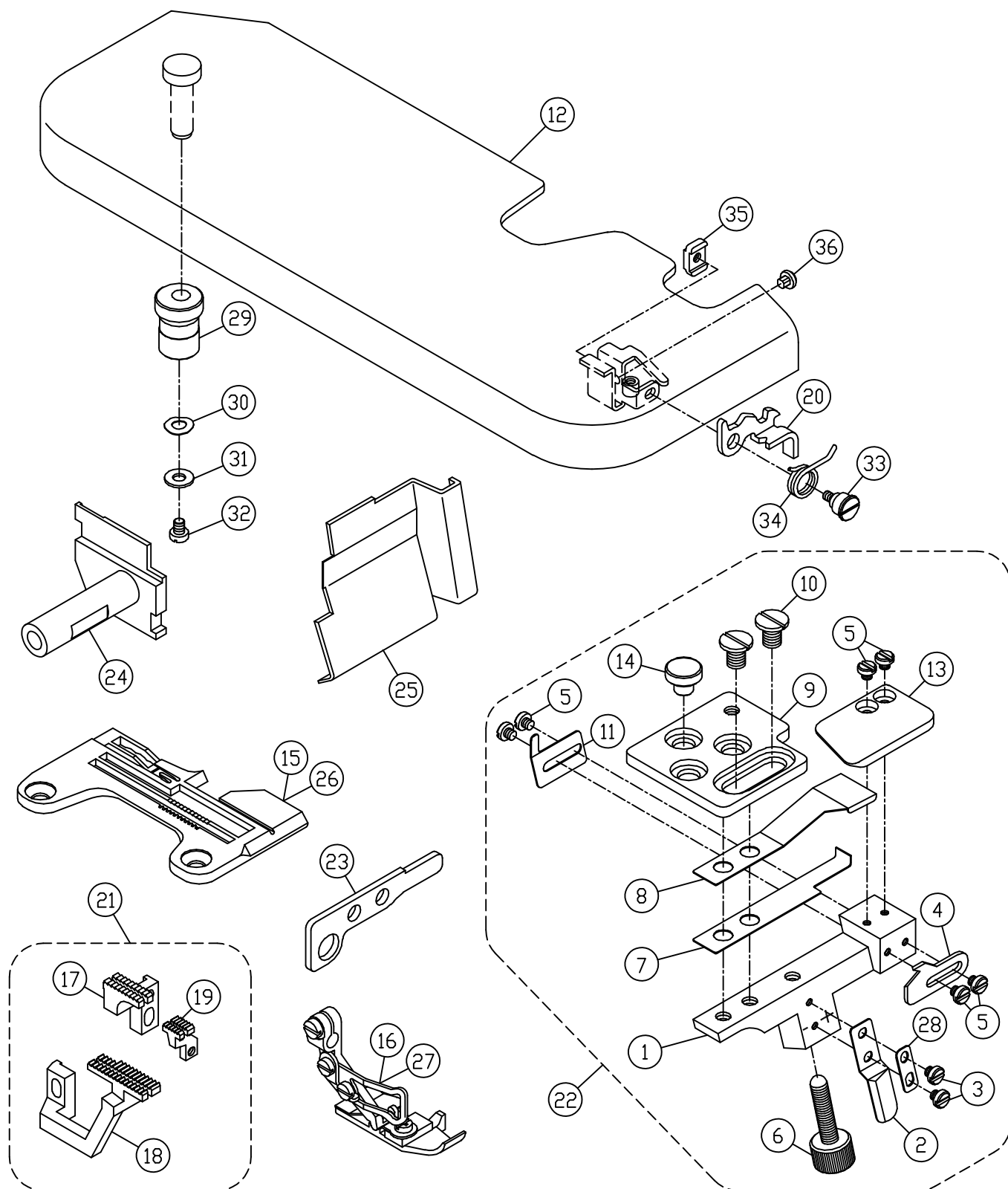


BT084 線頭夾持組與專用零件

KNIFE ASSEMBLY



機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	送布齒組 Feed Dog Asm.
UH9023F-032-M04/BT084		5212TP0050	5212PF0201	5212FD0003	5212DF0004	5212AF0001	5212DG0201
UH9024F-242-M14/BT084		5212TP0029	5212PF0202	5212FD0003	5212DF0004	5212AF0001	5212DG0201

BT084 線頭夾持組與專用零件

Knife Assembly

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4BT0840105	夾簧座	Spring Base	1
2	4BT0820102	止動壓板	Stopper	1
3	8SB24560205A	螺絲	Screw	2
4	4BT0820104	切線刀	Cutter	1
5	8SB24560205A	螺絲	Screw	6
6	4BT0820106	螺絲	Screw	1
7	4BT0820107	調整簧片	Spring	1
8	4BT0820108	夾線簧片	Thread Holder	1
9	4BT0840101	針板座	Bracket	1
10	8SB44400608K	螺絲	Screw	2
11	4BT0820111	線頭定位鉤	Stopper	1
12	4BT0840102	布板	Cloth Plate	1
13	4BT0820113	護蓋	Spring Cover	1
14	2120000137	孔塞	Cushion Rubber	1
15	5212TP0050	針板	Needle Plate	1
16	5212PF0201	壓腳組	Presser Foot Asm.	1
17	*****	主送布齒	Main Feed Dog	
18	*****	差動送布齒	Differential Feed Dog	
19	*****	輔助送布齒	Auxiliary Feed Dog	
20	4BT0840103	鎖鉤	Hook	1
21	5212DG0201	送布齒組	Feed Dog Asm.	1
** 22	4BL073A0222	線頭夾持組	Knife Assembly	1
23	4BL0530301	導軌	Guide	1
24	4BL0530302	下刀座	Lower Knife Holder	1
25	4BT0840104	導布屑	Chip Guide	1
26	5212TP0029	針板	Needle Plate	1
27	5212PF0202	壓腳組	Presser Foot Asm.	1
28	4BT0820114	簧片	Spring	1
29	2120000149	偏心套管	Eccentric Bushing	1
30	2120000150	波形墊圈	Waved Washer	1
31	2120000151	墊圈	Washer	1
32	8MC04280607D	螺絲	Screw	1
33	2120000156	螺樁	Stud	1
34	2120000157	彈簧	Spring	1
35	2120000160	夾板	Clamp	1
36	2120000190	防震橡膠墊	Cushion Rubber	1

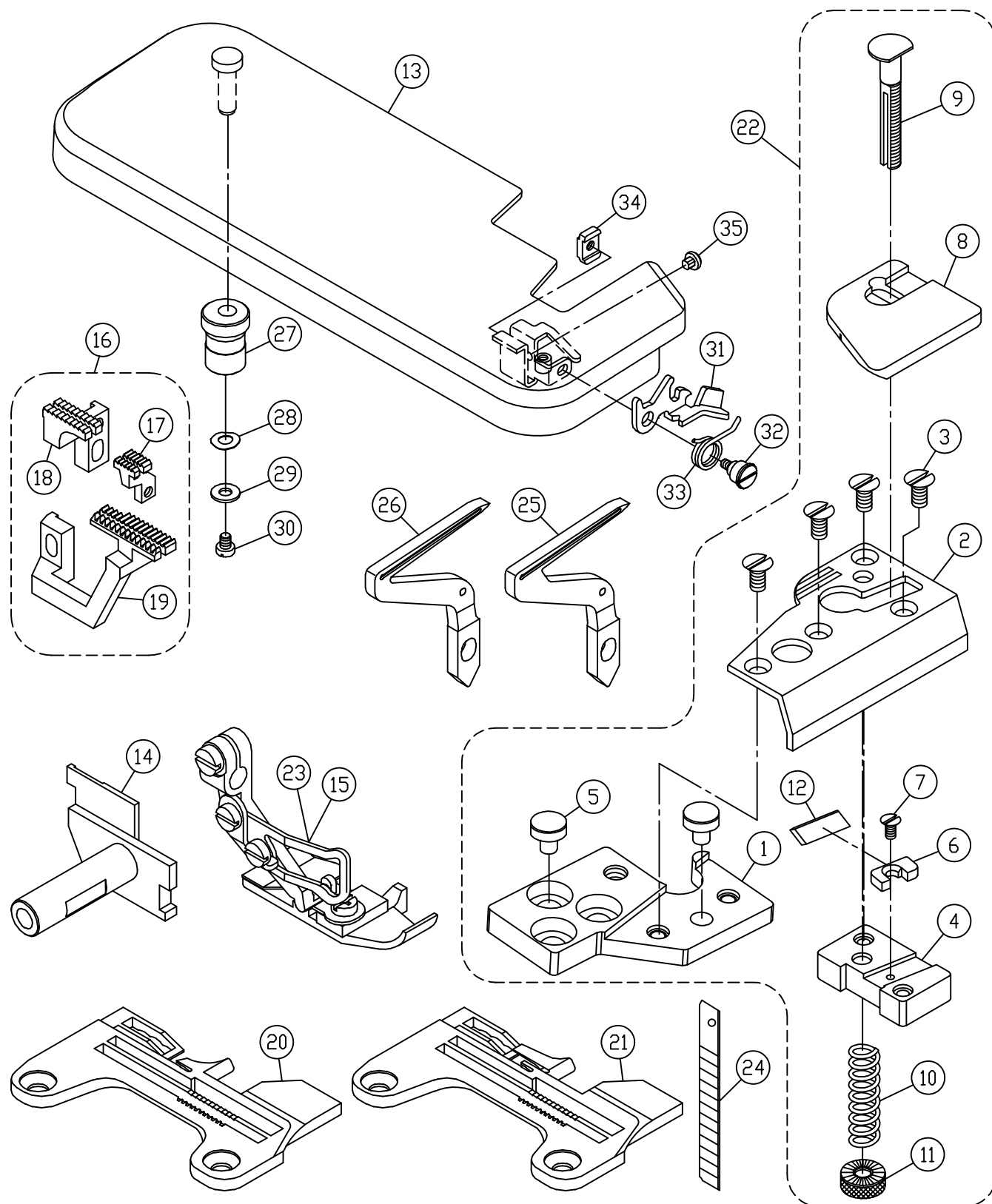
** 整組套件

***** 詳細資料請參照左圖

***** See Left Page

BT086 線頭夾持組與專用零件

KNIFE ASSEMBLY



機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	下結線鉤 Lower Looper
UH9023F-032-M04/BT086	5212TP0055	5212PF0201	5212FD0003	5212DF0004	5212AF0001	5212LL0001	
UH9024F-242-M14/BT086	5212TP0056	5212PF0202	5212FD0003	5212DF0004	5212AF0001	5212LL0003	

BT086 線頭夾持組與專用零件**Knife Assembly**

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4BT0860101	前針板座	Front Support	1
2	4BT0860102	刀座	Knife Holder	1
3	8ME03200606D	螺絲	Screw	4
4	4BT0860104	承座	Bracket	1
5	2120000137	孔塞	Plug	1
6	4BT0860106	固定塊	Bracket	1
7	8ME02160405A	螺絲	Screw	1
8	4BT0860108	護蓋	Cover	1
9	4BT0860109	螺絲	Screw	1
10	4BT0860110	彈簧	Spring	1
11	4BT0860111	螺帽	Nut	1
12	4BT0860112	割線刀	Knife	1
13	4BT0860113	布鈑	Cloth Plate	1
14	2120030714	下刀架	Lower Knife Holder	1
15	5212PF0201	壓腳組	Presser Foot Asm.	1
16	5212DG0201	送布齒組	Feed Dog Asm.	1
17	5212AF0001	輔助送布齒	Auxiliary Feed Dog	1
18	5212FD0003	主送布齒	Main Feed Dog	1
19	5212DF0004	差動送布齒	Differential Feed Dog	1
20	5212TP0055	針板	Needle Plate	1
21	5212TP0056	針板	Needle Plate	1
22	/BT086	線頭夾持組	Knife Assembly	1
23	5212PF0202	壓腳組	Presser Foot Asm.	1
24	4BT0860124	割線刀組	Knife	1
25	5212LL0003	下結線鉤	Lower Looper	1
26	5212LL0001	下結線鉤	Lower Looper	1
27	2120000149	偏心套管	Eccentric Bushing	1
28	2120000150	波形墊圈	Waved Washer	1
29	2120000151	墊圈	Washer	1
30	8MC04280607D	螺絲	Screw	1
31	2120000155	布鈑鎖扣	Hook	1
32	2120000156	螺樁	Stud	1
33	2120000157	彈簧	Spring	1
34	2120000160	夾板	Clamp	1
35	2120000190	防震橡膠墊	Cushion Rubber	1