SE0010101	SE041	1	1	4TR0020125	TR011	28	1
4EF0060116	EF016	16	1	4SE0110101	SE011	3	1	4TR0020125	TR017	28	1
4EF0060116	EF017	16	1	4SE0110101	SE041	3	1	4TR0020125	TR019	40	1
4EF0060126	EF016	20	1	4SE0110102	SE011	17	1	4TR0020128	TR011	18	1
4EF0060146	EF016	37	1	4SE0110102	SE012	17	1	4TR0020128	TR017	18	2
4EF0060146	EF017	35	1	4SE0110103	SE011	18	1	4TR0020128	TR019	18	2
4EF0060148	EF016	39	1	4SE0110103	SE012	18	1	4TR0020129	TR011	19	1
4EF0060148	EF017	37	1	4SE0110104	SE011	19	3	4TR0020129	TR017	19	2
4EF0060150	EF016	41	1	4SE0110104	SE012	19	3	4TR0020129	TR019	19	2
4EF0060150	EF017	39	1	4SE0110105	SE012	7	1	4TR002A0130	TR011	21	3

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物料編號	組	序號	單位用量	物料編號	組	序號	單位用量	物料編號	組	序號	單位用量
Parts NO.	Group	Rer.No.	Amt. Req.	Parts NO.	Group	Rer.No.	Amt. Req.	Parts NO.	Group	Rer.No.	Amt. Req.
4TR002A0130	TR017	21	2	4TR02001081	TR025	8	1	66453-6	11	63	1
4TR0060123	TR017	24	1	4TR02001091	TR025	9	1	66453-8	SS034	3	1
4TR0110102	TR011	25	2	4TR02001101	TR025	10	1	66453-9	13	37	1
4TR0110102	TR017	25	2	4TR0200111	TR025	11	2	66479-10	1	41	1
4TR0110102	TR019	31	2	4TR02001121	TR025	12	1	66479-11	1	57	1
4TR0110140	TR011	32	1	4TR0200113	TR025	13	1	66479-7	1	7	1
4TR0110140	TR017	37	1	4TR0200115	TR025	15	1	66479-9	1	54	1
4TR0110140	TR019	36	1	4TR0200116	TR025	16	1	66485-10	MN022	19	1
4TR0110141	TR011	33	1	4TR0200116	TR033	3	1	66745-4	MN022	14	1
4TR0110141	TR017	38	1	4TR0200116	TR034	3	1	66745-5	MN022	15	1
4TR0110141	TR019	37	1	4TR0200117	TR025	17	1	66745-6	MN022	16	1
4TR011A0105	TR011	34	1	4TR0200119	TR025	19	1	66745-7	MN022	17	1
4TR011A0105	TR017	39	1	4TR0200120	TR025	20	1	66814-10	15	13	1
4TR0120101	TR012	1	1	4TR0200130	TR025	30	1	66814-15	TR034	8	1
4TR0120102	TR012	2	1	4TR0200130	TR021	1	1	66814-16	TR033	8	1
4TR0120103	TR012	3	1	4TR0200144	TR025	43	4	66814-3	TR011	22	1
4TR0120104	TR012	4	1	4TR0210103	TR025	3	4	66814-3	TR017	22	1
4TR0120105	TR012	5	1	4TR0210118	TR025	18	1	66814-3	TR019	22	1
4TR0120106	TR012	6	1	4TR0210121	TR025	21	1	66814-4	12	13	1
4TR0120107	TR012	7	4	4TR0210126	TR025	48	1	66814-6	14	13	1
4TR0120108	TR012	8	4	4TR0210127	TR025	5	1	66820-1	12	9	1
4TR0120109	TR012	9	8	4TR0240151	TR025	49	2	66820-1	14	9	1
4TR0120110	TR012	10	1	4TR025A0101	TR025	47	1	66820-1	15	9	1
4TR0120111	TR012	11	1	4TR03A0112	TR019	10	1	66820-2	12	10	1
4TR0120112	TR012	12	1	4TR03A0113	TR019	11	1	66820-2	14	10	1
4TR0130101	6-1	1	1	4TR03A0114	TR019	13	1	66820-2	15	10	1
4TR0130102	13	36	2	4TR03A0115	TR019	23	1	66845-2	13	21	1
4TR0130102	14	1	2	4TR03A0116	TR019	24	1	6UH9300-1	13	32	1
4TR0130103	6-1	3	2	4UN0010107	TR025	6	2	6UH9300-2	13	31	1
4TR0130104	6-1	4	2	4UTB020306	TL004	6	2	8MA03200206A	SS034	13	1
4TR0130105	6-1	5	2	4UTB020306	TL504	6	2	8MA03200306A	11	60	1
4TR0130106	6-1	6	2	5213AF3053	UH93A3	16	1	8MA03200306A	SE012	9	2
4TR0130109	UH93A3	23	1	5213AF3053	UH93A4	16	1	8MA03200306A	SE042	9	2
4TR0130109	UH93A4	23	1	5213AF3053	UHD93A3	17	1	8MA04280307A	TR027	4	3
4TR0130109	UHD93A3	24	1	5213AF3053	UHD93A4	17	1	8MA05320408A	7	15	2
4TR0130109	UHD93A4	24	1	5213DF3053	UH93A3	15	1	8MA05320408A	EF016	38	1
4TR01301101	6-1	10	1	5213DF3053	UH93A4	15	1	8MA05320408A	EF017	12	1
4TR0130111	UH93A3	11	1	5213DF3053	UHD93A3	16	1	8MA05320408A	EF017	36	1
4TR0130111	UH93A4	11	1	5213DF3053	UHD93A4	16	1	8MA05320408A	UH93A3	18	1
4TR0130111	UHD93A3	12	1	5213DG0032	BH003	42	1	8MA05320408A	UH93A4	18	1
4TR0130111	UHD93A4	12	1	5213DG3053	UH93A3	13	1	8MA05320408A	UHD93A3	19	1
4TR0130111	TL004	3	2	5213DG3053	UH93A4	13	1	8MA05320408A	UHD93A4	19	1
4TR0130111	TL504	3	2	5213DG3053	UHD93A3	14	1	8MA05320408A	TR011	15	2
4TR0130112	UH93A3	12	1	5213DG3053	UHD93A4	14	1	8MA05320408A	TR017	15	2
4TR0130112	UH93A4	12	1	5213FD3053	UH93A3	14	1	8MA05320408A	TR019	38	2
4TR0130112	UHD93A3	13	1	5213FD3053	UH93A4	14	1	8MA06400510A	EF016	51	1
4TR0130112	UHD93A4	13	1	5213FD3053	UHD93A3	15	1	8MA06400510A	EF017	49	1
4TR0130116	14	46	1	5213FD3053	UHD93A4	15	1	8MA06400510A	TR011	12	2
4TR0170101	TR019	2	1	5213TP3053	UH93A3	7	1	8MA06400510A	TR017	12	2
4TR0170102	TR019	33	1	5213TP3053	UHD93A3	8	1	8MA06400510A	TR025	32	2
4TR0170103	TR019	3	2	5213TP3243	UH93A4	8	1	8MA06400612A	TR025	29	1
4TR0190101	TR019	14	1	5213TP3243	UHD93A4	9	1	8MA08500513A	CP001	9	2
4TR0190102	TR019	28	2	66442-3	1	47	1	8MA10800714A	12	7	4
4TR019A0102	TR019	30	1	66442-4	1	48	1	8MA10800714A	14	7	2
4TR019A0103	TR019	39	1	66453-1	1	45	1	8MA12701019A	15	7	4
4TR019A0104	TR019	29	1	66453-2	1	58	1	8MA85240306B	CP001	8	1
4TR0200101	TR025	1	1	66453-3	1	19	1	8MA85240306B	UH93A3	6	1
4TR0200102	TR025	2	1	66453-3	14	3	1	8MA85240306B	UH93A4	6	2
4TR0200104	TR025	4	2	66453-3	MN022	18	1	8MA85240306B	UHD93A3	7	1
4TR02001071	TR025	7	1	66453-4	1	55	1	8MA85240306B	UHD93A4	7	2

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Parts NO.	Group	Rer.No.	Amt. Req.	Parts NO.	Group	Rer.No.	Amt. Req.	Parts NO.	Group	Rer.No.	Amt. Req.
8MB02160304A	5	21	1	8MB85240806A	8	32	2	8MC05321209D	14	44	3
8MB02160304A	SS034	20	1	8MB95301008A	SS034	16	1	8MC05321209D	EF016	21	3
8MB03200406A	4	32	1	8MB95401008A	SS034	24	1	8MC05321209D	TR012	24	2
8MB03200406A	7	19	1	8MC03201606D	SE012	8	2	8MC75180605A	8	6	1
8MB03200406A	10	3	3	8MC03201606D	SE042	8	2	8MC95300708A	1	56	2
8MB03200406A	CP001	10	2	8MC04280507D	1	34	2	8MC95300808E	SS034	2	2
8MB03200505K	1	59	2	8MC04280507D	6	27	2	8ME03200606A	8	20	1
8MB03200505K	3	7	4	8MC04280507D	11	67	1	8ME04281008A	1	15	2
8MB03200505K	SE011	15	2	8MC04280507D	EF016	10	4	8ME04281408A	1	66	2
8MB03200505K	SE012	15	2	8MC04280507D	EF017	10	4	8ME05321010A	TR012	20	2
8MB03200505K	SE041	15	2	8MC04280607D	1	27	2	8ME75180504A	SS034	17	1
8MB03200505K	SE042	15	2	8MC04280607D	7	34	1	8ME75180605A	4	21	1
8MB03200506K	6-1	8	2	8MC04280607D	8	47	2	8ME75180605A	TR012	15	6
8MB03200506K	UH93A3	22	1	8MC04280607D	10	14	2	8MF04280807C	6	32	1
8MB03200506K	UH93A4	22	1	8MC04280607D	SE011	4	2	8MH04280400A	TR011	20	3
8MB03200506K	UHD93A3	23	1	8MC04280607D	SE012	4	2	8MH04280400A	TR017	20	2
8MB03200506K	UHD93A4	23	1	8MC04280607D	SE041	4	2	8MH85240500A	TR011	30	2
8MB03200506K	TR025	23	2	8MC04280607D	SE042	4	2	8MH85240500A	TR017	30	2
8MB03200604A	5	10	1	8MC04280607D	TR019	6	2	8MH85240500A	TR019	35	2
8MB03200606A	1	31	1	8MC04280607D	TR025	25	1	8MK05201007G	8	28	1
8MB03200606A	6	22	2	8MC04280608D	10	11	1	8MK05320808A	4	3	1
8MB03200606A	10	22	2	8MC04280608D	13	34	2	8MK05321408A	7	36	1
8MB03200606A	TR025	33	2	8MC04280807D	1	69	4	8MK05322710A	7	14	1
8MB03200806K	3	18	4	8MC04280807D	6	7	5	8MK06301408J	4	9	1
8MB03200806K	UH93A3	9	1	8MC04280807D	6-1	11	2	8MK06301408J	5	3	1
8MB03200806K	UH93A4	9	1	8MC04280807D	7	33	2	8MK85241605A	CP001	12	1
8MB03200806K	UHD93A3	10	1	8MC04280807D	8	58	3	8MM03200606A	TR025	46	2
8MB03200806K	UHD93A4	10	1	8MC04280807D	10	6	1	8MM03200606A	TR021	7	2
8MB04280407A	6	28	1	8MC04280807D	11	9	3	8MM03200806A	11	59	1
8MB04280507K	TR025	34	4	8MC04280807D	11	17	3	8MM04280607A	TR025	38	2
8MB04280607D	3	11	1	8MC04280807D	MN022	23	1	8MM04280807A	TR025	37	2
8MB04280607D	SS034	12	1	8MC04280807D	TL004	4	2	8MM04281007A	TR025	35	1
8MB04280607G	8	18	2	8MC04280807D	TL504	4	2	8MM04281207A	8	44	2
8MB04280608A	TR025	40	2	8MC04280807D	SE011	5	1	8MM04281207A	EF016	52	2
8MB04280705K	1	17	2	8MC04280807D	SE012	5	1	8MM04281207A	EF017	50	2
8MB04280711E	1	65	1	8MC04280807D	SE041	5	1	8MM04283007B	TR012	17	1
8MB04280711E	SE011	12	1	8MC04280807D	SE042	5	1	8MM04283407B	MN022	10	1
8MB04280711E	SE012	12	1	8MC04281007D	1	20	2	8MM05321009A	TR012	22	2
8MB04280711E	SE041	12	1	8MC04281007D	3	25	3	8MM05321209A	11	39	4
8MB04280711E	SE042	12	1	8MC04281007D	8	11	2	8MM05321409A	4	26	1
8MB04280807A	8	54	2	8MC04281007D	11	45	1	8MM05321609A	EF016	24	2
8MB04280807K	6	12	1	8MC04281007D	TR012	18	2	8MM05321609A	EF017	22	2
8MB04281007G	11	76	2	8MC04281207D	1	9	4	8MM05322509A	TR025	45	1
8MB04281412R	7	28	1	8MC04281207D	BH003	11	1	8MM05322509A	TR021	3	1
8MB04281507B	3	4	8	8MC04281207D	EG006	12	1	8MM05323509A	TR011	13	2
8MB05320711G	8	37	1	8MC04281207D	EF016	36	1	8MM05323509A	TR017	13	2
8MB05323009B	UH93A3	17	1	8MC04281207D	EF017	34	1	8MM05323509A	TR019	12	2
8MB05323009B	UH93A4	17	1	8MC04281207D	TR025	36	3	8MM05324507A	EF016	8	2
8MB05323009B	UHD93A3	18	1	8MC04281207D	TR021	5	1	8MM05324507A	EF017	8	2
8MB05323009B	UHD93A4	18	1	8MC04281407D	1	70	4	8MM05324507A	EF017	11	1
8MB06301608Q	8	55	1	8MC04281407D	3	5	4	8MM05326509B	MN022	11	3
8MB06401616G	TR025	26	1	8MC04281407D	CP001	13	2	8MM05327509B	MN022	8	4
8MB75180305K	SS034	23	1	8MC04281607D	7	4	1	8MM06301210A	7	8	1
8MB75180505A	6	17	1	8MC04281607D	11	26	3	8MM06401210A	3	12	4
8MB75180605A	SS034	19	1	8MC04281607D	TR027	1	3	8MM06401210A	8	3	3
8MB75180805A	4	20	1	8MC04281607D	TR033	5	3	8MM06401210A	EF016	19	3
8MB85240505D	CP001	11	2	8MC04281607D	TR034	5	3	8MM06401210A	EF017	19	3
8MB85240705A	4	14	1	8MC04282007D	TR012	16	2	8MM06401610A	4	18	2
8MB85240806A	4	6	1	8MC05320809A	TR012	23	4	8MM06402510A	1	60	3
8MB85240806A	6	9	1	8MC05321209D	1	38	3	8MM06403510B	3	22	1

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Parts NO.	Group	Rer.No.	Amt. Req.	Parts NO.	Group	Rer.No.	Amt. Req.	Parts NO.	Group	Rer.No.	Amt. Req.
8MM06404310B	EF016	17	1	8SB32440705A	BH003	10	1	90PW030	SE042	14	4
8MM06404310B	EF017	17	1	8SB44400608K	9	18	1(3)	90PW030	TR025	22	2
8MM08502013A	TR011	36	1	8SC32440406A	BH003	8	1	90PW030	TR021	6	2
8MM08502013A	TR017	33	1	8SC32440406A	EF016	33	1	90PW040	EF016	22	3
8MM08502013A	TR019	25	1	8SC32440406A	EF017	31	1	90PW040	EF017	20	3
8MM12709918A	15	3	4	8SC36400707D	6-1	2	2	90PW040	TR021	4	1
8MN03200300A	5	14	2	8SC36400707D	EG006	4	3	90PW080	TR011	23	1
8MN03200300A	6	30	3	8SC36401307D	BH003	23	1	90PW080	TR017	34	1
8MN03200300A	EF016	42	2	8SC44400812A	TR011	1	3	90PW100	12	5	4
8MN03200300A	EF017	40	2	8SC44400812A	TR017	1	3	90PW100	14	5	2
8MN03200300A	TR012	13	8	8SC44400812A	TR019	1	1	90PW1001	12	6	4
8MN03200300A	TR019	20	2	8SC44400908E	EG006	7	1	90PW1001	14	6	2
8MN03200300A	TR025	39	2	8SC44401008A	TR011	8	1	90QC0004	TR025	42	4
8MN03200400A	1	25	1	8SC44401008A	TR017	8	2	90SP0210	11	32	1
8MN03200400A	3	47	2	8SC44401008A	TR019	8	2	90SP0316	7	32	1
8MN03200400A	SS034	14	1	8SC44401109E	BH003	3	1	90SP0512	1	12	1
8MN03200400C	4	10	1	8SC44401109E	EF016	28	1	90SP0520	1	5	1
8MN03200500A	6	18	1	8SC44401109E	EF017	26	1	90SP7510	3	39	2
8MN03201200A	1	24	1	8SD36400508A	6-1	7	2	90SW050	11	53	4
8MN04280400A	1	23	2	8SH32440300A	5	18	1(3) 2(4)	B-100	UH93A3	24	1
8MN04280400A	4	7	2	8SK44400907D	BH003	13	2	B-100	UH93A4	24	1
8MN04280400A	7	2	1	8SM95281017A	11	37	1	B-100	UHD93A3	25	1
8MN04280400A	8	5	5	8TE03440806A	TL004	2	2	B-100	UHD93A4	25	1
8MN04280400A	10	13	1	8TE03440806A	TL504	2	2	C-300	UH93A3	25	1
8MN04280400A	11	33	2	8WD45001900A	TR033	2	2	C-300	UH93A4	25	1
8MN04280500C	5	7	1	8WD45001900A	TR034	2	2	C-300	UHD93A3	26	1
8MN04280600A	8	51	2	8WE37002400A	TR011	11	4	C-300	UHD93A4	26	1
8MN04280600C	3	9	2	8WE37002400A	TR017	11	4	CV28B-1	UH93A3	28	1
8MN04281000A	8	56	1	8WE37002400A	TR019	15	4	CV28B-1	UH93A4	28	1
8MN05320400A	6	29	1	8WF03131706A	12	8	3	CV28B-1	UHD93A3	29	1
8MN05320400A	11	4	2	8WF03131706A	14	8	3	CV28B-1	UHD93A4	29	1
8MN05320500E	3	35	4	8WF03131706A	15	8	3	D-200	UH93A3	26	1
8MN05320500E	EF016	5	6	8WK45002900C	TR011	16	5	D-200	UH93A4	26	1
8MN05320500E	EF017	5	6	8WK45002900C	TR017	16	5	D-200	UHD93A3	27	1
8MN05321000A	3	8	1	8WK45002900C	TR019	16	5	D-200	UHD93A4	27	1
8MN06400500A	3	15	2	90BB1026082	TR011	3	6	K-100	UH93A3	27	1
8MN06400500A	6	5	2	90BB1026082	TR017	3	4	K-100	UH93A4	27	1
8MN06400600A	11	56	1	90BB1535112	3	37	1	K-100	UHD93A3	28	1
8MN06400600A	TR011	35	3	90BB174012	3	30	1	K-100	UHD93A4	28	1
8MN06400600A	TR017	32	3	90BB1740121	3	33	1				
8MN06400800A	3	20	2	90ER030	8	50	1				
8MN06400800A	11	69	1	90ER050	8	60	1				
8MN06400800A	EF016	44	3	90ER060	3	40	1				
8MN06400800A	EF017	42	3	90ER080	5	16	1				
8MN06400800A	MN022	9	2	90NB101310	3	50	1				
8MN06400800C	EF016	12	2	90OR040	11	48	2				
8MN85240300A	3	2	8	90OR060	8	59	1				
8MP06401611A	MN022	7	1	90OR060	11	25	1				
8SA44400307A	BH003	5	1	90OR070	8	39	1				
8SA44400307A	EG006	14	1	90OR070	11	62	1				
8SA44400307A	EF016	30	1	90PW030	1	42	3				
8SA44400307A	EF017	28	1	90PW030	6-1	9	2				
8SB24560504A	BH003	18	1	90PW030	10	4	2				
8SB24560604B	BH003	24	3	90PW030	UH93A3	10	1				
8SB32440305A	BH003	31	1	90PW030	UH93A4	10	1				
8SB32440505A	BH003	17	2	90PW030	UHD93A3	11	1				
8SB32440505A	EF016	35	1	90PW030	UHD93A4	11	1				
8SB32440505A	EF017	33	1	90PW030	SE011	14	2				
8SB32440605K	EG006	9	1	90PW030	SE012	14	4				
8SB32440704A	BH003	32	1	90PW030	SE041	14	2				

UHSERIES

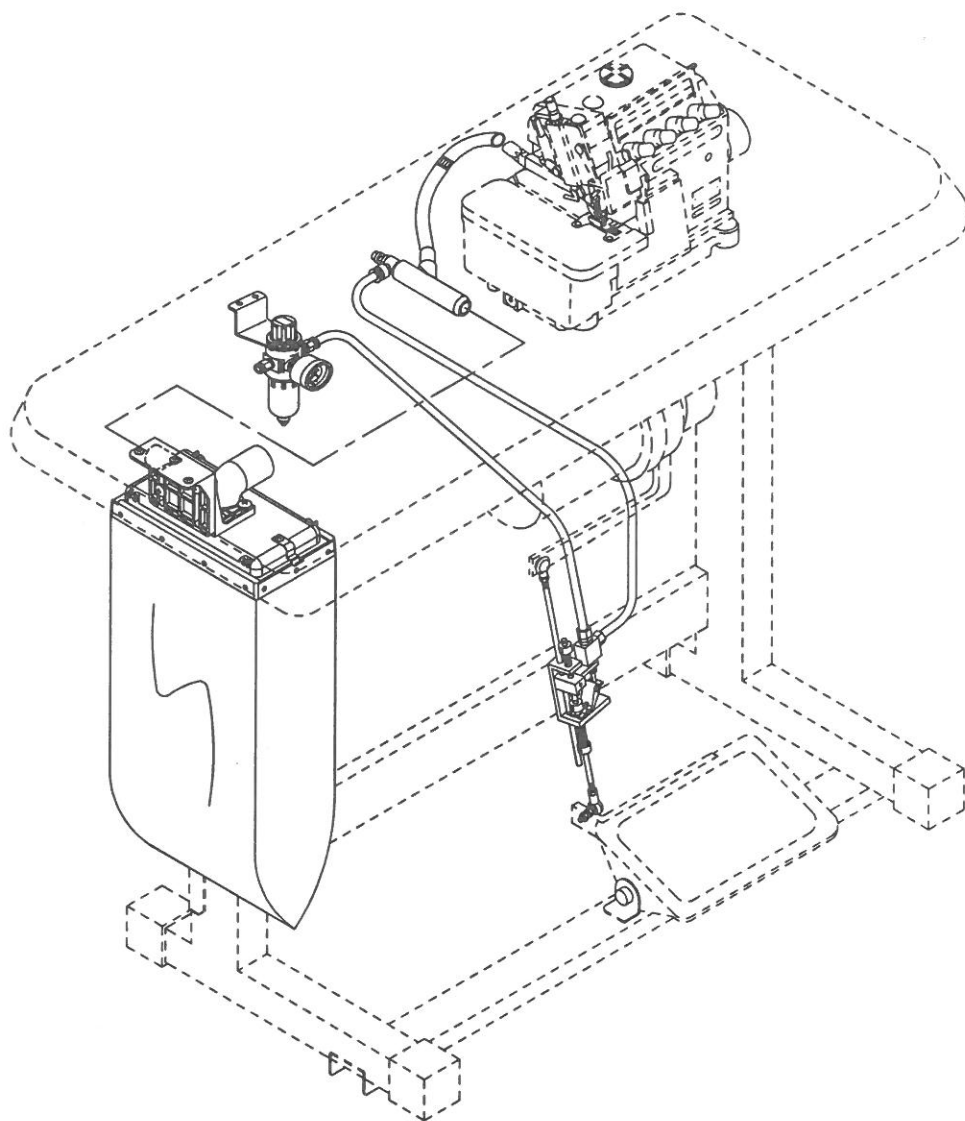
寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

MODEL

CV08

CV28

CV68



VENTURI DEVICE

Parts List



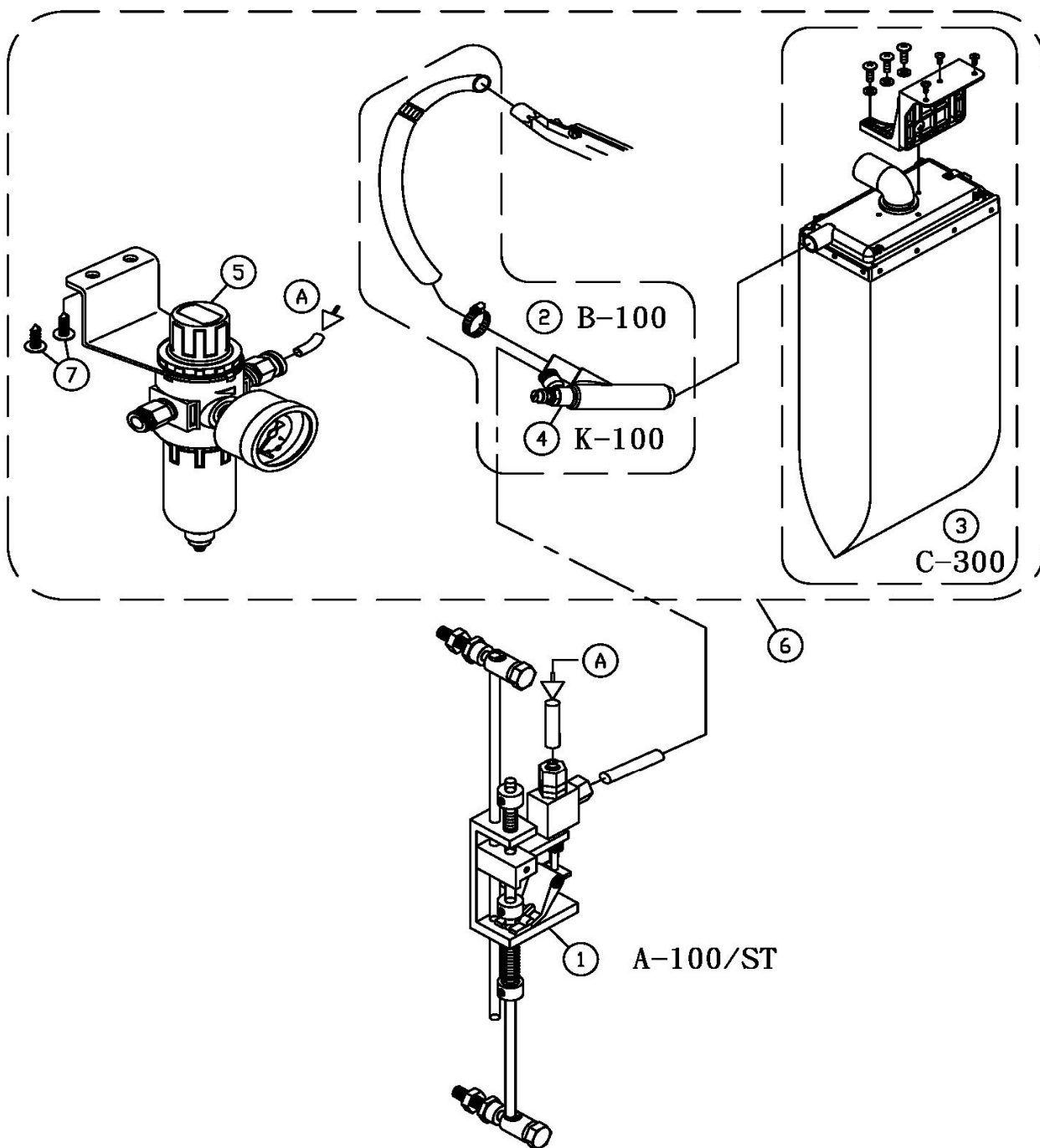
精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

UH9300用				
離合器馬達 Clutch Motor	前吸 Front Suction	後吸 Rear Suction	抬壓腳 Presser Foot Lifter	附調壓閥組 Attached Regulator Asm.
CV08A		●		●
CV28B	●	●		●
CV08C		●	●	●
CV28D	●	●	●	●
CV08E			●	●
CV28K	●			●
皮帶GD40-2馬達用 直驅馬達TD-654電控用 Direct Drive Type Mini Servo Motor TD-654	前吸 Front Suction	後吸 Rear Suction	抬壓腳 Presser Foot Lifter	附調壓閥組 Attached Regulator Asm.
CV08E-3			●	●
CV28F-2	●	●	●	●
CV28G-2	●	●		●
CV08H-2		●	●	●
CV08I-2		●		●
CV28M-2	●			●
CV68F-2	●	●	●	●
UHD93A3用 UHD93A4用	前吸 Front Suction	後吸 Rear Suction	抬壓腳 Presser Foot Lifter	附調壓閥組 Attached Regulator Asm.
CV28P		●		
CV28B-1	●	●		

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	Chain & Waste Removal Assembly		
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CV08A 真空吸風切線線屑集塵組 CHAIN REMOVAL ASSEMBLY

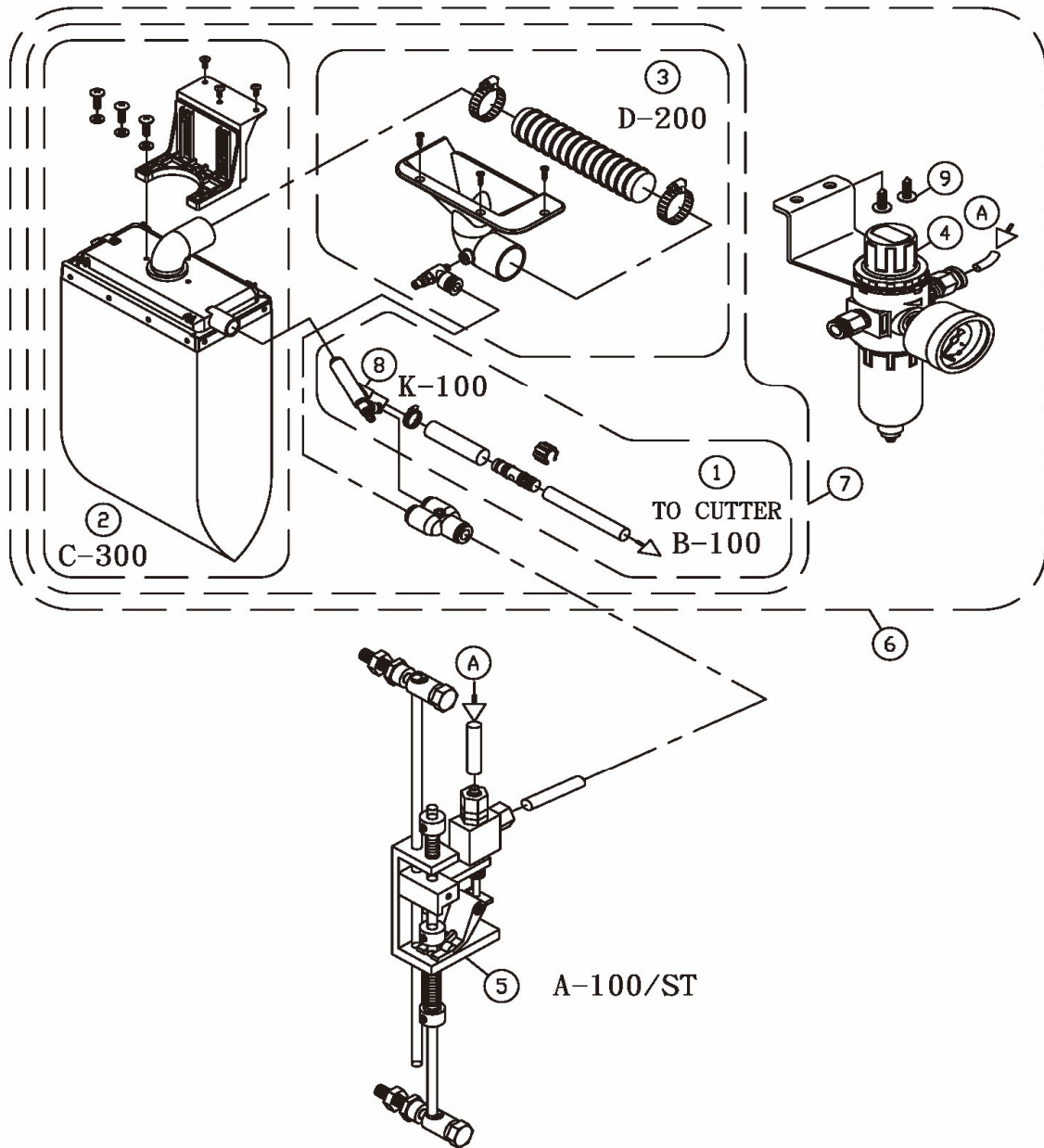


序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	A-100/ST	腳踏空氣控制開關組	Soft Touch Heel Action Treadle Rod Air Switch	1
2	B-100	真空送氣組	Vacuun Chain Removal	1
3	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
4	K-100	真空送氣管	Venturi Tube	1
5	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
6	CV08A-1	真空吸風切線線屑集塵組&廢布收集組	Chain & Waste Removal Assembly	1
7	8WD45001900A	螺絲	Screw	2

* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV28B 真空吸風切線線屑集塵組&廢布收集組
CHAIN & WASTE REMOVAL ASSEMBLY



序號 Ref. No.	物料編號 Parts.No.	名稱 Description	單位用量 Amt. Req.
1	B-100	真空送氣組 Vacuun Chain Removal	1
2	C-300	廢布&線頭收集組(布袋) Waste & Lint Gather System (Fabric Bag)	1
3	D-200	吸線屑&吸布屑主座 Waste & Lint Remover Funnel	1
4	4CV0060126	調壓閥組(含公、母接頭) Filter/Regulator	1
5	A-100/ST	腳踏空氣控制開關組 Soft Touch Heel Action Treadle Rod Air Switch	1
6	CV28B-2	真空吸風切線線屑集塵組&廢布收集組附調壓閥組(含公、母接頭) Chain & Waste Removal Assembly & Filter/Regulator	1
7	CV28B-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly	1
8	K-100	真空送氣管 Venturi Tube	1
9	8WD45001900A	螺絲 Screw	2

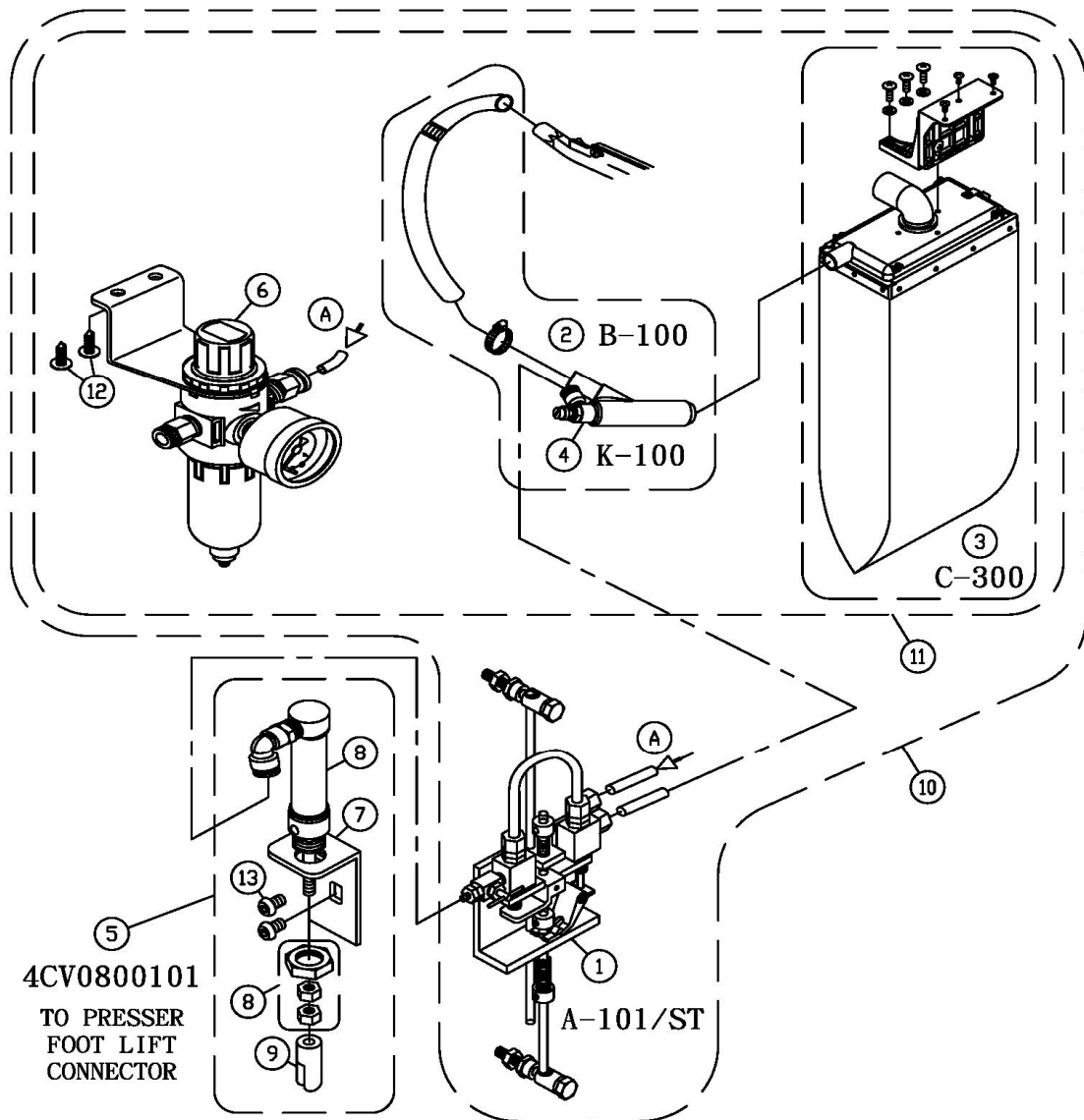
* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV08C 真空吸風切線線屑集塵組

三方位空氣/氣缸抬壓腳

CHAIN REMOVAL & AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



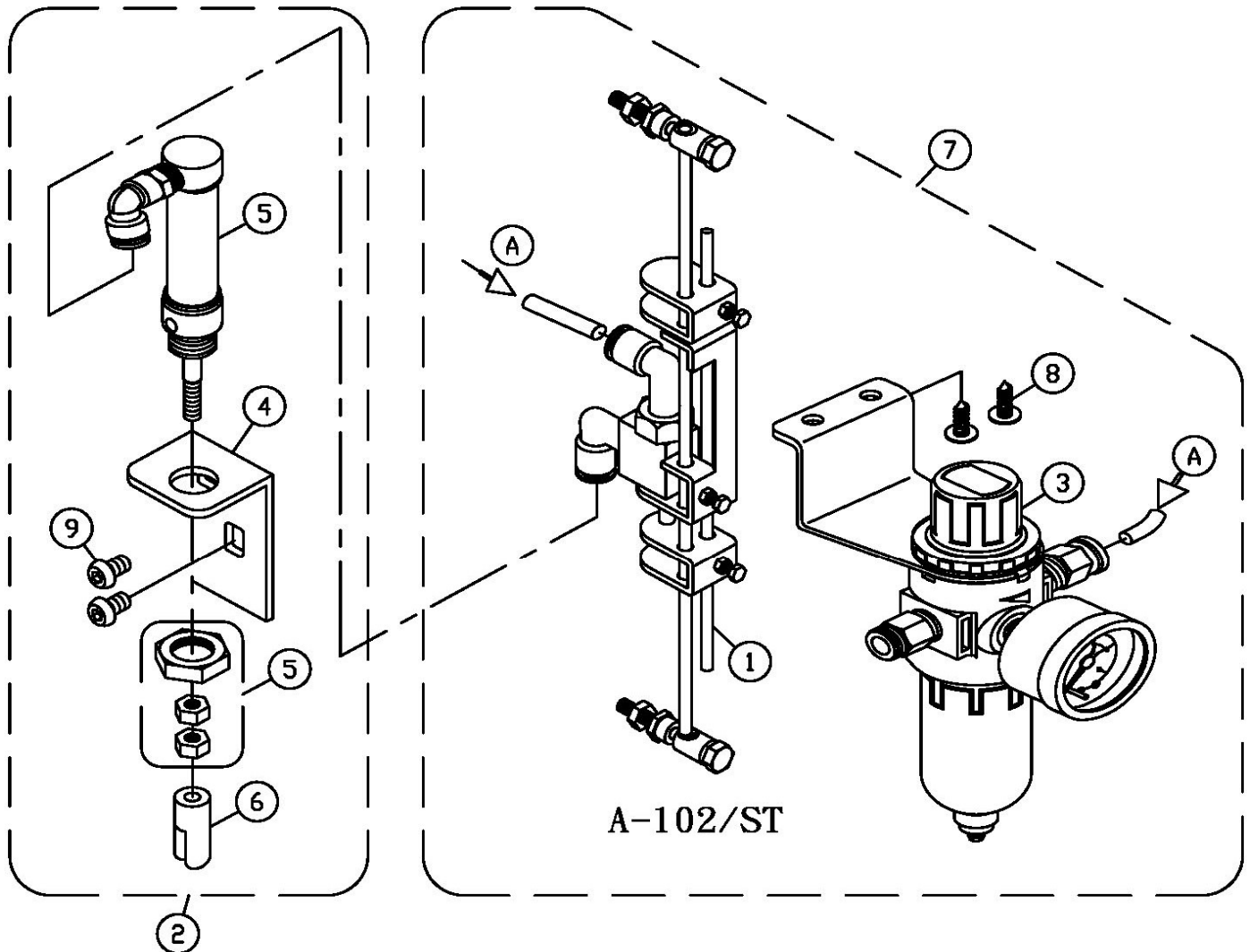
序號 Ref. No.	物料編號 Parts.No.	名稱 Description	單位 Amt. Req.
1	A-101/ST	三方位腳踏空氣控制開關組 Soft Touch 3-Position Treadle Rod Air Switch	1
2	B-100	真空送氣組 Vacuum Chain Removal	1
3	C-300	廢布&線頭收集組(布袋) Waste & Lint Gather System (Fabric Bag)	1
4	K-100	真空送氣管 Venturi Tube	1
5	4CV0800101	抬壓腳用-氣缸組 Air Cylinder For Presser Foot Assembly	1
6	4CV0060126	調壓閥組(含公、母接頭) Filter/Regulator	1
7	4CV0800101-1	氣缸支架 Cylinder Holder	1
8	4CV0800101-2	單動氣缸組(含螺帽) Air Cylinder Asm. (Nut)	1
9	4AL0070102	套筒 Clutch Sleere	1
10	CV08C-1	真空吸風切線線屑集塵組&三方位空氣 Chain Removal Assembly & Soft Touch 3-Position Treadle Rod Air Switch	1
11	CV08A-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly	1
12	8WD45001900A	螺絲 Screw	2
13	8MP06401011A	螺絲 Screw	2

* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV08E 氣缸抬壓腳

AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



4CV0800101

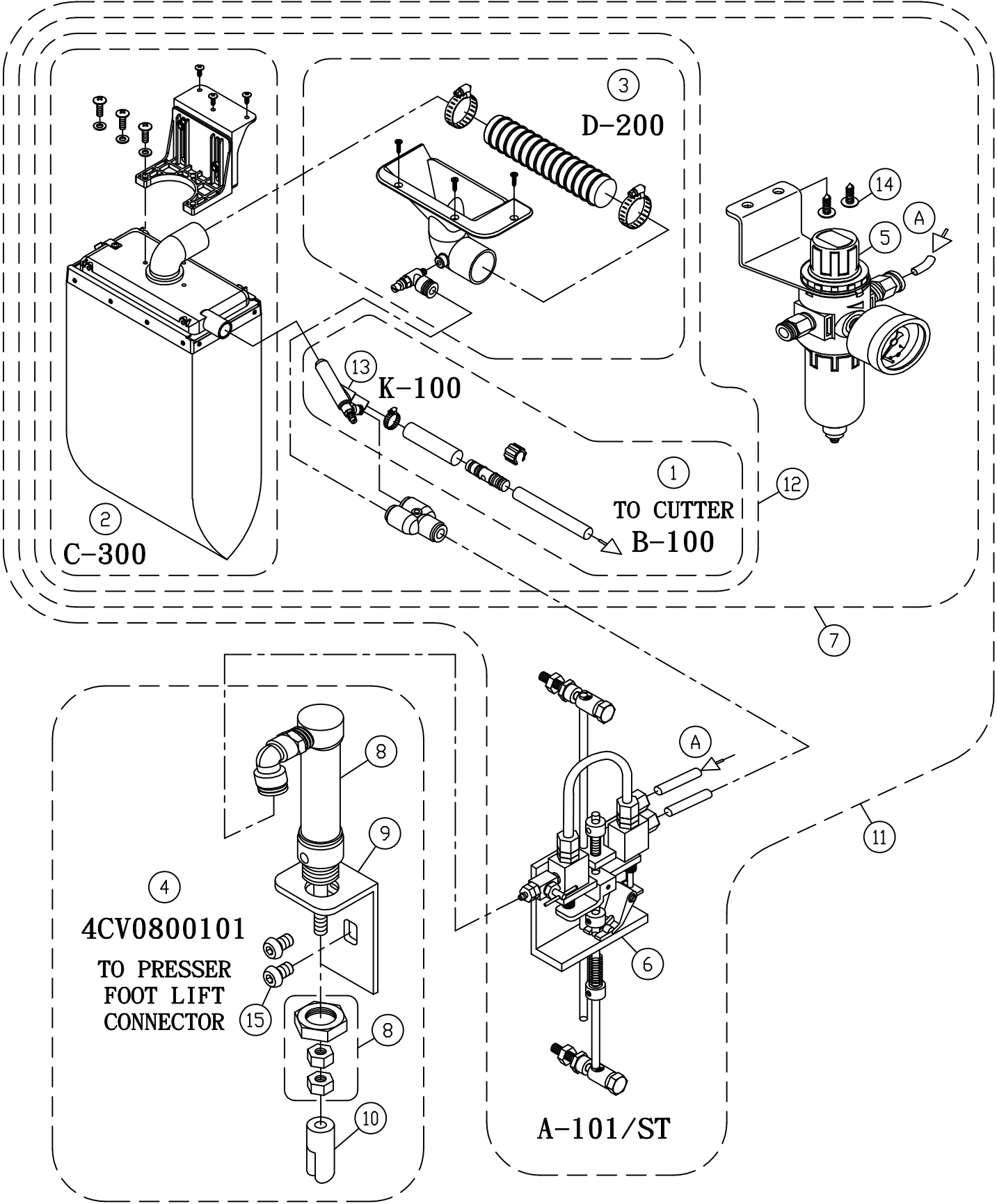
TO PRESSER
FOOT LIFT
CONNECTOR

序號 Ref. No.	物料編號 Parts.No.	名稱 Description	單位 Amt. Req.
1	A-102/ST	三方位腳踏空氣控制開關組 Soft Touch 3-Position Treadle Rod Air Switch	1
2	4CV0800101	抬壓腳用-氣缸組 Air Cylinder For Presser Foot Assembly	1
3	4CV0060126	調壓閥組(含公、母接頭) Filter/Regulator	1
4	4CV0800101-1	氣缸支架 Cylinder Holder	1
5	4CV0800101-2	單動氣缸組(含螺帽) Air Cylinder Asm. (Nut)	1
6	4AL0070102	套筒 Clutch Sleere	1
7	CV08E-2	抬壓腳裝置 Presser Foot Assembly Asm.	1
8	8WD45001900A	螺絲 Screw	2
9	8MP06401011A	螺絲 Screw	2

* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV28D 真空吸風切線線屑集塵組
廢布收集組&三方位空氣/氣缸抬壓腳
CHAIN & WASTE REMOVAL CYLINDER FOR PRESSER FOOT ASSEMBLY



CV28D 真空吸風切線線屑集塵組**廢布收集組&三方位空氣/氣缸抬壓腳****Chain & Waste Removal Cylinder For Presser Foot Assembly**

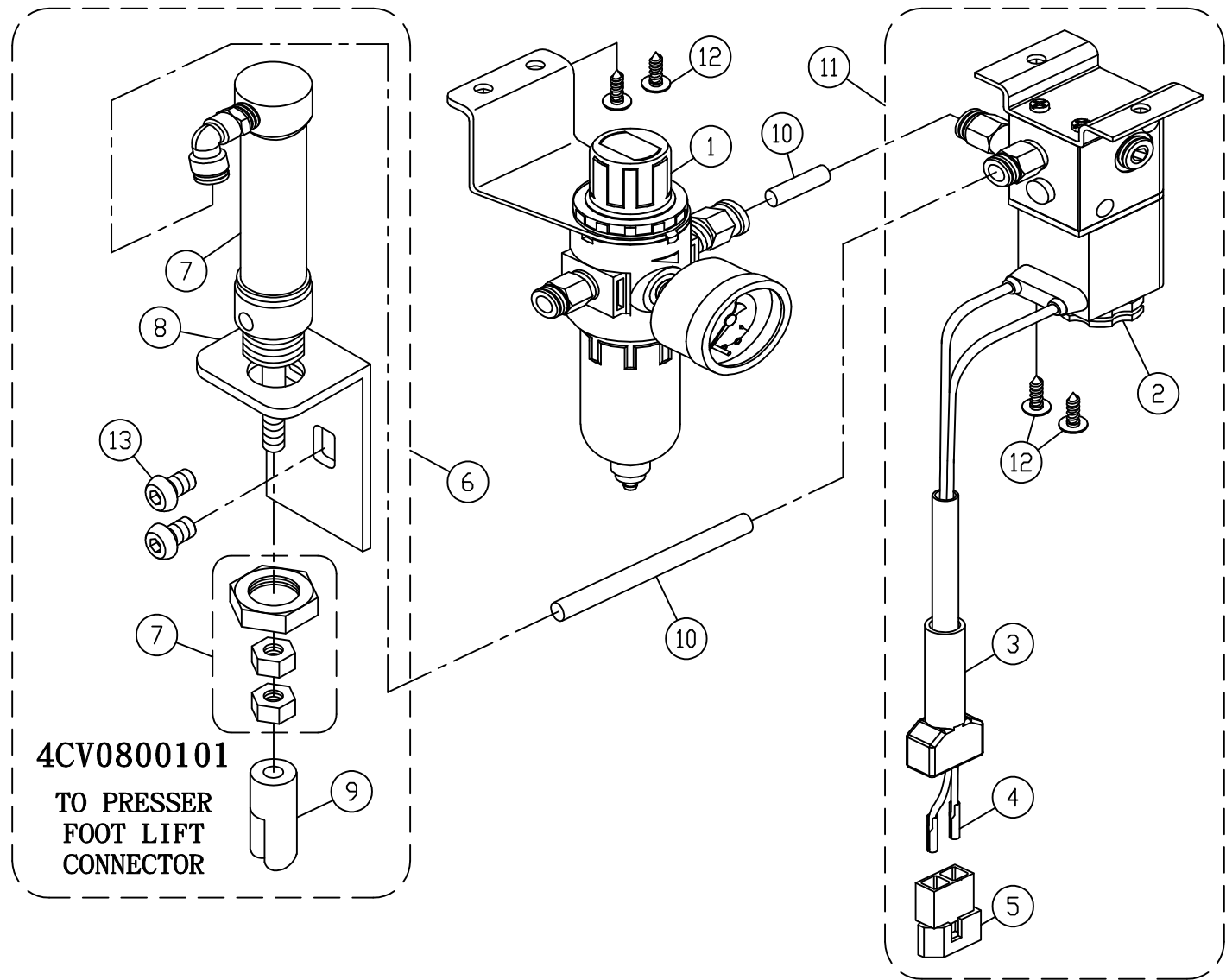
序號 Ref. No.	物料編號 Parts.No.	名稱 Description	單位用量 Amt. Req.
1	B-100	真空送氣組 Vacuun Chain Removal	1
2	C-300	廢布&線頭收集組(布袋) Waste & Lint Gather System (Fabric Bag)	1
3	D-200	吸線屑&吸布屑主座 Waste & Lint Remover Funnel	1
4	4CV0800101	抬壓腳用-氣缸組 (UH9000用) Air Cylinder For Presser Foot Assembly	1
5	4CV0060126	調壓閥組(含公、母接頭) Filter/Regulator	1
6	A-101/ST	三方位腳踏空氣控制開關組 Soft Touch 3-Position Treadle Rod Air Switch	1
7	CV28B-2	真空吸風切線線屑集塵組&廢布收集組附調壓閥組(含公、母接頭) Chain & Waste Removal Assembly & Filter/Regulator	1
8	4CV0800101-2	單動氣缸組(含螺帽) Air Cylinder Asm. (Nut)	1
9	4CV0800101-1	氣缸支架 Cylinder Holder	1
10	4AL0070102	套筒 Clutch Sleere	1
11	CV28D-1	真空吸風切線線屑集塵組&廢布收集組&三方位空氣 Chain & Waste Removal Assembly & Soft Touch 3-Position Treadle Rod Air Switch	1
12	CV28B-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly	1
13	K-100	真空送氣管 Venturi Tube	1
14	8WD45001900A	螺絲 Screw	2
15	8MP06401011A	螺絲 Screw	2

* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV08E-3 氣缸抬壓腳

AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



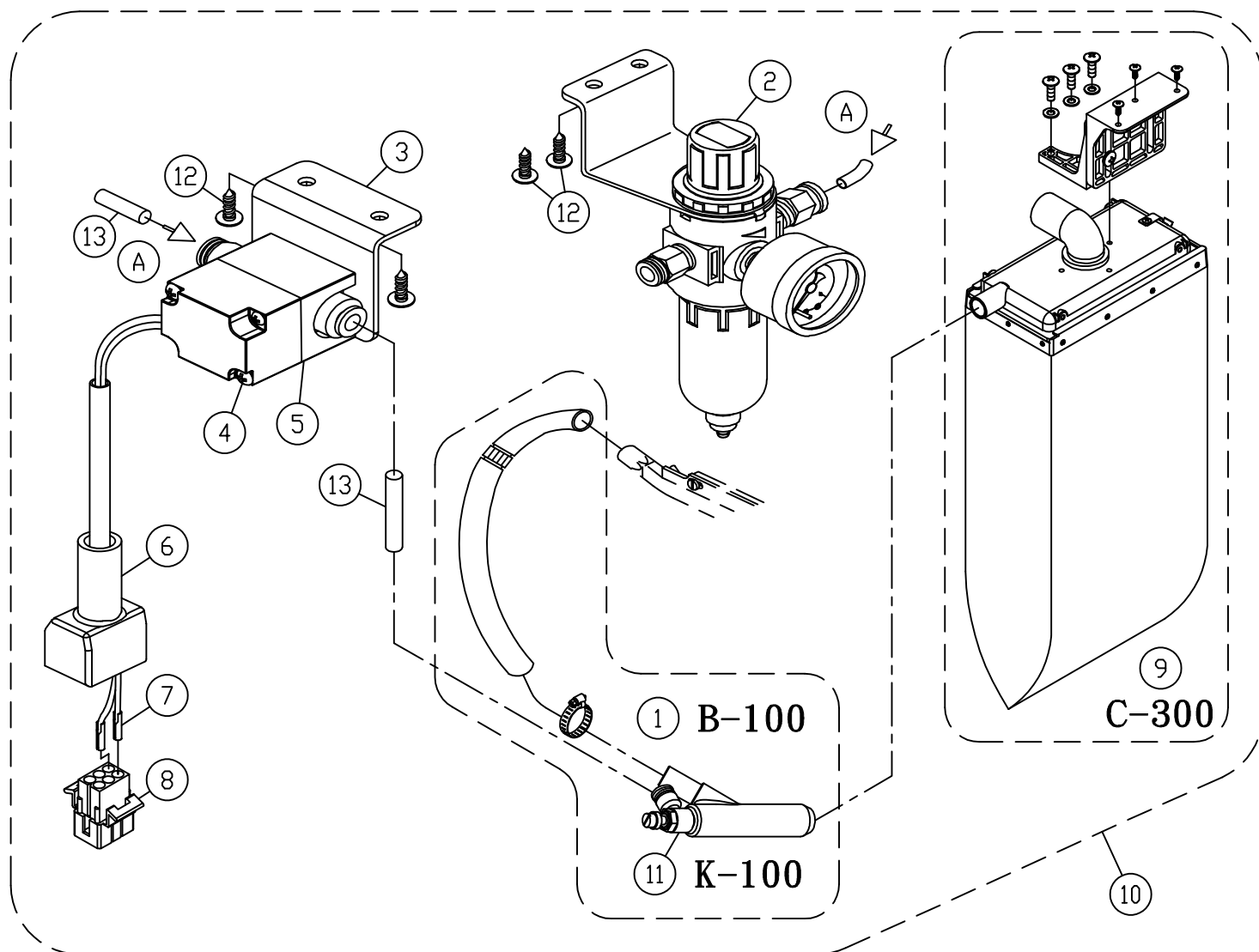
序號	物料編號	名	稱	單位用量
Ref. No.	Parts.No.	Description		Amt. Req.
1	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
2	4CV08F0103	電磁閥	Electrical Controller	1
3	4AL013013	連接器套頭2P	Power Cord Cap	1
4	4AL013015	2P母端子	Power Cord	2
5	4AL013017	2P母扣連接器	Power Cord	1
6	4CV0800101	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
7	4CV0800101-2	單動氣缸組(含螺帽)	Air Cylinder Asm. (Nut)	1
8	4CV0800101-1	氣缸支架	Cylinder Holder	1
9	4AL0070102	套筒	Clutch Sleere	1
10	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	2
11	4CV08FA0103	電磁閥組	Electrical Controller Asm.	1
12	8WD45001900A	螺絲	Screw	4
13	8MP06401011A	螺絲	Screw	2

* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)

CV08I-2 真空吸風切線線屑集塵組

CHAIN REMOVAL ASSEMBLY



序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	B-100	真空送氣組	Vacuun Chain Removal	1
2	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
3	4CV08F0101	固定座	Bracket	1
4	8MC03204506D	螺絲	Screw	2
5	4CV08F0102	電磁閥	Electrical Controller	1
6	4TT-S34033	連接器套頭6P	Power Cord Cap	1
7	4AL013015	2P母端子	Power Cord	2
8	4TT-S34032	6P母扣連接器	Power Cord	1
9	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
10	CV08A-1	真空吸風切線線屑集塵組&廢布收集組	Chain & Waste Removal Assembly	1
11	K-100	真空送氣管	Venturi Tube	1
12	8WD45001900A	螺絲	Screw	4
13	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	2

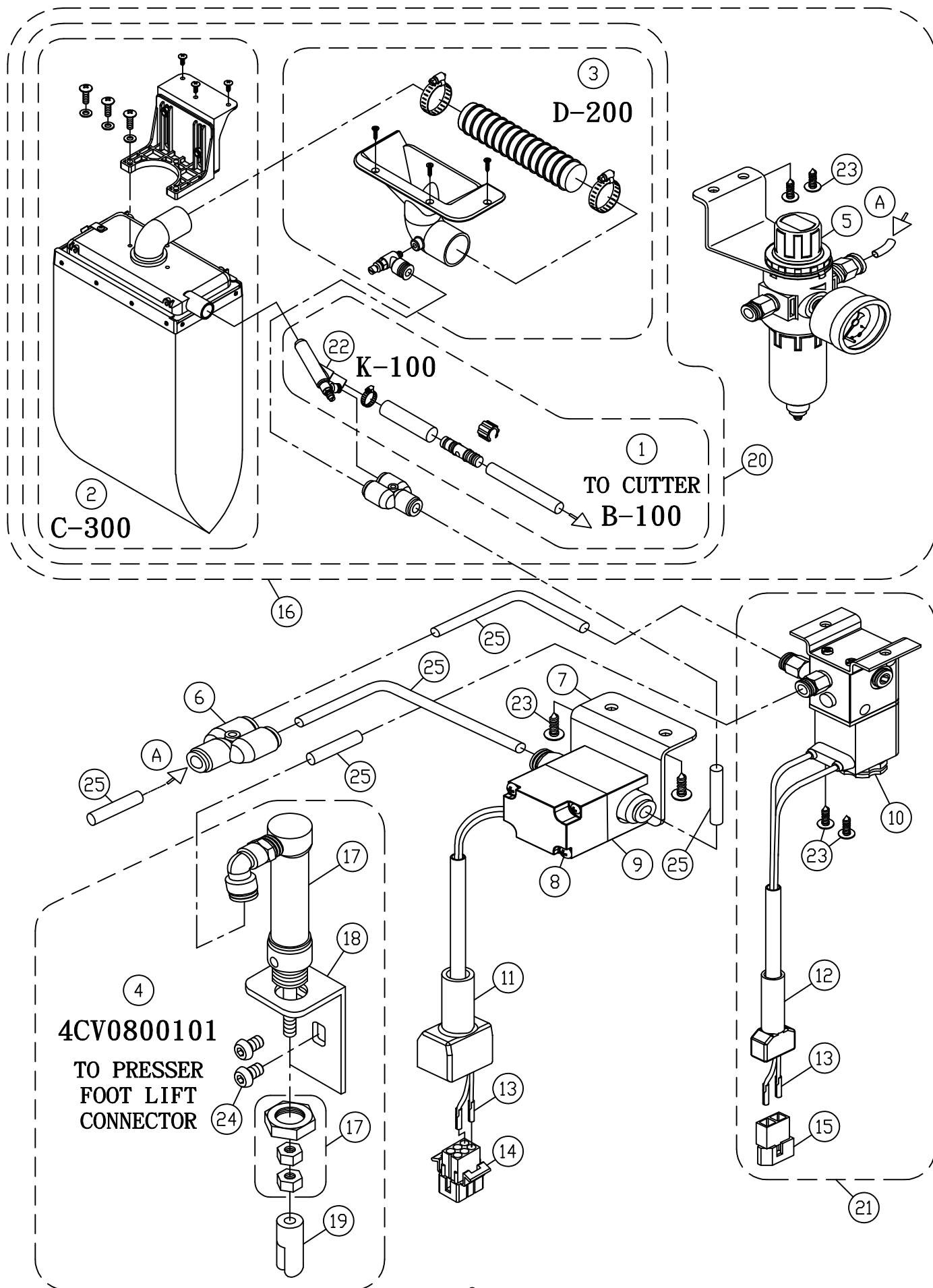
* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)

CV28F-2 真空吸風切線線屑集塵組

廢布收集組&三方位空氣/氣缸抬壓腳

CHAIN & WASTE REMOVAL CYLINDER FOR PRESSER FOOT ASSEMBLY



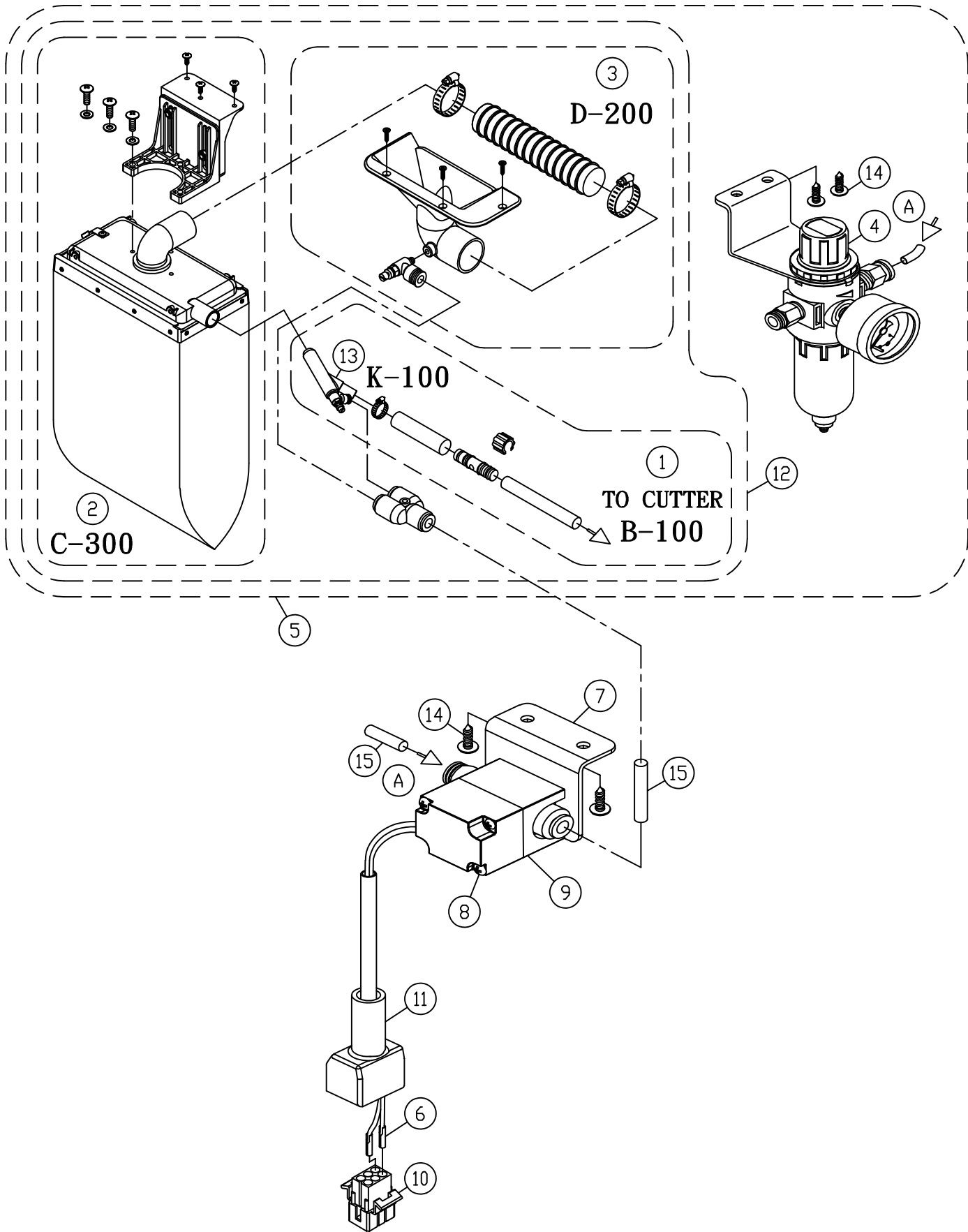
CV28F-2 真空吸風切線線屑集塵組**廢布收集組&三方位空氣/氣缸抬壓腳****Chain & Waste Removal Cylinder For Presser Foot Assembly**

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	B-100	真空送氣組	Vacuun Chain Removal	1
2	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
3	D-200	吸線屑&吸布屑主座	Waste & Lint Remover Funnel	1
4	4CV0800101	抬壓腳用-氣缸組 (UH9000用)	Air Cylinder For Presser Foot Assembly	1
5	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
6	4TC012016	Y型三通接頭	Y Connector	1
7	4CV08F0101	固定座	Bracket	1
8	8MC03204506D	螺絲	Screw	2
9	4CV08F0102	電磁閥	Electrical Controller	1
10	4CV08F0103	電磁閥	Electrical Controller	1
11	4TT-S34033	連接器套頭6P	Power Cord Cap	1
12	4AL013013	連接器套頭2P	Power Cord Cap	1
13	4AL013015	2P母端子	Power Cord	4
14	4TT-S34032	6P母扣連接器	Power Cord	1
15	4AL013017	2P母扣連接器	Power Cord	1
16	CV28B-2	真空吸風切線線屑集塵組&廢布收集組附調壓閥組(含公、母接頭) Chain & Waste Removal Assembly & Filter/Regulator		1
17	4CV0800101-2	單動氣缸組(含螺帽)	Air Cylinder Asm. (Nut)	1
18	4CV0800101-1	氣缸支架	Cylinder Holder	1
19	4AL0070102	套筒	Clutch Sleere	1
20	CV28B-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly		1
21	4CV08FA0103	電磁閥組	Electrical Controller Asm.	1
22	K-100	真空送氣管	Venturi Tube	1
23	8WD45001900A	螺絲	Screw	6
24	8MP06401011A	螺絲	Screw	2
25	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	5

* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)

CV28G-2 真空吸風切線線屑集塵組&廢布收集組
CHAIN & WASTE REMOVAL ASSEMBLY



CV28G-2 真空吸風切線線屑集塵組&廢布收集組**Chain & Waste Removal Assembly**

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	B-100	真空送氣組	Vacuun Chain Removel	1
2	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
3	D-200	吸線屑&吸布屑主座	Waste & Lint Remover Funnel	1
4	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
5	CV28B-2	真空吸風切線線屑集塵組&廢布收集組附調壓閥組(含公、母接頭)	Chain & Waste Removal Assembly & Filter/Regulator	1
6	4AL013015	2P母端子	Power Cord	2
7	4CV08F0101	固定座	Bracket	1
8	8MC03204506D	螺絲	Screw	2
9	4CV08F0102	電磁閥	Electrical Controller	1
10	4TT-S34032	6P母扣連接器	Power Cord	1
11	4TT-S34033	連接器套頭6P	Power Cord Cap	1
12	CV28B-1	真空吸風切線線屑集塵組&廢布收集組	Chain & Waste Removal Assembly	1
13	K-100	真空送氣管	Venturi Tube	1
14	8WD45001900A	螺絲	Screw	4
15	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	2

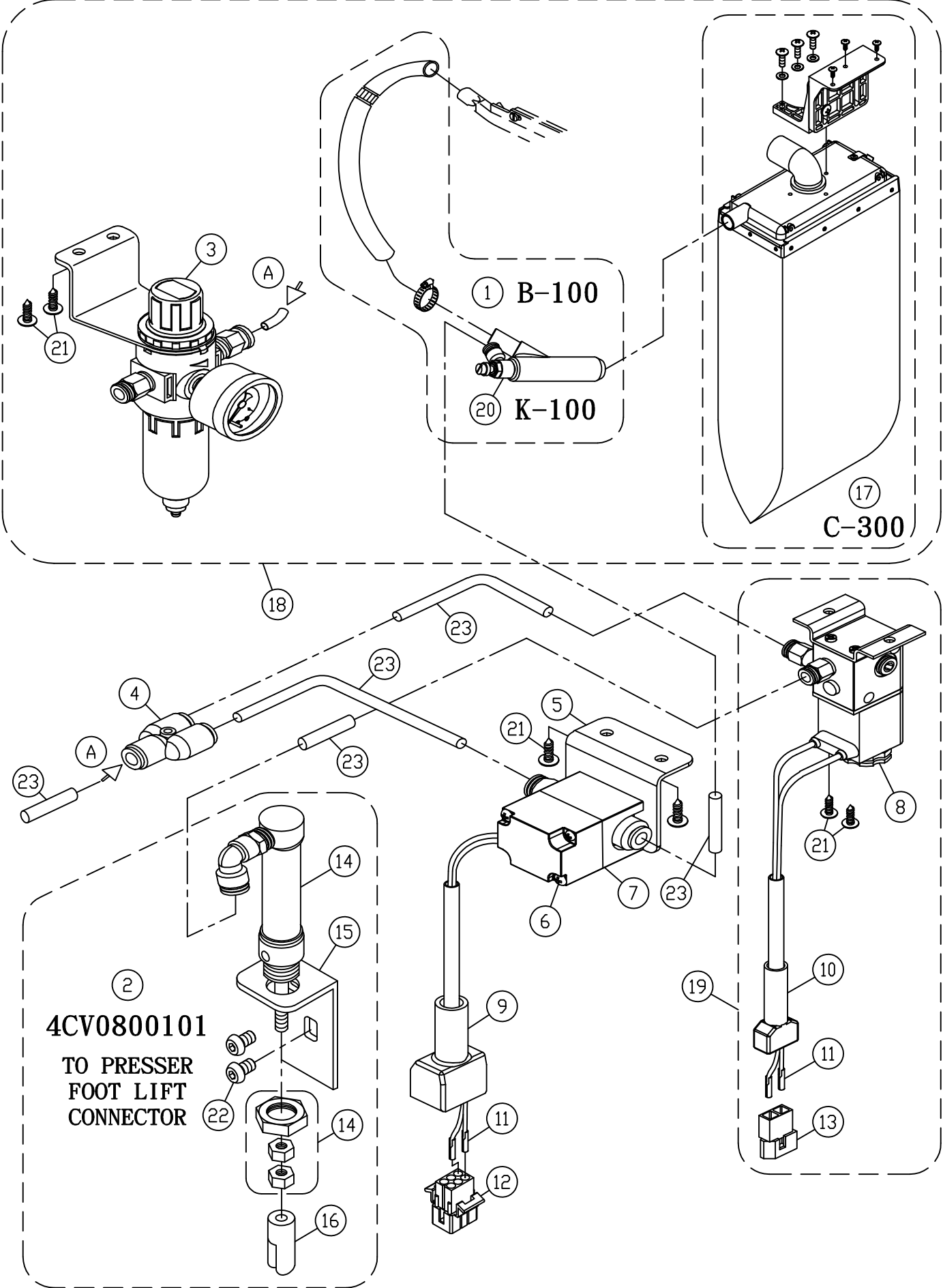
* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)

CV08H-2 真空吸風切線線屑集塵組

三方位空氣/氣缸抬壓腳

CHAIN REMOVAL & AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



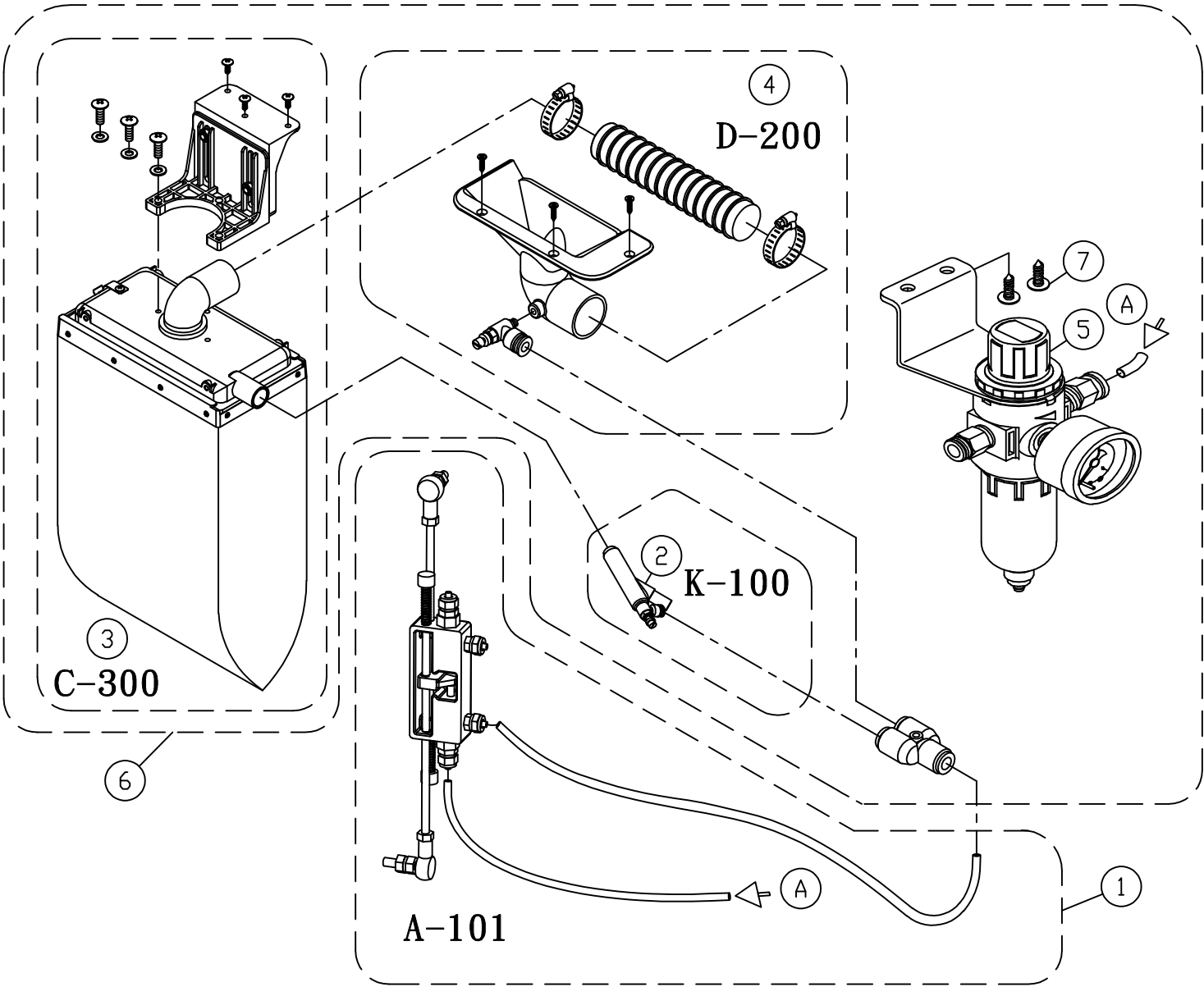
CV08H-2 真空吸風切線線屑集塵組**三方位空氣/氣缸抬壓腳****Chain Removal & Air Cylinder For Presser Foot Assembly**

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	B-100	真空送氣組	Vacuun Chain Removal	1
2	4CV0800101	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
3	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
4	4TC012016	Y型三通接頭	Y Connector	1
5	4CV08F0101	固定座	Bracket	1
6	8MC03204506D	螺絲	Screw	2
7	4CV08F0102	電磁閥	Electrical Controller	1
8	4CV08F0103	電磁閥	Electrical Controller	1
9	4TT-S34033	連接器套頭6P	Power Cord Cap	1
10	4AL013013	連接器套頭2P	Power Cord Cap	1
11	4AL013015	2P母端子	Power Cord	4
12	4TT-S34032	6P母扣連接器	Power Cord	1
13	4AL013017	2P母扣連接器	Power Cord	1
14	4CV0800101-2	單動氣缸組(含螺帽)	Air Cylinder Asm. (Nut)	1
15	4CV0800101-1	氣缸支架	Cylinder Holder	1
16	4AL0070102	套筒	Clutch Sleere	1
17	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
18	CV08A-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly		1
19	4CV08FA0103	電磁閥組	Electrical Controller Asm.	1
20	K-100	真空送氣管	Venturi Tube	1
21	8WD45001900A	螺絲	Screw	6
22	8MP06401011A	螺絲	Screw	2
23	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	5

* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)

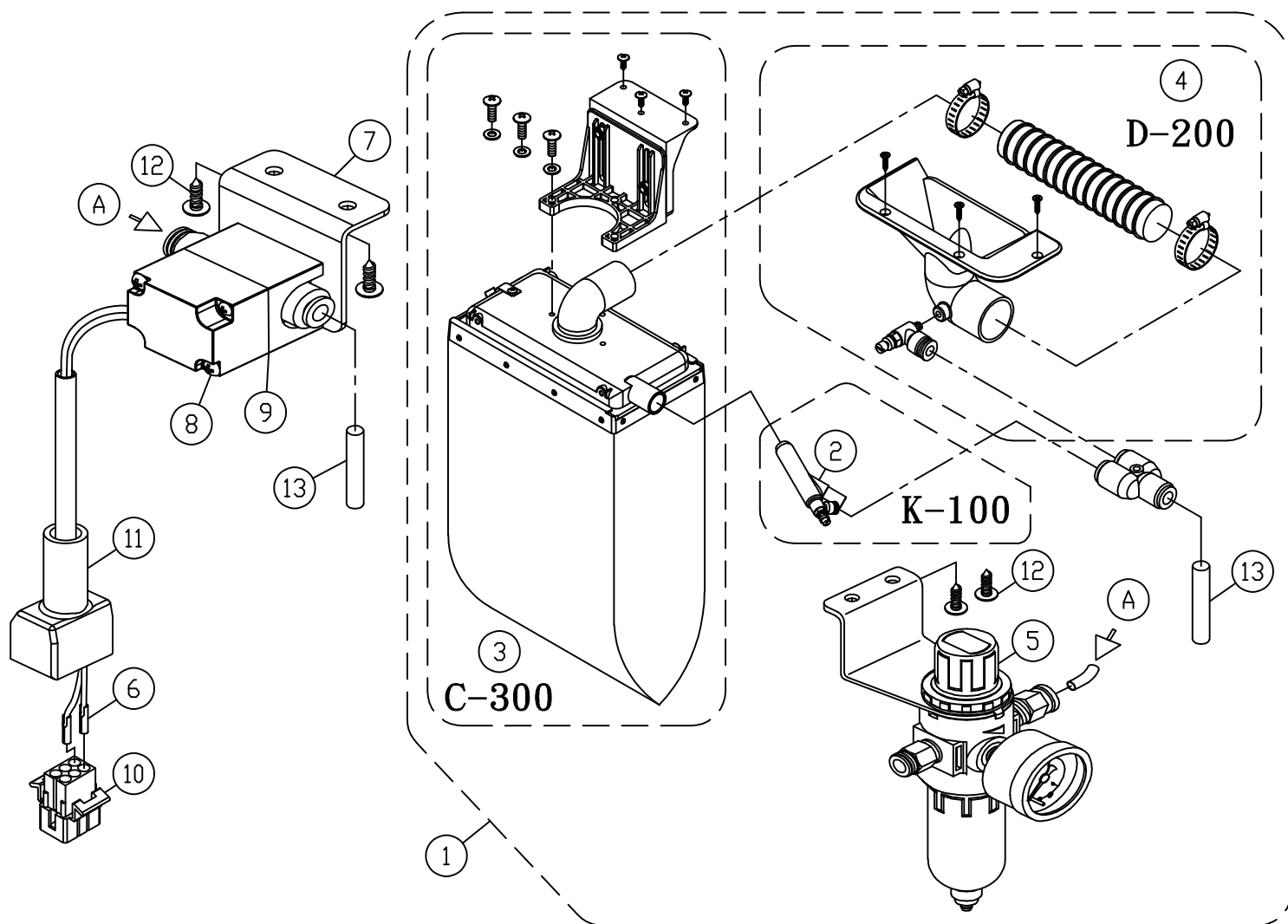
CV28K 廢布收集組 WASTE REMOVAL ASSEMBLY



序號 Ref. No.	物料編號 Parts.No.	名稱 Description	單位 Amt.	用量 Req.
1	A-101	腳踏空氣控制開關組 Soft Touch Heel Action Treadle Rod Air Switch	1	
2	K-100	真空送氣管 Venturi Tube	1	
3	C-300	廢布&線頭收集組(布袋) Waste & Lint Gather System (Fabric Bag)	1	
4	D-200	吸線屑&吸布屑主座 Waste & Lint Remover Funnel	1	
5	4CV0060126	調壓閥組(含公、母接頭) Filter/Regulator	1	
6	CV28K-1	廢布收集組 Waste Removal Assembly	1	
7	8WD45001900A	螺絲 Screw	2	

* 限用離合器馬達
* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV28M-2 廢布收集組 WASTE REMOVAL ASSEMBLY



序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	CV28K-1	廢布收集組	Waste Removal Assembly	1
2	K-100	真空送氣管	Venturi Tube	1
3	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
4	D-200	吸線屑&吸布屑主座	Waste & Lint Remover Funnel	1
5	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
6	4AL013015	2P母端子	Power Cord	2
7	4CV08F0101	固定座	Bracket	1
8	8MC03204506D	螺絲	Screw	2
9	4CV08F0102	電磁閥	Electrical Controller	1
10	4TT-S34032	6P母扣連接器	Power Cord	1
11	4TT-S34033	連接器套頭6P	Power Cord Cap	1
12	8WD45001900A	螺絲	Screw	4
13	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	2

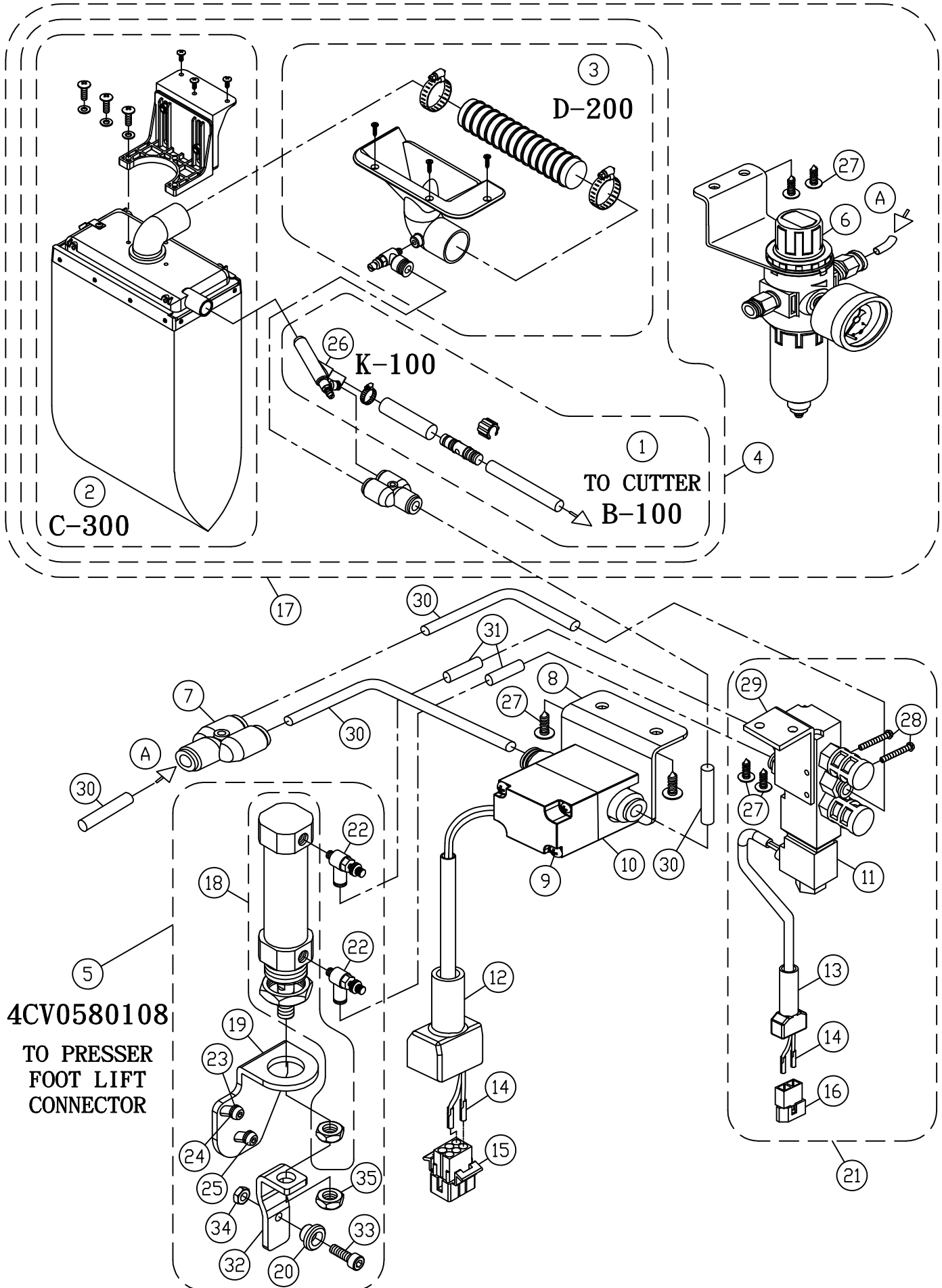
* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)

CV68F-2 真空吸風切線線屑集塵組

廢布收集組&三方位空氣/氣缸抬壓腳

CHAIN & WASTE REMOVAL CYLINDER FOR PRESSER FOOT ASSEMBLY



CV68F-2 真空吸風切線線屑集塵組

廢布收集組&三方位空氣/氣缸抬壓腳

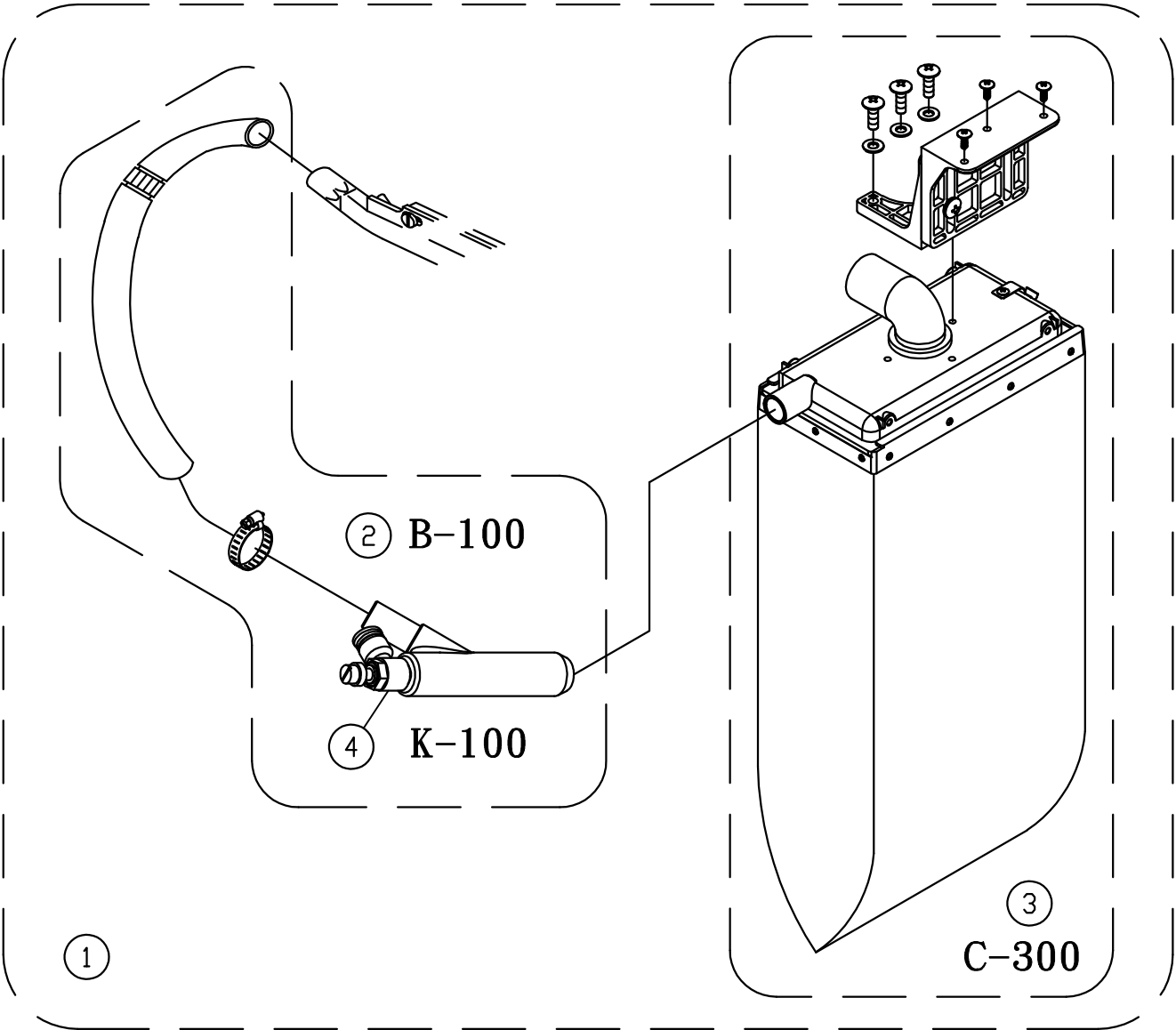
Chain & Waste Removal Cylinder For Presser Foot Assembly

序號	物料編號	名	稱	單位用量
Ref. No.	Parts.No.	Description		Amt. Req.
1	B-100	真空送氣組	Vacuun Chain Removal	1
2	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
3	D-200	吸線屑&吸布屑主座	Waste & Lint Remover Funnel	1
4	CV28B-1	真空吸風切線線屑集塵組&廢布收集組		1
		Chain & Waste Removal Assembly		
5	4CV0580108	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
6	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
7	4TC012016	Y型三通接頭	Y Connector	1
8	4CV08F0101	固定座	Bracket	1
9	8MC03204506D	螺絲	Screw	2
10	4CV08F0102	電磁閥	Electrical Controller	1
11	4TC0010303	換向閥 (6mm)	Electrical Controller	1
12	4TT-S34033	連接器套頭6P	Power Cord Cap	1
13	4AL013013	連接器套頭2P	Power Cord Cap	1
14	4AL013015	2P母端子	Power Cord	4
15	4TT-S34032	6P母扣連接器	Power Cord	1
16	4AL013017	2P母扣連接器	Power Cord	1
17	CV28B-2	真空吸風切線線屑集塵組&廢布收集組附調壓閥組(含公、母接頭)		1
		Chain & Waste Removal Assembly & Filter/Regulator		
18	4UTB030223	氣壓缸	Cylinder	1
19	4CV58F0107	氣缸支架	Bracket	1
20	4CV58F0106	套筒	Knuckle	1
21	4CV58FA0102	電磁閥組	Electrical Controller Asm.	1
22	4UTB000305	節流閥	Speed Controller	2
23	2100000323	墊圈	Washer	2
24	90SW070	彈簧墊圈	Spring Washer	2
25	8MP06401211A	螺絲	Bolt	2
26	K-100	真空送氣管	Venturi Tube	1
27	8WD45001900A	螺絲	Screw	6
28	8MC03202006D	螺絲	Screw	2
29	4TC00103011	楔片座	Bracket	1
30	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	4
31	4CV58F0104	φ6空氣管	Air Tube (L=300mm)	2
32	4CV58F0105	支架	Bracket	1
33	8MM05321209A	螺絲	Screw (FT05-24)	1
34	8MA05320408A	螺帽	Nut (CT10-28)	1
35	8MA10800714A	螺帽	Nut (SH17-05)	1

* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)

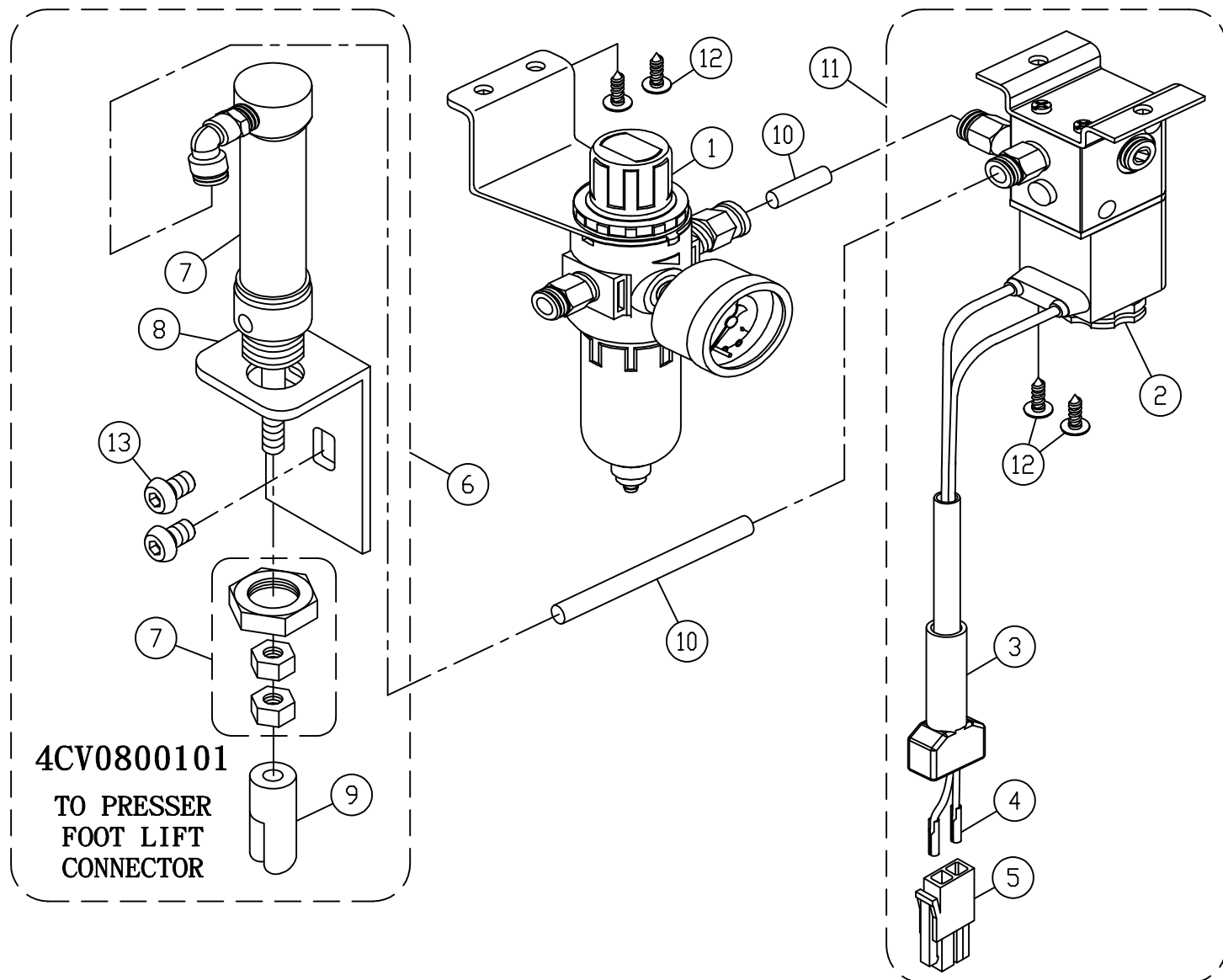
CV28P 真空吸風切線線屑集塵組 CHAIN REMOVAL ASSEMBLY



序號	物料編號	名	稱	單位用量
Ref. No.	Parts.No.	Description		Amt. Req.
1	CV28P	真空吸風切線線屑集塵組	Chain Removal Assembly	1
2	B-100	真空送氣組	Vacuun Chain Removal	1
3	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
4	K-100	真空送氣管	Venturi Tube	1

CV08E-4 氣缸抬壓腳

AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
2	4CV08F0103	電磁閥	Electrical Controller	1
3	4CV08F0111	連接器套頭2P	Power Cord Cap	1
4	4CV08F0112	2P母端子	Power Cord	2
5	4CV08F0114	2P公扣連接器	Power Cord	1
6	4CV0800101	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
7	4CV0800101-2	單動氣缸組(含螺帽)	Air Cylinder Asm. (Nut)	1
8	4CV0800101-1	氣缸支架	Cylinder Holder	1
9	4AL0070102	套筒	Clutch Sleere	1
10	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	2
11	4CV08FA0104	電磁閥組	Electrical Controller Asm.	1
12	8WD45001900A	螺絲	Screw	4
13	8MP06401011A	螺絲	Screw	2

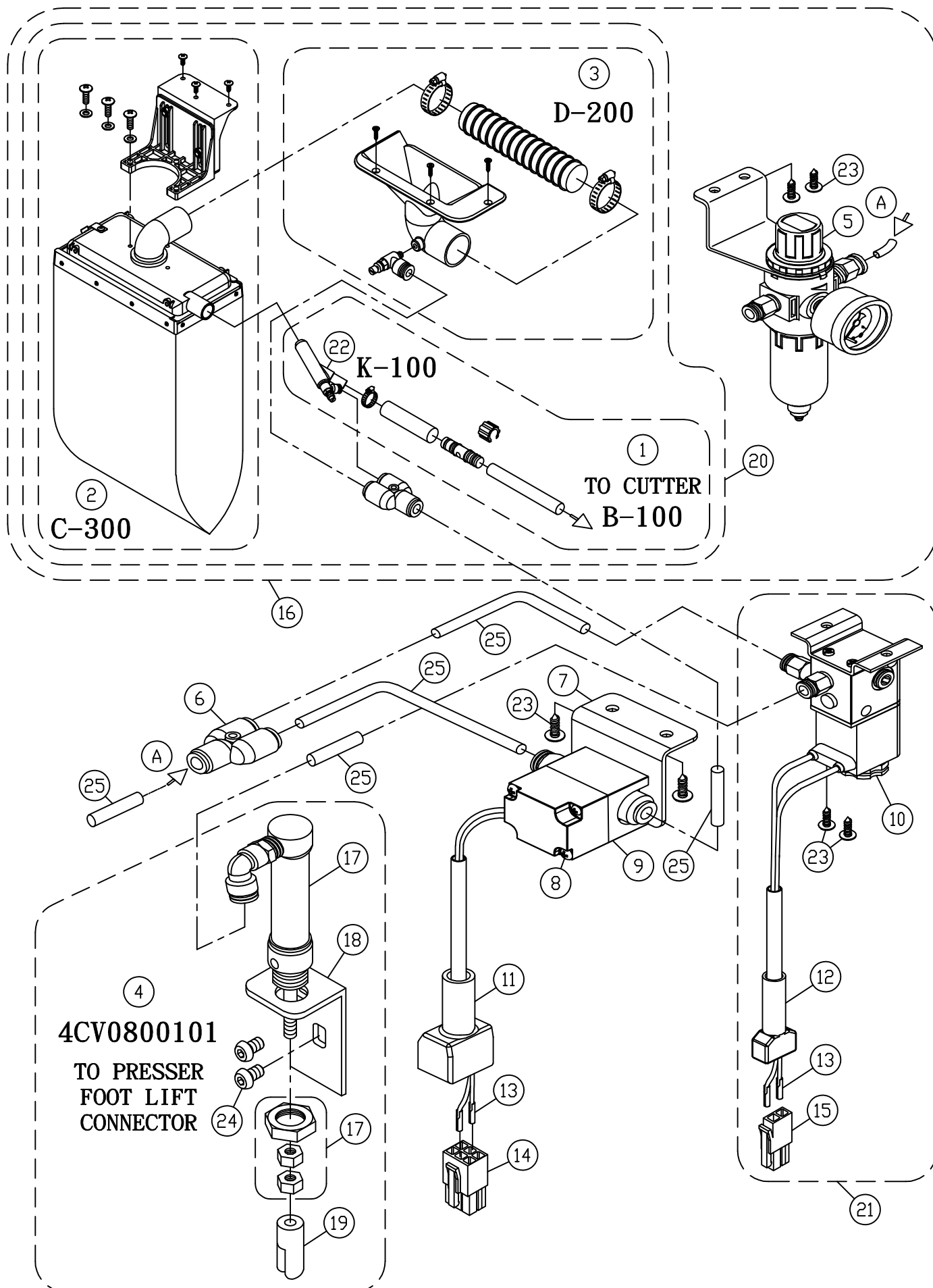
* 必須配合直驅馬達使用 (型號: F3)速普

* These two devices must be used together with liner-motor (Model No: F3)

CV28F-3 真空吸風切線線屑集塵組

廢布收集組&三方位空氣/氣缸抬壓腳

CHAIN & WASTE REMOVAL CYLINDER FOR PRESSER FOOT ASSEMBLY



CV28F-3 真空吸風切線線屑集塵組**廢布收集組&三方位空氣/氣缸抬壓腳 (速普用)****Chain & Waste Removal Cylinder For Presser Foot Assembly**

序號	物料編號	名	稱	單位用量
Ref. No.	Parts.No.	Description		Amt. Req.
1	B-100	真空送氣組	Vacuun Chain Removal	1
2	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
3	D-200	吸線屑&吸布屑主座	Waste & Lint Remover Funnel	1
4	4CV0800101	抬壓腳用-氣缸組 (UH9000用)	Air Cylinder For Presser Foot Assembly	1
5	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
6	4TC012016	Y型三通接頭	Y Connector	1
7	4CV08F0101	固定座	Bracket	1
8	8MC03204506D	螺絲	Screw	2
9	4CV08F0102	電磁閥	Electrical Controller	1
10	4CV08F0103	電磁閥	Electrical Controller	1
11	4CV08F0110	連接器套頭6P	Power Cord Cap	1
12	4CV08F0111	連接器套頭2P	Power Cord Cap	1
13	4CV08F0112	2P母端子	Power Cord	4
14	4CV08F0113	6P公扣連接器	Power Cord	1
15	4CV08F0114	2P公扣連接器	Power Cord	1
16	CV28B-2	真空吸風切線線屑集塵組&廢布收集組附調壓閥組(含公、母接頭)	Chain & Waste Removal Assembly & Filter/Regulator	1
17	4CV0800101-2	單動氣缸組(含螺帽)	Air Cylinder Asm. (Nut)	1
18	4CV0800101-1	氣缸支架	Cylinder Holder	1
19	4AL0070102	套筒	Clutch Sleere	1
20	CV28B-1	真空吸風切線線屑集塵組&廢布收集組	Chain & Waste Removal Assembly	1
21	4CV08FA0104	電磁閥組	Electrical Controller Asm.	1
22	K-100	真空送氣管	Venturi Tube	1
23	8WD45001900A	螺絲	Screw	6
24	8MP06401011A	螺絲	Screw	2
25	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	5

* 必須配合直驅馬達使用 (型號: F4)

* These two devices must be used together with liner-motor (Model No: F4)



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